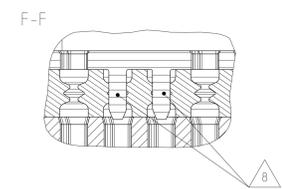
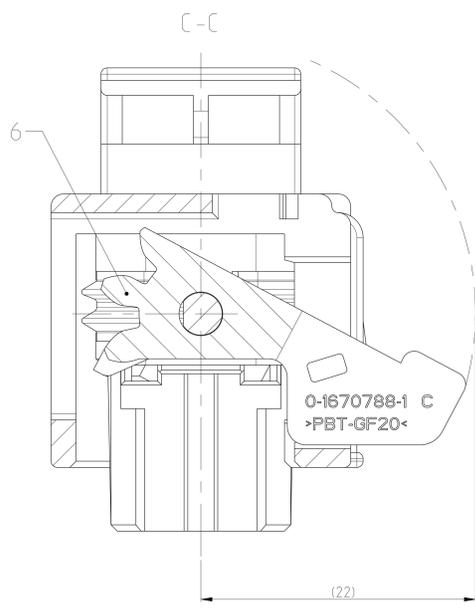
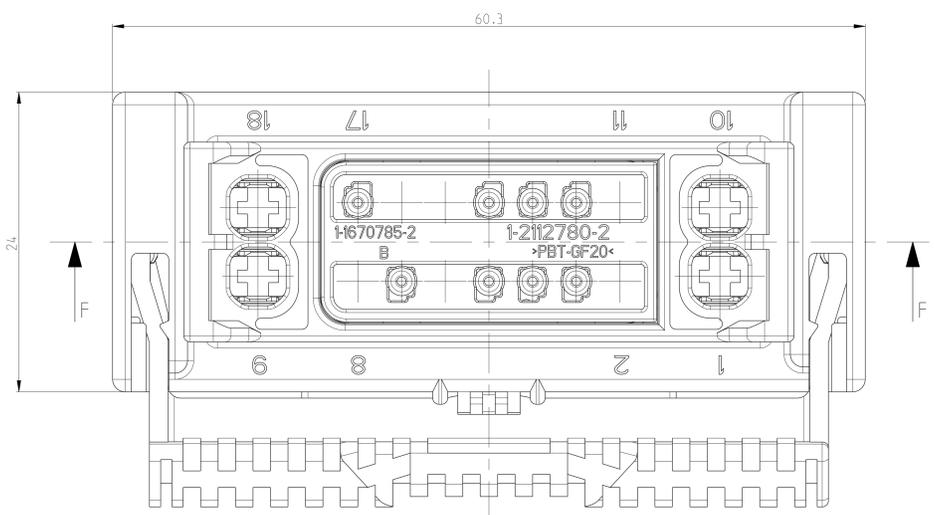
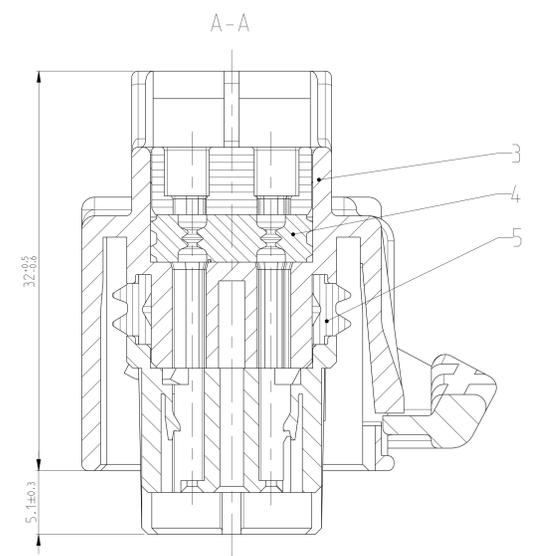
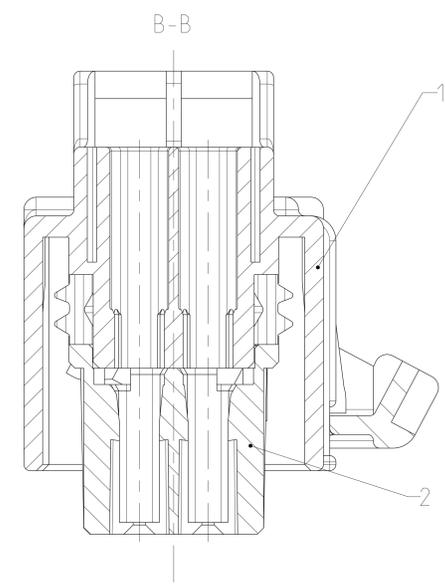
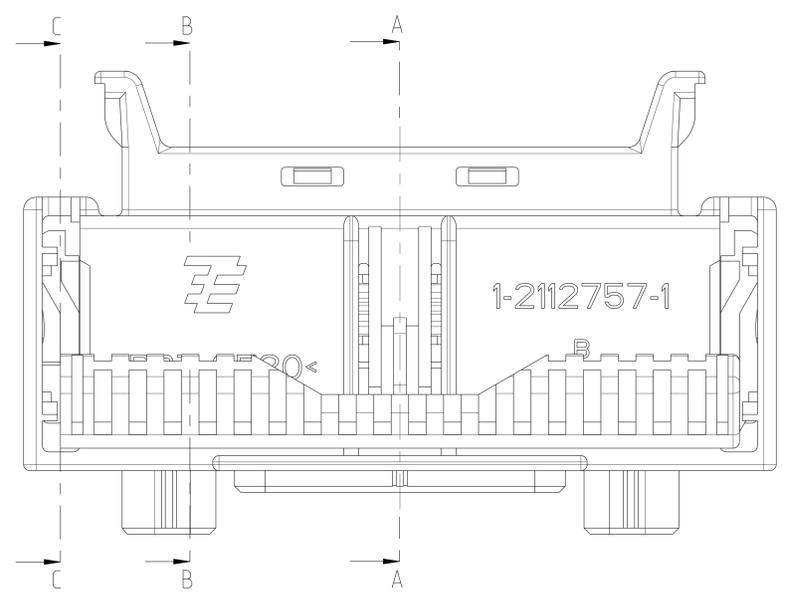
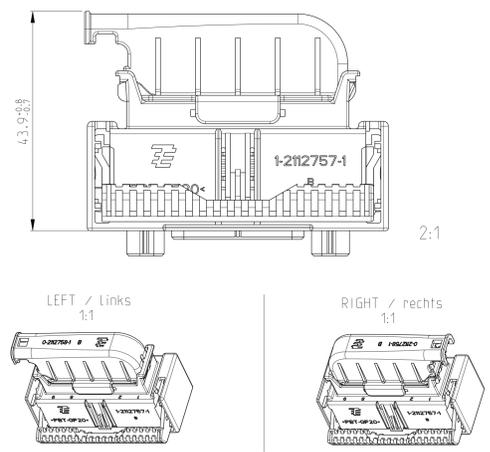


REV	DATE	BY	APPD	DESCRIPTION
E	15APR2010	RM	PN1	FASE ON 2,8 CAVITYS, 3-2112780-7/-8 ADDED
E1	01AUG2010	RM	PN1	PART-NO. 3-2112780-9 ADDED

COVER FOR HOUSING
 LOOSE PIECE TE PN 0-2112758-1
 OPTIONAL LEFT OR RIGHT CLIP-ON
 Abdeckkappe fuer Buchsengehaeuse wird separat beigestellt TE NR. 0-2112758-1
 Abdeckkappe optional links oder rechts aufsteckbar



- NOTES:**
Bemerkungen:
- PACKAGING: LOOSE PIECE INTO CARTON
Verpackung: Schuettlgut in Karton
 - 2-LOCK SEE TE DRAWING NO. 1670789
COVER SEE TE DRAWING NO. 2112758
2-Kontaktsicherung siehe TE Zeichnung Nr. 1670789
Abdeckkappe siehe TE Zeichnung Nr. 2112758
- CAVITY 1; 9, 10 AND 18 SUITABLE FOR CONTACT:
2.8mm SENSOR FLAT CONTACT
1967543 (STRIP) OR 0867171 (LOOSE PIECE) > 1.5mm² TO 2.5mm²
AND 0828905 (SINGLE WIRE SEAL) INSULATION DIA. 2.2mm TO 3.0mm
Kammer 1; 9, 10 und 18 passend fuer Kontakt:
1967543 (Band) oder 0867171 (Loosepiece) > 1.5mm² bis 2.5mm²
und 0828905 (Einzeladichtung) Isolationsdurchmesser 2.2mm bis 3.0mm
- CAVITY 2 TO 8 AND 11 TO 17 SUITABLE FOR CONTACT:
MCOR-1, 2 CLEAN BODY
1534594 (STRIP) OR 1534595 (LOOSE PIECE) 0.35mm²
INSULATION DIA. 1.1mm TO 1.75mm
1670144 (STRIP) OR 1670145 (LOOSE PIECE) 0.5mm² TO 0.75mm²
INSULATION DIA. 1.4mm TO 1.9mm
Kammer 2 bis 8 und 11 bis 17 passend fuer Kontakt:
MCOR-1, 2 CLEAN BODY
1534594 (Band) und 1534595 (Loosepiece) 0.35mm²
Isolationsdurchmesser 1.1mm TO 1.75mm
1670144 (Band) und 1670145 (Loosepiece) 0.5mm² TO 0.75mm²
Isolationsdurchmesser 1.4mm TO 1.9mm
- CONTACT SURFACE ACCORDING TO MATING CONNECTOR
Kontaktoberflaeche entsprechend dem Gegenstecker
- ORDER OF ASSEMBLY**
1-1 CONTACT MOUNTING
2-1 2-LOCK MOUNTING
3-1 LEVER IN PRE LOCKED POSITION
4-1 OPTIONAL COVER
Reihenfolge der Bestueckung:
1-1 Kontaktbestueckung
2-1 Kontaktsicherung assemblieren
3-1 Hebel in Vorraststellung
4-1 Optional Abdeckkappe
- 7 INTERFACE DRAWING NO. 114-18801
Schnittstellenzeichnung Nr. 114-18801



THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE: 09APR2010	BY: J. Nickel	APPD: 09APR2010	NAME: 18POS. MIXED REC HSG. ASSY
DIMENSIONS: UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.		DATE: 09APR2010	BY: J. Nickel	APPD: 09APR2010	NAME: 18polig Buchsengehaeuse Assy
MATERIAL: PBT		DATE: 09APR2010	BY: J. Nickel	APPD: 09APR2010	NAME: 18polig Buchsengehaeuse Assy
FINISH: 114-18853		DATE: 09APR2010	BY: J. Nickel	APPD: 09APR2010	NAME: 18polig Buchsengehaeuse Assy
CUSTOMER DRAWING		DATE: 09APR2010	BY: J. Nickel	APPD: 09APR2010	NAME: 18polig Buchsengehaeuse Assy

REV.	TE ASSY NO.	CLOSED CAVITIES	VERSION	QTY	DESCRIPTION	MATERIAL	COLOUR	ITEM NO.
5	3-2112780-9	8	Y	1	LEVER	PBT-GF20	BLACK	6
15		16		1	RADIAL SEAL	ELASTOSIL	NATURE	5
16		17		1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF20	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1

REV.	TE ASSY NO.	CLOSED CAVITIES	VERSION	QTY	DESCRIPTION	MATERIAL	COLOUR	ITEM NO.
2	2-2112780-8	11	R	1	LEVER	PBT-GF20	BLACK	6
12		16		1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1
				1	LEVER	PBT-GF20	BLACK	6
				1	RADIAL SEAL	ELASTOSIL	NATURE	5
				1	FAMILY SEAL, MCON-1.2 CB	ELASTOSIL	NATURE	4
				1	COVER FAMILY SEAL, MCON-1.2 CB	PBT-GF20	BLACK	3
				1	18POS. MIXED REC HSG. LOWER PART	PBT-GF30	BLACK	2
				1	18POS. MIXED REC HSG. UPPER PART	PBT-GF20	BLACK	1

THIS DRAWING IS A CONTROLLED DOCUMENT.

TE Connectivity

18POS. MIXED REC HSG. ASSY
 18polig Buchsengehäuse Assy

SCALE: 5:1

SHEET 2 of 2