

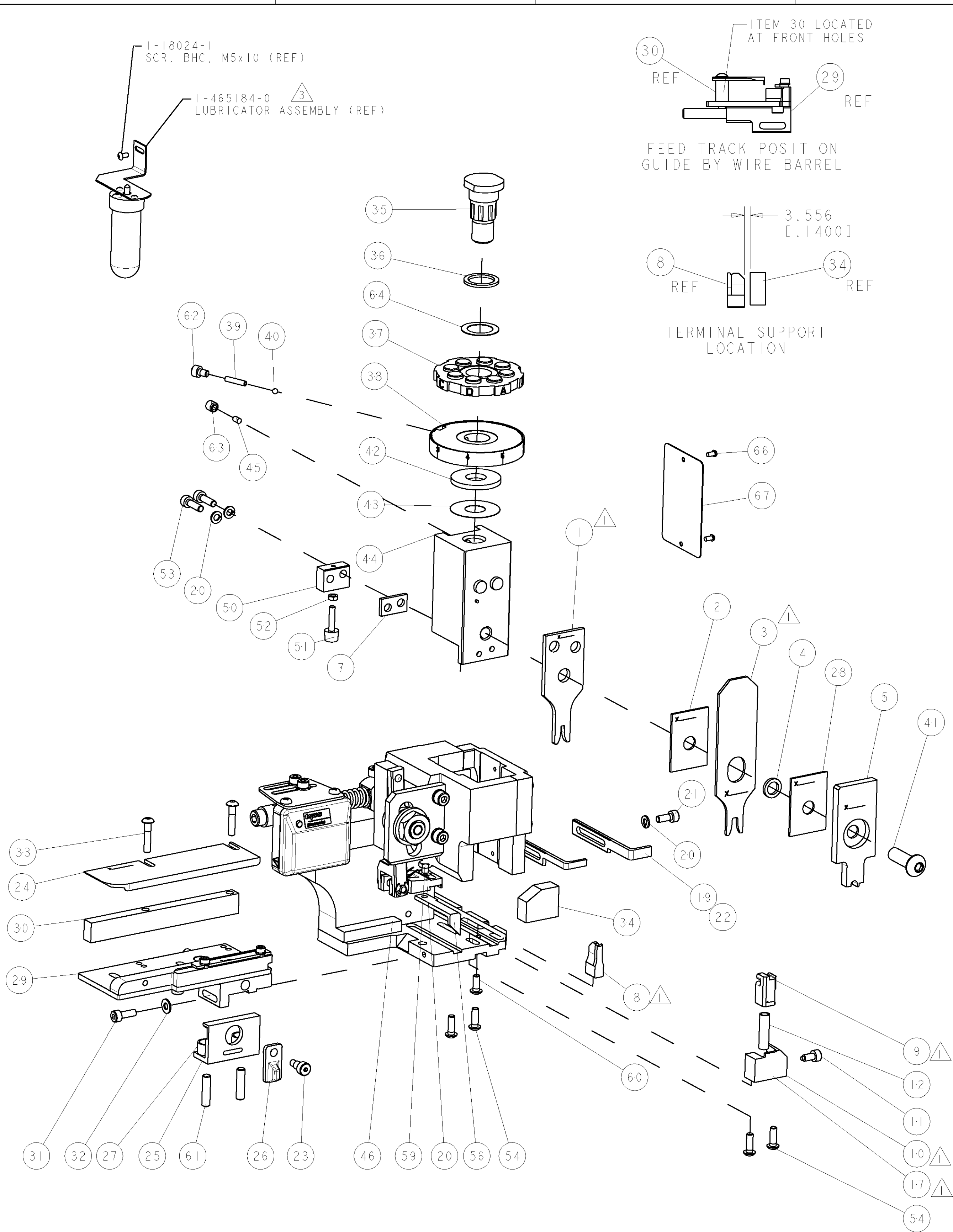


1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

SET UP GAGE 458637-3				LOC A	DIST 66	REVISIONS					DATE	DWN	APVD				
P	LTR	DESCRIPTION					DATE	DP	MC								
A		SEE ECO-06-009024					18APR2006										
B		ECR-06-014335					16JUN2006	LG	TE								
-	-	-	-	-	-	-	-		73								
-	-	-	-	-	-	-	-		72								
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71								
-	-	-	-	-	-	-	-	-	70								
-	-	-	-	-	-	-	-	-	69								
-	-	-	-	-	-	-	-	-	68								
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67								
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66								
-	-	-	-	-	-	-	-	-	65								
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64								
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63								
-	1	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62								
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61								
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60								
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59								
-	-	-	-	-	-	-	-	-	58								
-	-	-	-	-	-	-	-	-	57								
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56								
-	-	-	-	-	-	-	-	-	55								
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54								
-	2	2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0	53								
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52								
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51								
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50								
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49								
-	-	1	-	-	-	1	1338675-1	CAM, UNIVERSAL PRE FEED	48								
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47								
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46								
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45								
-	1	1	1	1	1	1	1338660-1	RAM	44								
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	43								
-	1	1	1	1	1	1	690124-1	WASHER, RAM (.115)	42								
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41								
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40								
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39								
-	1	1	1	1	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP	38								
-	1	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	37								
-	1	1	1	1	1	1	22480-5	SPRING, COMPRESSION	36								
-	1	1	1	1	1	1	690212-1	POST, RAM	35								
-	1	1	1	1	1	1	1320934-2	SUPPORT, TERMINAL	34								
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33								
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32								
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31								
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30								
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29								
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28								
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27								
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26								
-	1	1	1	1	1	1	240792-3	DRAG, TERMINAL	25								
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24								
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23								
-	1	-	1	1	-	1	690472-2	STRIPPER	22								
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21								
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20								
-	-	1	-	-	1	-	690472-1	STRIPPER	19								
-	-	-	-	-	-	-	-	-	18								
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	17								
-	-	-	-	-	-	-	-	-	16								
-	-	-	-	-	-	-	-	-	15								
-	-	-	-	-	-	-	-	-	14								
-	-	-	-	-	-	-	-	-	13								
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12								
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11								
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10								
-	1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9								
1	2	2	2	2	1	1	1633132-6	ANVIL, COMBINATION .090	8								
-	1	1	1	1	1	1	3-240641-7	SPACER	7								
-	-	-	-	-	-	-	-	-	6								
-	1	1	1	1	1	1	3-455889-6	DEPRESSOR, SHEAR	5								
-	1	1	1	1	1	1	238011-6	BLOCK, CRIMPER SPACER	4								
1	2	2	2	1	1	1	1633471-7	CRIMPER, INSULATION F	3								
-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2								
1	2	2	2	1	1	1	6-456406-8	CRIMPER, WIRE PREMIUM	1								
-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION	ITEM NO							
THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONIC ORGANIZATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.							DWN 18-Apr-06	tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608							
DIMENSIONS: mm [IN]							CHG -	APVD 18-Apr-06		NAME							
TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±							PRODUCT SPEC -	SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO					
MATERIAL							WEIGHT	See Table		A		00779	C=1426601	-			
FINISH							CUSTOMER DRAWING		SCALE		3:5	SHEET	1	OF	1	REV	B