

HD-1 APPLICATOR	
AND SPARE PARTS	
SPARE PARTS KIT	

Exploded view diagram of the HD-1 Applicator and Spare Parts Kit. The diagram shows the main assembly and various components labeled with numbers 1 through 67. A table in the top left corner lists the parts and their quantities.



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

						DIMENSIONS: mm [INCHES]:	MATL	-	HT	TR	-	FIN	-
						DO NOT SCALE PRINT.							
						TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	17MAY01	APP	17MAY01			
						1 PLC DEC ±-	N.CLIFFORD	F.BACKHURST				AMP Incorporated	
						2 PLC DEC ±-	CHK	-	REL	15-06-01		Harrisburg, PA 17105-3508	
						3 PLC DEC ±-				M.CLIFFORD			
						ANGLES = °	NAME	END FEED HD-I APPLICATOR				MACHINE REF	
						GURF TEXTURE: ✓	SCALE	-	D	DWG NO	1339565	SHEET	1 of 1
P	F	A	SEE ECN 015A-0494-01	MC	JUN01	REMOVE BURRS, BREAK SHARP EDGES RO. 3X MAX						REV	A
	L	R	REVISION RECORD	APP	DATE								

-	1	1	1339565	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	72
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-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
					59
					58
-	6	6	1-18023-0	SCR,SHC (M4X8) STRIP GUIDE	57
-	2	2	18023-9	SCR,SHC (M4X6) SLUG BLADE	56
					55
-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-2	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	8	8	18025-2	WASHER, LOCK (M4) SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-2	STRIP GUIDE	24
					23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
-	2	2	1338664-1	GUIDE, UPPER STRIP	19
-	2	2	1338663-2	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
					16
					15
					14
					13
					12
-	1	1	691901-2	PLATE, REAR SHEAR	11
-	2	2	1-240645-6	SPACER, SHEAR PLATE	10
-	1	1	690783-2	PLATE, FRONT SHEAR	9
1	2	1	1333220-6	ANVIL	8
-	1	1	691157-3	BLADE, SLUG	7
					6
-	1	1	2-240641-8	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1	2	1	1-456134-2	CRIMPER, INSULATION	3
-	1	1	455888-2	SPACER, CRIMPER	2
1	2	1	456409-2	CRIMPER, WIRE	1