

DESIGNED & DIMENSIONED
IN MILLIMETERS[INCHES]

MEC5-XXX-XX-X-RA-XX-TR

TAPE & REEL

NO OF POSITIONS (PER ROW)

-030, -040, -050,
-060, -070, -080

CARD THICKNESS

-01: FOR .062" THICK BOARD

PLATING SPECIFICATION

-L: 10μ" GOLD IN CONTACT AREA,
MATTE TIN TAIL
-S: 30μ" GOLD IN CONTACT AREA,
MATTE TIN TAILOPTION
(REQUIRED)-W1: WELD TAB THROUGH HOLE
(SEE FIG 2, SHT 3)
-W2: WELD TAB SURFACE MOUNT
(SEE FIG 1)

ROW SPECIFICATION

-RA: RIGHT ANGLE

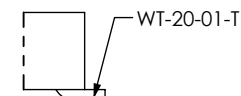
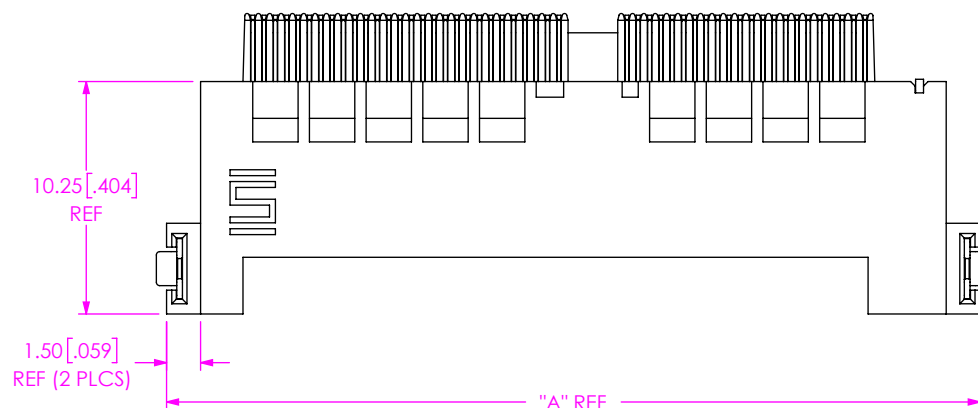
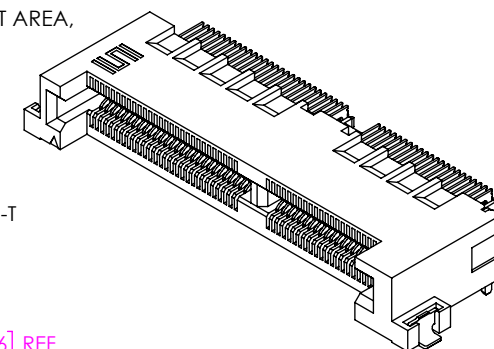
DETAIL 'A'
SCALE 6:1

TABLE 1

NO OF POS	"A"	"B"	"C"
-030	23.38 [0.920]	17.10 [0.673]	N/A
-040	28.38 [1.117]	22.10 [0.870]	N/A
-050	35.88 [1.413]	29.60 [1.165]	15.44 [0.608]
-060	40.88 [1.609]	34.60 [1.362]	17.94 [0.706]
-070	45.88 [1.806]	39.60 [1.559]	20.44 [0.805]
-080	50.88 [2.003]	44.60 [1.756]	22.94 [0.903]

NO OF POS	"D"	"E"	"F"
-030	N/A	14.50 [0.571]	18.16 [0.715]
-040	N/A	19.50 [0.768]	23.16 [0.912]
-050	13.50 [0.531]	27.00 [1.063]	30.66 [1.207]
-060	16.00 [0.630]	32.00 [1.260]	35.66 [1.404]
-070	18.50 [0.728]	37.00 [1.457]	40.66 [1.601]
-080	21.00 [0.827]	42.00 [1.654]	45.66 [1.798]

FIG 1

MEC5-050-01-X-D-RA-W2-TR SHOWN

NOTES:

- ⊗ REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE: 0.5 LBS FOR C-401, WT-20, WT-51; 1.0 LBS FOR C-403.
- MEASURE BOTH TOP AND BOTTOM ROWS.
- POLARIZATION RIB IS NOT PRESENT ON -030 & -040 POSITIONS.
- FOR QUANTITIES UP TO 49 PCS., NO LEADER, TRAILER OR REEL WILL BE SUPPLIED.
FOR QUANTITIES OF 50-124 PCS., NO LEADER OR TRAILER WILL BE SUPPLIED,
SPLICES MAY BE PRESENT.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

DECIMALS	ANGLES
X.X: ±0.3 [.01]	2°
X.XX: ±0.10 [.004]	
X.XXX: ±0.051 [.0020]	

* PROPRIETARY NOTE *

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, UL 94 V0, COLOR: BLACK
CONTACT: Cu ALLOY
WELD TAB: BRASS ALLOY

SHEET SCALE: 3:1

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 53322

DESCRIPTION:

0.5mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO.

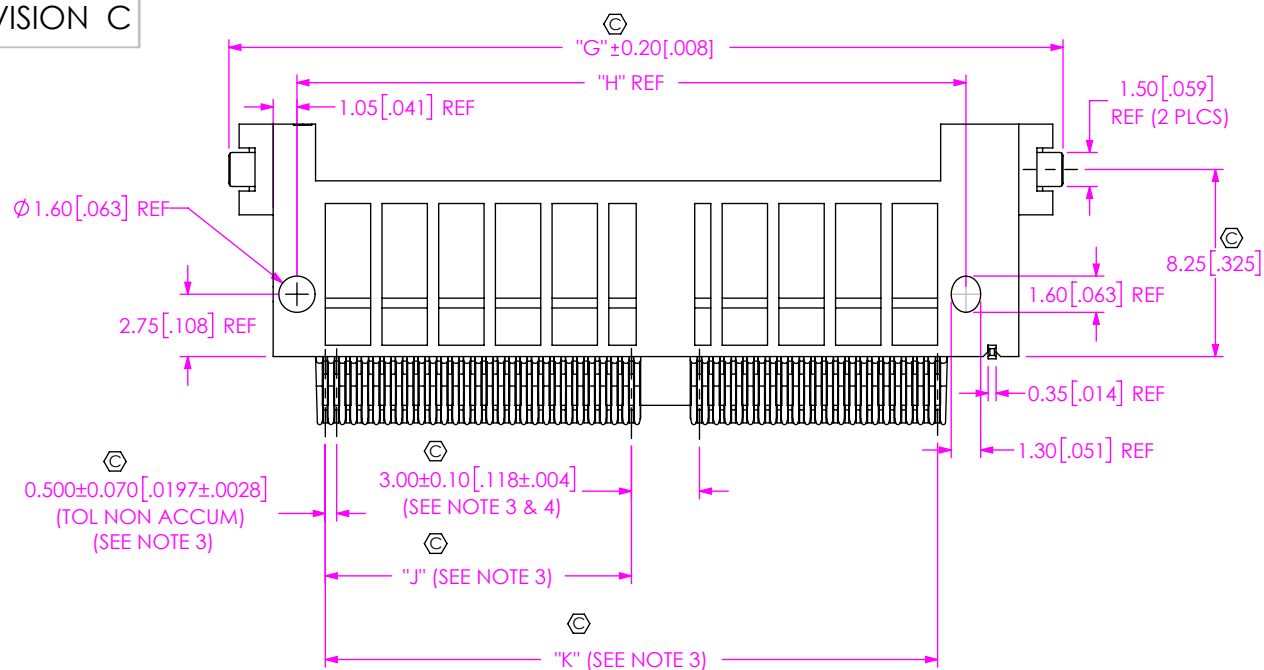
MEC5-XXX-XX-X-RA-XX-TR

BY: JESSIE W

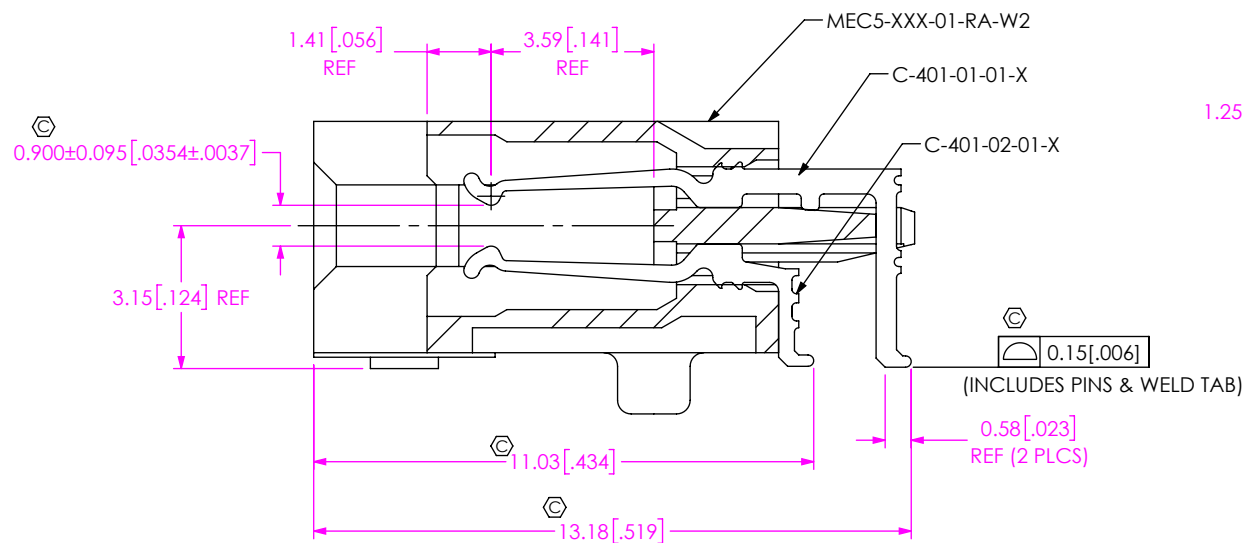
6/3/2015

SHEET 1 OF 4

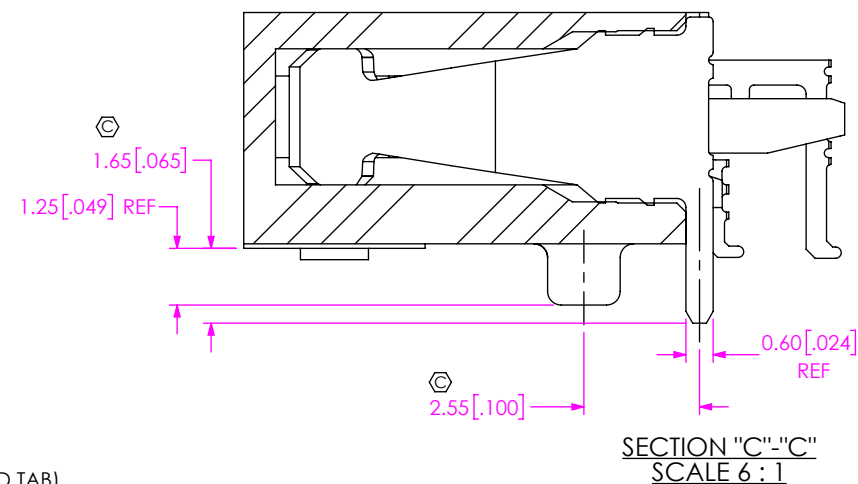
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BOTTOM VIEW



SECTION "B"-"B"
SCALE 6 : 1



NO OF POS	"G"	"H"
-030	24.28 [0.956]	17.00 [0.669]
-040	29.28 [1.153]	22.00 [0.866]
-050	36.78 [1.448]	29.50 [1.161]
-060	41.78 [1.645]	34.50 [1.358]
-070	46.78 [1.842]	39.50 [1.555]
-080	51.78 [2.039]	44.50 [1.752]

NO OF POS	"J"	"K"
-030	N/A	14.50 [0.571]
-040	N/A	19.50 [0.768]
-050	13.50 [0.531]	27.00 [1.063]
-060	16.00 [0.630]	32.00 [1.260]
-070	18.50 [0.728]	37.00 [1.457]
-080	21.00 [0.827]	42.00 [1.654]

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SHEET SCALE: 3:1

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0.5mm HIGH SPEED EDGE CARD ASSEMBLY

DWG. NO. MEC5-XXX-XX-X-RA-XX-TR

BY: JESSIE W	6/3/2015	SHEET 2 OF 4
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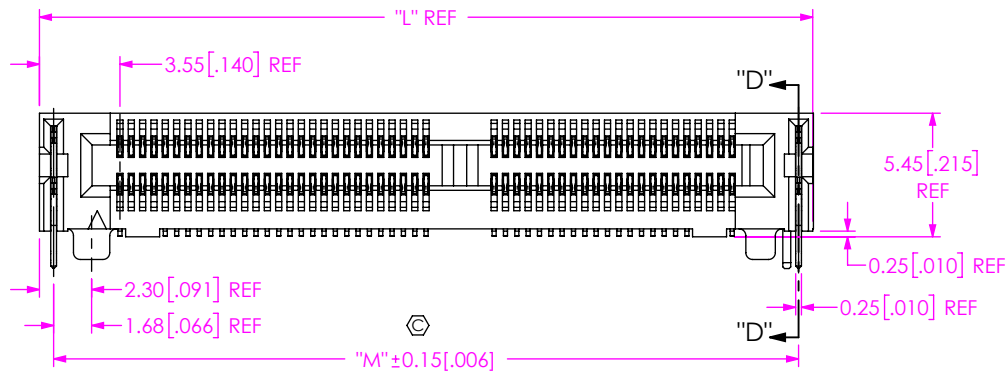
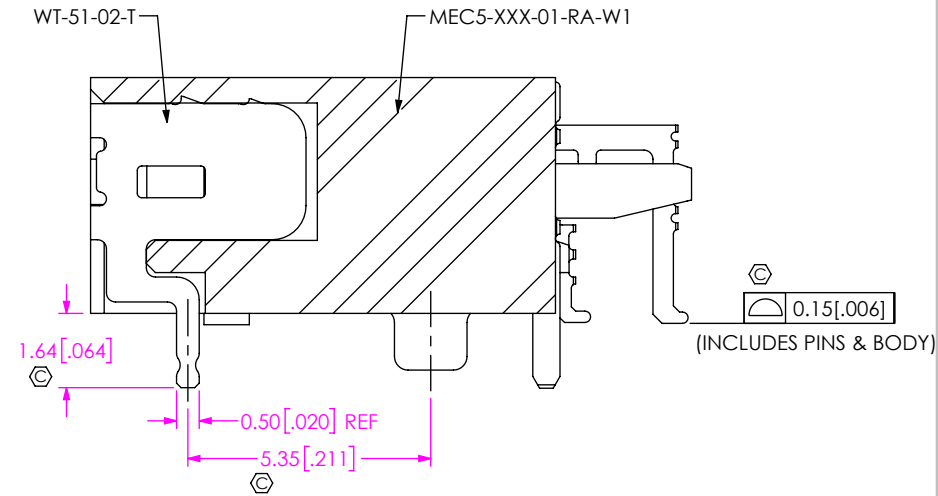
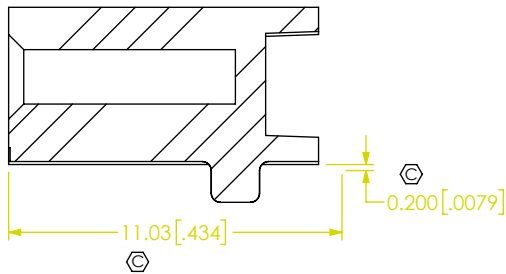


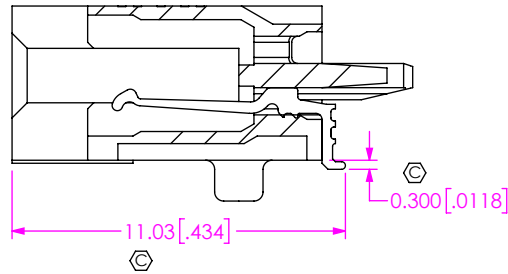
FIG 2
MEC5-050-01-X-D-RA-W1-TR SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



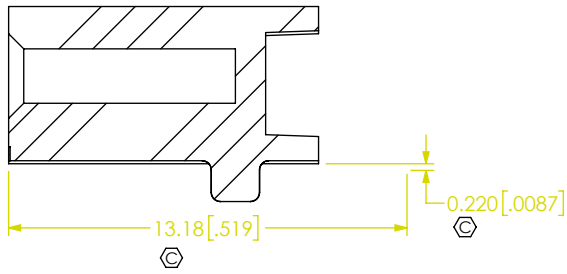
SECTION "D"-"D"
SCALE 6 : 1



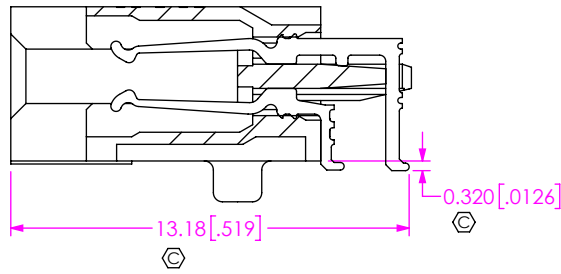
IN-PROCESS 1 FOR W1
FILL C-401-02-01-X



IN-PROCESS 1 FOR W2
FILL C-401-02-01-X



IN-PROCESS 2 FOR W1
FILL C-401-01-01-X



IN-PROCESS 2 FOR W2
FILL C-401-01-01-X

TABLE 3		
NO OF POS	"L"	"M"
-030	22.88 [0.901]	21.63 [0.852]
-040	27.88 [1.098]	26.63 [1.048]
-050	35.38 [1.393]	34.13 [1.344]
-060	40.38 [1.590]	39.13 [1.541]
-070	45.38 [1.787]	44.13 [1.737]
-080	50.38 [1.983]	49.13 [1.934]

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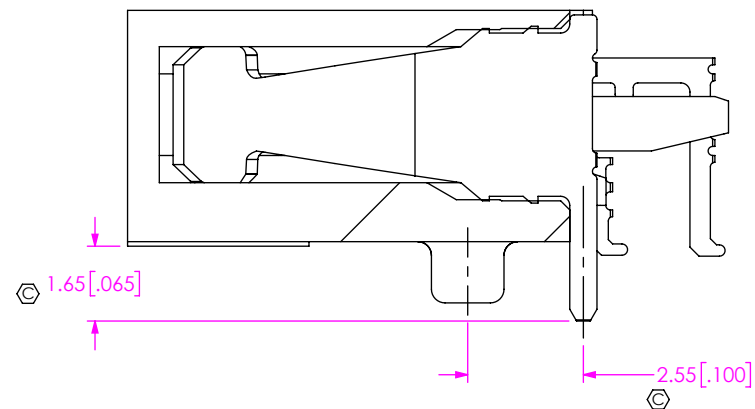
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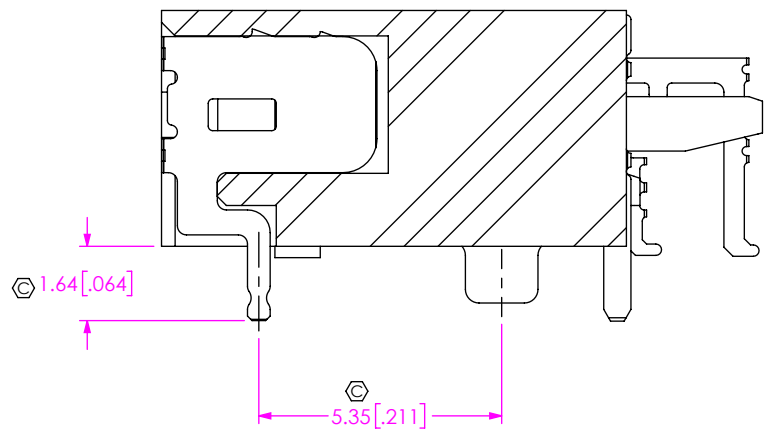
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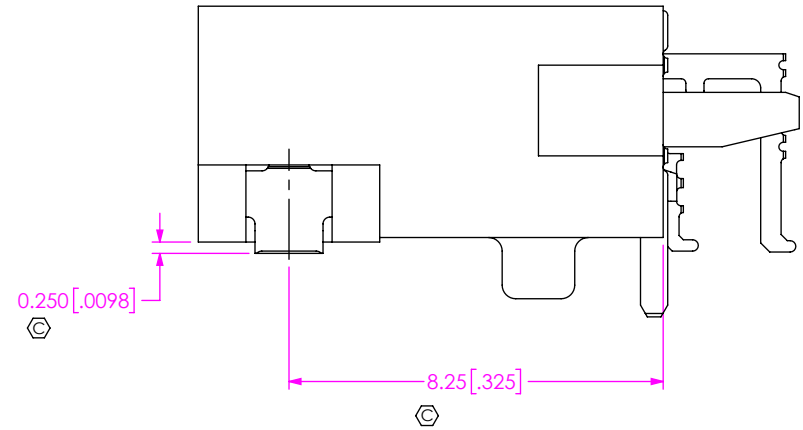
BY: JESSIE W 6/3/2015 SHEET 3 OF 4



IN-PROCESS 3
FILL C-403-02-T



IN-PROCESS 4 FOR W1
FILL WT-51-02-T



IN-PROCESS 4 FOR W2
FILL WT-20-01-T

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