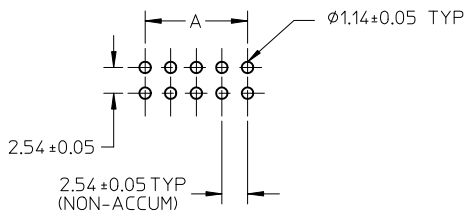


MOLEX IRELAND PRODUCTION ONLY (OPTION)



RECOMMENDED PCB HOLE LAYOUT

NOTES:

1. PIN PUSHOUT FORCE (.9072KG)/2LBS MIN.
2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
3. PRODUCT SPEC: PS-70246 APPLIES.
4. WAFER TO BE FLAT WITHIN .003 MM/MM.
5. DIMENSIONS FOR PLATING LOCATION:
  - 5A MEASURE POINT FOR THICKNESS
  - 5B MINIMUM COVERAGE
6. GOLD END OF PIN UNLESS OVERALL PLATED.
7. FINISH:
  - 571 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
  - 574 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
  - 544 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
  - 573 : 20 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 100 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
8. DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE.
9. MATERIAL:
  - HSG: GLASS FILLED PBT, UL94V-0, COLOUR BLACK
  - PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.
10. SOLDER TAIL POSITIONAL TOLERANCE SHALL BE GAUGED.

ADD NOTE 10 EC NO: S2012-0139 DRWN:SKANG 2011/08/18 CHKD:ATSEE 2011/08/25 APPR:MLONG 2011/08/25	QUALITY SYMBOLS ▽=0 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
				MM ONLY		NTS	METRIC				
				mm	INCH	DRAWN BY DATE		TITLE			
				4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	JENNIFER 1987/09/18	C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)				
		2 PLACES ± 0.20 ± ---	1 PLACE ± --- ± ---	RWONG 1987/09/18	APPROVED BY DATE						
		ANGULAR ± 3 °		ALANB 1987/09/18	MATERIAL NO. DOCUMENT NO.						
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		MOLLEX MOLEX INCORPORATED					
				SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

10 9 8 7 6 5 4 3 2 1

PART NUMBER	CKT SIZE	VOID CKT	DIM A	DIM B	DIM C	DIM D	VOID CKT, ONLY APPLY TO PLATING CODE
70246-08**	08	-	7.62	14.73	17.78	15.24	-
70246-10**	10	-	10.16	17.27	20.32	17.78	-
70246-12**	12	-	12.70	19.81	22.86	20.32	-
70246-14**	14	-	15.24	22.35	25.40	22.86	-
70246-16**	16	-	17.78	24.89	27.94	25.40	-
70246-20**	20	-	22.86	29.97	33.02	30.48	-
70246-24**	24	-	27.94	35.05	38.10	35.56	-
70246-26**	26	-	30.48	37.59	40.64	38.10	-
70246-30**	30	-	35.56	42.67	45.72	43.18	-
70246-34**	34	-	40.64	47.75	50.80	48.26	-
70246-40**	40	-	48.26	55.37	58.42	55.88	-
70246-44**	44	-	53.34	60.45	63.50	60.96	-
70246-50**	50	-	60.96	68.07	71.12	68.58	-
70246-56**	56	-	68.58	75.69	78.74	76.20	-
70246-60**	60	-	73.66	80.77	83.82	81.28	-
70246-64**	64	-	78.74	85.85	88.90	86.36	-
70246-72**	72	-	88.90	96.01	99.06	96.52	-
70246-25**	26	26	30.48	37.59	40.64	38.10	-
70246-1003	10	10	10.16	17.27	20.32	17.78	571

LEGEND:

70246 - \* \* \* \* \*

CKT SIZE

PLATING OPT.

SEE TABLE FOR DETAIL

△ PART NUMBER	PLATING OPTION
70246-**-01	571
70246-**-02	574
70246-**-04	544
70246-**-12	573

C

B

A

<b>ADD NOTE 10</b> EC NO: S2012-0139 DRWN:SKANG 2011/08/18 CHKD:ATSEE 2011/08/25 APPR:MLONG 2011/08/25	QUALITY SYMBOLS ▽=0 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE <b>MM ONLY</b>		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION			
				mm	INCH	DRAWN BY JENNIFER	DATE 1987/09/18	TITLE <b>C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)</b>			
				4 PLACES	± --- ± ---	CHECKED BY RWONG	DATE 1987/09/18				
				3 PLACES	± --- ± ---	APPROVED BY ALANB	DATE 1987/09/18	<b>MOLEX INCORPORATED</b>			
		2 PLACES	± 0.20 ± ---	MATERIAL NO. <b>SEE TABLE</b>		DOCUMENT NO. <b>SDA-70246-**-20-25_39-41</b>					
		1 PLACE	± --- ± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
		ANGULAR ± 3 °		SIZE <b>A3</b>							

9 8 7 6 5 4 3 2 1