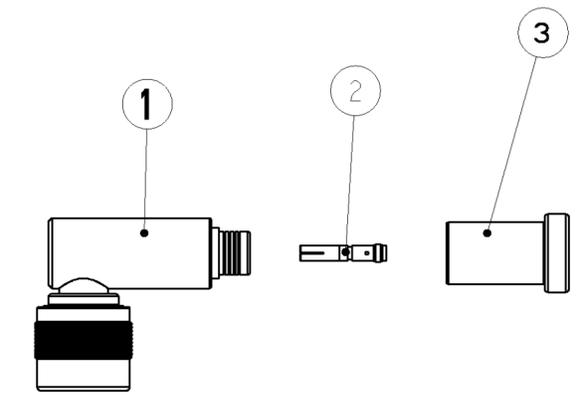
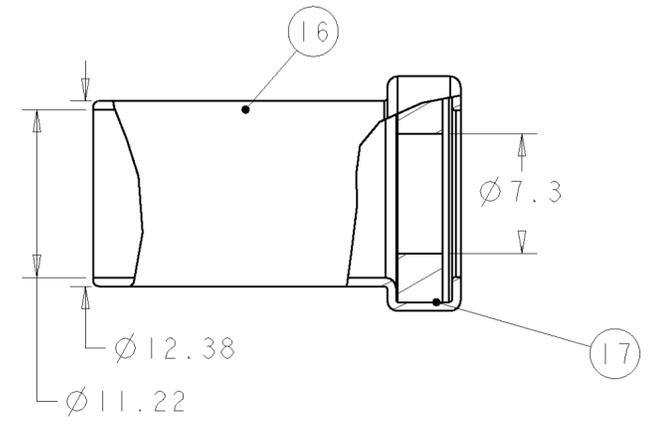
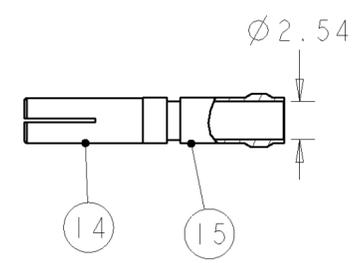
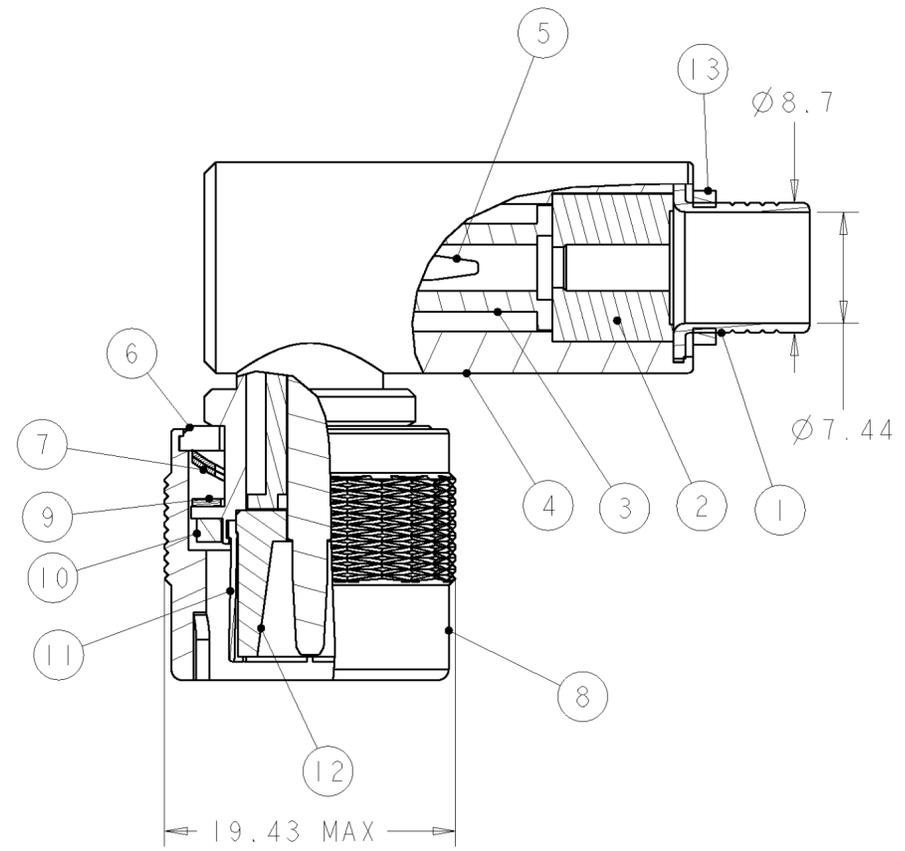


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LOC	DIST	REVISIONS					
B	E	P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		ECR-08-009407	15/04/08	MJG	JA
		D		ECR-08-015458	18/06/08	MJG	JA



NOTES:

- ① ELECTROPLATE SILVER (TARNISH RESISTANT)
- ② ELECTROPLATE GOLD OVER NICKEL
- ③ ELECTROPLATE NICKEL
- 5. FOR USE ON CABLE FILECA F1703/3
- 6. CRIMP WITH HAND TOOL 220015-1
- 7. PRODUCT WEIGHT APPROX 60g

QTY	FINISH	MATERIAL	DESCRIPTION	ITEM	DESCRIPTION	COMPONENT		
1	NONE	SILICONE RUBBER	SEAL	17	PLUG ASSEMBLY RIGHT ANGLE SERIES C	1		
1	①	COPPER	FERRULE	16			FERRULE ASSY	3
1	②	BeCu	CONTACT	15			CONTACT	2
1	②	BRASS	CONTACT BODY	14				
1	NONE	SILICONE RUBBER	SEAL	13			PLUG ASSEMBLY RIGHT ANGLE SERIES C	1
1	NONE	PTFE	DIELECTRIC	12				
1	①	BeCu	OUTER CONTACT	11				
1	NONE	SILICONE RUBBER	GASKET	10				
1	NONE	PTFE	SPLIT WASHER	9				
1	①	BRASS	COUPLING NUT	8				
2	①	BeCu	SPRING WASHER	7				
2	③	BRASS	HALF WASHER	6				
1	②	BRASS	CONTACT	5				
1	①	BRASS	SHELL SUB ASSY	4				
2	NONE	PTFE	DIELECTRIC	3				
1	NONE	PTFE	DIELECTRIC	2				
1	①	BRASS	INNER FERRULE	1				

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DWN: M. GREENER 30AUG2007
 CHK: J. AMBROSE 30AUG2007
 APVD: J. AMBROSE 30AUG2007

Tyco Electronics Tyco Electronics UK Ltd.
 Bideford, North Devon, EX39 4HE

NAME: C SERIES ELBOW PLUG CRIMP WEATHERPROOF 50Ω FILECA F1703/3

SIZE: A2 CAGE CODE: 200779 DRAWING NO: 134014 RESTRICTED TO: []

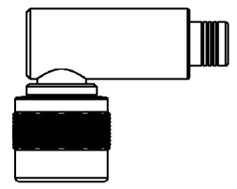
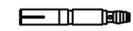
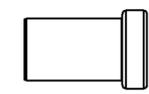
MATERIAL: SEE TABLE WEIGHT: []

CUSTOMER DRAWING SCALE: NTS SHEET 1 OF 2 REV D

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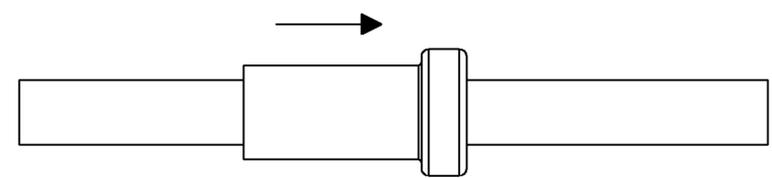
LOC	DIST	REVISIONS				
B	E	P	LTR	DATE	DWN	APVD

COMPONENTS

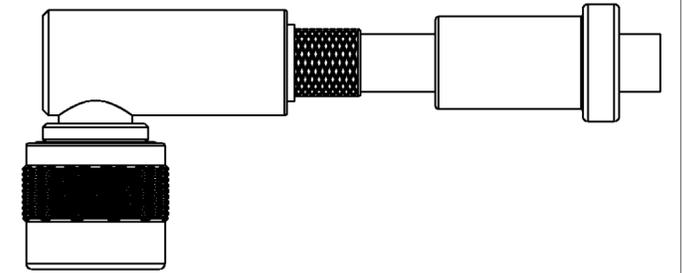
	MAIN BODY	CONTACT	FERRULE
			

FOR CABLE SEE FRONT SHEET

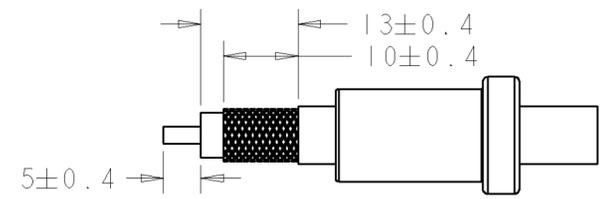
STEP 1:
1. SLIDE FERRULE OVER CABLE



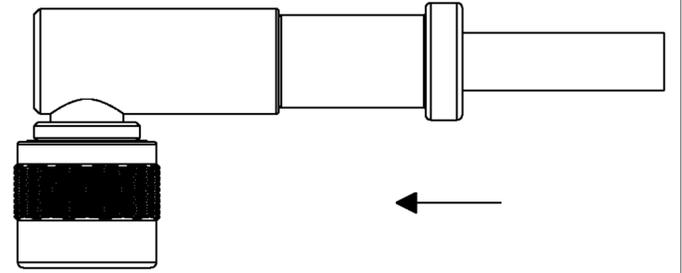
STEP 4:
1. PRESS SUB ASSEMBLY INTO BODY UNTIL CONTACT IS FULLY LOCATED ON CENTRE CONTACT (ITEM 5)
2. ENSURE THE KNURLED FERRULE INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID



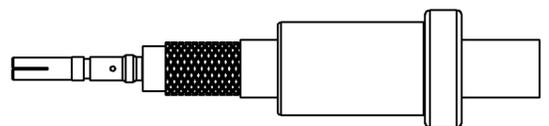
STEP 2:
1. STRIP CABLE TO DIMENSIONS SHOWN
2. OPTIONAL TINNING OF CONTACT HERE REQUIRED



STEP 5:
1. SLIDE CRIMP FERRULE UNTIL IT BUTTS AGAINST THE HOUSING BODY
2. CRIMP USING TOOL 220015-1



STEP 3:
1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC
2. SOLDER CONTACT TO CONDUCTOR



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DIMENSIONS: mm		CHK J. AMBROSE 30AUG2007	NAME C SERIES ELBOW PLUG CRIMP WEATHERPROOF 50Ω FILECA F1703/3	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.5 2 PLC ±0.5 3 PLC ±0.5 4 PLC ±0.5 ANGLES ±0.5 FINISH		APVD J. AMBROSE 30AUG2007	SIZE A200779	DRAWING NO G-134014
MATERIAL		PRODUCT SPEC	RESTRICTED TO	
		APPLICATION SPEC	SCALE 5:1	SHEET 2 OF 2 REV C
		WEIGHT	CUSTOMER DRAWING	