



Series: iKIT™

Features:

- Bus bars for rectangular or offset modules
- 2-stage balancing for a variety of applications
- positive connection tabs for final termination with or without stud
- All hardware required
- RoHS compliant

Applications:

- Product validation
- Prototyping
- Low volume production
- Custom configuration

Physical

Required Cell Diameter	60mm(nom)	
Cell Orientation	0,30,60,90 Degree	
Cells Available	3000F	
	1200F	

Management

Individual Balancing	2.0V for each cell
Overvoltage Protection	5.4V for cell pair

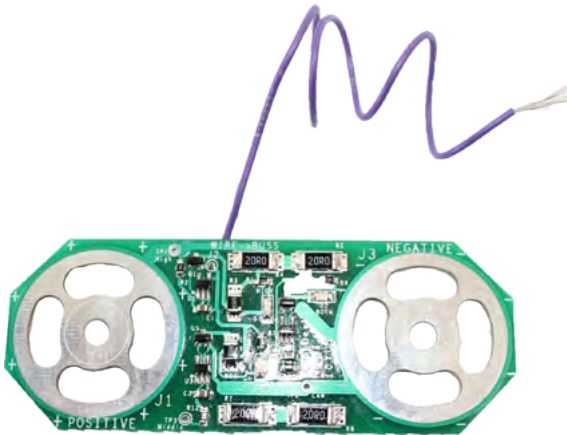
Operations

Configurations	Must be used in even numbers
	Housing or other voltage isolation responsibility of the customer
Current	Bus bars designed for sub 1000A operation
Part number	iKIT60MM2V7A2S-001
Additional materials needed	NoAlOx or equivalent
Mass of Package	<0.5kg

Standards Compliance RoHS CH.RoHS CE CRoHS



iKIT60MM2V7A2S Parts Images



Balancing Cards x3



Terminal Bars x2



Bus Bar x6



Rivets x3



6mm Cap Screws x24



Spring Washer x24



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iKIT60MM2V7A2S Installation Instructions- (RSC2R7308LR cells pictured)

1. Ensure that cells are discharged to 0 ± 0.1 volts before proceeding
2. Stand cells on end in alternating positive/negative orientation



3. Apply aluminum anti-oxidizing (No-Al-Ox or equivalent) agent to the cell side surface of each buss bar.
Be careful to clean excess anti-oxidation agent from all surfaces and hands



4. Place bus bars on top of the cells, aligning the threaded holes in the cells with the slots in the bus bars.
Install screws through spring washers and bus bars into the cells and snug but do not torque at this point



5. Rivet each PCB flying lead to the remaining bus bars using the supplied rivets



6. Flip cells over and install bus bars on remaining terminals connecting only negative to positive terminals

7. Only use terminal end busbars on the first and last cell in a series chain



8. Lay the balancing PCBs over the bus bars in the indicated direction (negative on the board should be connected to a negative terminal) and connected to the same cells as the bus bar the wire is riveted to. Secure with screws and washers making sure that the PCB that the bus bar is connected to is directly opposite the bus bar



9. Torque screws to 4-5Nm
10. Please note that this is representative of the process only and this process may be completed many ways. For instance cells may be staggered up to 60°

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