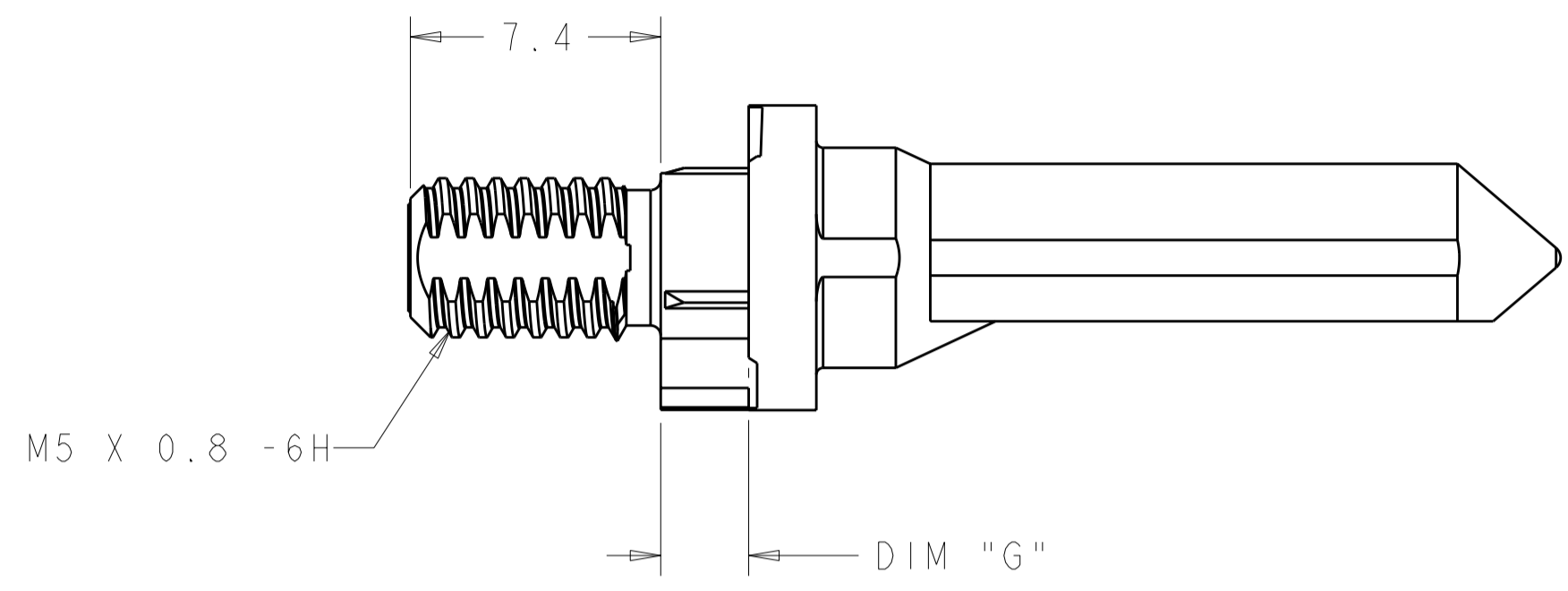
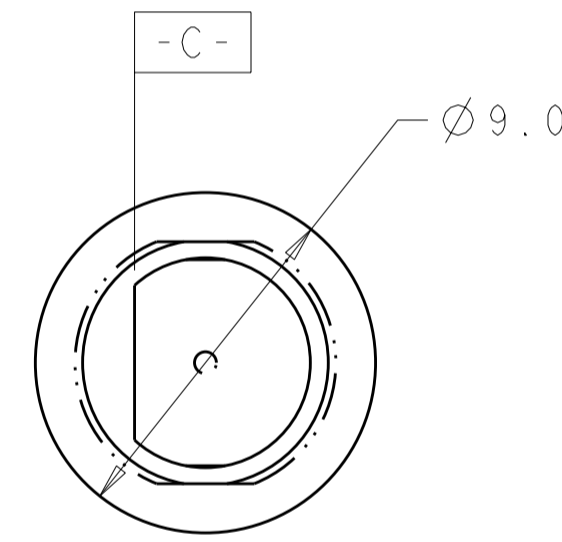
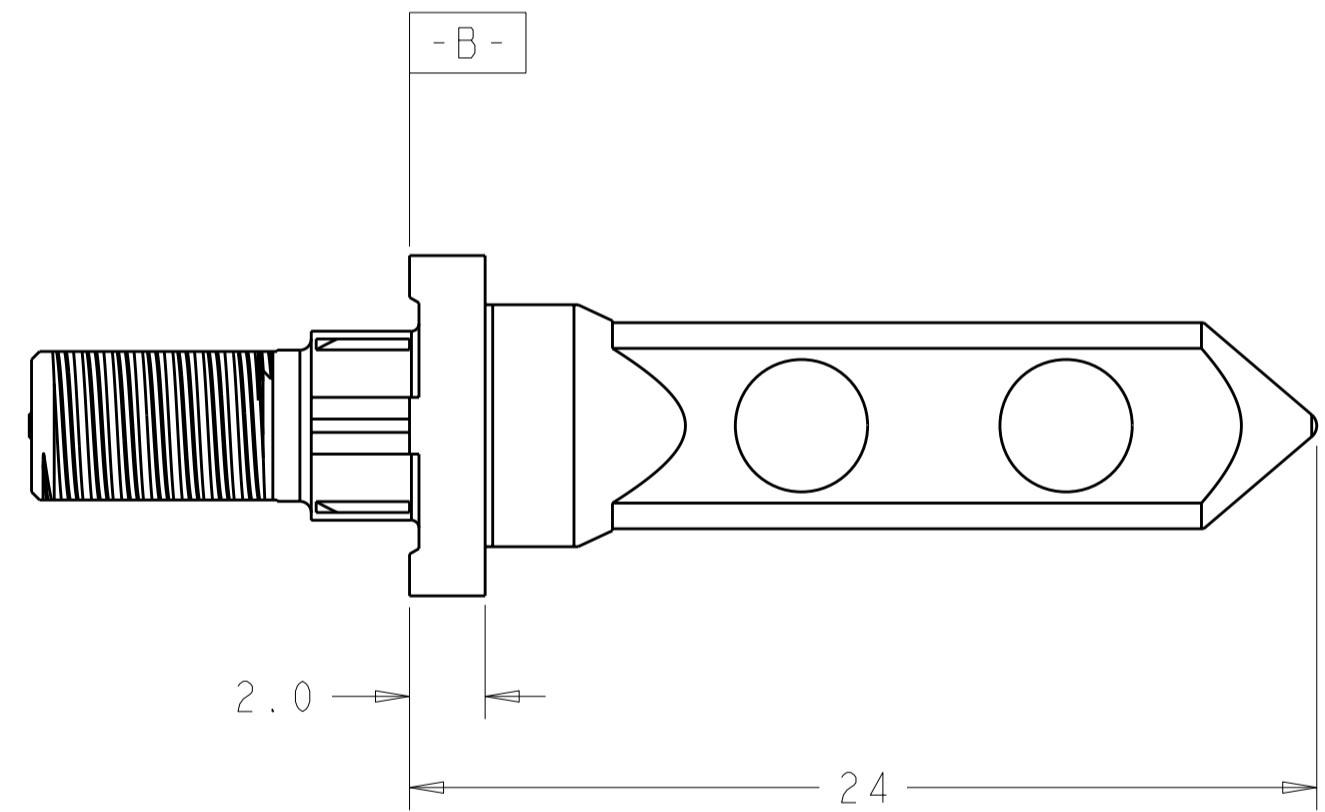
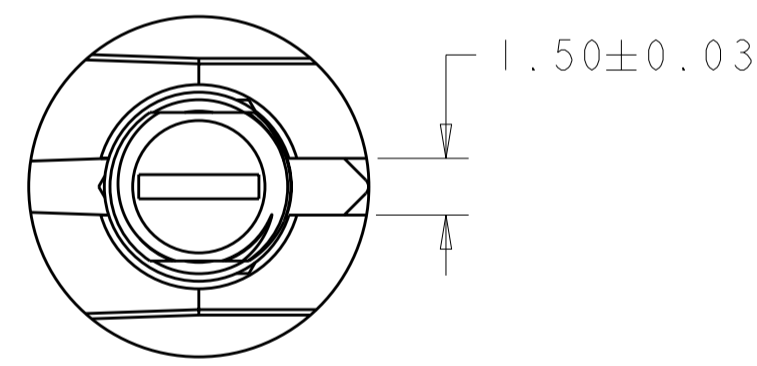


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LOC	DIST	REVISIONS					
CG	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	RELEASED	04AUG2011	BC	AS



- 1 MATERIAL: ZINC ALLOY
- 2 KEY HOLE ORIENTATION (DIM A) PER MATING GUIDE MODULE PART NUMBER TABLE (ORIENTATION SHOWN ON PCB LAYOUT IS FOR 1-1410353-2)
- 3 ANNULAR RING PLATED AROUND GUIDE PIN MOUNTING HOLE ON TOP AND BOTTOM SIDE OF BOARD
- 4 FINISH:
3.81µm MINIMUM SILVER IN CONTACT AREA
OVER NICKEL OVER COPPER ALL OVER

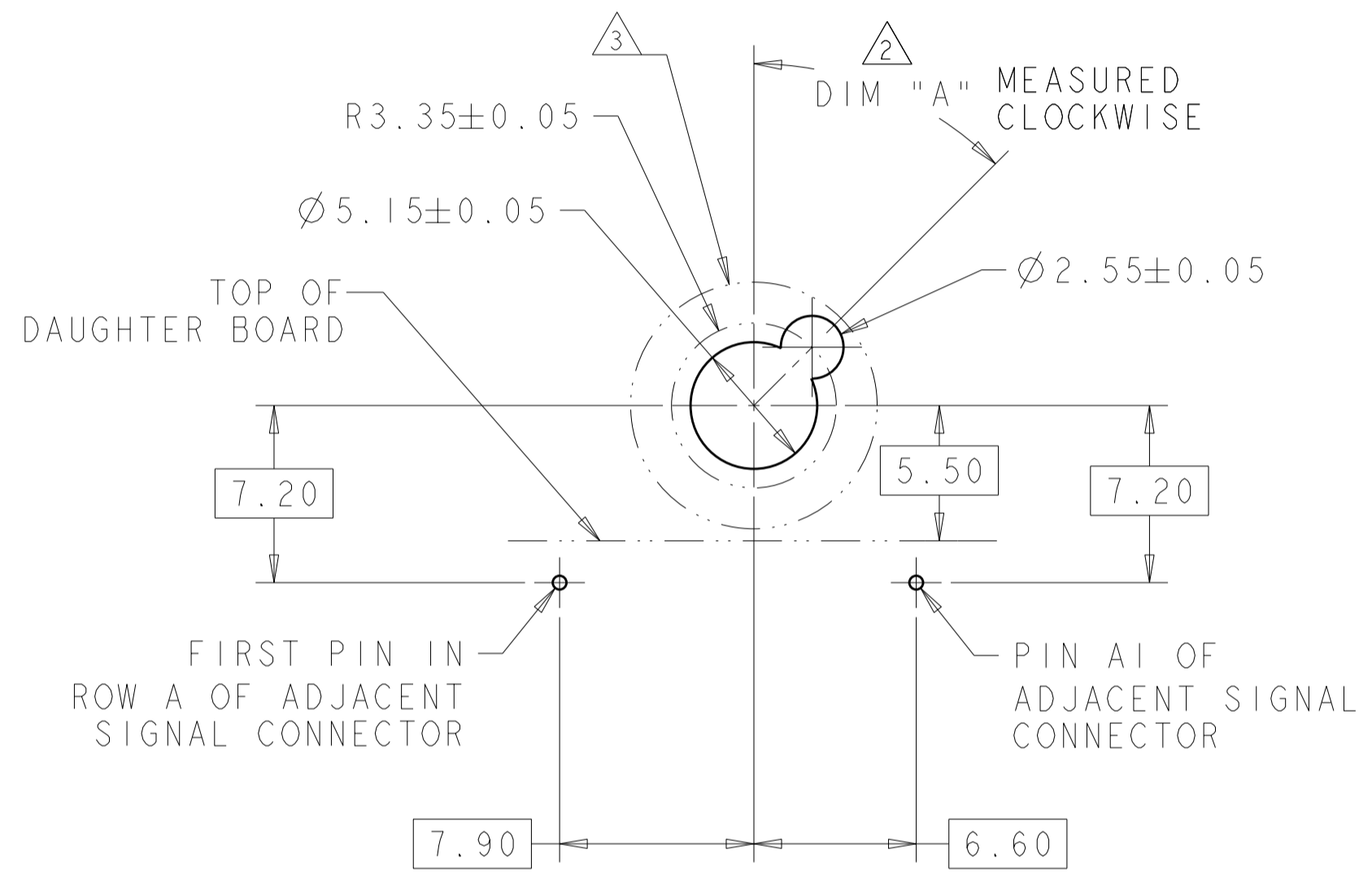


4	5.70	1-1410354-4
4	4.20	1-1410354-3
4	2.60	1-1410354-2
FINISH	DIM "G"	PART NUMBER

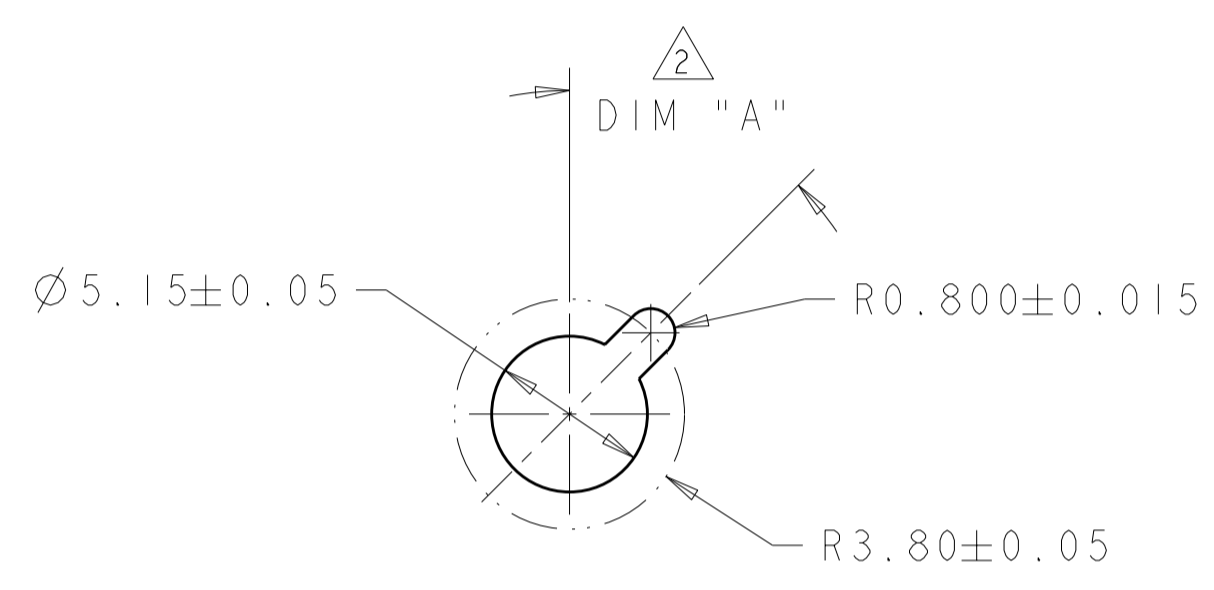
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO 04AUG2011	TE Connectivity	
DIMENSIONS: mm		CHK A. SHARPE 04AUG2011		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD A. SHARPE 04AUG2011	NAME KEYED GUIDE PIN, DIE CAST, BACKPLANE CONNECTOR, MULTIGIG, THREADED POST	
0 PLC ± 1 PLC ±0.5 2 PLC ±.13 3 PLC ±0.013 4 PLC ± ANGLES ± FINISH ±		PRODUCT SPEC 108-2072	SIZE A2	CAGE CODE 00779
MATERIAL SEE TABLE		APPLICATION SPEC 114-13056	DRAWING NO 1410354	RESTRICTED TO -
		WEIGHT -	SCALE 8:1	SHEET 1 OF 2
		CUSTOMER DRAWING		REV A

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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
CG	00	-	SEE SHEET 1	-	-



TIER 2
 GUIDE PIN FOOTPRINT
 (20.3mm SIGNAL MODULES)
 SCALE 4:1



ALTERNATE PCB LAYOUT
 FOR GUIDE POST
 SCALE 4:1

4	-	1-1410353-9
4	315°	1-1410353-8
4	270°	1-1410353-7
4	90°	1-1410353-3
4	45°	1-1410353-2
4	0°	1-1410353-1
FINISH	DIM "A"	20.3mm GUIDE MODULE
		MATING GUIDE MODULE 2

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		CHK		APVD		NAME	
mm		0 PLC	±	B. CARBO	04AUG2011	A. SHARPE		A. SHARPE		KEYED GUIDE PIN, DIE CAST, BACKPLANE CONNECTOR, MULTIGIG, THREADED POST	
		1 PLC	±0.5	108-2072		114-13056		A200779		C-1410354	
MATERIAL		2 PLC	±.13	APPLICATION SPEC		WEIGHT		SCALE 8:1		RESTRICTED TO	
-		3 PLC	±0.013	CUSTOMER DRAWING		-		SHEET 2 OF 2		REV A	
		4 PLC	±								
		ANGLES	±								
		FINISH	±								