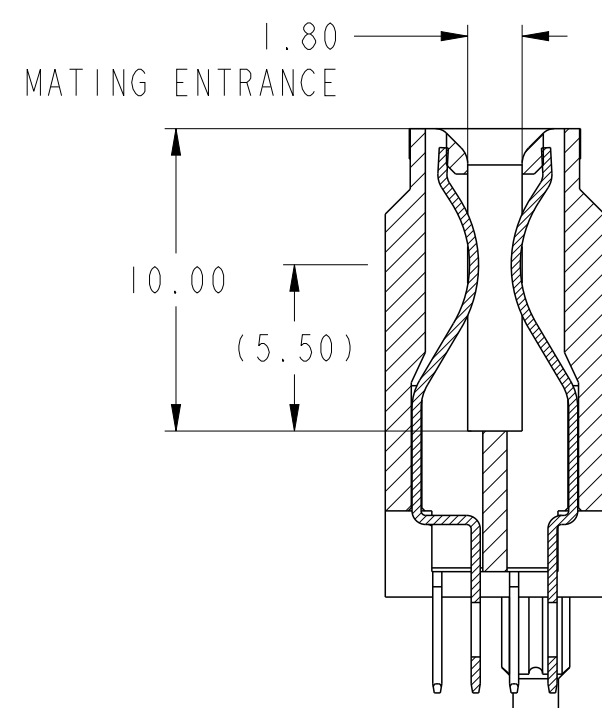


SECTION A-A

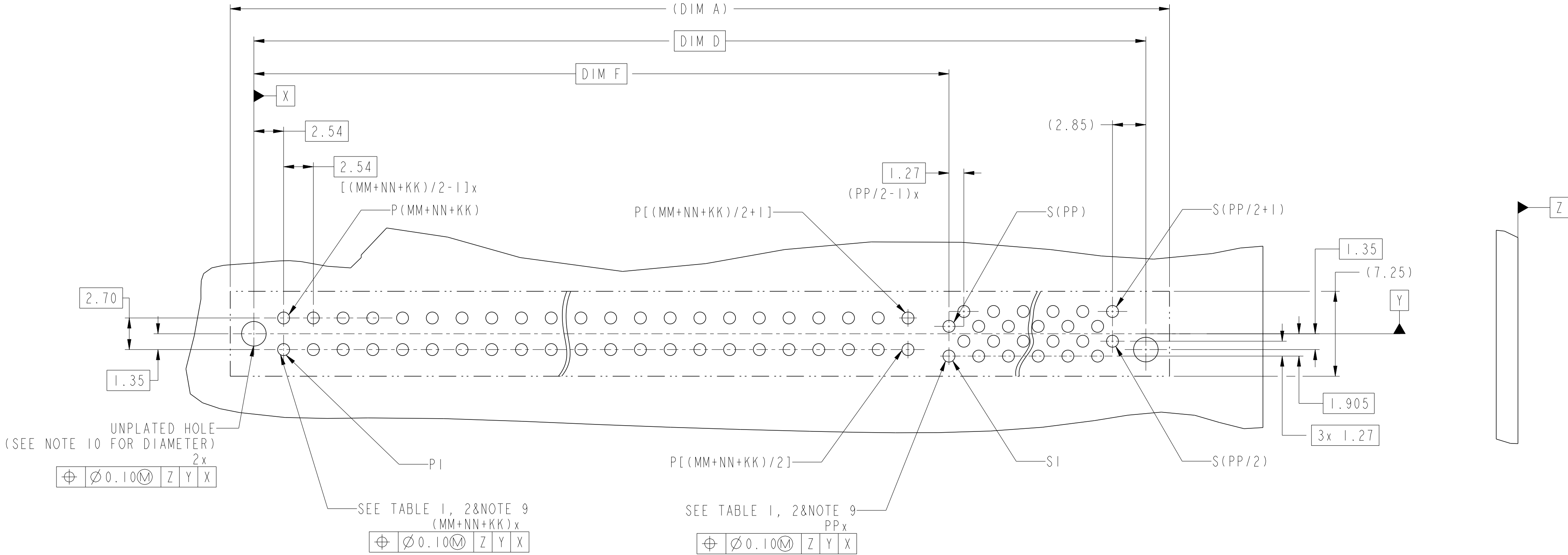


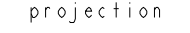
SECTION B-B

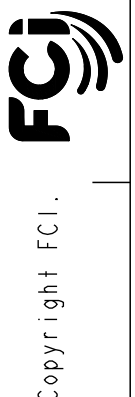
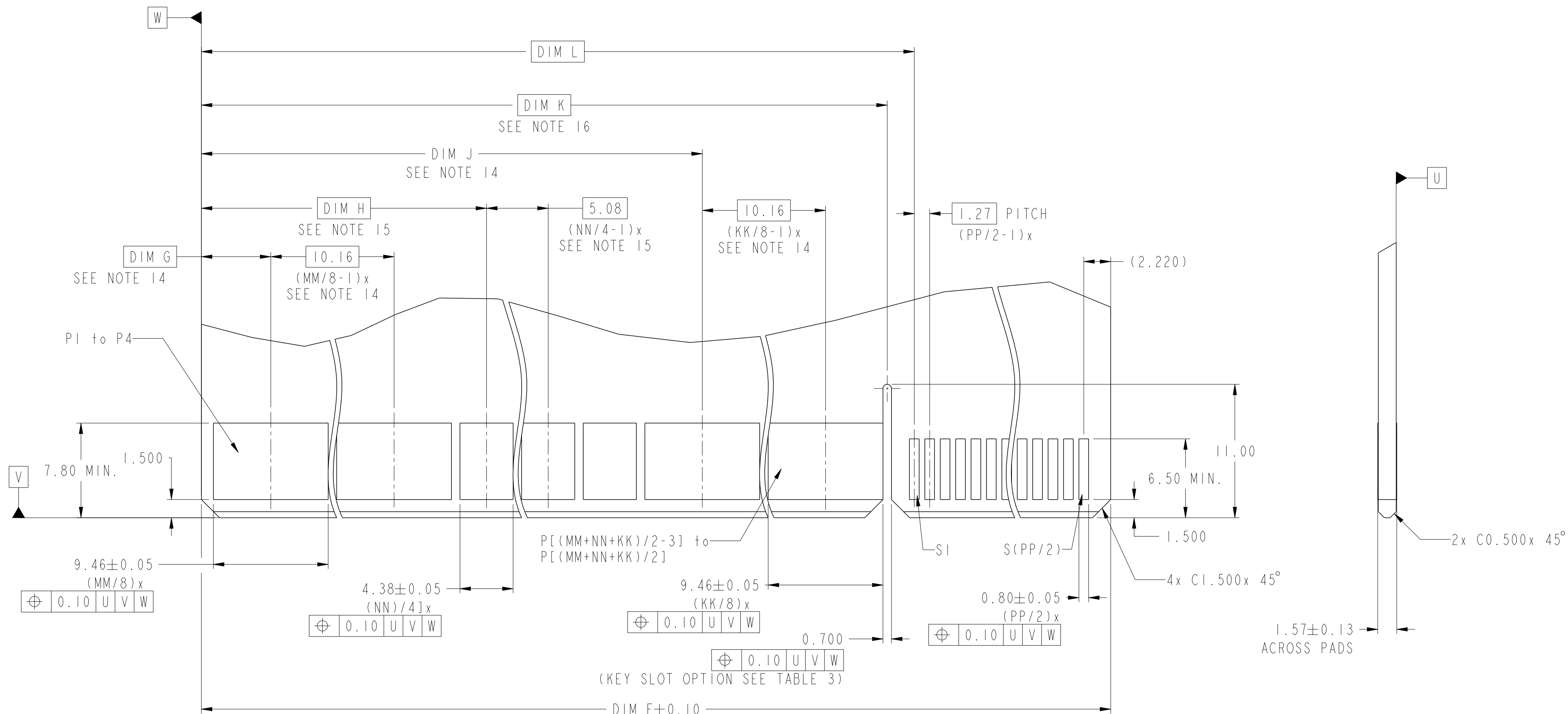
spec ref	-	dr	De-Ming Lu	2013/11/03	projection	MM	size	A2	scale	4:1
tolerance std	ISO 406 ISO 1101	eng	De-Ming Lu	2014/02/19	chr	-	ecn no	-		
surface	ISO 1302	appr	Pei-Ming Zheng	2014/02/19	product family	HPCE	rel level	Released		
		TOLERANCES UNLESS OTHERWISE SPECIFIED		FCI		VERT REC WITH ENHANCED WALLS		10127905		rev
				www.fci.com		P+S CONFIGURATION - UNIVERSAL DRAWING		Product - Customer Drw		sheet 1 of 4
		linear	0.X	± 0.5						
			0.XX	± 0.25						
			0.XXX	± 0.10						
		angular	0°	$\pm 2^\circ$						

CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 1 (HPCE / SOLDER TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.94 - 1.10
	IMMERSION TIN	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.94 - 1.10
	COPPER (SEE NOTE 8)	1.10-1.16 (1.15 DRILL)	0.025 - 0.050	--	--	0.94 - 1.10

CONTACT TYPE	TOP LAYER DESCRIPTION	TABLE 2 (HPCE / PRESS-FIT TAILS) PLATED THROUGH-HOLE REQUIREMENTS				
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	TIN THICKNESS	FINISHED HOLE DIAMETER
POWER & SIGNAL	TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	0.65 - 0.80
	IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.9 - 1.5um	0.70 - 0.80
	COPPER (SEE NOTE 8)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	0.70 - 0.80



spec ref		-		dr		De-Ming Lu		2013/11/03		projection				size		A2		scale		4:1	
tolerance std		ISO 406		eng		De-Ming Lu		2014/02/19		chr		-		ecn no		-		rel level		Released	
ISO 1101		TOLERANCES UNLESS OTHERWISE SPECIFIED		appr		Pei-Ming Zheng		2014/02/19		product family		HPCE									
surface		✓		linear		0.X		±0.5		FCI		title		VERT REC WITH ENHANCED WALLS		dwg no		10127905		rev	
						0.XX		±0.25						P+S CONFIGURATION - UNIVERSAL DRAWING						A	
ISO 1302				angular		0°		±2°		www.fci.com		cat. no.		Product - Customer Drw				sheet 2 of 4			



spec ref	-	dr	De-Ming Lu	2013/11/03	projection	MM	size	A2	scale	4:1
tolerance std	ISO 406 ISO 1101	eng	De-Ming Lu	2014/02/19	chr	-	ecn no	-	rel level	Released
surface	ISO 1302	appr	Pei-Ming Zheng	2014/02/19	product family	HPCE	cat. no.	10127905	rev	A
TOLERANCES UNLESS OTHERWISE SPECIFIED		FCI		VERT REC WITH ENHANCED WALLS		P+S CONFIGURATION - UNIVERSAL DRAWING		Product - Customer Drw		sheet 3 of 4
linear		0.X	±0.5	angular		0°	±2°	STATUS:Released		Printed: Feb 19, 2014
0.XX		±0.25	0.XXX		±0.10	PDS: Rev :A				

10127905 - MM NN KK PP LF LEAD FREE

LEFT QUAD PWR BEAM QTY
CONFIGURATION SEE TABLE 5

DUAL PWR BEAM QTY
(NEXT TO SIGNAL)

RIGHT QUAD PWR BEAM QTY
CONFIGURATION SEE TABLE 5

SIGNAL CONTACT QTY

	A	B	C	D
Polarization Key Option	Y	Y	N	N
Tail Type Note 12	STB	PF	STB	PF

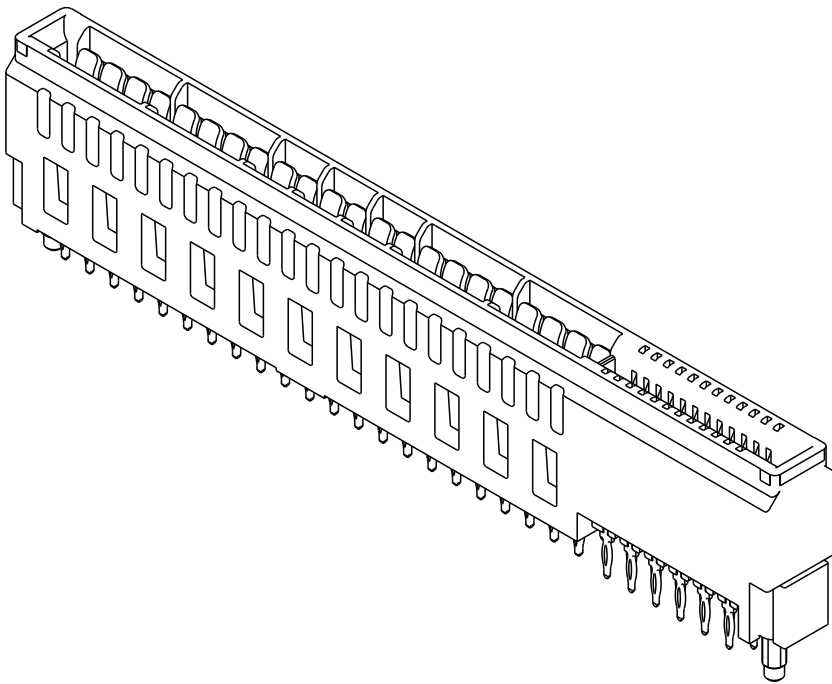
CONFIGURATION:
I: 4 BEAM (NN = 00 AND KK = 00);
II: 2 BEAM (MM = 00 AND KK = 00);
III: 4 BEAM + 2 BEAM (KK = 00);
IV: 2 BEAM + 4 BEAM (MM = 00);
V: 4 BEAM + 2 BEAM + 4 BEAM.

TABLE 3. PART NUMBER CODE. HPCE VERT P+S CONFIG (SPECIAL)

NOTES:

1. CONNECTOR MATERIALS:
- HOUSING: HIGH TEMPERATURE THERMAL PLASTIC, BLACK
UL 94V-0 COMPLIANT
- CONTACTS: HIGH PERFORMANCE COPPER ALLOY.
2. CONTACT FINISH REF. GS-12-604 SECTION 5.2.
3. PRODUCT SPECIFICATION: GS-12-604.
4. APPLICATION SPECIFICATION: GS-20-128.
5. PRODUCT MARKING (FCI - PART NUMBER & DATE CODE) ON HOUSING IN AREA SHOWN.
6. PACKAGING MEETS FCI SPECIFICATION GS-14-937.
7. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
8. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.
9. ALL HOLE SIZES ARE FINISHED HOLE SIZES.
10. MOUNTING HOLES ARE UNPLATED
Ø 2.40 +/- 0.1 FOR PRESS-FIT TAILS
Ø 2.18 +/- 0.03 FOR SOLDER TAILS
11. PRESS FIT APPLICATION TOOL DRAWING : 10119453.
12. STB= Solder to board, 1.57-2.38mm PCB thickness.
PF = Press fit, 1.57mm minimum PCB thickness.
13. MAXIMUM OVERALL LENGTH IS 100mm.

14. DIM IS NOT APPLICABLE IF NO 4 BEAM CONTACT.
15. DIM IS NOT APPLICABLE IF NO 2 BEAM CONTACT.
16. DIM IS NOT APPLICABLE IF NO POLARIZATION KEY.
17. DUE TO FCI PART NUMBER LENGTH LIMITED, A LETTER WILL REPLACE MM AND KK, DETAIL SEE TABLE 5.



EXAMPLE: 10127905-B12B24BLF

TABLE 5	
LETTER	REPRESENT QUAD PWR BEAM QTY
A	08
B	16
C	24
D	32
E	40
F	48
G	56

spec ref	-	dr	De-Ming Lu	2013/11/03	projection	MM	size	A2	scale	4:1
tolerance std	ISO 406 ISO 1101	eng	De-Ming Lu	2014/02/19	chr	-	ecn no	-		
		appr	Pei-Ming Zheng	2014/02/19	product family	HPCE	rel level	Released		
surface	ISO 1302	linear	0.X ±0.5 0.XX ±0.25 0.XXX ±0.10	angular	0° ±2°	FCI	VERT REC WITH ENHANCED WALLS P+S CONFIGURATION - UNIVERSAL DRAWING	10127905	rev	A
		www.fci.com		cat. no.	Product - Customer Drw		sheet 4 of 4			