

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±
FINISH	

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT L1528108

SET UP GAGE 458637-3

2002

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AMP 1756 REV 3-92

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528108-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528108-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528108-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528108-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528108-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528108-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528108-7	A	-	-	-	SPARE PARTS KIT

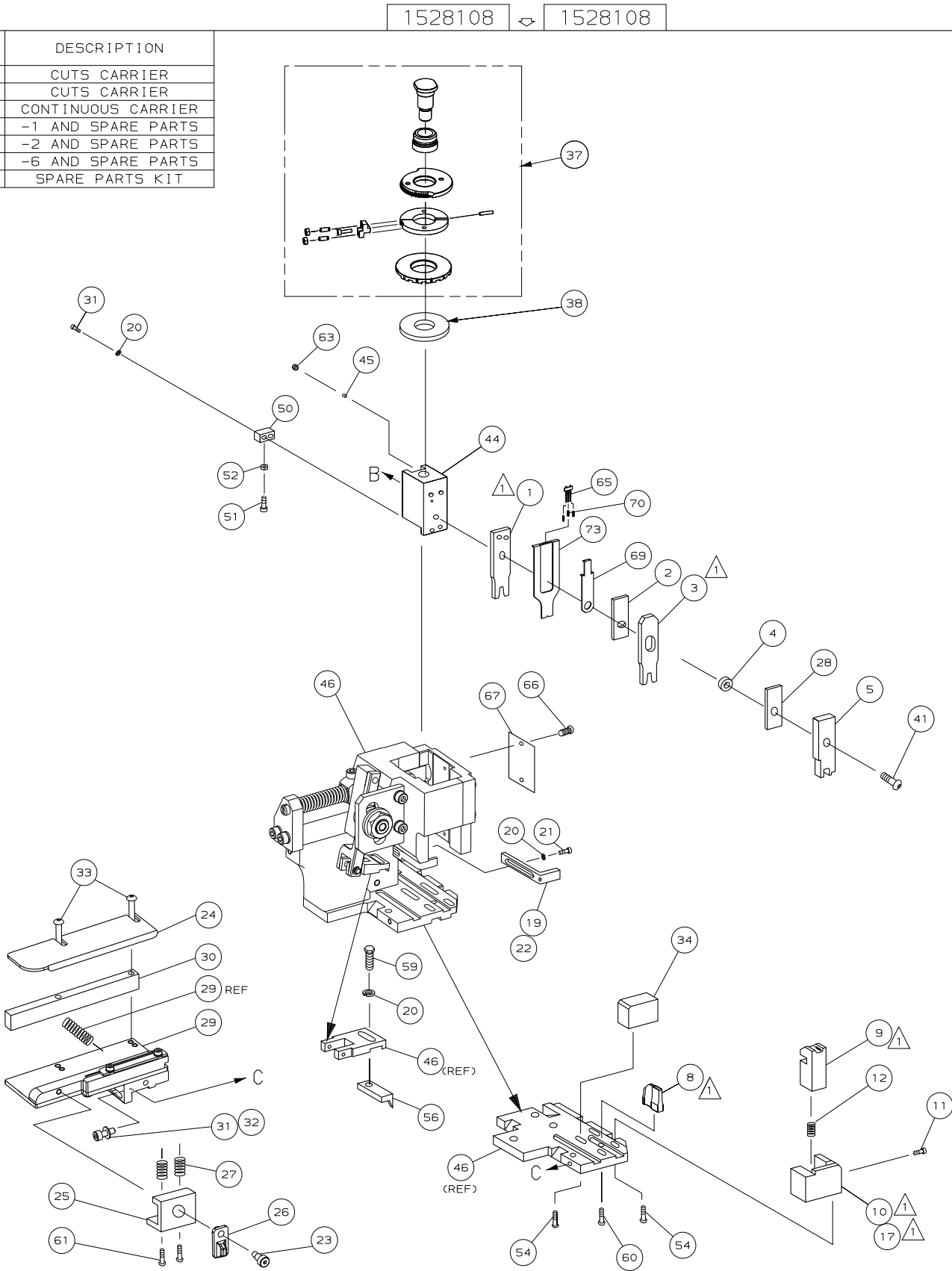
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: D-2 CONTACT "M" SIZE				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.57 [0.062 IN]	F	0.30-0.85mm ² or 22-18 AWG	
INSUL	1.88 [0.074 IN]	F	1.26-1.90 [0.050-.075 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
2.90-3.90 [0.114-.154 IN]		408-8322 & 408-8490		
TERMINAL		-		FEED
APPL SPEC 114-5258		-		8.10 [0.319 IN]
TERMINALS APPLIED				
1318105	-	-	-	-
1318109	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
				
WIRE SIZE		CRIMP HEIGHT		REF SETTING
mm ² AWG		✱ 		
0.85mm ² or 18 AWG		1.19 ±0.05 [0.047 ±.002 IN]		B6
0.50mm ² or 20 AWG		1.05 ±0.05 [0.041 ±.002 IN]		C6
0.30mm ² or 22 AWG		0.94 ±0.05 [0.037 ±.002 IN]		D3
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A DIST 66			

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



DIMENSIONS, mm [INCHES]			
DO NOT SCALE PRINT.			
TOLERANCES UNLESS OTHERWISE SPECIFIED:			
1 PLC DEC ±-			
2 PLC DEC ±-			
3 PLC DEC ±-			
ANGLES ±-			
TE 12-03 SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.30 MAX			
P F LTR	REVISION RECORD	APP DATE	CHG CODE
D	ECR-06-020043	TM AUG06	
C	ECR-05-016832	RK DEC05	
B	ECN 0150-1342-03	TE 12-03	
A	SEE ECN 015A-0367-02	MC MAY02	
REVISION RECORD			
PART NO			
DESCRIPTION			
ITEM NO			
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY			
PARTS LIST			
MATERIAL			
HT TR			
FIN			
DR 30APR02 APP 30APR02 F. BACKHURST			
CHK - REL 23-05-02 M. CLIFFORD			
NAME FINE ADJ SIDE FD HD-I APPL			
SCALE - D DWG NO 1528108			
SHEET 1 of 1 REV D			
CUSTOMER AND ASSEMBLY DRAWING			
RESTRICTED TO			

/nd/mbaum/middleton

1528108

D

C

B

A