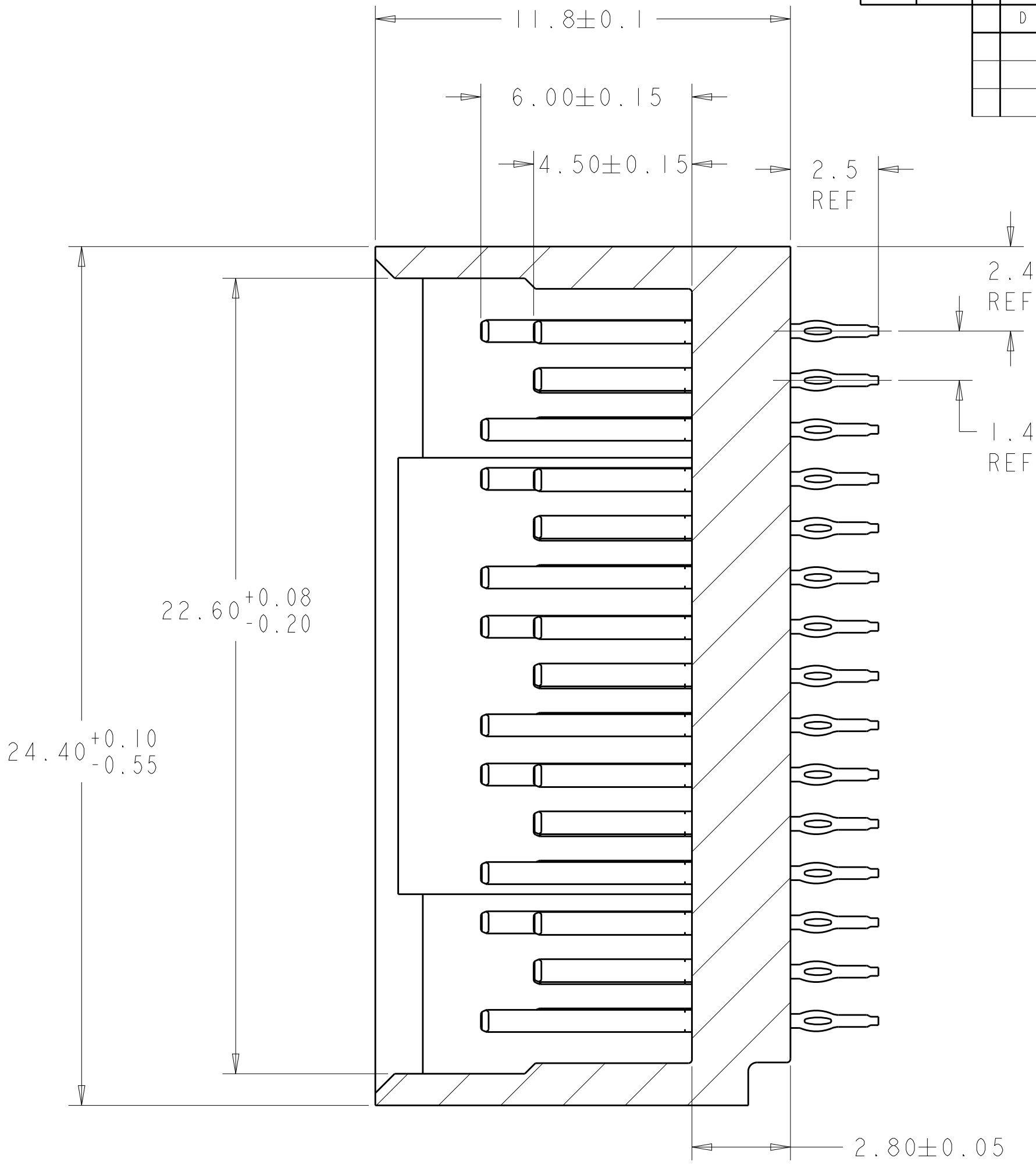
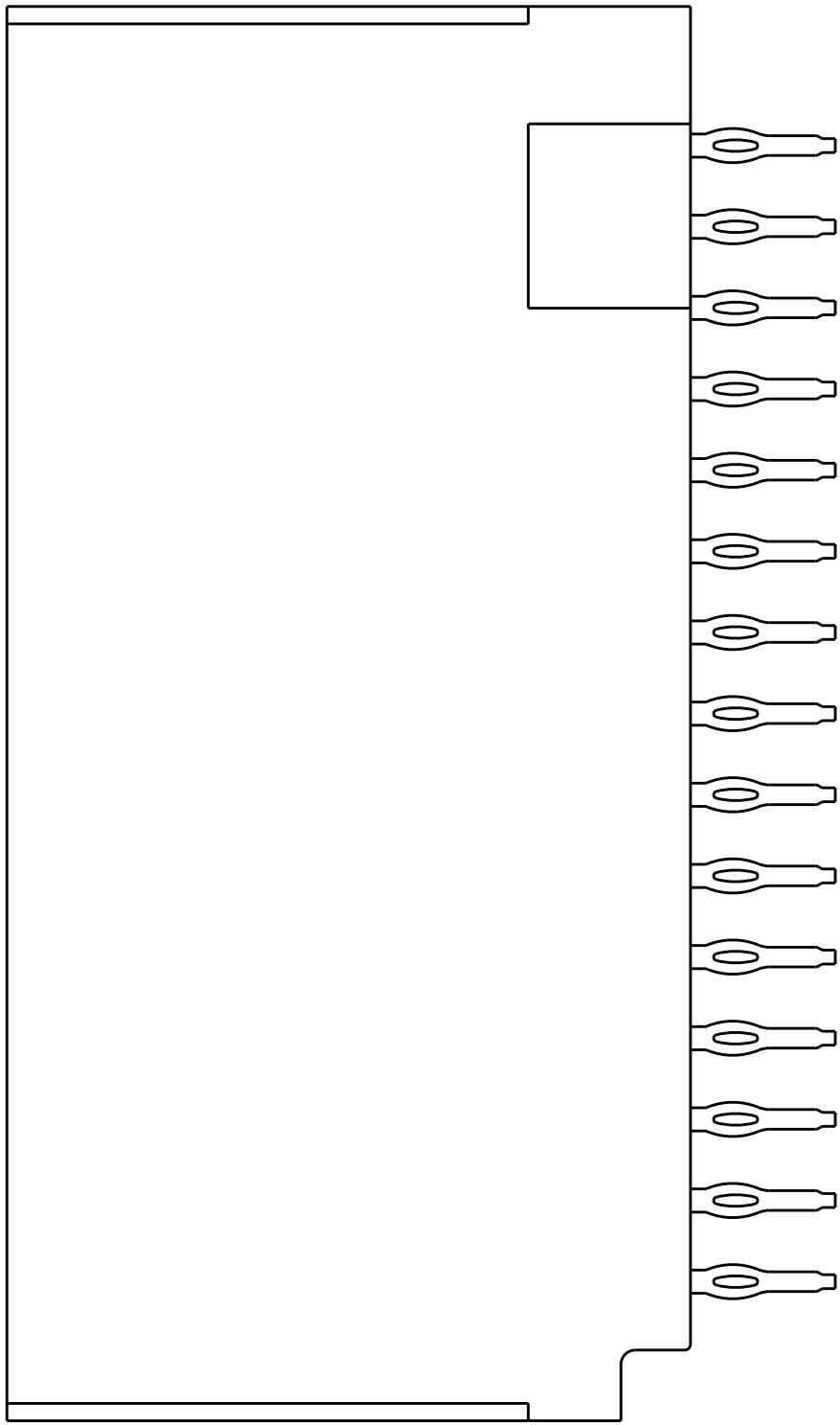
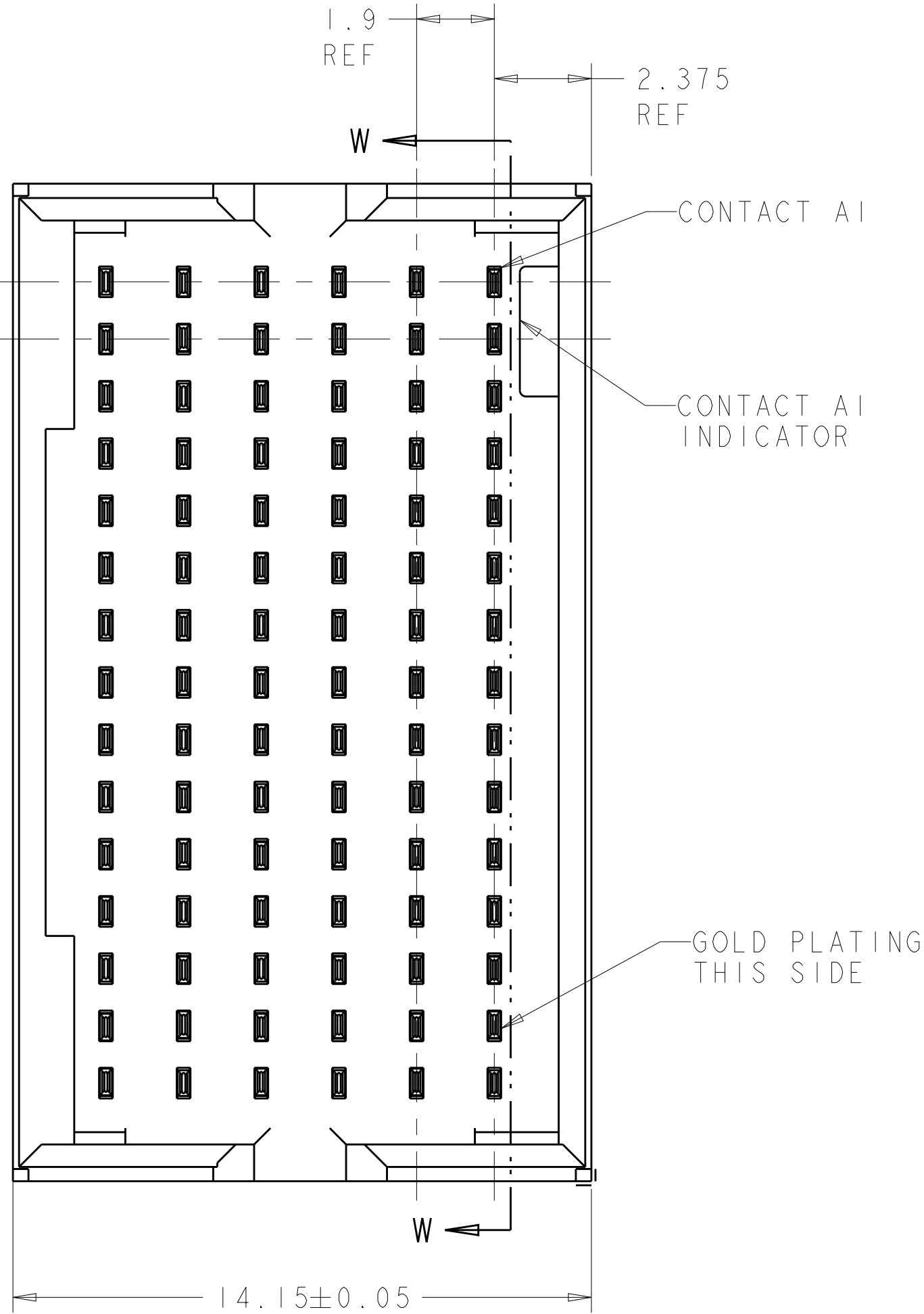
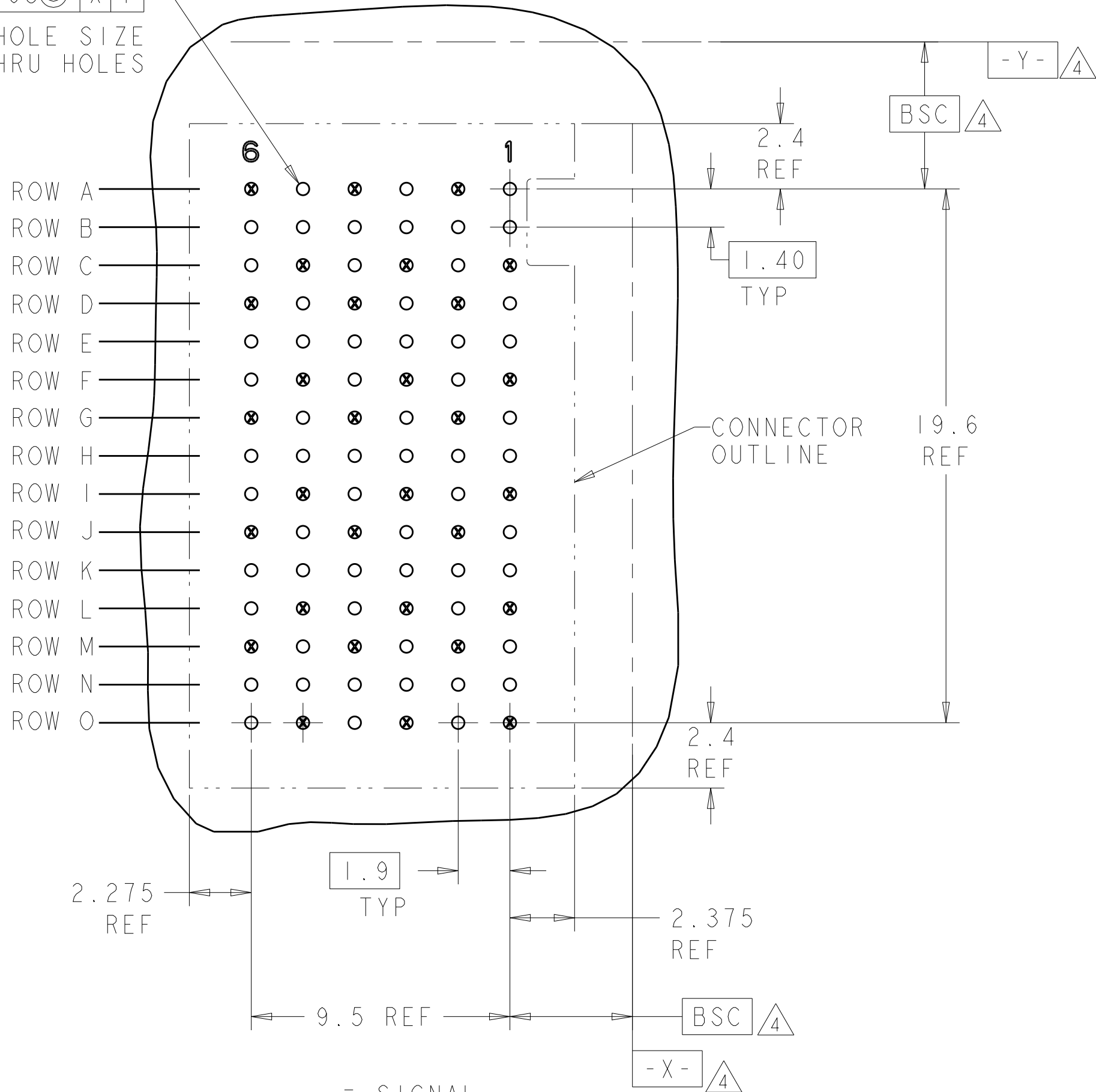


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
GP	00					
		D		REVISED PER ECO-13-002771	25FEB2013	KH



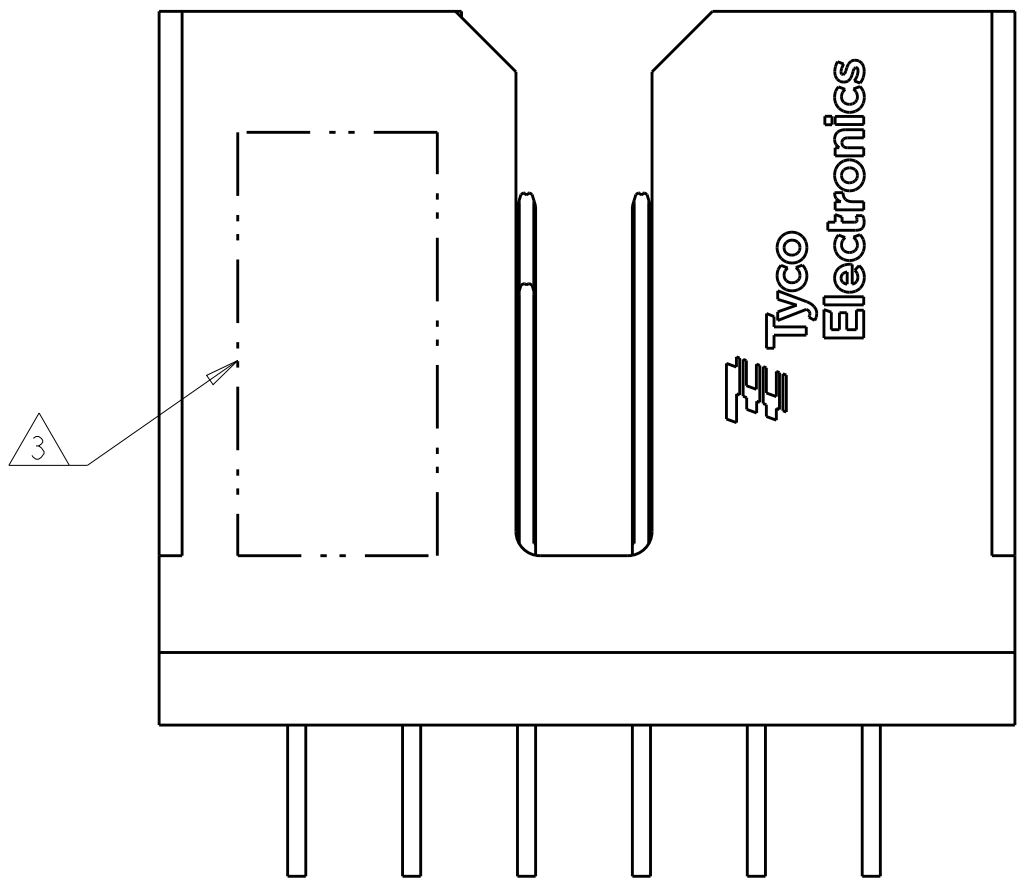
SECTION W-W

$\triangle_6$ $\oplus$ $\varnothing 0.05$ $\odot$ X Y
FINISHED HOLE SIZE
AND PLATED THRU HOLES



○ = SIGNAL
⊗ = GROUND
RECOMMENDED PC BOARD
LAYOUT BACKPLANE,
COMPONENT SIDE SHOWN
SCALE 6:1

- 1 MATERIAL:
CONTACT - PHOS BRONZE
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- 2 FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS
OF TE PRODUCT SPECIFICATION 108-2303; BASED ON
TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY
LEVEL III, APPLICATIONS IN CONTROLLED
ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE
AND STANDARD IN APPROXIMATE AREA SHOWN
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY
CUSTOMER.
5. CONTACT AREA LUBRICATED WITH BELLCORE
APPROVED LUBRICANT. TECHNICAL REFERENCE
GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 6 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED
PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.



1934322-1
PART
NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B.MCMMASTER 05JUN2007	TE Connectivity	
DIMENSIONS:		CHK W.DAVIS 05JUN2007		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD W.DAVIS 05JUN2007	NAME	
	0 PLC ±	PRODUCT SPEC	HEADER ASSEMBLY, DOUBLE WALL, 5 PAIR 6 COLUMN TinMan	
	1 PLC ±	APPLICATION SPEC		
MATERIAL	2 PLC ±	WEIGHT	SIZE	CAGE CODE
	3 PLC ±	ANGLES	A1	00779
	4 PLC ±	FINISH	©=1934322	REV
	5 PLC ±	CUSTOMER DRAWING	SCALE 8:1	SHEET 1 OF 1