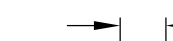


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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		B		ECR-09-010086	5-2009	MY	CB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528210-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528210-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528210-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528210-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528210-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528210-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528210-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA MOLEX TERMINAL MOLEX CRIMP SPECS			
TERMINAL NAME: MOLEX MINI SPOX CRIMP RECEPTACLE.			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	28-22 AWG
INSUL	1.78 [.070 IN]	F	1.15-1.90 [.045-.075 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
2.60-3.20 [.102-.126 IN]		408-8322 & 408-8490	
			
TERMINAL MOLEX DOC. NO. PS-5102-001			
APPL SPEC & MOLEX CRIMPING SPEC.			
			FEED
			7.11 [.280 IN]

[illegible][illegible]

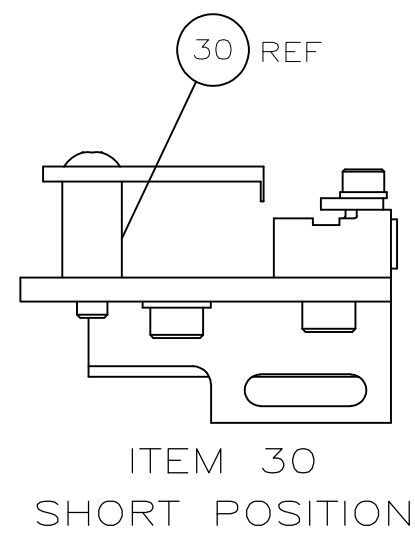
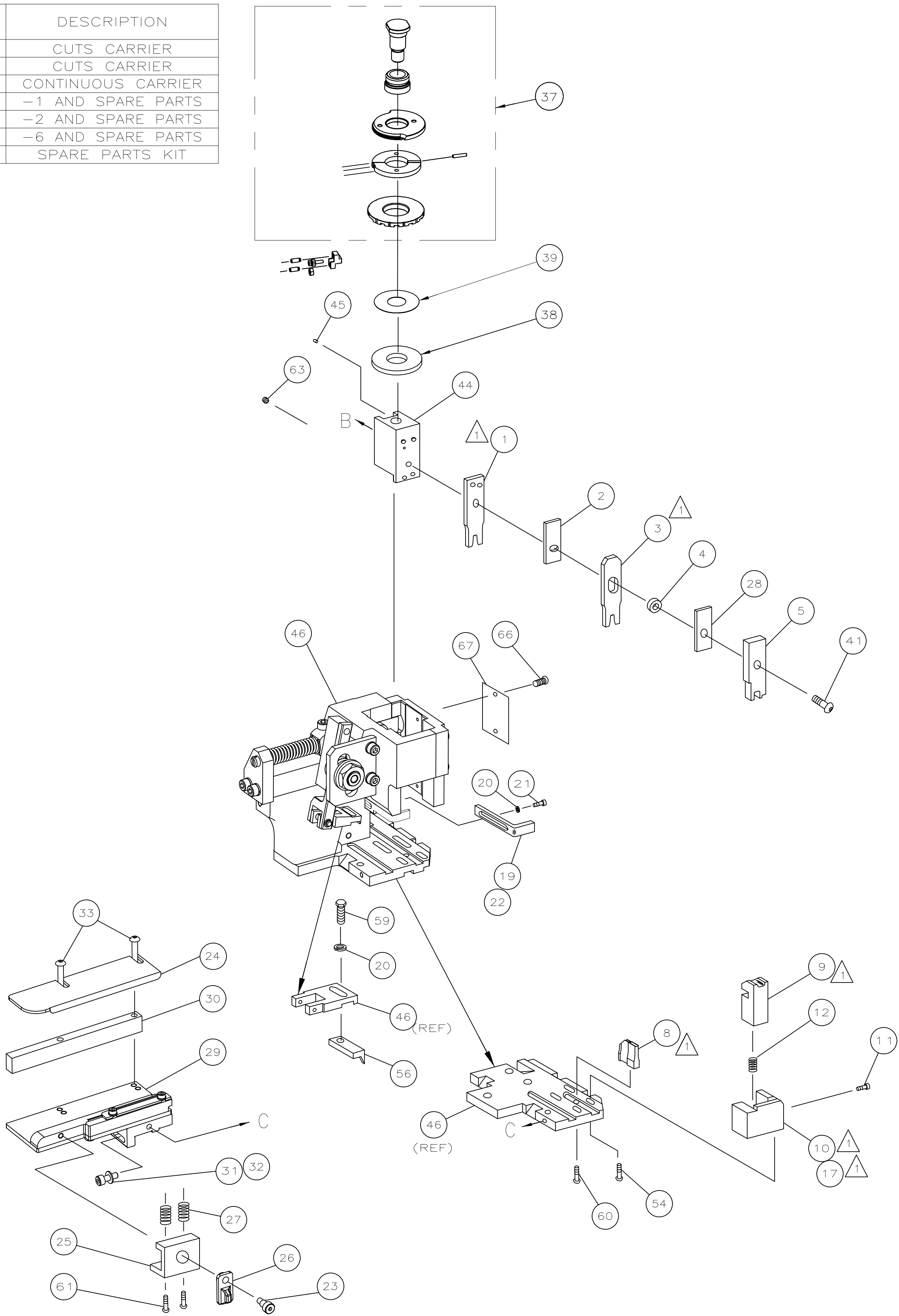
SET UP GAGE 458637-3	LAYOUT L1426327
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- 
 1. RECOMMENDED SPARE PARTS.
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

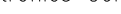
VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

* WARNING:
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



	-	1	1	1	1	1	1	1528210	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
										70
										69
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	68
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	67
										66
										65
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	64
	-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	63
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	62
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	61
										60
										59
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	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
	-	2	2	2	2	2	2	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	56
										55
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										53
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										51
										50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
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	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
	-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
	-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
										36
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	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-3	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	2	2	2	2	2	2	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
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	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
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	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1-1333228-0	ANVIL	8
										7
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	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	2-238011-0	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	7-456134-2	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	2-456402-9	CRIMPER, WIRE	1
-77	-76	-72	71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
									PARTS LIST	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. CLIFFORD	07JUL03	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APD F. BACKHURST	07JUL03