

4

3

2

1


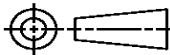
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LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	APVD
			H6	ECR-13-019320	24DEC2013	RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151139-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238041
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1238041

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R.SHEN		<div>TE Connectivity</div>					
			CHK LJ.ZHANG							
DIMENSIONS:			TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME					
			0 PLC ±		SIDE FEED HD-I APPLICATOR					
			1 PLC ±							
			2 PLC ±							
			3 PLC ±							
			4 PLC ±							
			ANGLES ±							
MATERIAL			FINISH							
			WEIGHT		SIZE CAGE CODE DRAWING NO RESTRICTED TO					
					A3 C- 1238041					
CUSTOMER ACCESSIBLE PRODUCTION DRAWING					SCALE		SHEET 1 OF 2		REV H6	

DESCRIPTION

CUTS CARRIER
CUTS CARRIER
CONTINUOUS CARRIER
-1 AND SPARE PARTS
-2 AND SPARE PARTS
-6 AND SPARE PARTS
SPARE PARTS KIT



The diagram is an exploded view of a mechanical assembly. It includes a central vertical shaft assembly with various rollers and guides. To the left, there is a complex assembly of rollers and guides, including a large roller (20) and a smaller one (21). To the right, there is a series of rollers and guides (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100). A detailed view of a roller (5) is shown on the right, with a dimension of 1.52 [.060 IN] and a reference (REF). The diagram also includes a table with a description of the parts and a list of spare parts.

SET UP GAGE 458637-3	LAYOUT L2374	
-------------------------	-----------------	--

- | SEAL NO. | INS. RANGE |
|----------|------------------------------|
| 828920 | 1.2 - 2.0mm [.047 - .083 IN] |
| 828904 | 1.2 - 2.0mm [.047 - .083 IN] |

GUIDE OFF
INSULATION BARREL

1	-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
	-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1338693-1	ANVIL	8
1	-	1	1	1	1	1	1	3-240641-8	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	3-238011-3	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	8-683454-9	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	1-456405-6	CRIMPER, WIRE	1
	-77	-76	-72	-71	-6	-2	-1		DESCRIPTION	ITEM NO
QTY REQD PER ASSY							PARTS LIST			

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG NO. 10MAY00 DATE 10MAY00 BY T.KINT APPR. T.KINT		 Tyco Electronics Corporation Harrisburg, PA 17105-3508	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PL/C ± — 1 PL/C ± — 2 PL/C ± 0.5 [02 #] 3 PL/C ± — 4 PL/C ± — ANGLES ± —		PART NAME SIDE FEED HD-I APPLICATOR	
		PRODUCT SPEC — APPLICATION SPEC —		SIZE A1	
MATERIAL —		FINISH —		CASE CODE 00779	
		WEIGHT —		DRAWING NO. C-1238041	
		CUSTOMER DRAWING —		RESTRICTED TO —	
				SCALE —	
				SHEET 1 OF 1	
				REV. H	