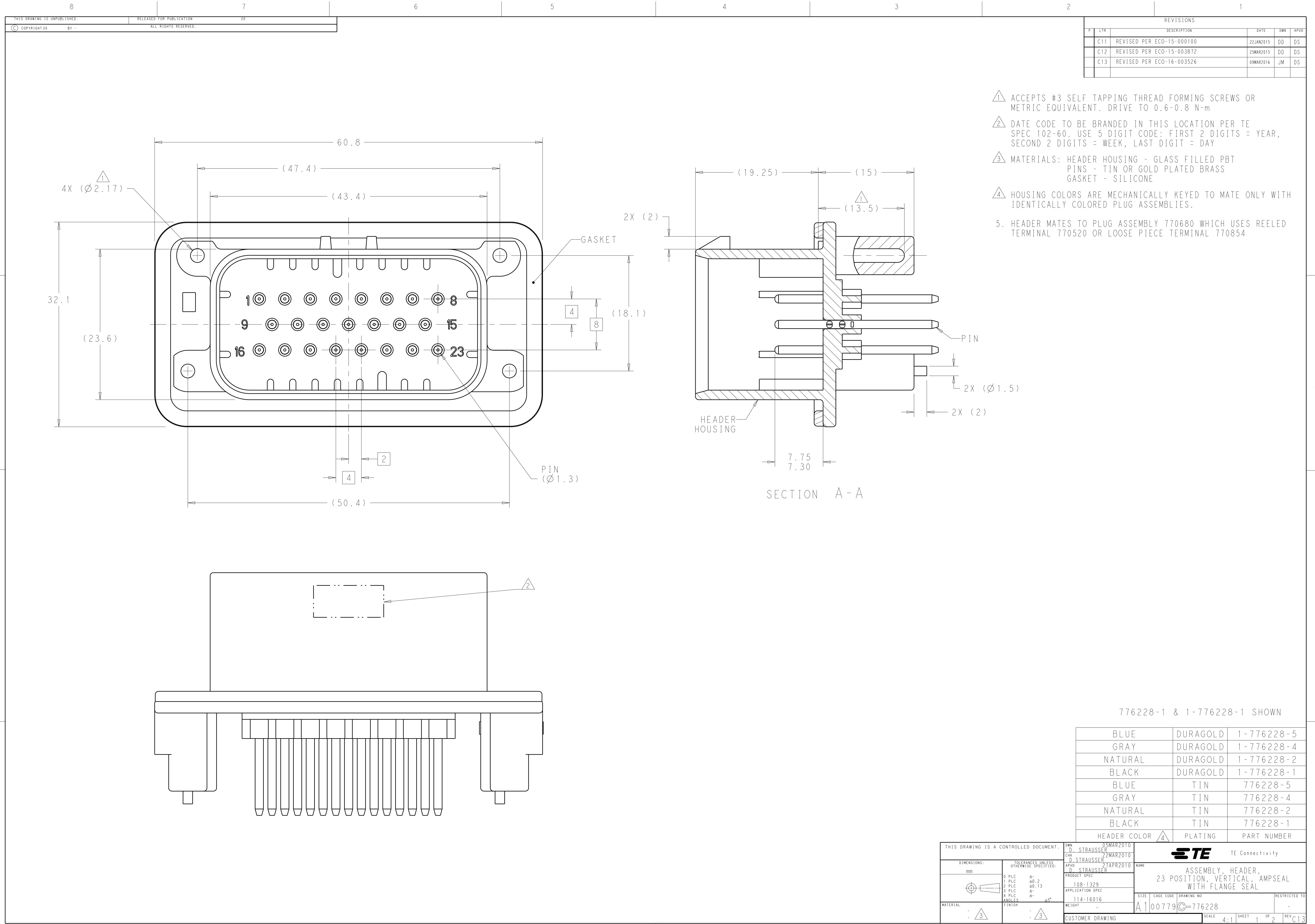




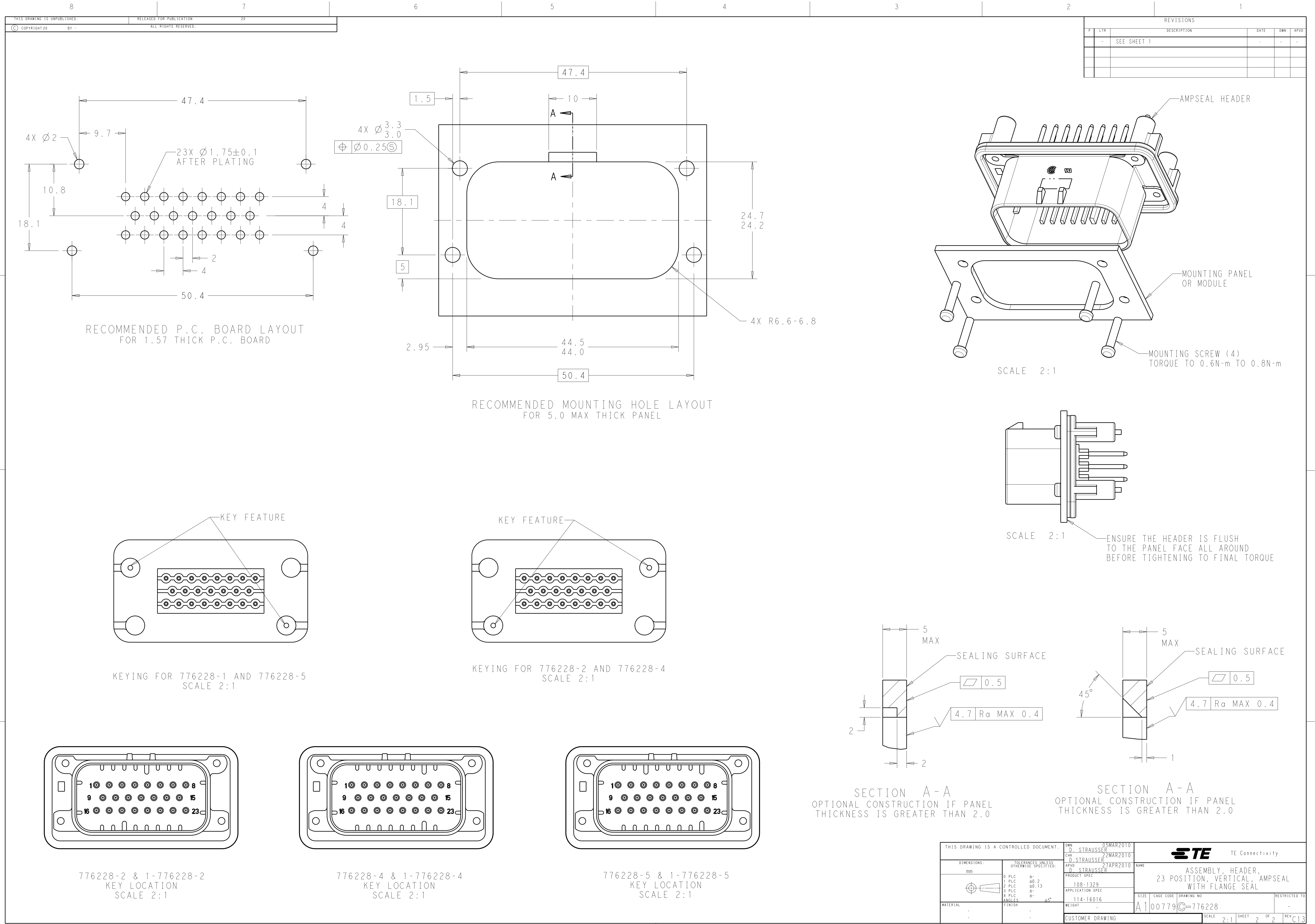
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
C11		REVISED PER ECO-15-000100	22JAN2015	DD	DS
C12		REVISED PER ECO-15-003872	25MAR2015	DD	DS
C13		REVISED PER ECO-16-003526	09MAR2016	JM	DS

- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60. USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK, LAST DIGIT = DAY
- 3 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS - TIN OR GOLD PLATED BRASS
GASKET - SILICONE
- 4 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854

776228-1 & 1-776228-1 SHOWN

BLUE	DURAGOLD	1-776228-5
GRAY	DURAGOLD	1-776228-4
NATURAL	DURAGOLD	1-776228-2
BLACK	DURAGOLD	1-776228-1
BLUE	TIN	776228-5
GRAY	TIN	776228-4
NATURAL	TIN	776228-2
BLACK	TIN	776228-1
HEADER COLOR 4	PLATING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 05MAR2010	 TE Connectivity	
		CHK D. STRAUSSER 22MAR2010		
DIMENSIONS:		APVD D. STRAUSSER 27APR2010	NAME	
mm		PRODUCT SPEC	ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL	



REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. 05MAR2010 D. STRAUSSER	 TE Connectivity			
DIMENSIONS:		CHK. 22MAR2010 D. STRAUSSER				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD. 27APR2010 D. STRAUSSER				
mm		NAME	ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL			
		PRODUCT SPEC				
0 PLC ±.2 2 PLC ±0.13 3 PLC ±.2 4 PLC ±.2		108-1329 APPLICATION SPEC				
ANGLES ±.6°		114-16016				
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
-	-	-	A1	00779	C=776228	-
CUSTOMER DRAWING			SCALE	2:1	SHEET 2 OF 2	REV. C13