

10135317 - 10X LF

LEAD-FREE DESIGNATION
ONLY WITH APPLICABLE
PLATING CODES

SEE NOTE 2

LETTER DESIGNATION REPRESENTED IN DASH NUMBER

MODULE DESCRIPTION	LETTER DESIGNATION REPRESENTED IN DASH NUMBER										BASE MODULE
LEFT POLARIZING GUIDANCE MODULE (SEE SHEET 3)	N	J (NO KEY)	A	B	C	D	E	F	G	H	
	NO KEY NO GUIDE PIN										
RIGHT POLARIZING GUIDANCE MODULE (SEE SHEET 2)	Z	Y (NO KEY)	P	Q	R	S	T	U	V	W	
	NO KEY NO GUIDE PIN										

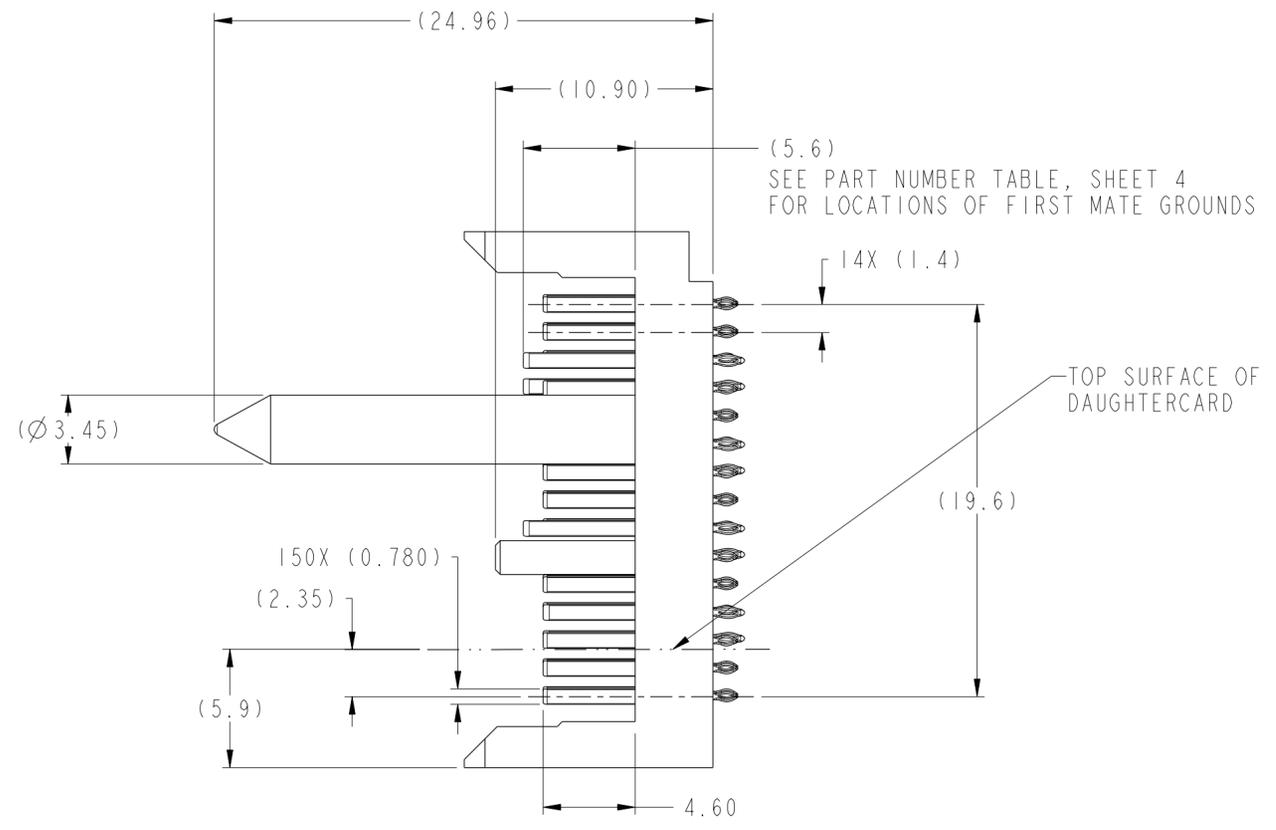
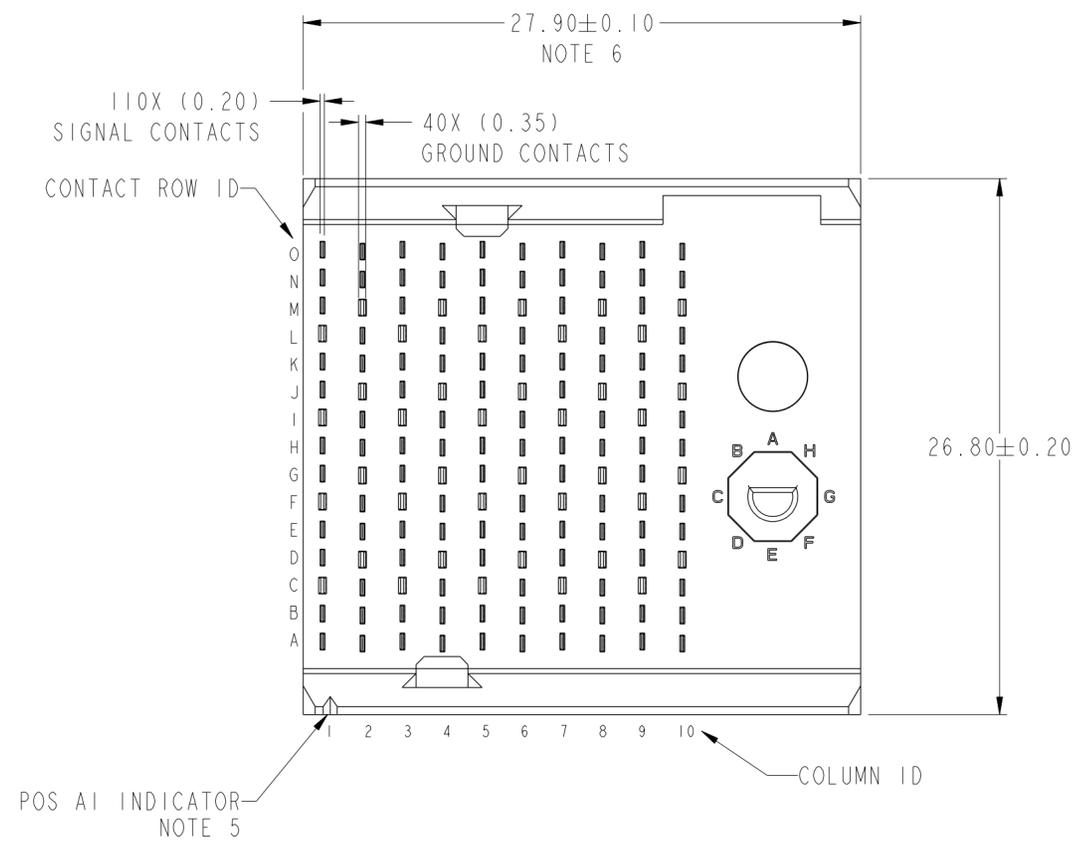
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NOT TOOLED
PRELIMINARY

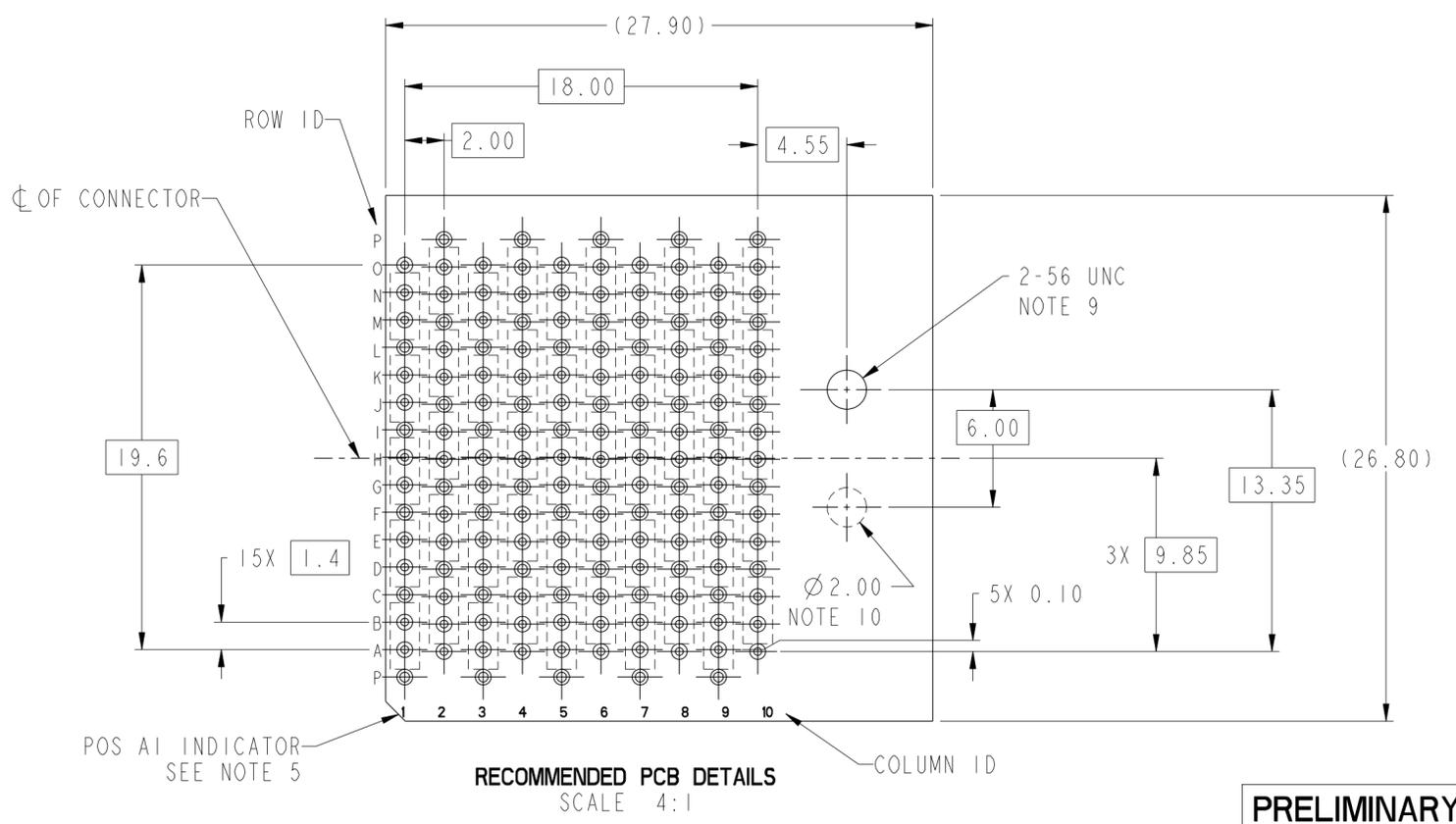
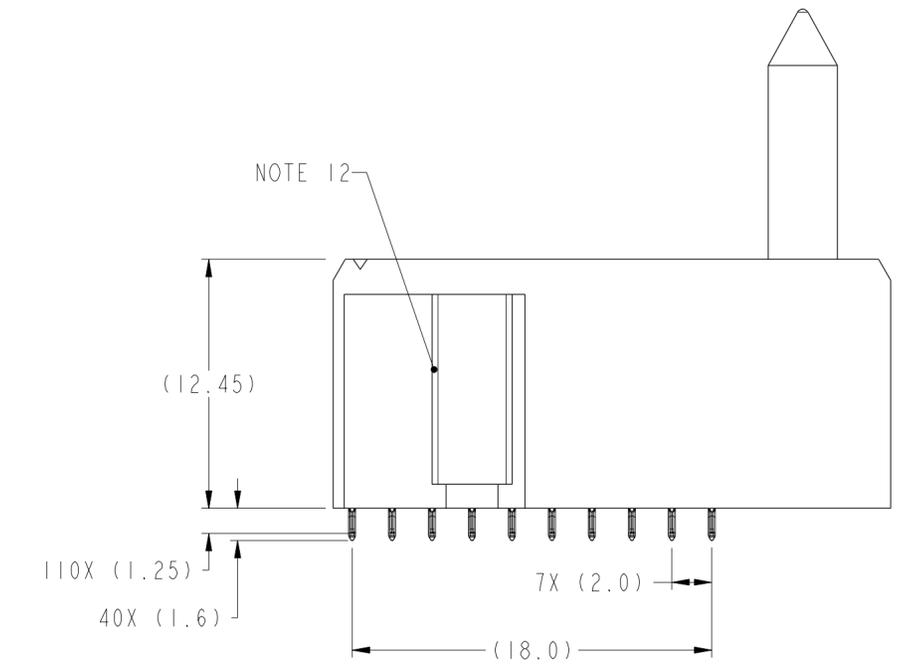
spec ref	-	dr	Jackie Chen	20150527	projection	MM	size	A2	scale	5:1
tolerance std	ASME Y14.5	eng	Tao Zhan	20160314			ecn no	-	rel level	Preliminary
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	product family			AIRMAX VS2			
surface	-	appr	-	Amphenol FCI	title	AIRMAX VERTICAL HEADER	dwg no	10135317	rev	1
ASME Y14.5	linear	0.X	±0.3	cat. no.	-	Product - Customer Drw	sheet 1 of 4			
		0.XX	±0.15							
		0.XXX	±0.050							
	angular	0°	±2°							

RIGHT POLARIZING WITH GUIDE



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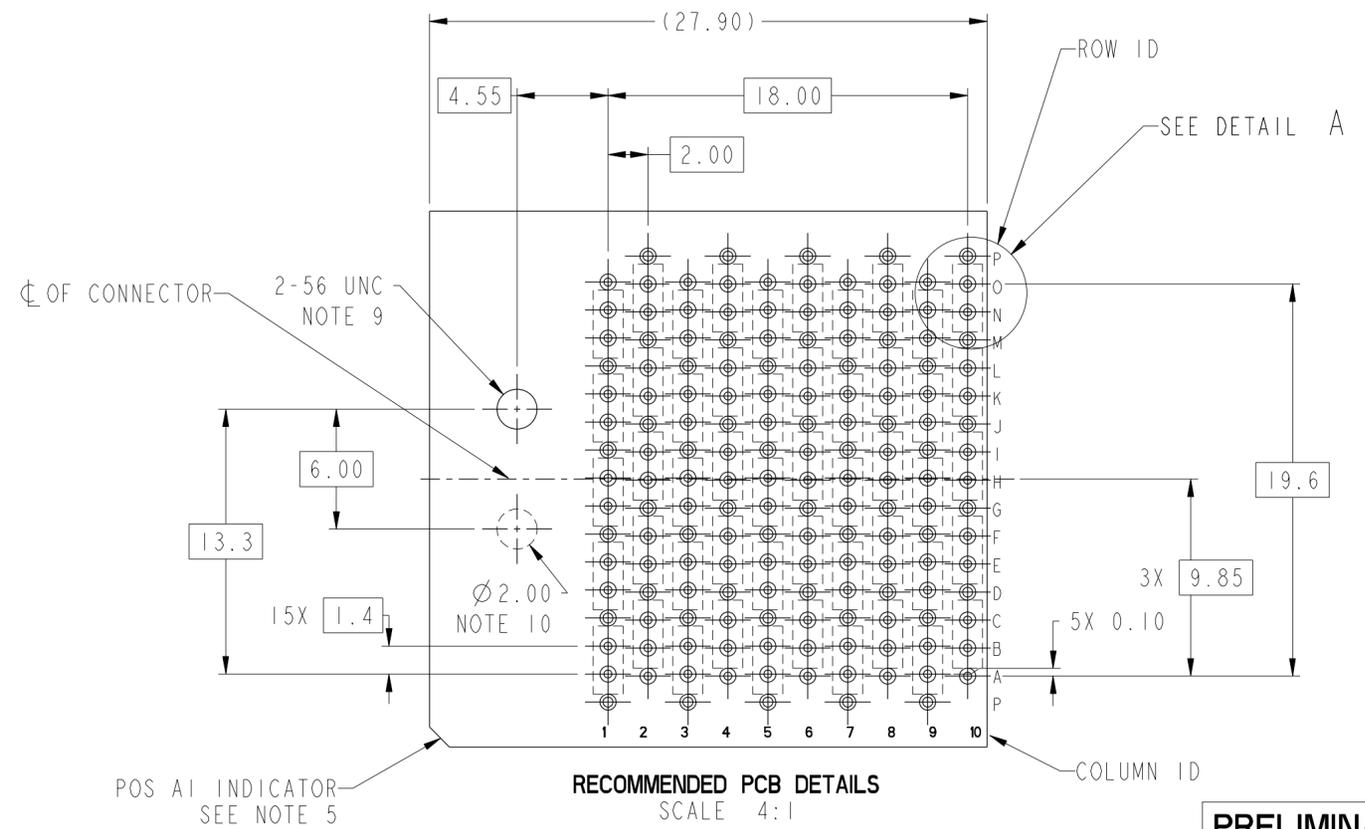
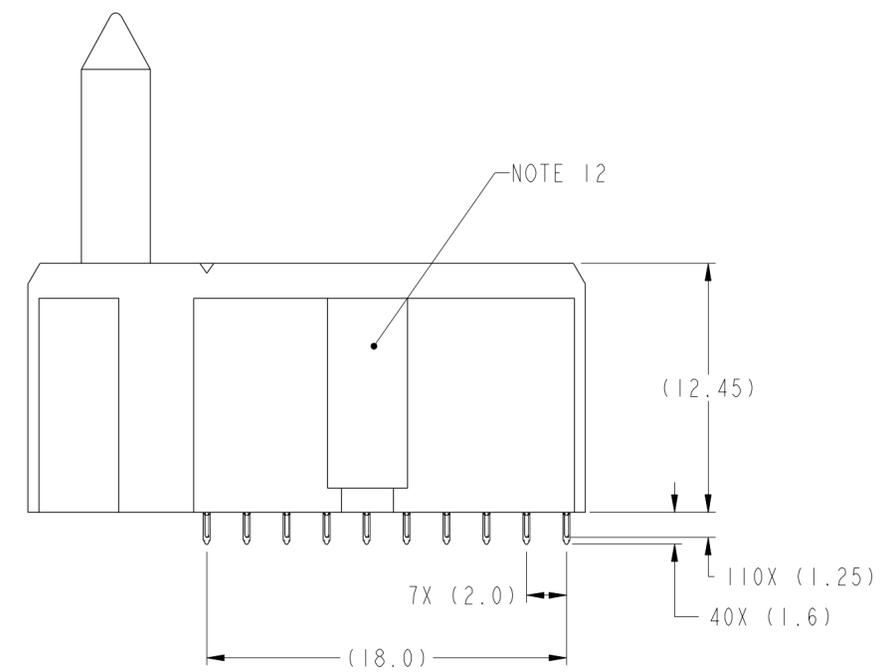
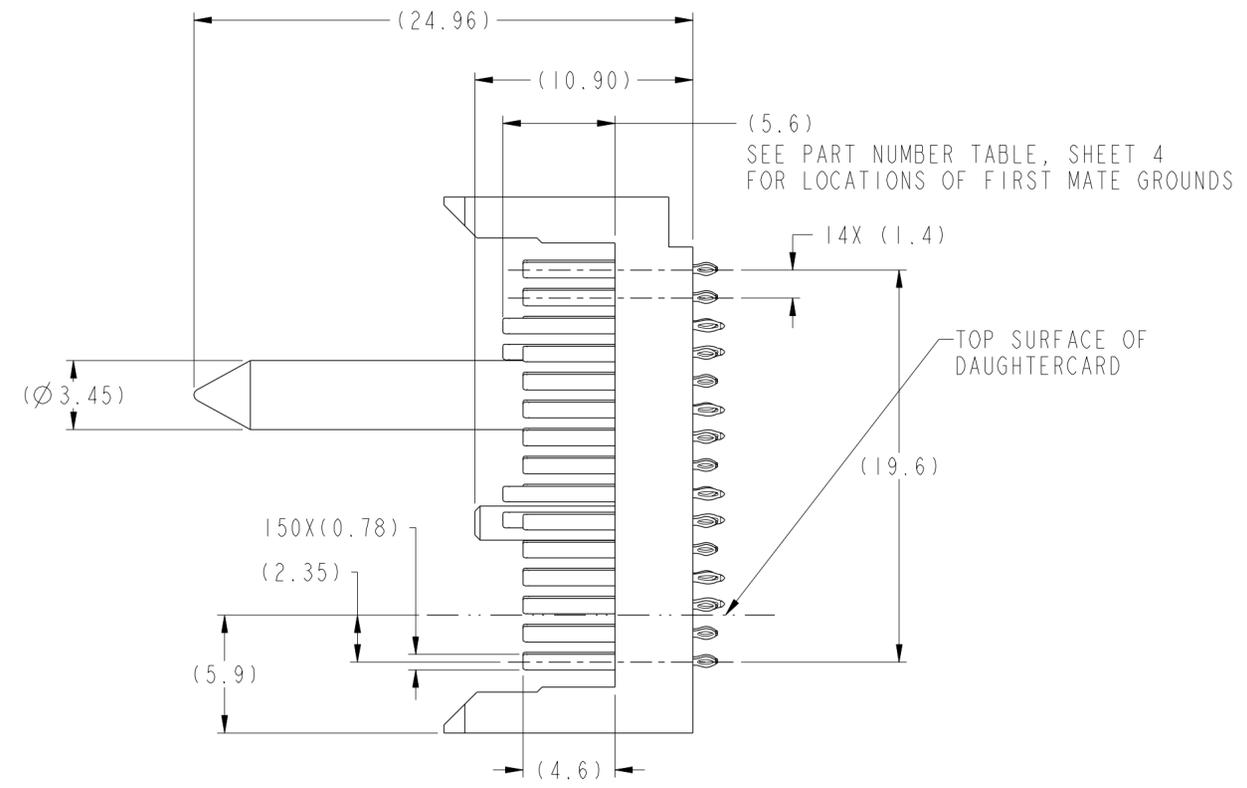
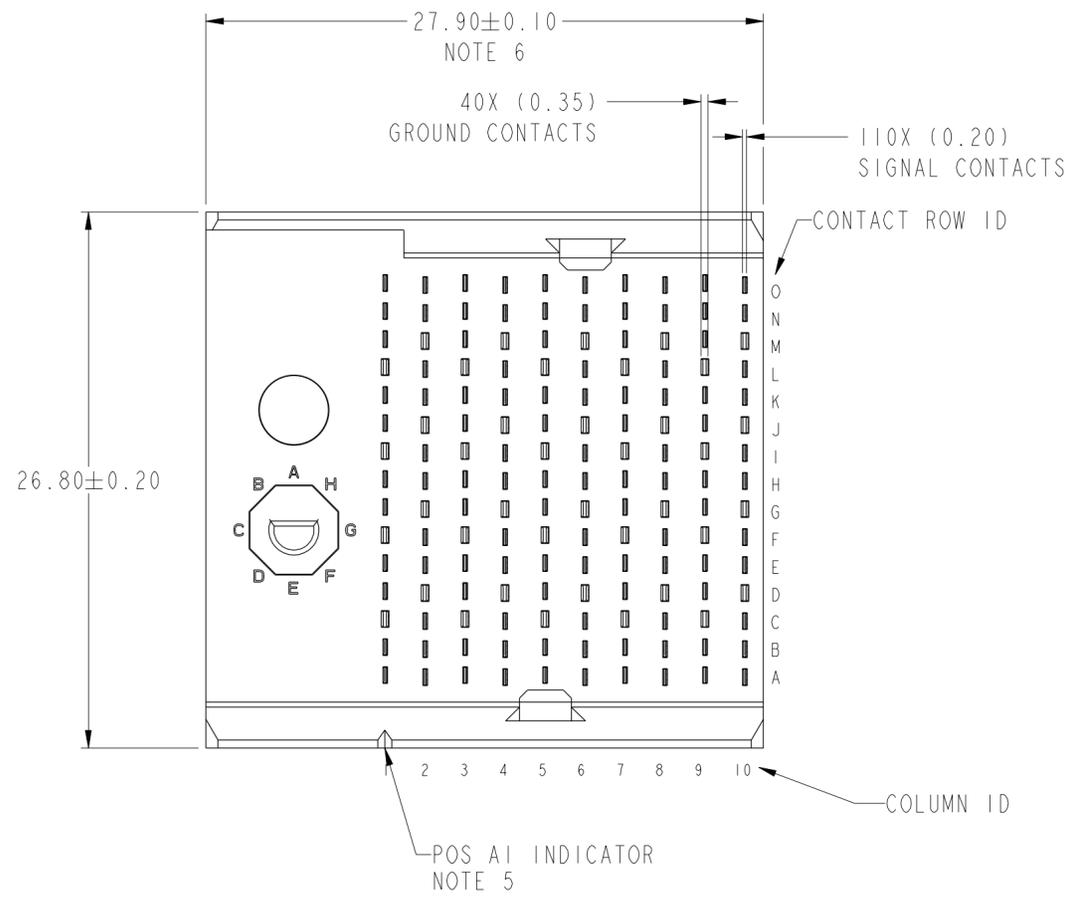


RECOMMENDED PCB DETAILS
SCALE 4:1

PRELIMINARY

spec ref	-	dr	Jackie Chen	2015/05/27	projection	MM	size	A2	scale	4:1
tolerance std	ASME Y14.5	eng	Tao Zhan	2016/03/14	chr	-	ecn no	-	rel level	Preliminary
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr	-	-	product family	AIRMAX VS2	cat. no.	-	Product - Customer Drw	sheet 2 of 4
surface	linear	0.X	±0.3	Amphenol FCI	AIRMAX VERTICAL HEADER		dwg no	10135317	rev	1
		0.XX	±0.15		PRESS-FIT, 5-PAIR, 150 POS, W/G					
		0.XXX	±0.050							
	angular	0°	±2°							

LEFT POLARIZING WITH GUIDE



RECOMMENDED PCB DETAILS
SCALE 4:1

PRELIMINARY

spec ref	-	dr	Jackie Chen	2015/05/27	projection	MM	size	A2	scale	4:1
tolerance std	ASME Y14.5	eng	Tao Zhan	2016/03/14	chr	-	ecn no	-	rel level	Preliminary
surface	-	appr	-	-	product family	AIRMAX VS2	cat. no.	-	Product - Customer Drw	sheet 3 of 4
ASME Y14.5	linear	0.X	±0.3	Amphenol FCI	AIRMAX VERTICAL HEADER	10135317	1			
		0.XX	±0.15		PRESS-FIT, 5-PAIR, 150 POS, W/G					
		0.XXX	±0.050							
	angular	0°	±2°							

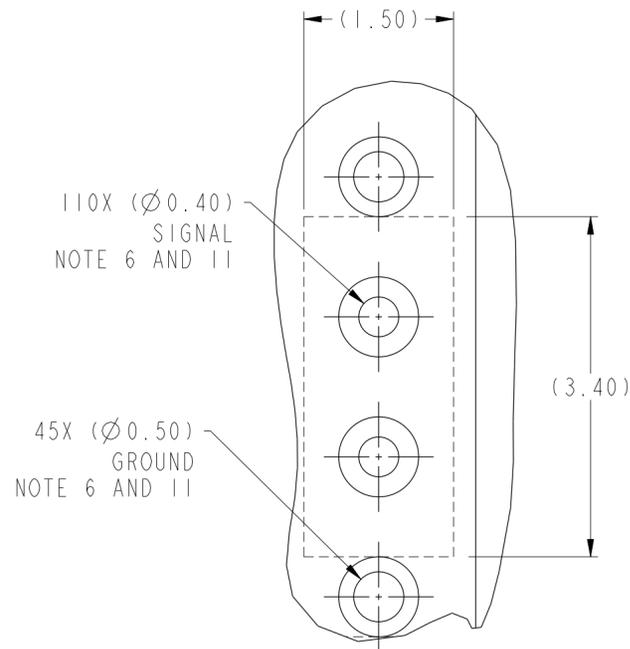
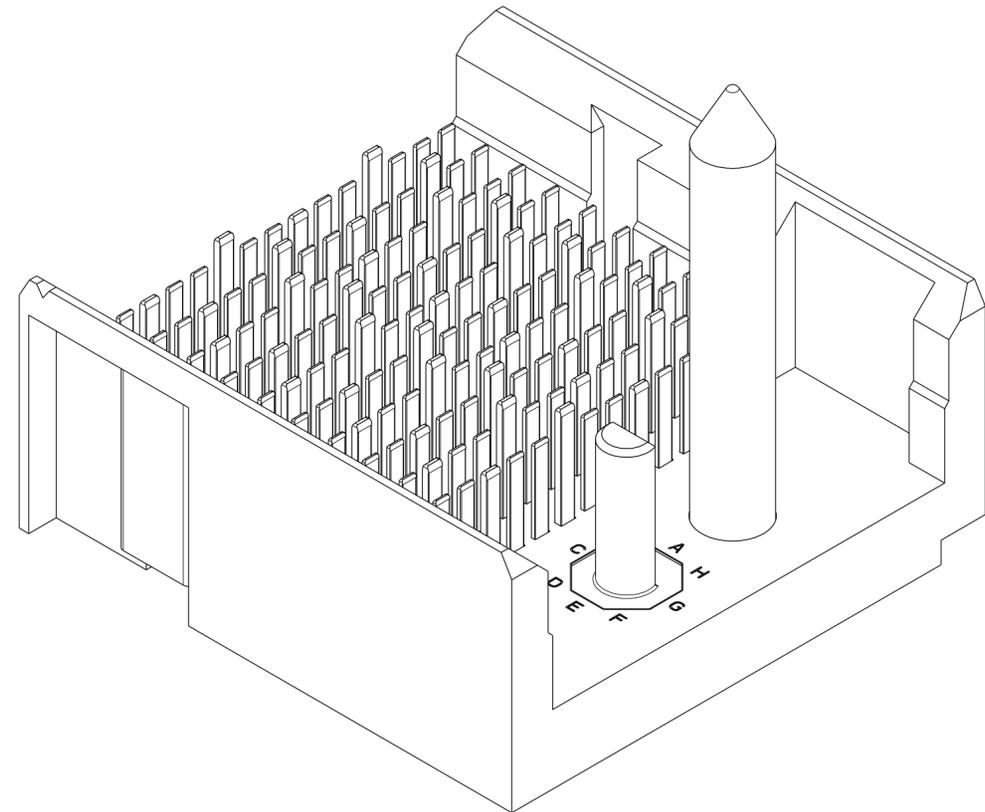
Amphenol FCI

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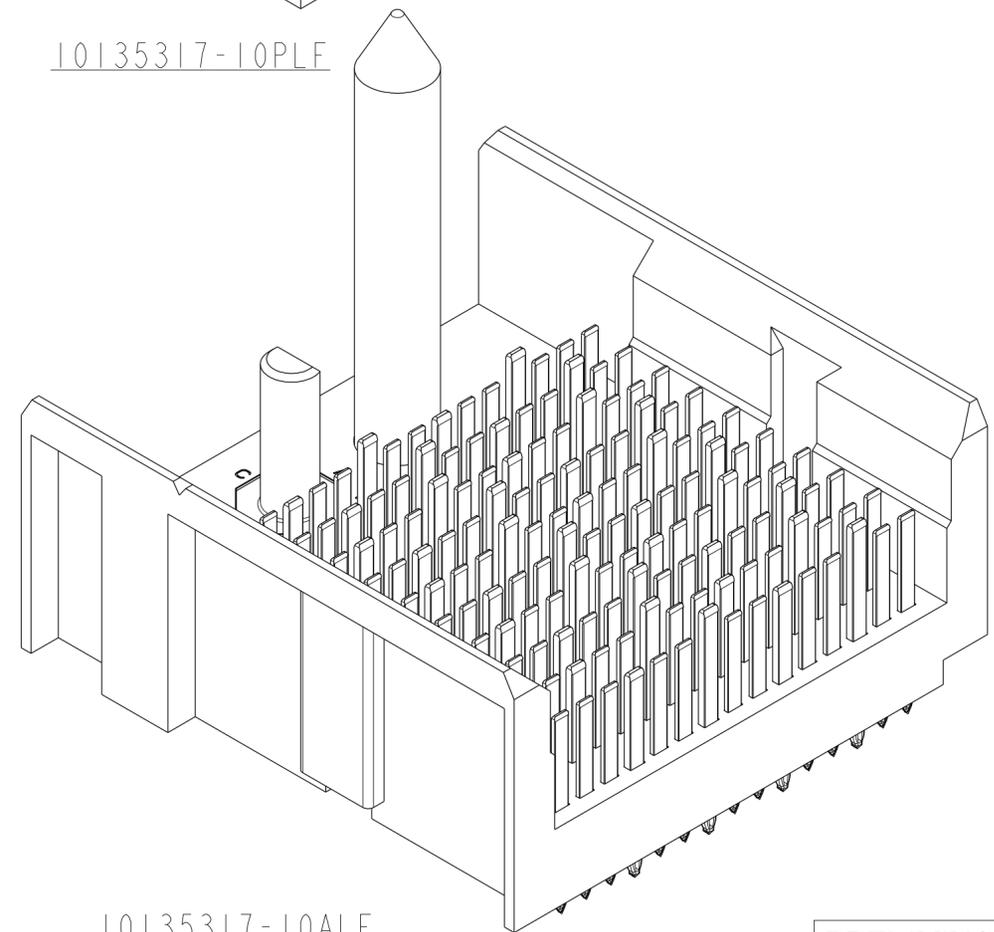
PART NUMBER	PRESS-FIT TAIL PLATING TYPE	FIRST MATE PIN LOCATIONS
10135317-10*LF	TIN OVER NICKEL (LEAD FREE)	F1, F3, F5, F7, F9 G2, G4, G6, G8, G10 L1, L3, L5, L7, L9 M2, M4, M6, M8, M10

NOTES:

- CONNECTOR MATERIALS:
HOUSING: HIGH TEMP THERMOPLASTIC, BLACK, UL94V-0
CONTACT: COPPER ALLOY
- CONTACT PLATING:
SEPARABLE INTERFACE: PERFORMANCE-BASED PLATING, QUALIFIED TO MEET THE REQUIREMENTS OF FCI PRODUCT SPECIFICATION GS-12-0956 INCLUDING TELCORDIA GR-1217-CORE (NOVEMBER 1995) CENTRAL OFFICE TEST SEQUENCE
PRESS-FIT TAILS: SEE TABLE
- PRODUCT SPECIFICATION: GS-12-239.
- APPLICATION SPECIFICATION: GS-20-035.
- CONNECTOR OUTLINE WITH HOUSING POS AI INDICATOR MAY BE SCREEN PRINTED ONTO CUSTOMER PCB TO BE USED AS A GUIDE FOR MANUAL CONNECTOR PLACEMENT.
- REFER TO CUSTOMER DRAWING 10104444 FOR INFORMATION ON PCB HOLE DIAMETERS AND PLATING OPTIONS.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- PACKAGING MEETS GS-14-920 LEAD FREE LABELING SPECIFICATION.
- THE SCREW THREAD ON THE CONNECTOR IS 2-56 UNC -2B TAP 8.60 MM, #50 DRILL (1.778) TAP 8.80 MM.
- NO CIRCUIT IN THIS AREA SURFACE.
- GROUND VIAS IN POSITION C, F, I, L & P FOR ODD COLUMNS AND POSITIONS D, G, J, M & P FOR EVEN COLUMNS REQUIRE (Ø0.50) FINISHED HOLES. ALL OTHER VIAS REQUIRE (Ø0.40) FINISHED HOLES.
- PRODUCT MARKING (PROTOTYPE, PART NUMBER & LOT CODE) ON THIS SURFACE



DETAIL A
SCALE 20:1



PRELIMINARY

spec ref	-	dr	Jackie Chen	20150527	projection	MM	size	A2	scale	5:1	
tolerance std	ASME Y14.5	eng	Tao Zhan	20160314	chr	-	ecn no	-	rel level	Preliminary	
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr	-	-	product family	AIRMAX VS2	cat. no.	-	Product - Customer Drw	sheet 4 of 4	
surface	-	linear	0.X	±0.3	0.XX	±0.15	0.XXX	±0.050	angular	0°	±2°
ASME Y14.5		Amphenol FCI		TITLE		AIRMAX VERTICAL HEADER		PRES-FIT, 5-PAIR, 150 POS, W/G		cat. no.	-
										Product - Customer Drw	sheet 4 of 4

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