AtlasScientific Environmental Robotics

V 1.3 Revised 10/11/17

EZO-PMPTM Embedded Dosing Pump

Flow rate

Accuracy

Modes of operation

Calibration

Supplied tubing

Tubing size

Data protocol

Default I²C address

Operating voltage

Pump head

Data format

Written by Jordan Press Designed by Noah Press 0.5ml to 105ml/min

+/- 1%

Continuous dispensing Volume dispensing Constant flow rate Dose over time mode

Single point

61 cm

Any 5mm O.D. tubing

UART & I²C

103 (0x67)

3.3V-5V (logic) 12V-24V (motor)

2 meters

ASCII



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1²**C**

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EZO-PMP[™] dimensions



	LED	MAX	STANDBY	SLEEP
5V	ON	13.7 mA	13.4 mA	0.415 mA
	OFF	13.1 mA	12.8 mA	
3.3V	ON	12.5 mA	12.4 mA	0.13 mA
	OFF	12.3 mA	12.2 mA	
Motor	12V = -	~400mA	24V = ~200r	mA

Power consumption Absolute max ratings

Parameter	MIN	ТҮР	MAX
Storage temperature (EZO-PMP™)	-65 °C		125 °C
Operational temperature (EZO-PMP™)	-40 °C	25 °C	85 °C
VCC	3.3V	5V	5.5V
Motor	10.8V	12V	24V



Operating principle

Self-primingRun dry



Operating modes

The EZO-PMP[™] can operate in four different modes.

Continuous dispensing

Run the pump continuously 105 ml/min ∞ (with supplied tubing)

Volume dispensing

Pump a specific volume (Smallest possible volume is 0.5 ml)

Volume is always in ml.

Constant flow rate Pump a specific volume per minute

Dose over time mode Pump a specific volume over a set time



This device requires two power supplies 3.3V–5.5V for the control system 12V–24V to drive the motor

The Atlas Scientific EZO-PMP[™] consists of three main components.



Cassette

12 volt motor



The actual peristaltic pumping is done within the cassette. It has been designed to be easily detached from the motor and disassembled.

The 12 volt motor and control system have been soldered together. Both components are designed to operate as one single unit.



The control system has three main components

Keyed data and power connector 12–24 volt power input Status indicator LED

White Green out Black Red
Black



Pump speed vs. voltage

There is no change in pump speed at different voltages.



Interupt pin

When the pump is dispensing the interupt pin goes high.



Turn cassette counterclockwise until it stops.

Pull cassette off the motor.



Removing tube assembly

The inner workings of the cassette are fragile and must be dismantled by hand. Using tools can damage or break the cassette.



Installing new tube assembly



Measure 75mm of pump tubing, and mark both ends with a soft-tip pen or marker.

Apply silicone lubricating grease to the marked areas on both the tubing and cassette axle.

Do not operate this device without lubrication!

Atlas Scientific recommends using **Super Lube** silicone lubricating grease.





Once the tubing has been replaced, run the pump for 3–5 minutes to break in the new tubing. **Remember, this pump can be run dry and does not need to pump liquid for the 3–5 minute break in period.**



Calibration theory

Uncalibrated accuracy +/- 5% Calibrated accuracy +/- 1%

Before calibration is attempted all the air bubbles should be removed from the tubing. This is done by running the pump while tapping the tubing. If air bubbles are not removed from the tubing they will slowly group together into larger air bubbles. Over time this will lead to accuracy issues.



Calibration types

Volume calibration Volume over time calibration

Calibration is optional. Both types of calibration are independent of each other and can be done at any time. Calibration can be done at any volume however; Atlas Scientific recommends using volumes above 5ml.

Equipment needed for calibration



An accurate graduated cylinder of at least 10ml.



1 gram of water = 1ml 23.56 grams of water = 23.56ml

Or An accurate scale with a resolution of at least 0.1 grams



Calibration procedure

Calibration should be done with water and not a chemical

Make sure the tubing is full of water and has no bubbles before calibrating.

- 1. Instruct the pump to dispense a volume of water.
- 2. Measure the dispensed amount to determine how much water was actually dispensed.
- **3.** Calibrate the pump by sending it the volume of liquid you have measured.

Example

Calibrate the pump by dispensing 10ml



- 1. Instruct the pump to dispense 10ml into a graduated cylinder or beaker on a scale.
- 2. Measure the amount of liquid that was actually dispensed.
- 3. Inform the pump how much liquid was actually dispensed.
- 4. Calibration is now complete.

Once the pump has been calibrated it will accurately dispense any volume of liquid. It has not been calibrated specifically to the volume used during the calibration procedure (10 ml). It has now been calibrated to all volumes.

Use the same procedure to perform a volume over time calibration.





Uncalibrated accuracy +/- 5% Calibrated accuracy +/- 1%

Volume dispensing mode

calibrated at 10ml



Dose over time mode

calibrated at 10ml over 90 seconds



Pump head

Pump head refers to the maximum vertical height a pump can dispense. The EZO-PMP^m has a pump head of 2 meters (6.5').







1²C

X Unavailable data protocols SPI Analog RS-485 Mod Bus 4–20mA

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UART mode

Settings that are retained if power is cut

Baud rate Calibration Continuous mode Device name Enable/disable parameters Enable/disable response codes Hardware switch to I²C mode LED control Protocol lock Software switch to I²C mode

Settings that are **NOT** retained if power is cut

Find Sleep mode





Data format

Output	volume
Units	ml
Encoding	ASCII
Format	string

Terminator Data type **Decimal places 3 Smallest string 3 characters** Largest string

carriage return floating point **39 characters**



Default state

Mode	UART
Baud	9,600
Readings	continuous
Speed	1 reading per second
LED	on









Advanced

ASCII:	4	1	3	<cr></cr>
Hex:	34	31	33	0D
Dec:	52	49	51	13



Sending commands to device ^{2 parts}

Command (not case sensitive)

Carriage return <cr>

ASCII data string

Terminator



Advanced

ASCII:	S		е	е	р	<cr></cr>
Hex:	53	6C	65	65	70	0D
Dec:	83	108	101	101	112	13



LED color definition



UART standby



Cyan Taking reading



Changing baud rate



Command not understood



5V	LED ON +2.5 mA
3.3V	+1 mA



UART mode command quick reference

All commands are ASCII strings or single ASCII characters.

Command	Function	Default state	
Baud	change baud rate	<mark>pg. 38</mark> 9,600	
С	enable/disable continuous mode	pg. 21 enabled	
Cal	performs calibration	<mark>pg. 30</mark> n/a	
D	dispense modes	<mark>pg. 23 – 26</mark> n/a	
Factory	enable factory reset	<mark>pg. 40 n/</mark> a	
i	device information	<mark>pg. 34</mark> n/a	
I2C	change to I ² C mode	pg. 41 not set	
L	enable/disable LED	pg. 20 enabled	
Name	set/show name of device	pg. 33 not set	
0	enable/disable parameters	pg. 31 all enabled	
Р	pause dispensing	<mark>pg. 27</mark> n/a	
Plock	enable/disable protocol lock	pg. 39 disabled	
Pv	check pump voltage	<mark>pg. 32</mark> n/a	
R	returns a single reading	<mark>pg. 22</mark> n/a	
Sleep	enter sleep mode/low power	<mark>pg. 37</mark> n/a	
Status	retrieve status information	pg. 36 enable	
Тν	total volume dispensed	<mark>pg. 29 n/</mark> a	
x	stop dispensing	<mark>pg. 28</mark> n/a	
*ОК	enable/disable response codes	pg. 35 enable	

LED control

Command syntax

L,1 <cr> LED on default</cr>

- L,0 <cr>> LED off
- L,? <cr>> LED state on/off?

Example	Response
L,1 <cr></cr>	*OK <cr></cr>
L,0 <cr></cr>	*OK <cr></cr>
L,? <cr></cr>	?L,1 <cr> or ?L,0 <cr> *OK <cr></cr></cr></cr>



Continuous mode

Command syntax

C,* <	cr>	continuously reports volume once per second default
C,1 <	cr>	continuously reports volume only when pumping
C,0 <	cr>	disable continuous reporting
C.? <	cr>	continuous reporting mode on/off?

Example	Response
dispense 3ml C,* <cr></cr>	1.2 <cr> 3.0 <cr> *Done,3.00 <cr> 3.0 <cr> 3.0 <cr> 3.0 <cr> 3.0 <cr></cr></cr></cr></cr></cr></cr></cr>
C,1 <cr></cr>	1.2 <cr> 3.0 <cr> *Done,3.00 <cr></cr></cr></cr>
C,0 <cr></cr>	*Done,3.00 <cr></cr>
C,? <cr></cr>	?C,1 <cr> or ?C,0 <cr> or ?C,* <cr> *OK <cr></cr></cr></cr></cr>



Single reading mode

Command syntax

R <cr> returns a single value showing dispensed volume

Example	Response	
R <cr></cr>	2.50 <cr> *OK <cr></cr></cr>	(If issued half way through dispensing 5ml)
	5.00 <cr> *OK <cr></cr></cr>	(If issued once dispensing has stopped)



Continuous dispensing

Pump on/pump off

Command syntax

After running in continuous mode for 20 days the EZO-PMP[™] will reset.

- D,* <cr> dispense until the stop command is given
- D,-* <cr> dispense in reverse until the stop command is given
- D,? <cr> dispense status

Example	Response	
D,* <cr></cr>	*OK <cr> pump will continuously run at ~105ml/min</cr> (with supplied tubing)	
D,-* <cr></cr>	*OK < <r>> pump will continuously run in reverse at ~105ml/min (with supplied tubing)</r>	
D,? <cr></cr>	?D,*,1 <cr> *OK <cr></cr></cr>	

Response breakdown





Volume dispensing

Pump a specific volume

Command s	yntax	where [ml] is any volume in millimeters >= 0.5
D,[ml] <cr>dispense [this specific volume]D,[-ml]<cr>dispense [in reverse this specific volume]D,?<cr>dispense status</cr></cr></cr>		
Example	Response	
D,15 <cr></cr>	*OK < <r> 15 ml v</r>	will be dispensed
D,-405 <cr></cr>	*OK <cr> 405 ml</cr>	will be dispensed in reverse
D,? <cr></cr>	?D,22.50,0 <cr> *OK <cr></cr></cr>	

Response breakdown

?D,22.50,0 ↑ ↑ last volume pump off dispensed



Dose over time

Pump a fixed volume over a fixed time

Command syntax

D,[ml],[min] <cr> Dispense [this volume], [over this many minutes]

Example	Response	
D,85,10 <cr></cr>	*OK <cr> Dispense 85ml over 10 minutes</cr>	





Constant flow rate

Maintain a constant flow rate

Command syntax

After running in continuous mode for 20 days the EZO-PMP[™] will reset.

Environmental Robotics

DC,[ml/min],[min or *] <<r>

DC,? <<r>< DC,? <<r>< In the second s

[ml/min] = a single number (int or float) representing the desired flow rate [min or *] = the number of minutes to run or (*) indefinitely A negative value for ml/min = reverse

Example	Response
DC,25,40 <cr></cr>	*OK <cr> Dispense 25ml per minute for 40 minutes</cr>
DC,? <cr></cr>	?MAXRATE,58.5 < <r> *OK <<r></r></r>
	ate is determinded after calibration.
If the flowrate enter	ed is to fast the EZO-PMP [™] will send and error.
*TOOFAST <cr></cr>	
*ER <cr></cr>	
	evaporation rate = 1ml/min
flow rate = 1ml/	
26 Convright @ Atlas Scientific	Atlas Scientific

Pause dispensing

Command syntax

Issue the command again to resume dispensing

- P <cr> pauses the pump during dispensing
- P,? <cr> pause status

Example	Response
P <cr></cr>	*OK <cr></cr>
P,? <cr></cr>	<pre>?P,1 <cr> or ?P,0 <cr> paused *OK <cr></cr></cr></cr></pre>





Stop dispensing

Command syntax





Total volume dispensed

Command syntax

- TV,? <cr> shows total volume dispensed
- ATV,? <cr> absolute value of the total volume dispensed
- Clear <cr> clears the total dispensed volume

Example	Response
TV,? <cr></cr>	?total,434.50 <cr></cr>
ATV,? <cr></cr>	?total,623.00 <cr></cr>
Clear < <r></r>	*OK < <r> total now 0.00</r>



Calibration

Command syntax

Calibrate to the actual volume dispensed.

Cal,v	<cr></cr>	v = corrected volume
Cal,clear	<cr></cr>	delete all calibration data
Cal,?	<cr></cr>	device calibrated?

This command is used for both, single dose and dose over time calibrations.

Example		Response
Cal,24.01	<cr></cr>	*OK <cr></cr>
Cal,clear	<cr></cr>	*OK <cr></cr>
Cal,?	<cr></cr>	<pre>?Cal,1 <cr> or ?Cal,2 <cr> or fixed volume</cr></cr></pre> cr> or ?Cal,0 <cr> both</cr>



Enable/disable parameters from output string

Command syntax

O, [parameter],[1 O,?	1,0] <cr> enable or disable output parameter <cr> enabled parameter?</cr></cr>
Example	Response
0,V,1 <cr></cr>	*OK < <r> enable volume being pumped</r>
O,TV,0 <cr></cr>	*OK <cr> disable total volume pumped</cr>
O,ATV,1 <cr></cr>	*OK <cr> enable absolute volume pumped</cr>
O,? <cr></cr>	?,O,V,TV,ATV < <r> if all three are enabled</r>



Pump voltage

Command syntax

PV,? <cr> check pump voltage

Example	Response
PV,? <cr></cr>	?PV,13.86 <cr> *OK <cr></cr></cr>

Response breakdown





Naming device

Command syntax



Device information

Command syntax

i <cr> device information

Example	Response
<cr></cr>	?i,PMP,1.1 < <r></r>

*OK <cr>

Response breakdown





Response codes

Command syntax

- *OK,1 <<r> enable response default
- ***OK,0 <cr> disable response**
- ***OK**,? <cr> response on/off?

Example	Response
R <cr></cr>	413 <cr> *OK <cr></cr></cr>
*OK,0 <cr></cr>	no response, *OK disabled
R <cr></cr>	413 <cr> *OK disabled</cr>
*OK,? <cr></cr>	?*OK,1 <cr> or ?*OK,0 <cr></cr></cr>

Other respo	nse codes	
*ER *OV *UV	unknown command over volt (VCC>=5.5V) under volt (VCC<=3.1V)	
*RS *RE	reset boot up complete, ready	These response codes cannot be disabled
*SL *WA	entering sleep mode wake up	
*DONE *MINVOL *TOOFAST	dispensing complete dispense amount too low ml/min set to fast	



Reading device status

Command syntax

Status <cr> voltage at Vcc pin and reason for last restart

Exan	nple	Respor	ISe
Status	S <cr></cr>	?Status,F *OK <cr></cr>	
Resp	oonse k	oreakdow	'n
?Stat	tus, P, r Reason fo		038 ↑ le at Vcc
S s	t codes powered of software re brown out		


Sleep mode/low power

Command syntax

Send any character or command to awaken device.





Change baud rate

Command syntax

Baud,n <cr> change baud rate

Example	Response	
Baud,38400 <cr></cr>	*OK <cr></cr>	
Baud,? <cr></cr>	?Baud,38400 <cr> *OK <cr></cr></cr>	
n =		(reboot) <image/>



Protocol lock

Command syntax

Locks device to UART mode.

Plock,1 <cr> er Plock,0 <cr> di Plock,? <cr> P</cr></cr></cr>	isable Plock <mark>default</mark>	
Example	Response	
Plock,1 <cr></cr>	*OK <cr></cr>	
Plock,0 <cr></cr>	*OK <cr></cr>	
Plock,? <cr></cr>	?Plock,1 << <mark>r> or</mark> ?Plock,0 <<	:r>
Plock,1	I2C,100	
*OK <cr></cr>	cannot change to I ² C *ER <cr></cr>	cannot change to I ² C





(reboot)

Baud rate will not change

*RS <cr> *RE <cr>



*OK <cr>

Change to I²C mode



Default I²C address 103 (0x67)





Manual switching to I²C

- Make sure Plock is set to 0
- Disconnect ground (power off)
- Disconnect TX and RX
- Connect TX to INT
- Confirm RX is disconnected
- Connect ground (power on)
- Wait for LED to change from Green to Blue
- Disconnect ground (power off)
- Reconnect all data and power

Manually switching to I²C will set the I²C address to 103 (0x67)





12C mode

The I²C protocol is **considerably more complex** than the UART (RS-232) protocol. Atlas Scientific assumes the embedded systems engineer understands this protocol.

To set your EZO-PMP[™] into I²C mode click here

Settings that are retained if power is cut

Calibration Change I²C address Enable/disable parameters Hardware switch to UART mode LED control Protocol lock Software switch to UART mode

Settings that are **NOT** retained if power is cut

Find Sleep mode





Data format

Reading	volume
Units	ml
Encoding	ASCII
Format	string

Data type Decimal places Smallest string Largest string

floating point 3 3 characters 39 characters



Sending commands to device







Requesting data from device



Advanced



Response codes

After a command has been issued, a 1 byte response code can be read in order to confirm that the command was processed successfully.

Reading back the response code is completely optional, and is not required for normal operation.



Example

I2C_start; I2C_address; I2C_write(EZO_command); I2C_stop;

delay(300);



I2C_start; I2C_address; Char[] = I2C_read; I2C_stop; If there is no processing delay or the processing delay is too short, the response code will always be 254.

Response codes Single byte, not string

- 255 no data to send
- 254 still processing, not ready
- 2 error
- 1 successful request



LED color definition





Blue Green I²C standby Taking reading



Purple Changing I²C ID#



Red Command not understood



White Find

5V	LED ON +2.5 mA
3.3V	+1 mA



I²C mode command quick reference

All commands are ASCII strings or single ASCII characters.

Command	Function	
Baud	switch back to UART mode	pg. 68
Cal	performs calibration	pg. 59
D	dispense modes	pg. 52 – 55
Factory	enable factory reset	pg. 67
i	device information	pg. 62
12C	change I ² C address	pg. 66
L	enable/disable LED	pg. 50
0	enable/disable parameters	pg. 60
Ρ	enable/disable protocol lock	pg. 56
Plock	enable/disable protocol lock	pg. 65
Pv	check pump voltage	pg. 61
R	returns a single reading	pg. 51
Sleep	enter sleep mode/low power	pg. 64
Status	retrieve status information	pg. 63
Тv	total volume dispensed	pg. 58
X	stop dispensing	pg. 57



LED control

Command syntax

L,1 LED on default

- L,0 LED off
- LED state on/off? L,?

300ms 🕐 processing delay



Single report mode

Command syntax

300ms 💮 processing delay

R returns a single value showing dispensed volume







Continuous dispensing

Pump on/pump off

300ms 🕐 processing delay

Command syntax

After running in continuous mode for 20 days the EZO-PMP™ will reset.

- D,* dispense until the stop command is given
- D,-* dispense in reverse until the stop command is given
- D,? dispense status



Response breakdown





Volume dispensing

Pump a specific volume

300ms 💮 processing delay

Command syntax

where [ml] is any volume in millimeters >= 0.5

- D,[ml] dispense [this specific volume]
- D,[-ml] dispense [in reverse this specific volume]
- D,? dispense status



Response breakdown

?D,22.50,0 ↑ ↑ last volume pump off dispensed



Dose over time

Pump a fixed volume over a fixed time

Command syntax

300ms 💮 processing delay

D,[ml],[min] Dispense [this volume], [over this many minutes]





Constant flow rate

Maintain a constant flow rate

300ms 💮 processing delay

Command syntax

After running in continuous mode for 20 days the EZO-PMP™ will reset.

DC,[ml/min], [min or *][maintain this rate], [for this much time]DC,?reports maximum possible flow rate

[ml/min] = a single number (int or float) representing the desired flow rate [min or *] = the number of minutes to run or (*) indefinitely A negative value for ml/min = reverse



Pause dispensing

Command syntax

Issue the command again to resume dispensing

300ms 💮 processing delay

- pauses the pump during dispensing Ρ
- pause status **P**,?



Stop dispensing

Command syntax

300ms 🕐 processing delay







Total volume dispensed

Command syntax

300ms 💮 processing delay

- TV,? shows total volume dispensed
- ATV,? absolute value of the total volume dispensed
- Clear clears the total dispensed volume





Calibration

Command syntax

Cal,vv = corrected volumeCal,cleardelete calibration dataCal,?device calibrated?



Calibrate to the actual volume dispensed.

Example	Response
Cal,24.01	Wait 300ms Dec Null
Cal,clear	Wait 300ms 1 0 Dec Null
Cal,?	Wait 300ms 1 ?Cal,1 0 or Image: Cal,2 0 Null Dec ASCII Null Null Wait 300ms Dec ASCII Null Null Vait 300ms Dec ASCII Null Null Vait 300ms Dec ASCII Null Null
	Wait 300ms1?Cal,30orImage: Cal, 0Image: Cal, 00DecASCIINullNullWait 300msDecASCIINullbothImage: Cal, 0NullImage: Cal, 0NullImage: Cal, 0NullImage: Cal, 0NullImage: Cal, 0NullImage: Cal, 0Image: Cal, 0I



Enable/disable parameters from output string

Command syntax

300ms 🕐 processing delay

O, [parameter],[1,0]	enable or disable output parameter
О,?	enabled parameter?





Pump voltage

Command syntax

300ms 🕐 processing delay

PV,? check pump voltage



Response breakdown

?PV, 13.86 Pump input voltage



Device information

Command syntax

300ms 🕐 processing delay

i device information



Response breakdown





Reading device status

Command syntax

300ms 💮 processing delay

Status voltage at Vcc pin and reason for last restart





Sleep mode/low power

Command syntax



Protocol lock



I²C address change

Command syntax

300ms 💮 processing delay

I2C,n sets I²C address and reboots into I²C mode



(reboot)



Factory reset





Change to UART mode

Command syntax

Baud,n switch from I²C to UART

Example Response Baud,9600 reboot in UART mode 300 1200 2400 9600 19200 38400 57600 115200 Serial,9600 (reboot) **Changing to UART** mode



Manual switching to UART

- Make sure Plock is set to 0
- Disconnect ground (power off)
- Disconnect TX and RX
- Connect TX to INT
- Confirm RX is disconnected
- Connect ground (power on)
- Wait for LED to change from Blue to Green
- Disconnect ground (power off)
- Reconnect all data and power

Example





Mounting the EZO-PMP™

There are a many different ways to mount the EZO-PMP[™] Embedded Dosing Pump. If you have a 3D printer you can use the dosing pump stand we created, by clicking <u>here</u>. The dosing pump stand has been measured to perfectly fit the EZO-PMP[™] and even has screw holes in place for you to help mount the dosing pump to the stand. Feel free to modify this stand design as needed.



However, if you would like to mount the EZO-PMP[™] Embedded Dosing Pump into other materials, you will need the following tools:



Either are fine to make the larger hole.

Perfect for screw holes.



Datasheet change log

Datasheet V 1.3

Revised art and added pump head information on pg 11.

Datasheet V 1.2

Revised Plock pages to show default value.

Datasheet V 1.1

Added mounting information on pg 70.

EZO-PMP[™] firmware changes

V1.0 – Initial release (April 28, 2017)



Warranty

Atlas Scientific[™] Warranties the EZO-PMP[™] Embedded Dosing Pump to be free of defect during the debugging phase of device implementation, or 30 days after receiving the EZO-PMP[™] Embedded Dosing Pump(which ever comes first).

The debugging phase

The debugging phase as defined by Atlas Scientific[™] is the time period when the EZO-PMP[™] Embedded Dosing Pump is inserted into a bread board, or shield. If the EZO-PMP[™] Embedded Dosing Pump is being debugged in a bread board, the bread board must be devoid of other components. If the EZO-PMP[™] Embedded Dosing Pump is being connected to a microcontroller, the microcontroller must be running code that has been designed to drive the EZO-PMP[™] Embedded Dosing Pump exclusively and output the EZO-PMP[™] Embedded Dosing Pump data as a serial string.

It is important for the embedded systems engineer to keep in mind that the following activities will void the EZO-PMP[™] Embedded Dosing Pump warranty:

- Soldering any part of the EZO-PMP[™] Embedded Dosing Pump.
- Running any code, that does not exclusively drive the EZO-PMP[™] Embedded Dosing Pump and output its data in a serial string.
- Embedding the EZO-PMP[™] Embedded Dosing Pump into a custom made device.
- Removing any potting compound.



Reasoning behind this warranty

Because Atlas Scientific[™] does not sell consumer electronics; once the device has been embedded into a custom made system, Atlas Scientific[™] cannot possibly warranty the EZO-PMP[™] Embedded Dosing Pump, against the thousands of possible variables that may cause the EZO-PMP[™] Embedded Dosing Pump to no longer function properly.

Please keep this in mind:

- 1. All Atlas Scientific[™] devices have been designed to be embedded into a custom made system by you, the embedded systems engineer.
- 2. All Atlas Scientific[™] devices have been designed to run indefinitely without failure in the field.
- 3. All Atlas Scientific[™] devices can be soldered into place, however you do so at your own risk.

Atlas Scientific[™] is simply stating that once the device is being used in your application, Atlas Scientific can no longer take responsibility for the EZO-PMP[™] Embedded Dosing Pumps continued operation. This is because that would be equivalent to Atlas Scientific[™] taking responsibility over the correct operation of your entire device.

