

Customer Information Sheet

DRAWING No.: M80-5D1XX05M3

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:
MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
SIGNAL CONTACT: BRASS
JACKSCREW: STAINLESS STEEL

FINISH:
SIGNAL CONTACT: GOLD

ELECTRICAL:
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
INSULATION RESISTANCE = 100MΩ MIN

SIGNAL CONTACT:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
CONTACT RESISTANCE = 25 mΩ MAX

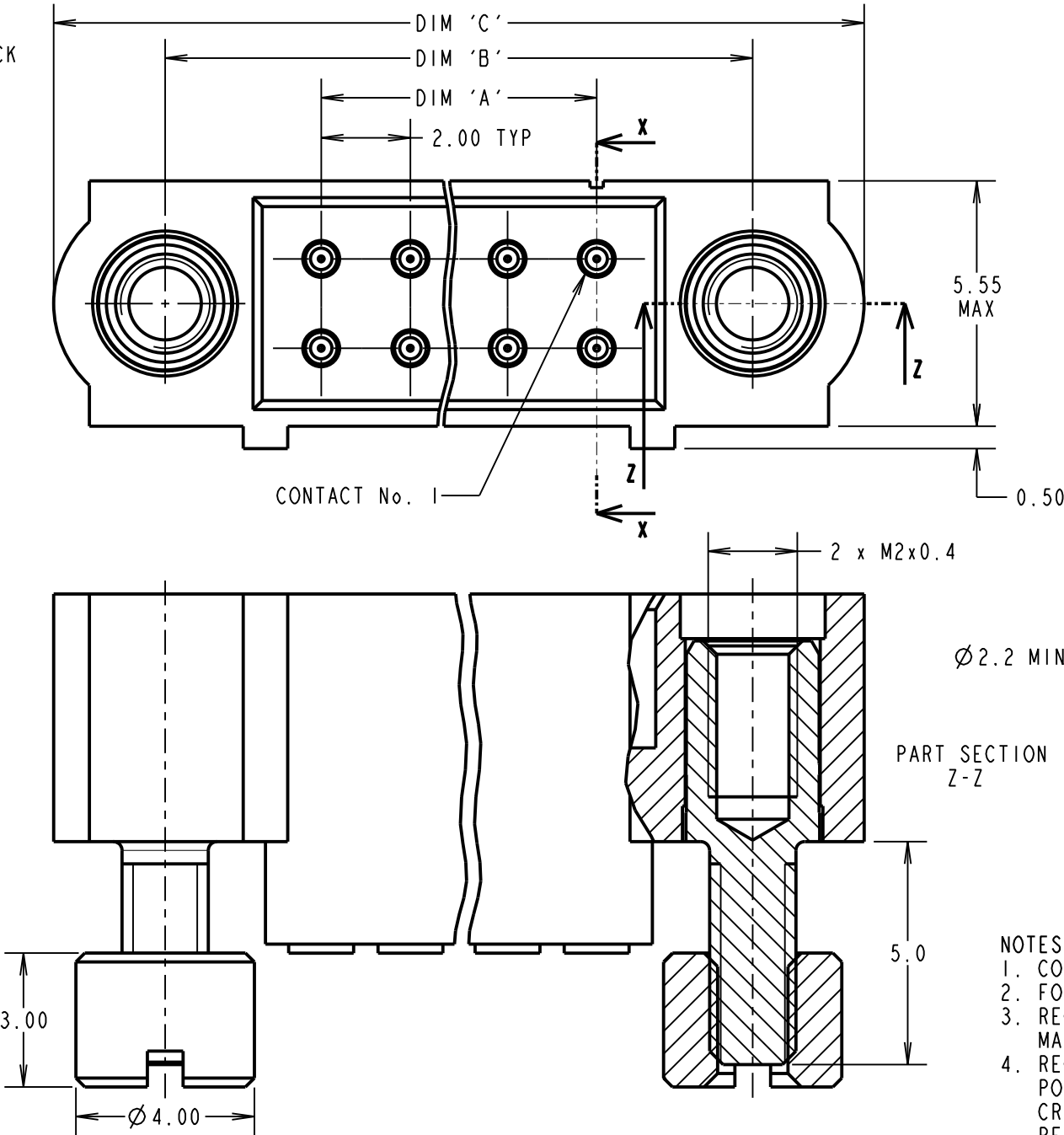
MECHANICAL:
DURABILITY = 500 OPERATIONS

SIGNAL CONTACT:
INSERTION FORCE = 2.8N MAX
WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C

PACKING:
BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



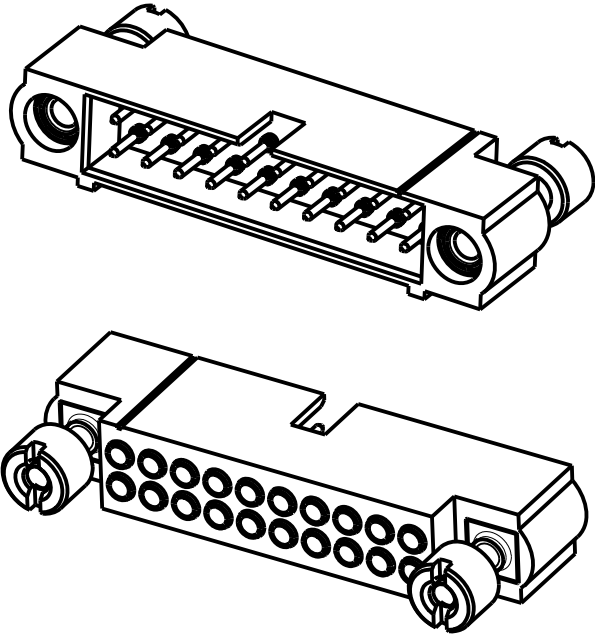
- NOTES:
- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 - FOR EXTRA SIGNAL CONTACTS, USE PART No. M80-1940005.
 - RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
 - RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER Z80-193. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS. CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, M80-5D12005M3	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

ORDER CODE:
M80-5D1XX05M3

TOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)

MGP	2	05.11.12	11761
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: R.ADDE			
CUSTOMER REF.:			
ASSEMBLY DRG:			



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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: DATAMATE J-TEK
MALE CRIMP ASSY (LARGE BORE)
WITH BOARDMOUNT JACKSCREW
DRAWING NUMBER:
M80-5D1XX05M3
SHT
2
OF 2