

Customer Information Sheet

DRAWING No.: M80-4C114F2-03-000

SHEET 2 OF 2

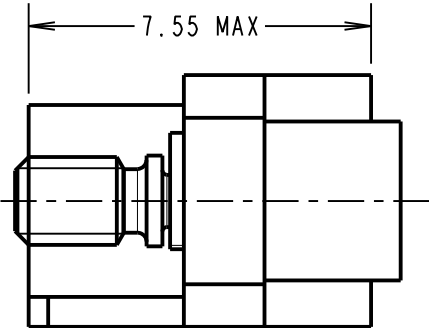
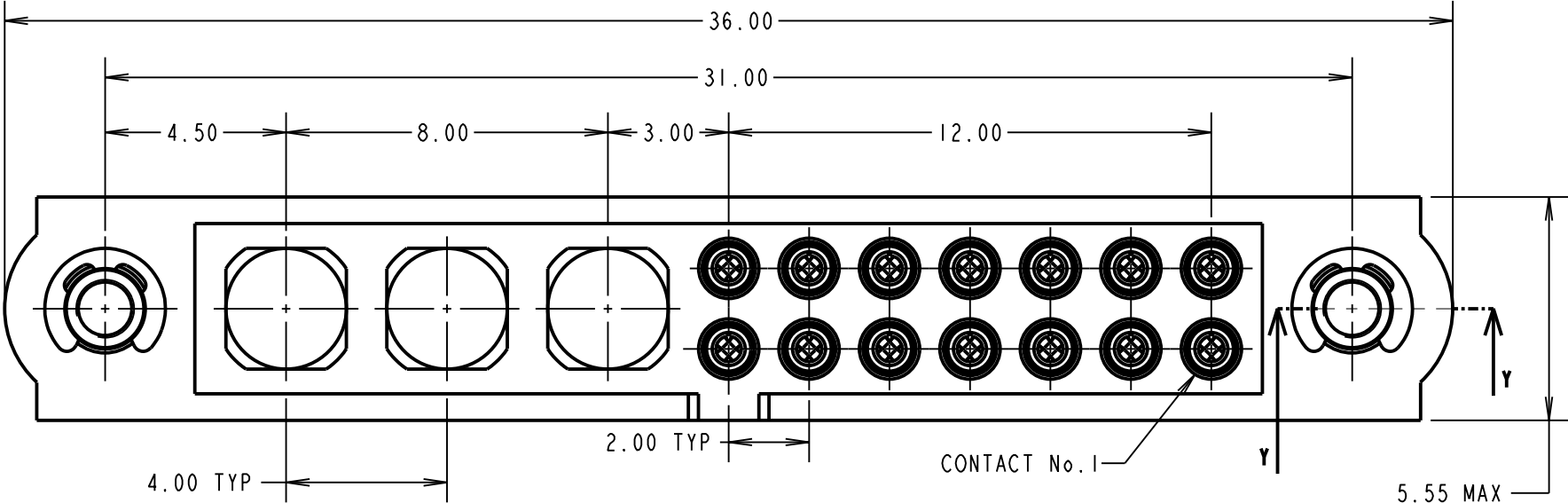
IF IN DOUBT - ASK

(C)

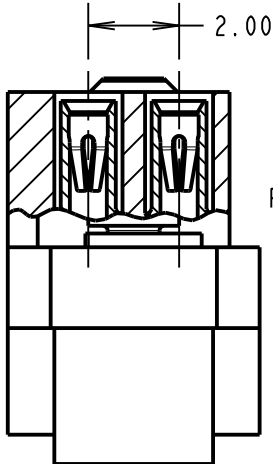
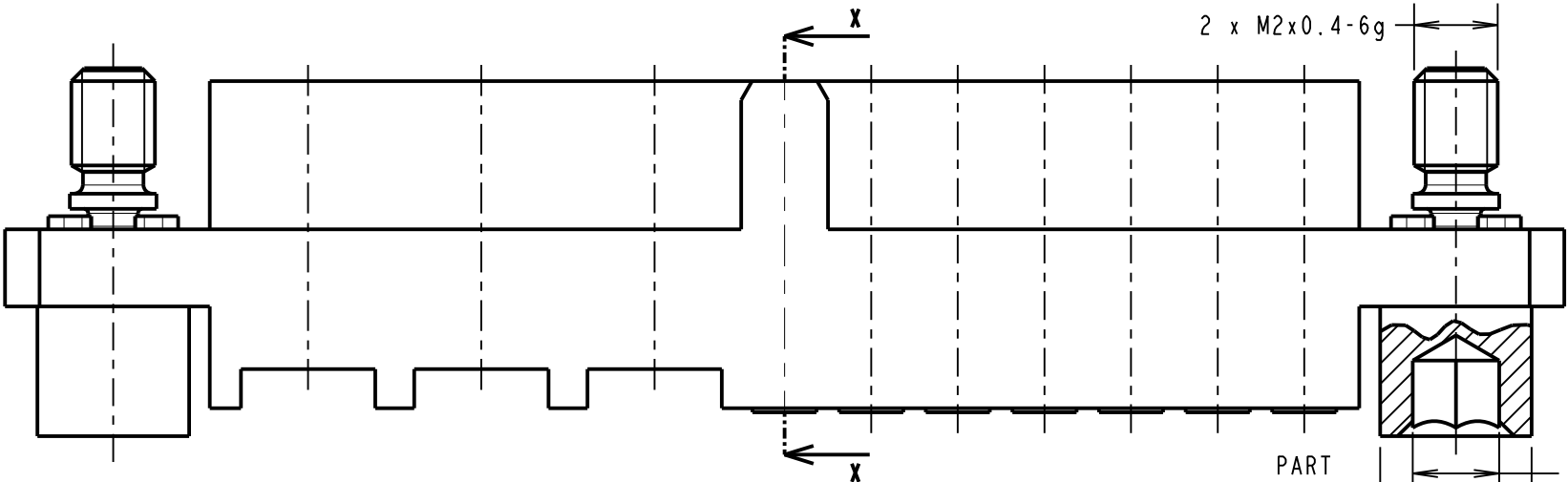
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

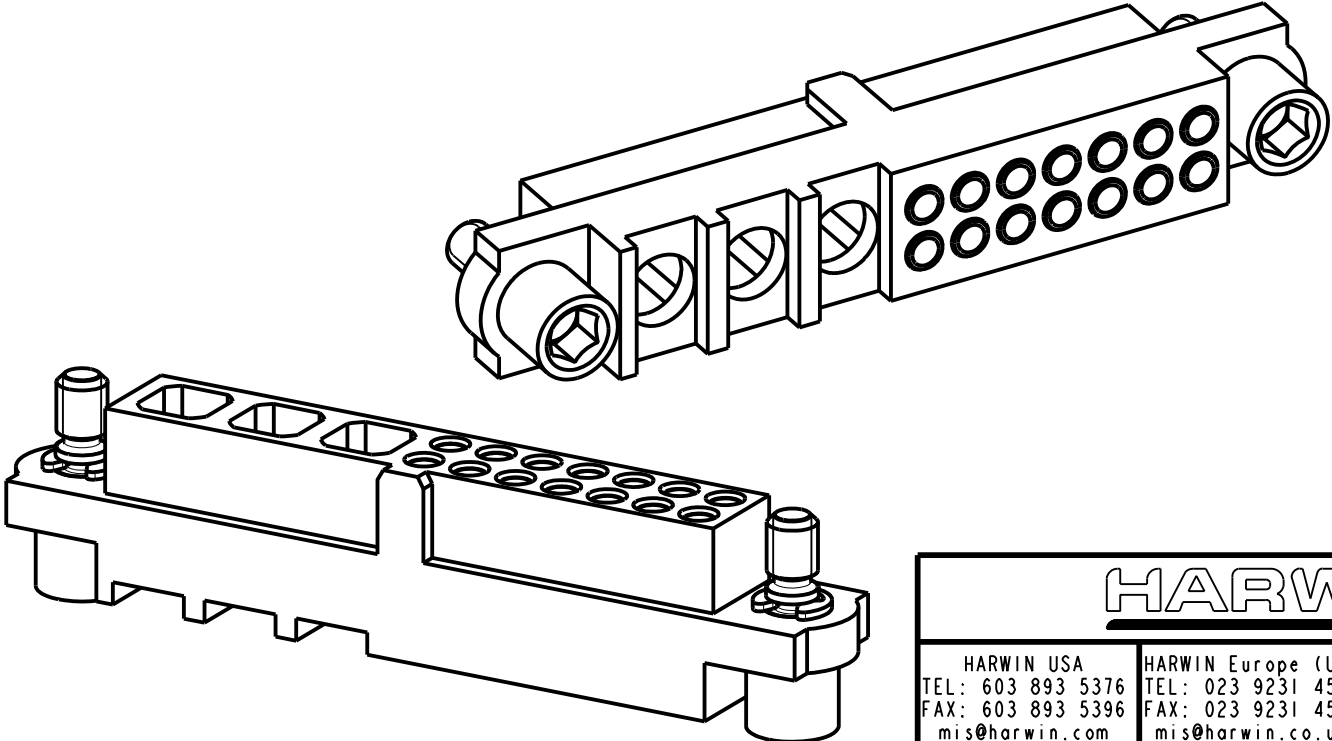


SPECIFICATIONS:
MATERIAL:
MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
CONTACT CLIP = BERYLLIUM COPPER
CONTACT SHELL = COPPER ALLOY
JACKSCREW & CIRCLIP = STAINLESS STEEL
FINISH:
CLIP = 0.3µ GOLD
SHELL = 3.5-5.0µ 100% TIN OVER NICKEL
ELECTRICAL:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 120V AC/DC
VOLTAGE PROOF = 360V AC/DC
CONTACT RESISTANCE = 25 mΩ MAX
INSULATION RESISTANCE = 100 MΩ MIN
MECHANICAL:
DURABILITY = 500 OPERATIONS
INSERTION FORCE = 2.8N MAX
WITHDRAWAL FORCE = 0.2N MIN
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
BAG
FOR COMPLETE SPECIFICATION, SEE
COMPONENT SPECIFICATION C005XX
(LATEST ISSUE)



PART SECTION X-X

PART SECTION Y-Y
2 x 2.00 A/F
2 x Ø3.50



- NOTES:**
- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 - FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130001.
 - RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG, MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
 - RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACT = M22520/2-01 WITH POSITIONER T5747.
 - SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
 - INSTRUCTION SHEETS ARE AVAILABLE.

SM	I	16.09.10	10806
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: R. ADDE			
DRAWN: B. M. KENT			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE: JACKSCREW DATAMATE
MIXED TECHNOLOGY VERTICAL
CRIMP FEMALE ASSEMBLY

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SHT
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