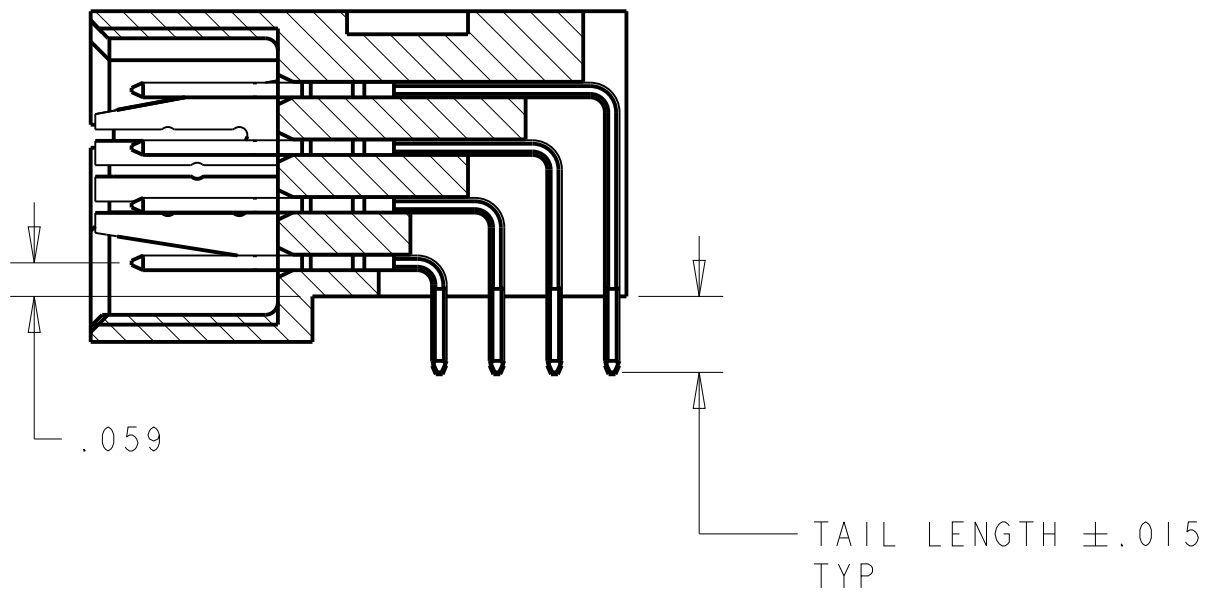
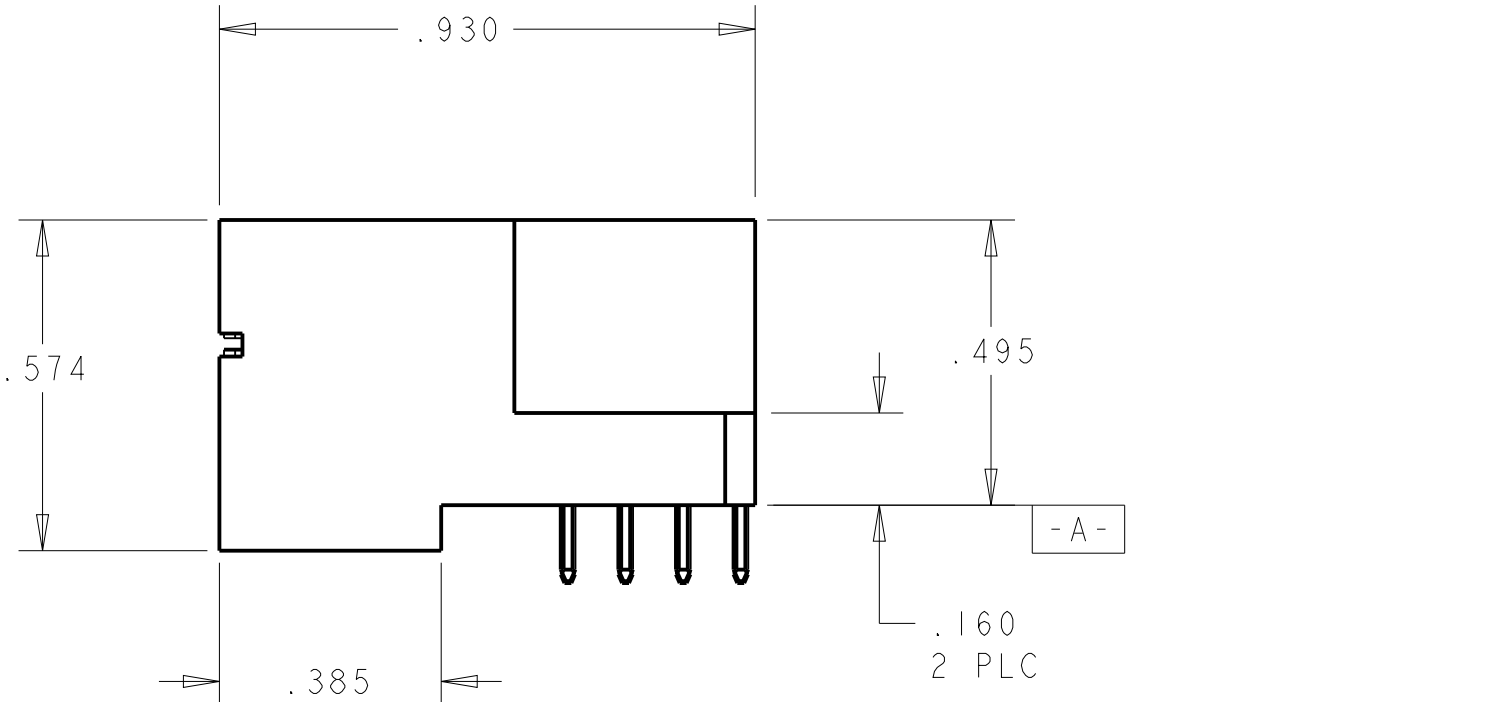
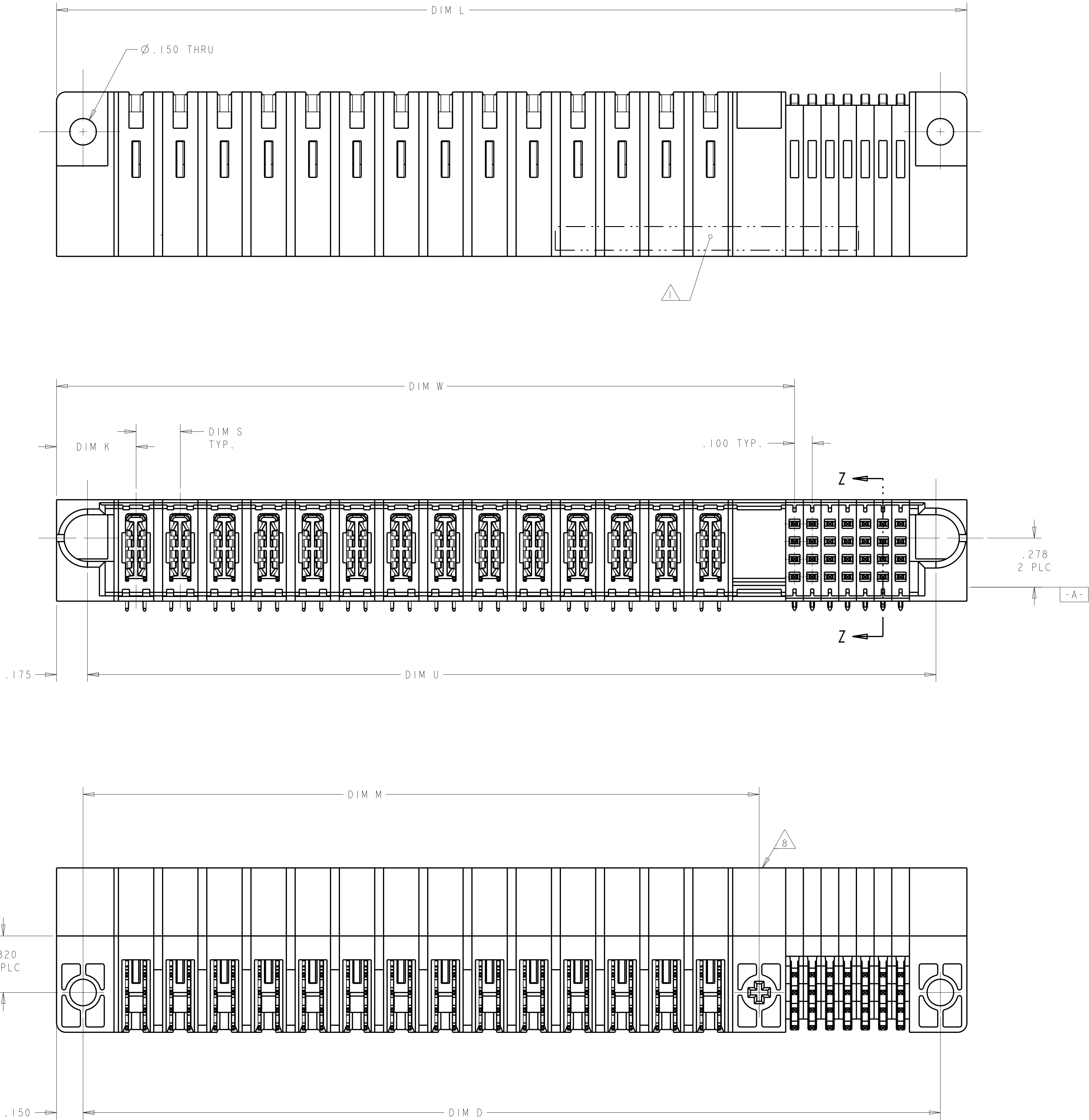


| LOC |    | DIST |     | REVISIONS             |           |     |      |  |
|-----|----|------|-----|-----------------------|-----------|-----|------|--|
| ES  | 00 | P    | LTR | DESCRIPTION           | DATE      | DWN | APVD |  |
|     |    | H4   |     | ADDED DASH NUMBER -33 | 25FEB2013 | CZ  | SZ   |  |
|     |    |      |     |                       |           |     |      |  |
|     |    |      |     |                       |           |     |      |  |



|                                        |  |                                           |  |                                                                     |                    |                                                     |               |
|----------------------------------------|--|-------------------------------------------|--|---------------------------------------------------------------------|--------------------|-----------------------------------------------------|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  |                                           |  | DWN<br>R. GRZYBOWSKI<br>CHK<br>M. PERCHERKE<br>APVD<br>M. PERCHERKE | 24JAN05<br>24JAN05 | TE Connectivity                                     |               |
| DIMENSIONS:<br>INCHES                  |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED: |  | PRODUCT SPEC                                                        | NAME               | RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL |               |
| 0 PLC $\pm .$                          |  | 1 PLC $\pm .01$                           |  | APPLICATION SPEC                                                    | SIZE               | CAGE CODE DRAWING NO                                |               |
| 2 PLC $\pm .005$                       |  | 3 PLC $\pm .005$                          |  | 114-13038                                                           | A100779            | C=6450332                                           |               |
| 4 PLC $\pm .0020$                      |  | ANGLES $\pm 2^\circ$                      |  | WEIGHT                                                              | CUSTOMER DRAWING   |                                                     | RESTRICTED TO |
| MATERIAL                               |  | FINISH                                    |  | SCALE                                                               | 4:1                |                                                     | SHEET 1 OF 13 |
| 2                                      |  | 3                                         |  | REV                                                                 |                    | H6                                                  |               |



| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| ES  | 00   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

- 1 "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0  
SIGNAL CONTACT - COPPER ALLOY  
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA  
OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn  
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIAMETER HOLE.
- 8 OPTIONAL CENTER MODULE
- 9 NOT RELEASED FOR PRODUCTION
- 10 VARIABLE DIMENSIONS SHOWN ON TABLE

|       |       |       |       |       |       |       |             |                 |             |
|-------|-------|-------|-------|-------|-------|-------|-------------|-----------------|-------------|
| H6    | 1.900 | .250  | 1.375 | 1.950 | -     | 2.250 | .450        | 4P + 24S        | 3-6450332-4 |
|       | 2.825 |       | 2.300 | 2.875 | -     | 3.175 | .475        | 3ACP + 4P + 24S | 3-6450332-3 |
|       | 1.600 | .250  | 1.375 | 1.650 | -     | 1.950 | .450        | 4P + 12S        | 3-6450332-2 |
|       | 2.825 |       | 2.300 | 2.875 | -     | 3.175 | .475        | 3ACP + 4P + 24S | 3-6450332-1 |
|       | 3.225 |       | 2.675 | 3.275 |       | 3.575 | .525        | 9P + 24S        | 3-6450332-0 |
|       | 2.700 |       | 2.275 | 2.750 | -     | 3.050 | .450        | 4ACP+3P+20S     | 1-6450332-9 |
|       | 3.225 |       | 2.675 | 3.275 | -     | 3.575 | .525        | 3ACP+6P+24S     | 2-6450332-8 |
|       | 1.650 | .200  | 1.225 | 1.700 | -     | 2.000 | .450        | 4P + 20S        | 2-6450332-6 |
|       | 1.800 |       | 1.275 | 1.850 | -     | 2.150 | .450        | 4P + 24S        | 2-6450332-5 |
|       | 2.900 | .250  | 2.375 | 2.950 | -     | 3.250 | .450        | 8P + 24S        | 2-6450332-4 |
|       | 3.225 |       | 2.675 | 3.275 | -     | 3.575 | .525        | 3ACP+6P+24S     | 2-6450332-3 |
|       | 2.150 | .250  | 1.625 | 2.200 | -     | 2.500 | .450        | 5P + 24S        | 2-6450332-0 |
|       | 3.225 |       | 2.675 | 3.275 | -     | 3.575 | .525        | 3ACP+6P+24S     | 6450332-9   |
|       | 3.875 |       | 3.550 | 3.925 | -     | 4.225 | .475        | 1ACP + 9P + 16S | 1-6450332-8 |
|       | 2.300 | .250  | 1.875 | 2.350 | -     | 2.650 | .450        | 6P+20S          | 1-6450332-7 |
|       | 3.875 |       | 3.550 | 3.925 | -     | 4.225 | .475        | 3ACP+9P+16S     | 1-6450332-6 |
|       | 5.100 |       | 2.375 | 5.150 | -     | 5.450 | .450        | 8P + 112S       | 1-6450332-4 |
|       | 3.800 |       | 3.175 | 3.850 | -     | 4.150 | .450        | 12P + 28S       | 1-6450332-3 |
|       | 2.275 |       | 2.050 | 2.325 | -     | 2.625 | .450        | 5P + 24S        | 1-6450332-2 |
|       | 1.400 | .250  | .875  | 1.450 | -     | 1.750 | .450        | 2P + 24S        | 6450332-8   |
|       | 1.100 | -     | .575  | 1.150 | -     | 1.450 | .425        | 1P + 24S        | 6450332-6   |
|       | 4.425 | .250  | 3.875 | 4.475 | -     | 4.775 | .450        | 14P + 24S       | 6450332-5   |
|       | 2.675 | .250  | 2.125 | 2.725 | -     | 3.025 | .450        | 7P + 24S        | 6450332-4   |
|       | 2.925 | .250  | 2.375 | 2.975 | -     | 3.275 | .450        | 8P + 24S        | 6450332-3   |
|       | 4.500 | .250  | 3.875 | 4.550 | -     | 4.850 | .450        | 14P + 28S       | 6450332-2   |
| DIM U | DIM S | DIM W | DIM D | DIM M | DIM L | DIM K | DESCRIPTION |                 | PART NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:  
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01  
1 PLC ±.01  
2 PLC ±.01  
3 PLC ±.005  
4 PLC ±.0020  
ANGLES ±2°  
FINISH

MATERIAL

-

DWN R. GRZYBOWSKI 24JAN05  
CHK M. PERCHERKE 24JAN05  
APVD M. PERCHERKE

PRODUCT SPEC

108-1973

APPLICATION SPEC

114-13038

WEIGHT

-

CUSTOMER DRAWING

SCALE 4:1

SHEET 2 OF 13

REV H6

TE Connectivity

NAME

RIGHT ANGLE SOLDER HEADER ASSEMBLY  
MULTI-BEAM XL

SIZE

A1

CAGE CODE

00779

DRAWING NO

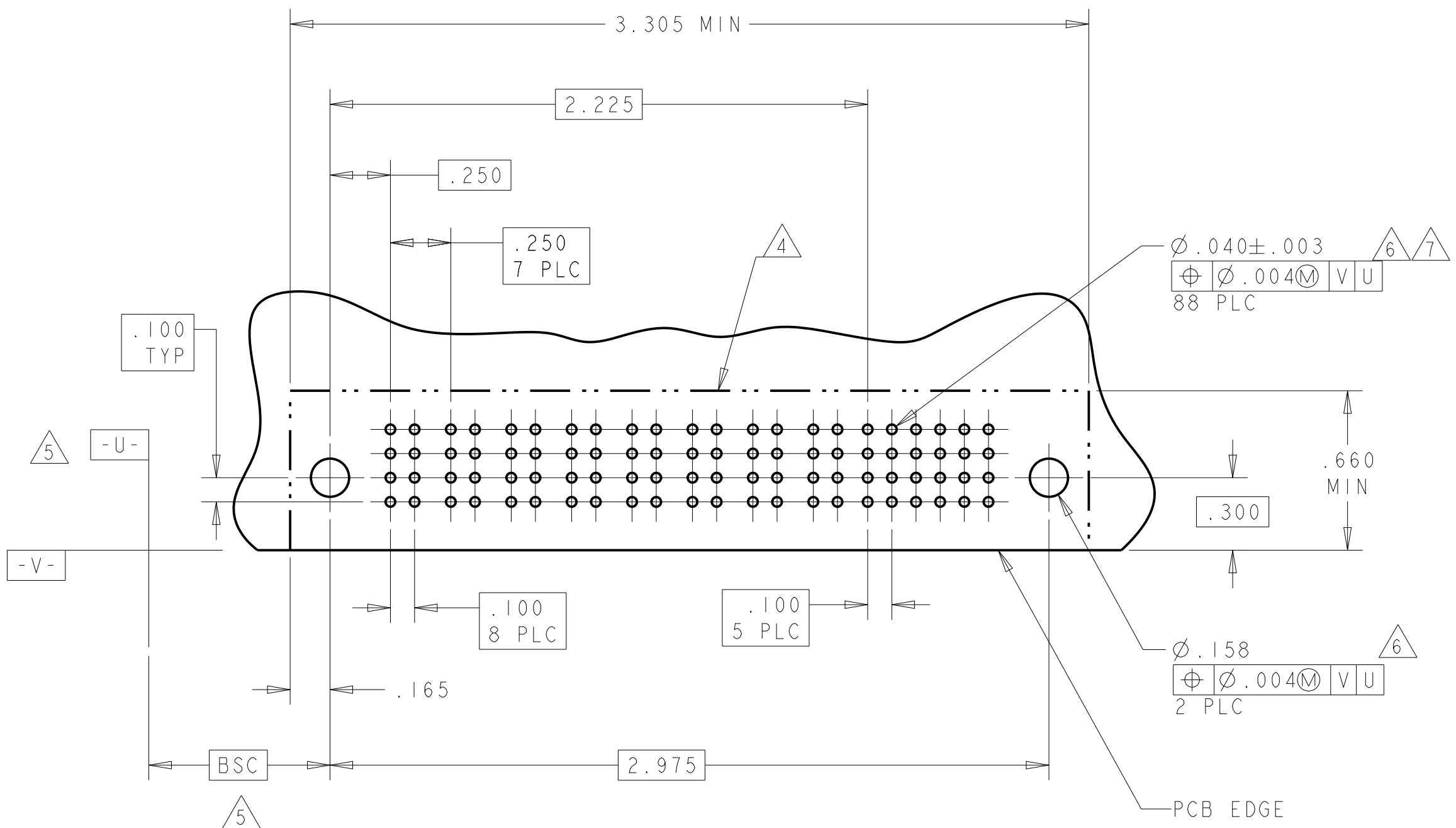
6450332

RESTRICTED TO

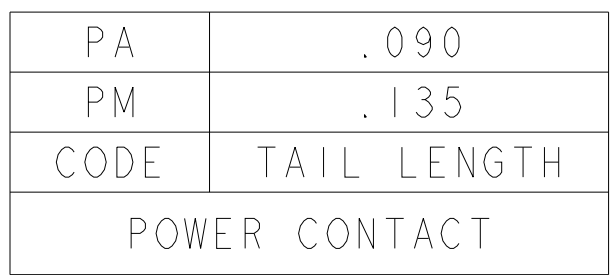
-



| PART NUMBER | ROWS             |                                                                                     | POWER                                                                               |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | SIGNAL                                                                              |   |   |   |   |   |                                                                                     |
|-------------|------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---|---|---|---|---|-------------------------------------------------------------------------------------|
|             |                  |                                                                                     | P1                                                                                  | P2                                                                                  | P3                                                                                  | P4                                                                                  | P5                                                                                  | P6                                                                                  | P7                                                                                  | P8                                                                                  | 1                                                                                   | 2 | 3 | 4 | 5 | 6 |                                                                                     |
| 6450332-3   | D<br>C<br>B<br>A |  |  |  |  |  |  |  |  |  |  |   |   |   |   |   |  |
|             |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | J                                                                                   | J | J | J | E | E |                                                                                     |
|             |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | K                                                                                   | K | K | K | F | F |                                                                                     |
|             |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | N                                                                                   | N | N | N | G | G |                                                                                     |
| 8P + 24S    |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |  |   |   |   |   |   |  |
|             |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | S                                                                                   | S | S | S | H | H |                                                                                     |

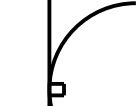
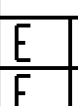
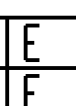
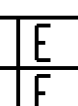
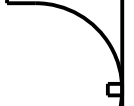


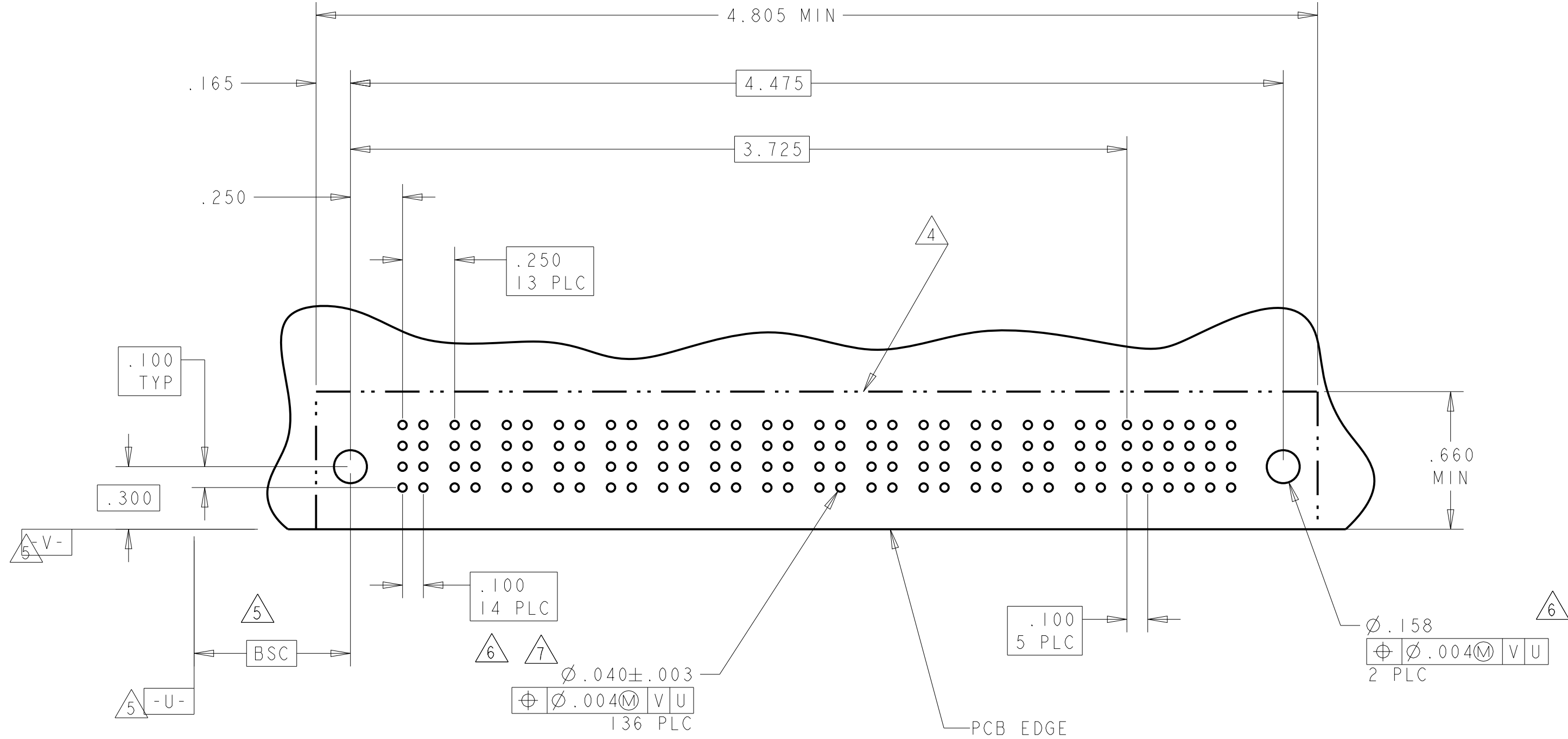
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|----------------|--------------------|-------------|-----|
| Z              | STD                | .090        | D   |
| Y              | STD                | .090        | C   |
| R              | STD                | .090        | B   |
| O              | STD                | .090        | A   |
| A4             | MLBF               | .090        | D   |
| A3             | MLBF               | .090        | C   |
| A2             | MLBF               | .090        | B   |
| A1             | MLBF               | .090        | A   |
| E              | MLBF               | .135        | D   |
| F              | MLBF               | .135        | C   |
| G              | MLBF               | .135        | B   |
| H              | MLBF               | .135        | A   |
| J              | STD                | .135        | D   |
| K              | STD                | .135        | C   |
| N              | STD                | .135        | B   |
| S              | STD                | .135        | A   |
| CODE           | MATING<br>SEQUENCE | TAIL LENGTH | ROW |
| SIGNAL CONTACT |                    |             |     |

4805 (3/11)

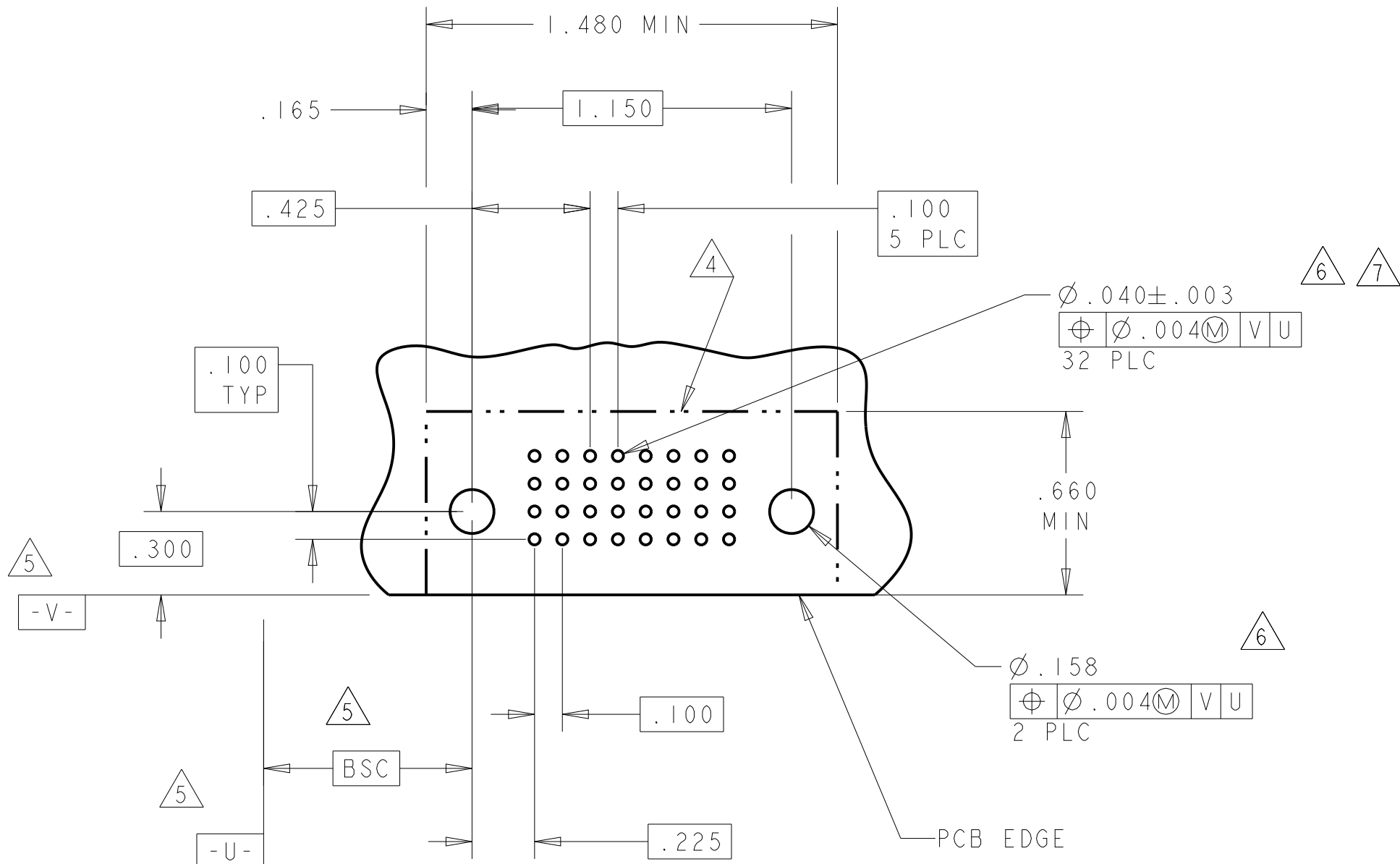


| LOC |  | DIST |  | REVISIONS |     |             |  |      |
|-----|--|------|--|-----------|-----|-------------|--|------|
| ES  |  | 00   |  | P         | LTR | DESCRIPTION |  | DATE |
|     |  |      |  |           |     | SEE SHEET 1 |  |      |
|     |  |      |  |           |     |             |  |      |
|     |  |      |  |           |     |             |  |      |
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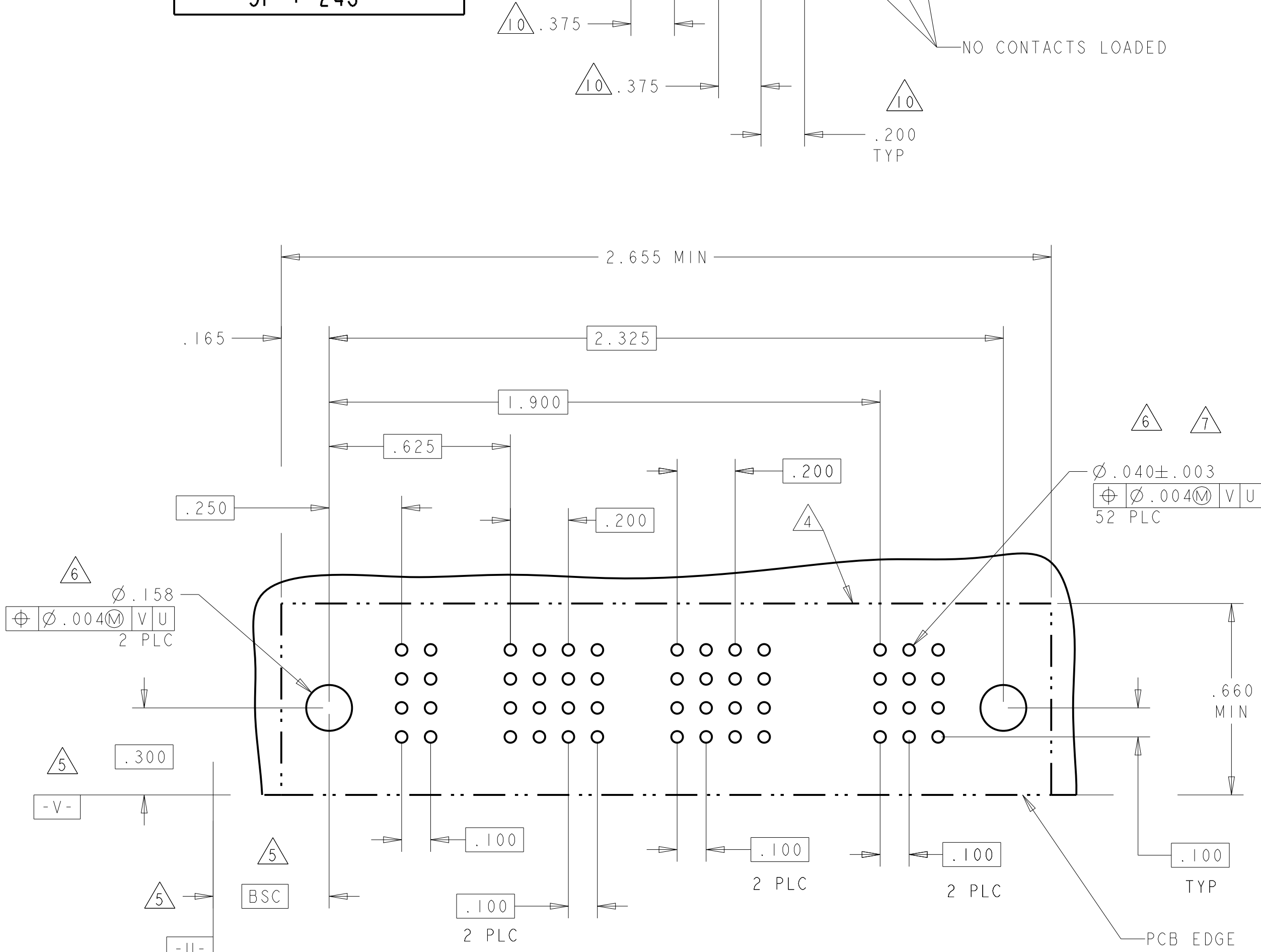
| PART NUMBER | ROWS             |                                                                                   | POWER                                                                             |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     | SIGNAL |   |   |   |   |                                                                                     |  |
|-------------|------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----|--------|---|---|---|---|-------------------------------------------------------------------------------------|--|
|             |                  |                                                                                   | P1                                                                                | P2                                                                                | P3                                                                                | P4                                                                                | P5                                                                                | P6                                                                                | P7                                                                                | P8                                                                                 | P9                                                                                  | P10                                                                                 | P11                                                                                 | P12                                                                                 | P13                                                                                 | P14 | 1      | 2 | 3 | 4 | 5 | 6                                                                                   |  |
| 6450332-5   | D<br>C<br>B<br>A |  |  |  |  |  |  |  |  |  |  |  |  |  |  | E   | E      | E | E | E | E |  |  |
|             |                  |                                                                                   | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |
|             |                  |                                                                                   | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |
|             |                  |                                                                                   | H                                                                                 | H                                                                                 | S                                                                                 | S                                                                                 | H                                                                                 | H                                                                                 |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |
| 14P + 24S   |                  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |



| PART NUMBER | ROWS             |                                                                                     | POWER                                                                                  | SIGNAL |   |   |   |   |   |                                                                                       |
|-------------|------------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|--------|---|---|---|---|---|---------------------------------------------------------------------------------------|
|             |                  |                                                                                     | PI                                                                                     | 1      | 2 | 3 | 4 | 5 | 6 |                                                                                       |
| 6450332-6   | D<br>C<br>B<br>A |  | PM  | E      | E | E | E | E | J |  |
|             |                  |                                                                                     |                                                                                        | F      | F | F | F | F | F |                                                                                       |
|             |                  |                                                                                     |                                                                                        | G      | G | G | G | G | G |                                                                                       |
|             |                  |                                                                                     |                                                                                        | H      | H | H | H | H | H |                                                                                       |
| 1P + 24S    |                  |                                                                                     |                                                                                        |        |   |   |   |   |   |                                                                                       |



| PART NUMBER | ROWS             |                                                                                     | POWER                                                                               |    |    |    |    | SIGNAL |   |   |   |   |   |   |                                                                                     |
|-------------|------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----|----|----|----|--------|---|---|---|---|---|---|-------------------------------------------------------------------------------------|
|             |                  |                                                                                     | P1                                                                                  | P2 | P3 | P4 | P5 | 1      | 2 | 3 | 4 | 5 | 6 |   |                                                                                     |
| 1-6450332-2 | D<br>C<br>B<br>A |  |  | PM | PM | PM | PM | PM     |   |   |   | J | J | J |  |
|             |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   | K | K | K |                                                                                     |
|             |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   | N | N | N |                                                                                     |
|             |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   | S | S | S |                                                                                     |
| 5P + 24S    |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   |   |   |   |                                                                                     |



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN R. GRZYBOWSKI 24JAN05  
CHK M. PERCHERKE 24JAN05  
APVD W. PERCHERKE

DIMENSIONS:  
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:  
0 PLC ±.01  
1 PLC ±.01  
2 PLC ±.01  
3 PLC ±.005  
4 PLC ±.002  
ANGLES ±.020  
FINISH

PRODUCT SPEC 108-1973  
APPLICATION SPEC 114-13038  
WEIGHT

MATERIAL

CUSTOMER DRAWING

SCALE 4:1

SHEET 4 OF 13

REV H6

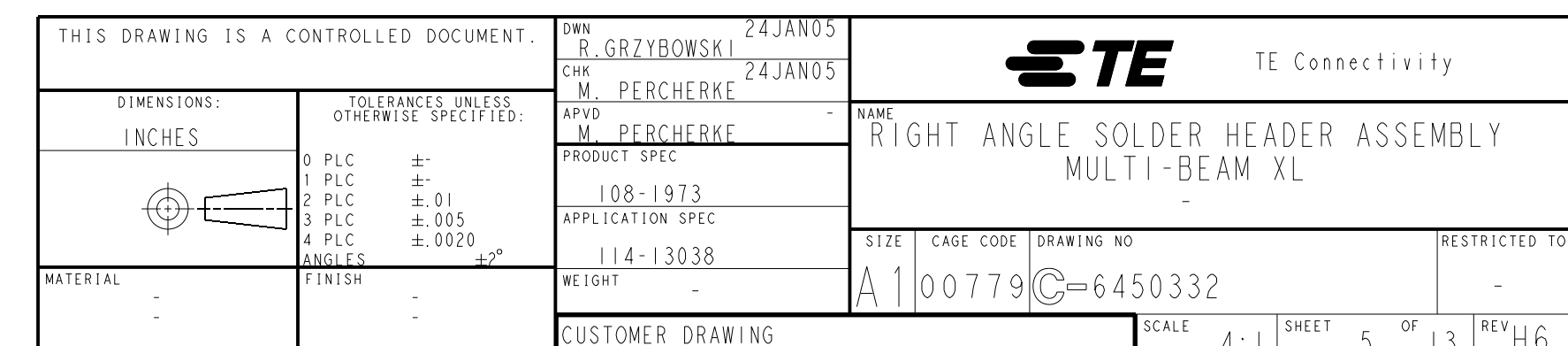
TE Connectivity

RIGHT ANGLE SOLDER HEADER ASSEMBLY  
MULTI-BEAM XL

SIZE CAGE CODE DRAWING NO  
A100779C=6450332

RESTRICTED TO

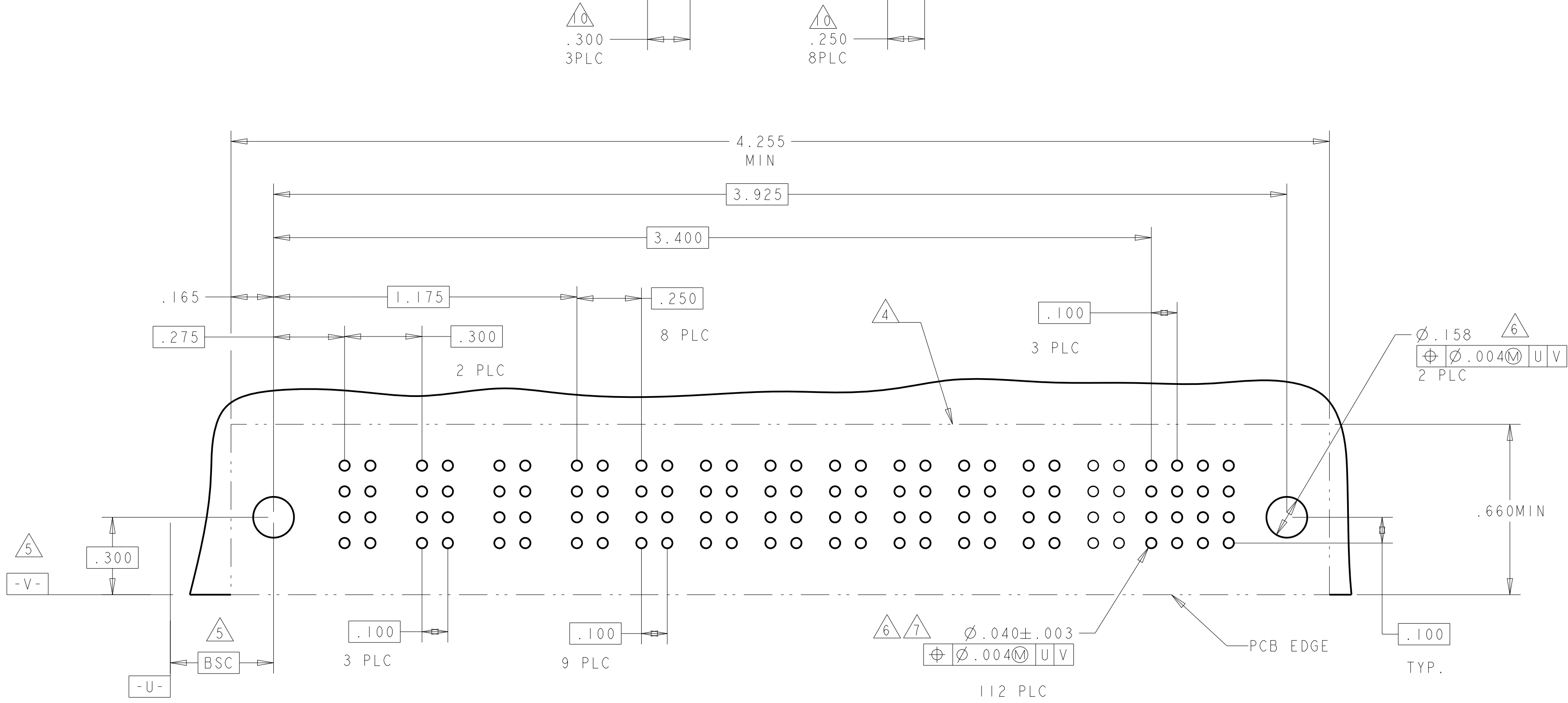


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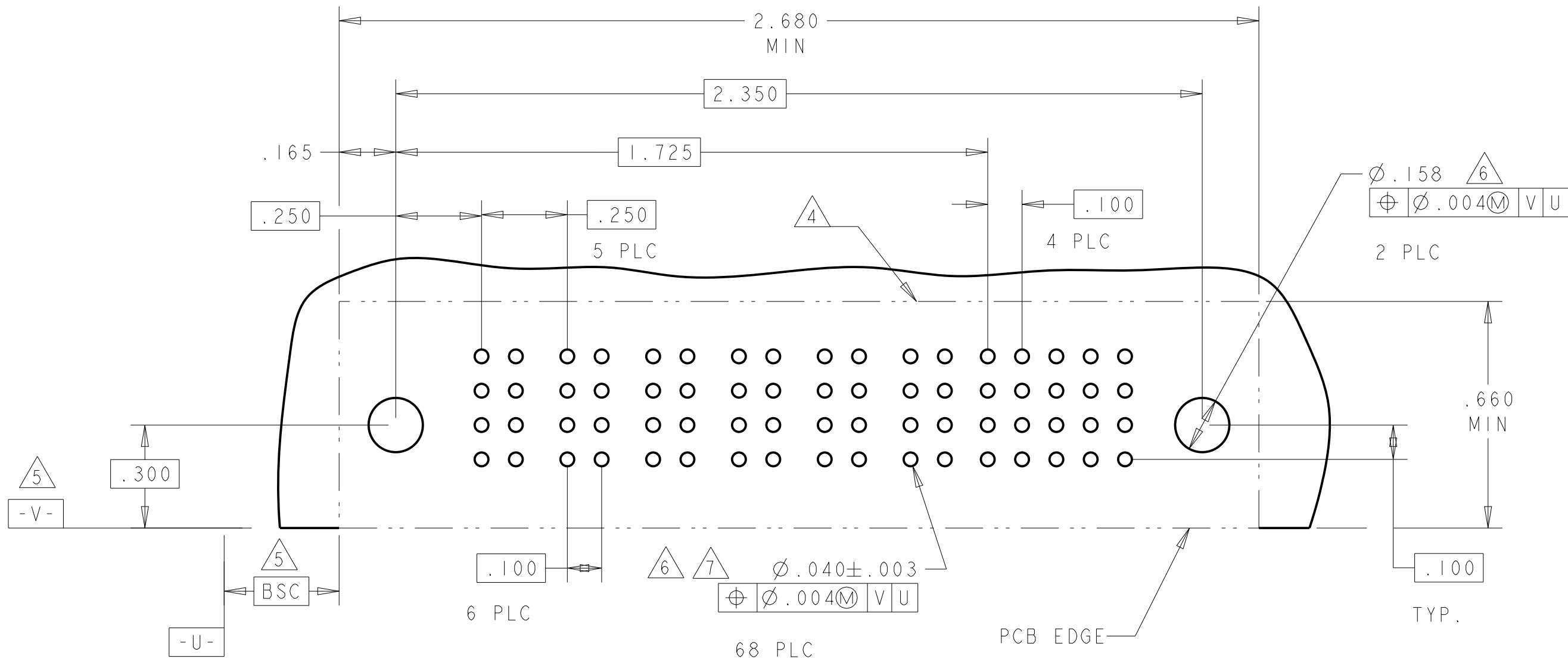


| LOC | DIST | REVISIONS |     |             |      |     |
|-----|------|-----------|-----|-------------|------|-----|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN |
| ES  | 00   | -         | -   | SEE SHEET 1 | -    | -   |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |

| PART NUMBER | ROWS             |  | POWER |    |    |    |    |    |    |    |    |     |     |     | SIGNAL |   |   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------|------------------|--|-------|----|----|----|----|----|----|----|----|-----|-----|-----|--------|---|---|---|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
|             |                  |  | P1    | P2 | P3 | P4 | P5 | P6 | P7 | P8 | P9 | P10 | P11 | P12 | 1      | 2 | 3 | 4 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| I-6450332-6 | D<br>C<br>B<br>A |  |       |    |    |    |    |    |    |    |    |     |     |     |        |   |   |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |



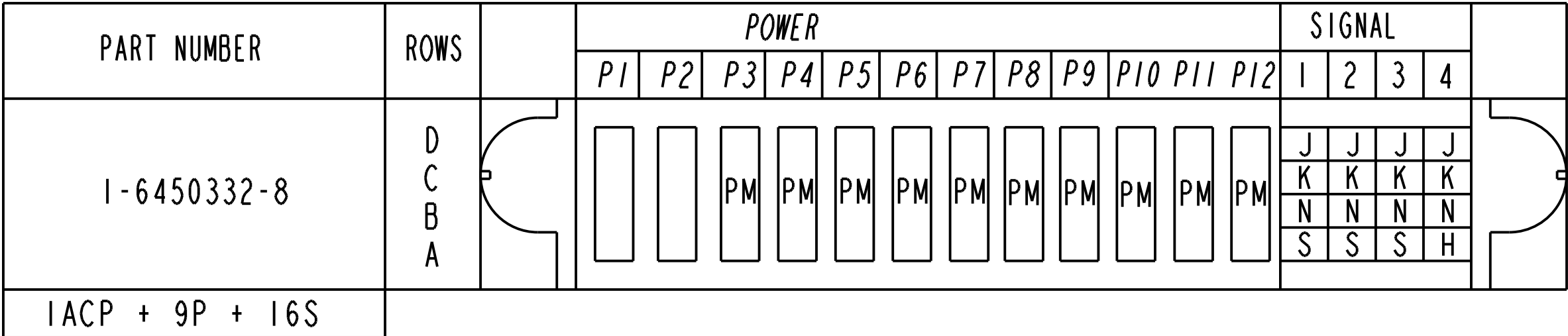
| PART NUMBER | ROWS             |                                                                                     | POWER                                                                               |                                                                                     |                                                                                     |                                                                                     |                                                                                     |    | SIGNAL |   |   |   |   |  |
|-------------|------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----|--------|---|---|---|---|--|
|             |                  |                                                                                     | P1                                                                                  | P2                                                                                  | P3                                                                                  | P4                                                                                  | P5                                                                                  | P6 | 1      | 2 | 3 | 4 | 5 |  |
| I-6450332-7 | D<br>C<br>B<br>A |  |  |  |  |  |  | J  | J      | J | J | J |   |  |
|             |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | K  | K      | K | K | K |   |  |
|             |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | N  | N      | N | N | N |   |  |
|             |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | H  | S      | S | S | S |   |  |
| 6P + 20S    |                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |    |        |   |   |   |   |  |



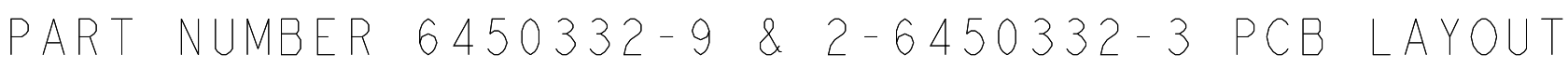
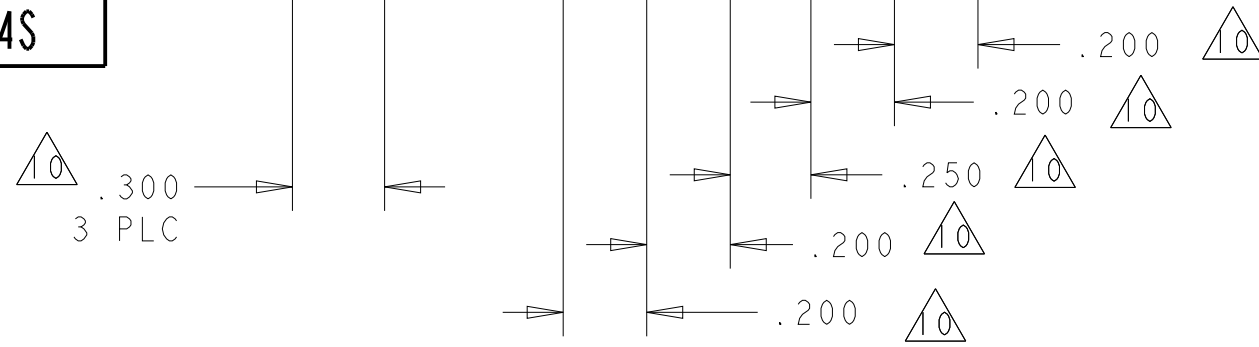
(B1) ADD SHEET 5 OF 6

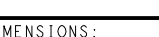
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|----------------------------------------|--|---------------------------|-------------------------------------------------------|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN R. GRZYBOWSKI 24JAN05 | TE Connectivity                                       |               |
| DIMENSIONS: INCHES                     |  | CHK M. PERCHERKE 24JAN05  | NAME RIGHT ANGLE SOLDER HEADER ASSEMBLY MULTI-BEAM XL |               |
|                                        |  | APVD W. PERCHERKE         | PRODUCT SPEC                                          |               |
|                                        |  |                           | 108-1973                                              |               |
|                                        |  |                           | APPLICATION SPEC                                      |               |
|                                        |  |                           | 114-13038                                             |               |
| MATERIAL                               |  | WEIGHT                    | SIZE A100779                                          | RESTRICTED TO |
|                                        |  |                           | C=6450332                                             |               |
| CUSTOMER DRAWING                       |  | SCALE 4:1                 | SHEET 6 OF 13                                         | REV H6        |



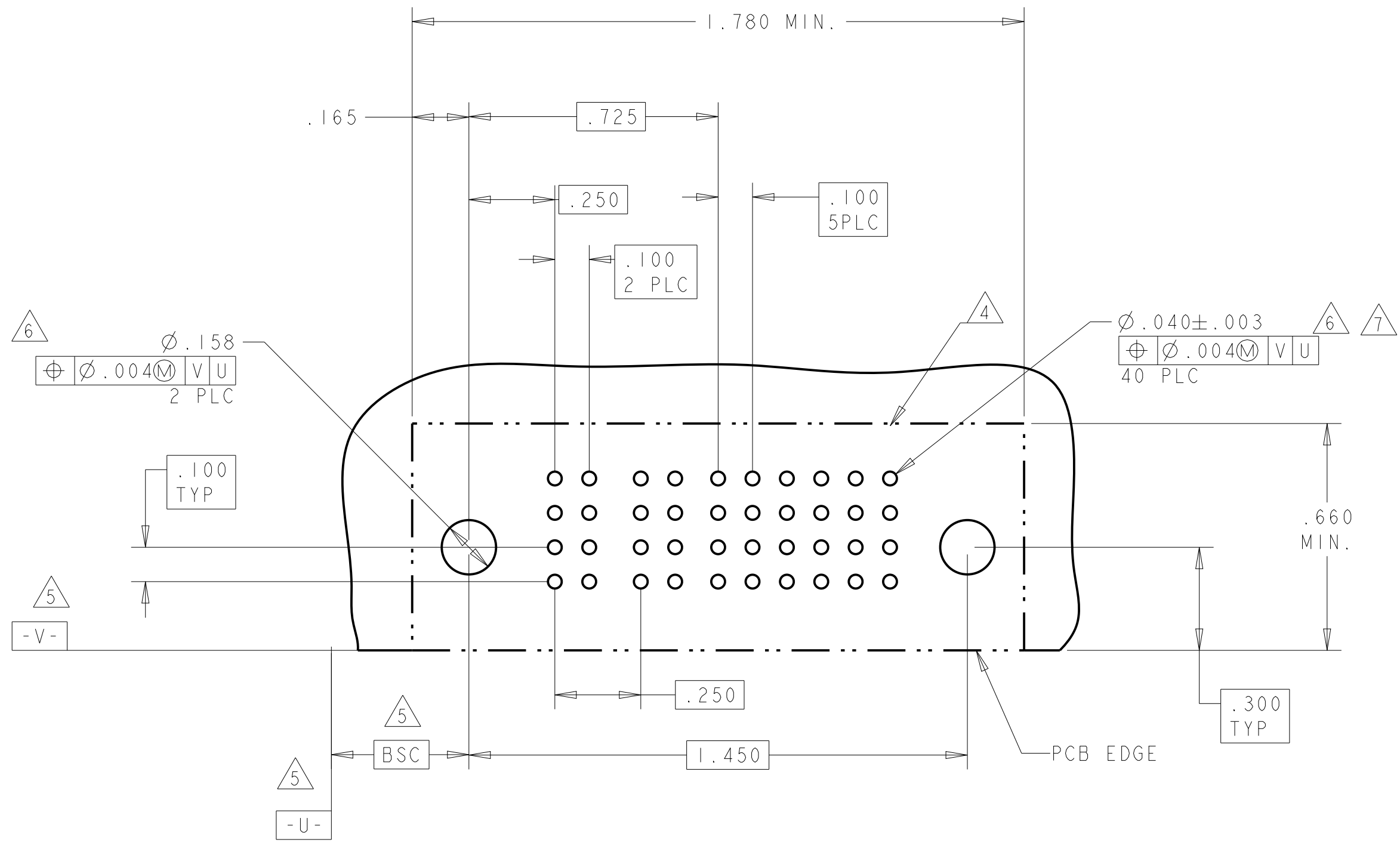


| PART NUMBER     | ROWS |                                                                                     | POWER                                                                               |    |    |    |    |    |    |    |    | SIGNAL |   |   |   |   |   |   |
|-----------------|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|--------|---|---|---|---|---|---|
|                 |      |                                                                                     | P1                                                                                  | P2 | P3 | P4 | P5 | P6 | P7 | P8 | P9 | 1      | 2 | 3 | 4 | 5 | 6 |   |
| 2-6450332-3     | D    |  |  | PM | PM | PM | PM | PM | PM | PM | PM | PM     | E | E | E | E | E | E |
|                 | K    |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        | F | F | F | F | F |   |
|                 | N    |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        | G | G | G | G | G |   |
|                 | H    |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        | H | H | H | H | S |   |
| 3ACP + 6P + 24S |      |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        |   |   |   |   |   |   |

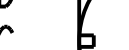


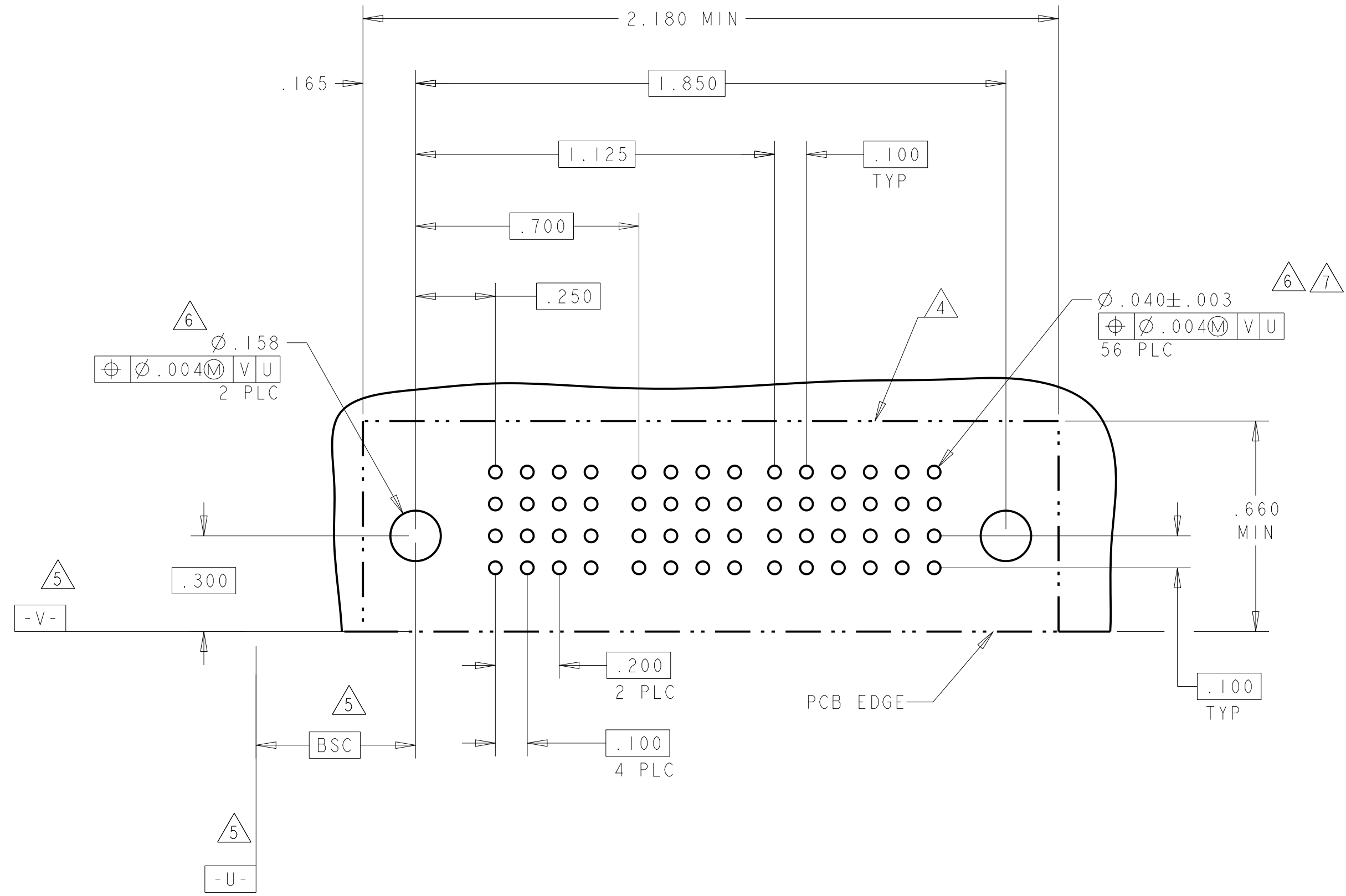
|                                                                                       |                                                                    |                               |                    |                                                                                                       |
|---------------------------------------------------------------------------------------|--------------------------------------------------------------------|-------------------------------|--------------------|-------------------------------------------------------------------------------------------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |                                                                    | DWN<br>R. GRZYBOWSKI          | 24JAN05            |                                                                                                       |
|                                                                                       |                                                                    | CW<br>M. PERCHERKE            | 24JAN05            |  TE Connectivity |
| DIMENSIONS:<br><br>INCHES                                                             | TOLERANCES UNLESS OTHERWISE SPECIFIED:                             | APVD<br>M. PERCHERKE          | -                  | NAME<br>RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL                                           |
|  | 0 PLC ±.<br>2 PLC ±.01<br>3 PLC ±.005<br>4 PLC ±.0020<br>ANGLES ±° | PRODUCT SPEC<br>108-1973      |                    |                                                                                                       |
| MATERIAL<br>-                                                                         | FINISH<br>-                                                        | APPLICATION SPEC<br>114-13038 | SIZE<br>A          | RESTRICTED TO<br>-                                                                                    |
|                                                                                       |                                                                    | WEIGHT<br>-                   | CAGE CODE<br>00779 | DRAWING NO<br>C=6450332                                                                               |
| CUSTOMER DRAWING                                                                      |                                                                    |                               | SCALE<br>4:1       | SHEET<br>7 OF 13 REV<br>H6                                                                            |



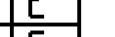
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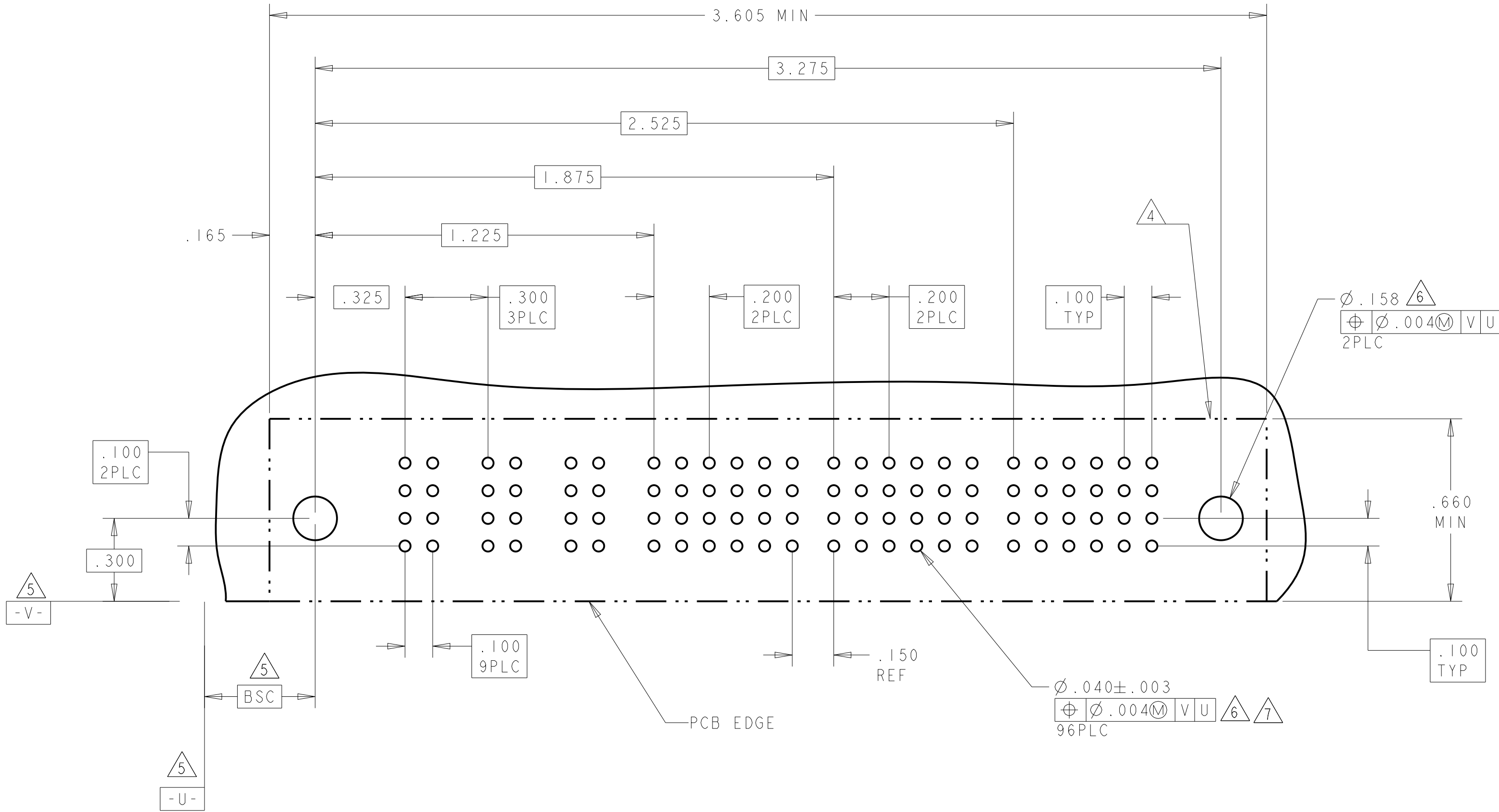


| PART NUMBER | ROWS             |                                                                                     | POWER                                                                                     |                                                                                           |                                                                                           |                                                                                           | SIGNAL                                                                                                  |                                                                                                         |                                                                                                         |                                                                                                         |                                                                                                         |                                                                                     |  |
|-------------|------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|
|             |                  |                                                                                     | P1                                                                                        | P2                                                                                        | P3                                                                                        | P4                                                                                        | 1                                                                                                       | 2                                                                                                       | 3                                                                                                       | 4                                                                                                       | 5                                                                                                       | 6                                                                                   |  |
| 2-6450332-5 | D<br>C<br>B<br>A |  | <br>PM | <br>PM | <br>PM | <br>PM | <br>E<br>K<br>N<br>H | <br>E<br>F<br>G<br>H | <br>E<br>F<br>G<br>H | <br>E<br>F<br>G<br>H | <br>E<br>F<br>G<br>S |  |  |
| 4P + 24S    |                  |                                                                                     |                                                                                           |                                                                                           |                                                                                           |                                                                                           |                                                                                                         |                      |                                                                                                         |                                                                                                         |                                                                                                         |                                                                                     |  |

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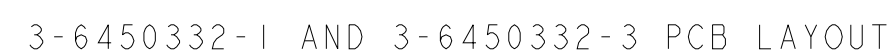
| PART NUMBER | ROWS |                                                                                     | POWER                                                                               |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | SIGNAL                                                                              |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |  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|             |      |                                                                                     | P1                                                                                  | P2                                                                                  | P3                                                                                  | P4                                                                                  | P5                                                                                  | P6                                                                                  | P7                                                                                  | P8                                                                                  | P9                                                                                  | 1                                                                                   | 2                                                                                   | 3                                                                                   | 4                                                                                   | 5                                                                                   | 6                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |  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                                                 |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |  |
| 2-6450332-8 | D    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

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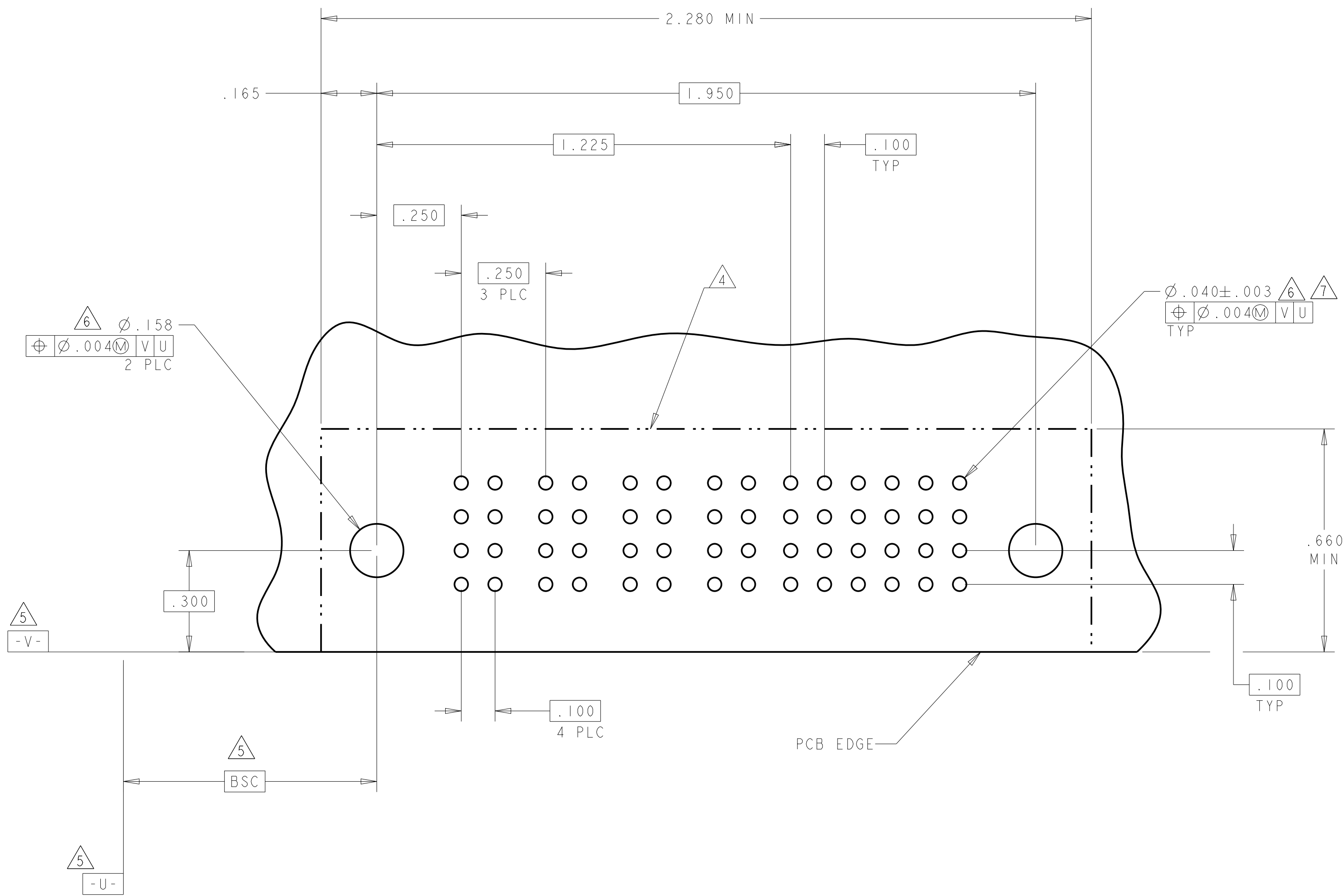






|                                                                                       |  |                                                                                                                               |  |                                                                                                       |  |
|---------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN<br>R GRZYBOWSKI 24JAN05<br>CHW<br>M PERCERKE 24JAN05                                                                      |  |  TE Connectivity |  |
| DIMENSIONS:<br><br>INCHES                                                             |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br><br>0 PLC ±<br>1 PLC ±<br>2 PLC ±0.01<br>3 PLC ±0.005<br>4 PLC ±0.0020<br>ANGLES ±° |  | NAME<br>RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL<br>-                                      |  |
|  |  | PRODUCT SPEC<br>108-1973<br>APPLICATION SPEC<br>114-13038                                                                     |  | SIZE<br>A1                                                                                            |  |
| MATERIAL<br>-                                                                         |  | FINISH<br>-                                                                                                                   |  | CAGE CODE<br>C6450332                                                                                 |  |
| WEIGHT<br>-                                                                           |  | CUSTOMER DRAWING                                                                                                              |  | RESTRICTED TO<br>-                                                                                    |  |
|                                                                                       |  |                                                                                                                               |  | SCALE<br>4:1                                                                                          |  |
|                                                                                       |  |                                                                                                                               |  | SHEET<br>12 OF 13                                                                                     |  |
|                                                                                       |  |                                                                                                                               |  | REV<br>H6                                                                                             |  |



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