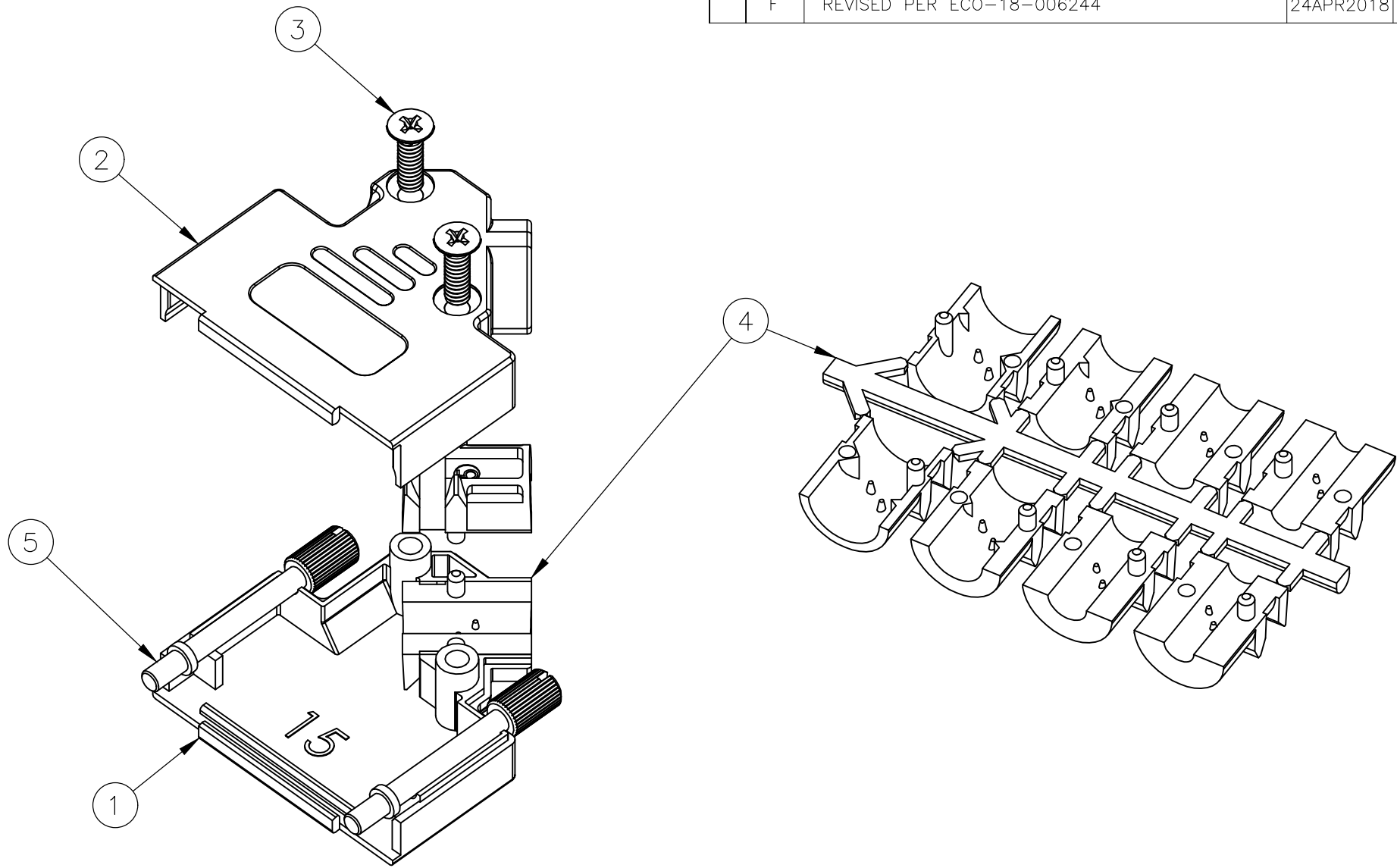
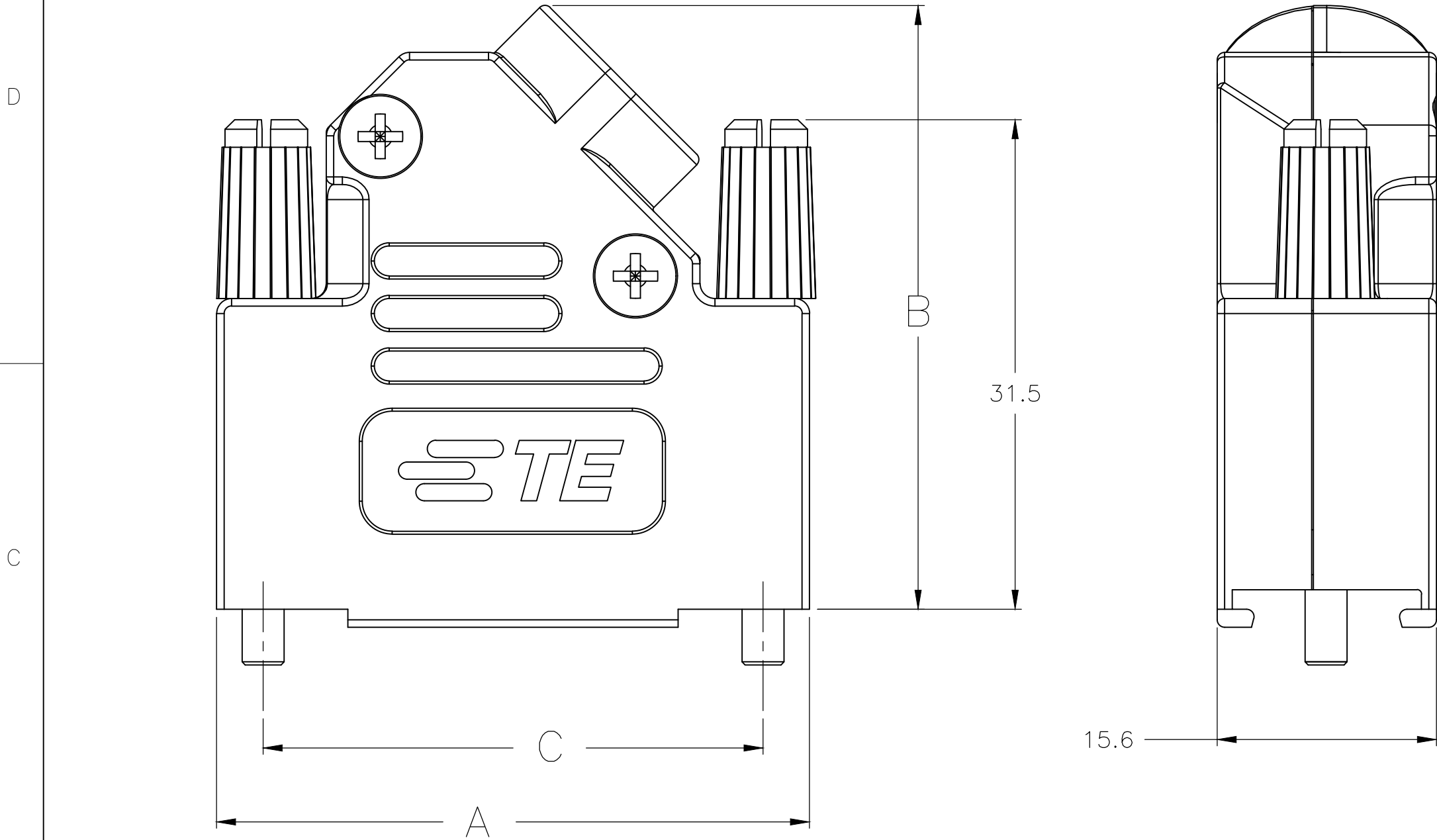


LOC	DIST	REVISIONS				
GP	00	P	LTR	DESCRIPTION	DATE	APVD
		F		REVISED PER ECO-18-006244	24APR2018	AP DG



1. FOR ASSEMBLY DETAILS, REFER TO LEAFLET 2227518-1.

2 BULK PACKAGED BACKSHELL ASSEMBLIES: ITEMS 1 THRU 5, 100 TIMES QTY SHOWN IN TABLE IN 1 BAG FOR EACH ITEM. ALL BAGS IN 1 BOX WITH (1) 2227518-1 LEAFLET.

3 INDIVIDUALLY PACKAGED SHELL ASSEMBLIES: 1 BAG CONTAINS ALL COMPONENTS FOR 1 COMPLETE ASSEMBLY. 100 BAGS PER BOX, (1) 2227518-1 LEAFLET PER BOX.

4. TERMINATES 4.0-13.0 CABLE DIAMETERS.

5. 15 POSITION SHOWN.

6 TRIVALENT CHROMIUM CHROMATE COATING OVER ZINC PLATING.

7 JACKSCREW QUANTITY:
9 WAY ASSEMBLY: 1 JACKSCREW
15 WAY ASSEMBLY: 2 JACKSCREWS
25 WAY ASSEMBLY: 2 JACKSCREWS
37 WAY ASSEMBLY: 2 JACKSCREWS.

8. OPTIONAL CABLE CRIMP KIT AVAILABLE FOR 6.0-9.5 DIAMETER CABLE. SEE 1478764.

5	JACKSCREW ASSEMBLY, 4-40	POLYAMIDE, UL94 V2 KNOB	BLACK	7
		CARBON STEEL SHAFT	6	
4	STRAIN RELIEF SET	POLYCARBONATE UL94 V0	BLACK	1
3	SELF TAPPING FIXING SCREW	CARBON STEEL	6	2
2	TOP BACKSHELL	ABS UL94 V0	NICKEL	1
1	BOTTOM BACKSHELL	ABS UL94 V0	NICKEL	1
ITEM	DESCRIPTION	MATERIAL	FINISH	QTY

3	63.5	40.2	69.5	PHILLIPS	4-40 UNC	4	37 WAY	5-2198618-4
3	47.0	40.2	53.0	PHILLIPS	4-40 UNC	3	25 WAY	5-2198618-3
3	33.3	40.2	39.3	PHILLIPS	4-40 UNC	2	15 WAY	5-2198618-2
3	25.0	36.2	31.0	PHILLIPS	4-40 UNC	1	9 WAY	5-2198618-1
2	63.5	40.2	69.5	PHILLIPS	4-40 UNC	4	37 WAY	3-2198618-7
2	47.0	40.2	53.0	PHILLIPS	4-40 UNC	3	25 WAY	2-2198618-5
2	33.3	40.2	39.3	PHILLIPS	4-40 UNC	2	15 WAY	1-2198618-5
2	25.0	36.2	31.0	PHILLIPS	4-40 UNC	1	9 WAY	2198618-9
PACKAGING	C	B	A	SELF TAPPING FIXING SCREW TYPE	JACKSCREW THREAD	SHELL SIZE	POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009				DWN C. VALENTINE 09DEC2011	TE Connectivity			
DIMENSIONS: mm				CHK C. ROHDE 08DEC2011				
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD C. ROHDE 08DEC2011	NAME			
0 PLC ± 0.5 1 PLC ± 0.5 2 PLC ± 0.5 3 PLC ± 0.5 4 PLC ± 0.5 ANGLES ± 0.5°				PRODUCT SPEC	SHIELDED PLASTIC BACKSHELL 45 DEGREE ENTRY			
MATERIAL SEE TABLE				FINISH SEE TABLE	APPLICATION SPEC	SIZE A2	CAGE CODE 00779	DRAWING NO C=2198618
				WEIGHT	CUSTOMER DRAWING	SCALE 1:1	SHEET 1 OF 1	REV F