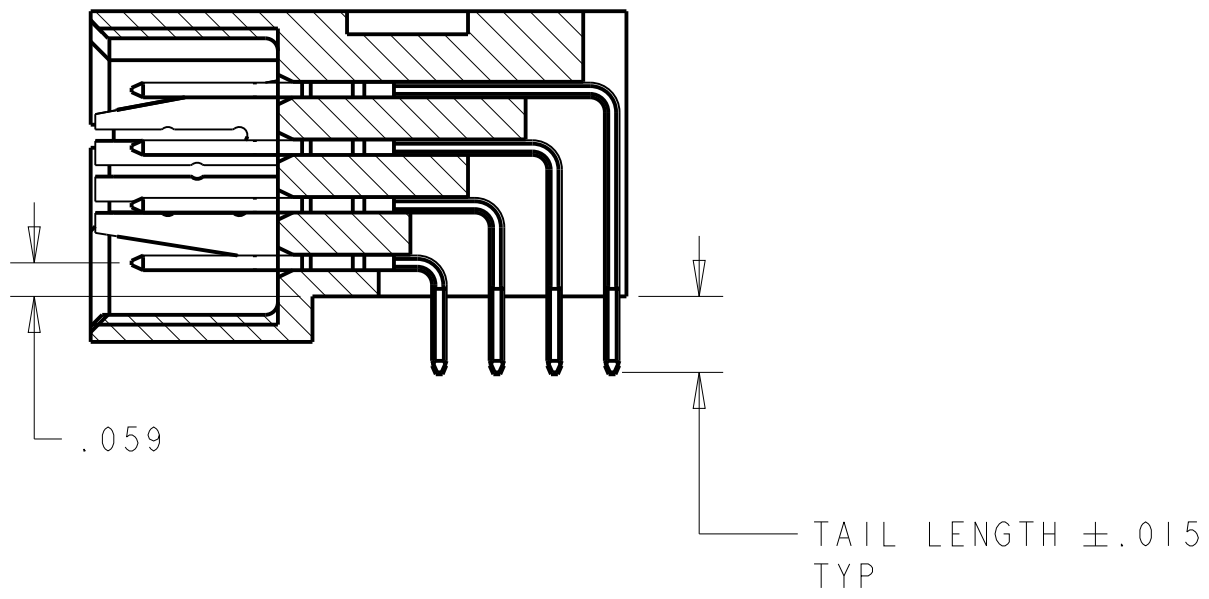
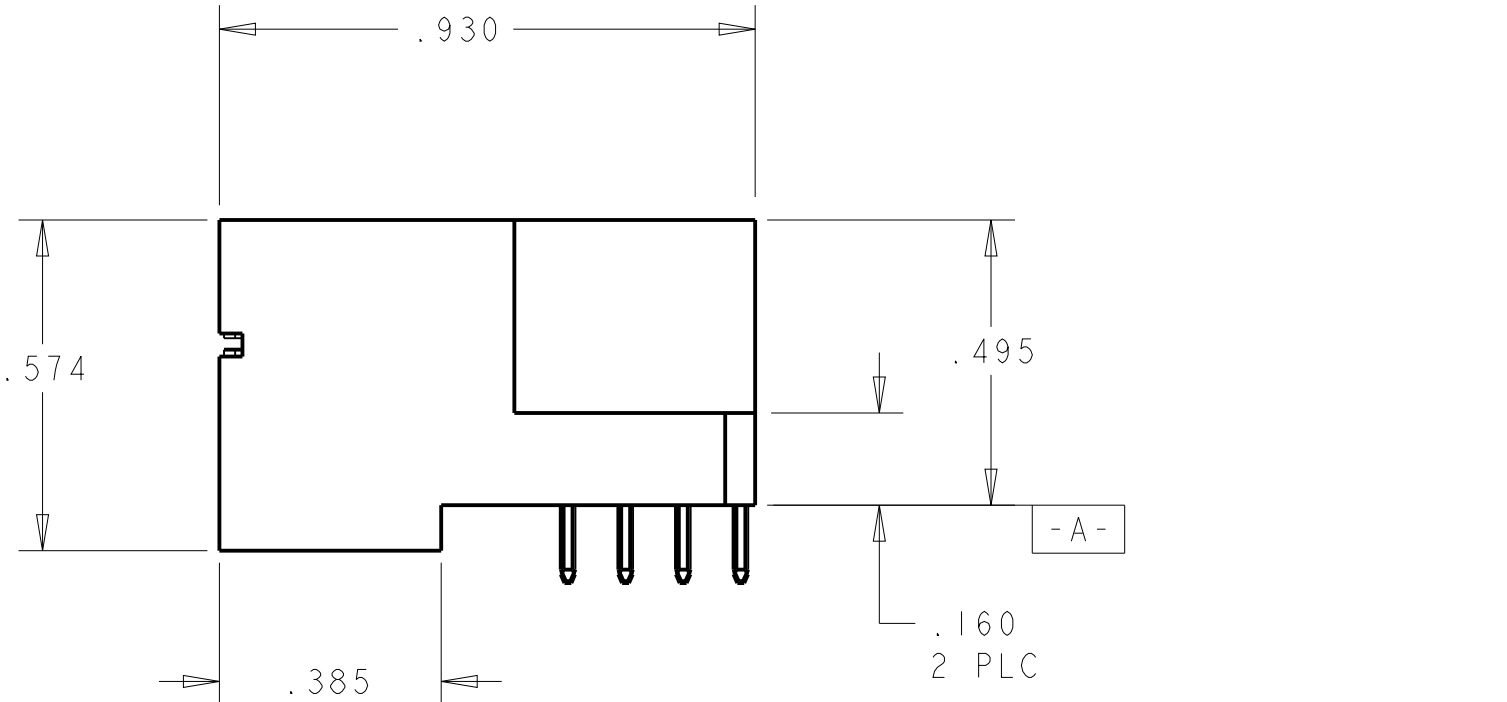
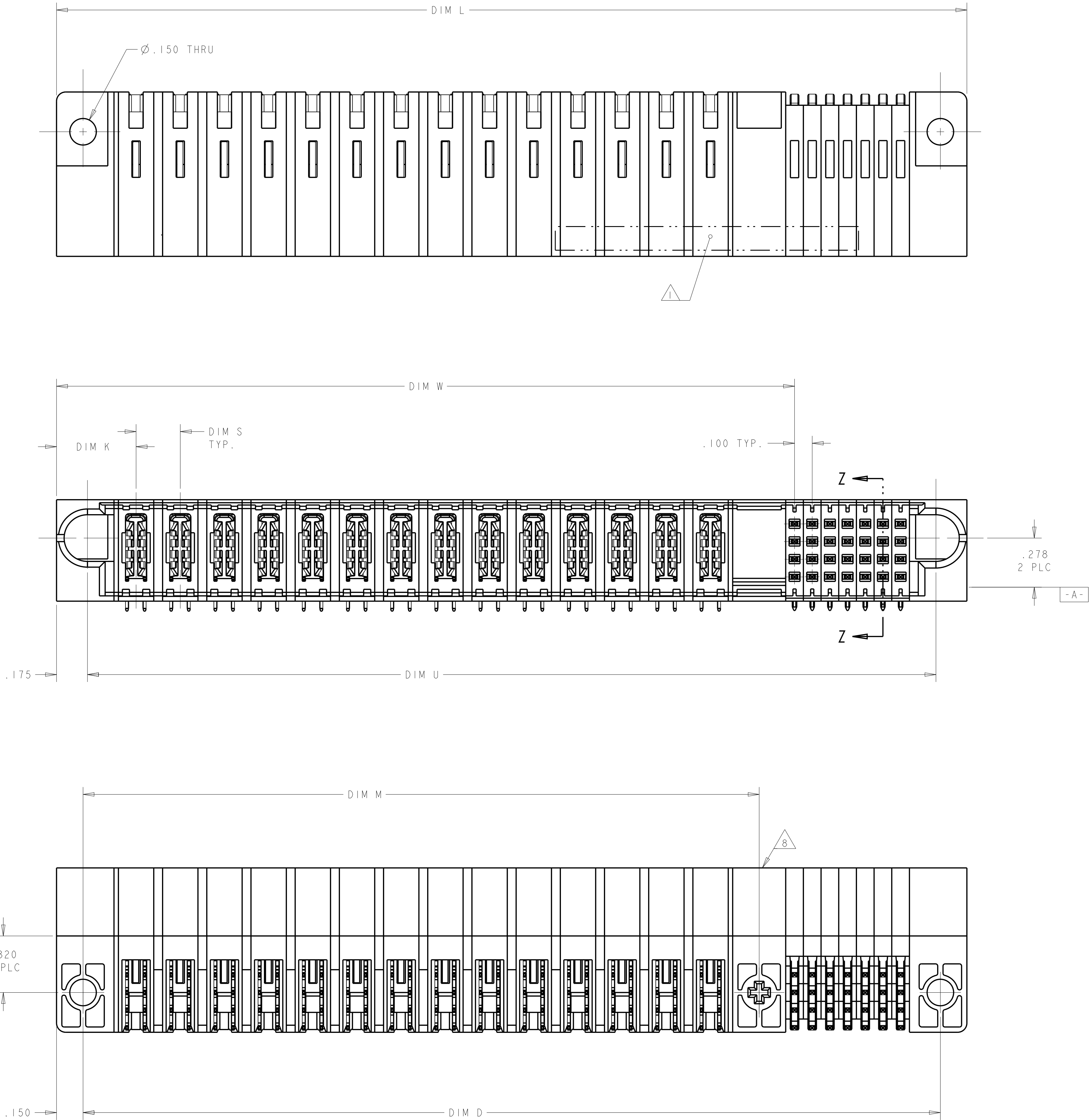


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		H4	ADDED DASH NUMBER -33	25FEB2013	CZ	SZ



SECTION Z-Z

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI CHK M. PERCHERKE APVD M. PERCHERKE	24JAN05 24JAN05 -
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH		± ±.01 ±.005 ±.0020 #20	
MATERIAL		WEIGHT	
2		3	
CUSTOMER DRAWING		SCALE 4:1	
SHEET 1 OF 13		REV H6	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

- 1 "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIAMETER HOLE.
- 8 OPTIONAL CENTER MODULE
- 9 NOT RELEASED FOR PRODUCTION
- 10 VARIABLE DIMENSIONS SHOWN ON TABLE

H6	1.900	.250	1.375	1.950	-	2.250	.450	4P + 24S	3-6450332-4
	2.825		2.300	2.875	-	3.175	.475	3ACP + 4P + 24S	3-6450332-3
	1.600	.250	1.375	1.650	-	1.950	.450	4P + 12S	3-6450332-2
	2.825		2.300	2.875	-	3.175	.475	3ACP + 4P + 24S	3-6450332-1
	3.225		2.675	3.275		3.575	.525	9P + 24S	3-6450332-0
	2.700		2.275	2.750	-	3.050	.450	4ACP+3P+20S	1-6450332-9
	3.225		2.675	3.275	-	3.575	.525	3ACP+6P+24S	2-6450332-8
	1.650	.200	1.225	1.700	-	2.000	.450	4P + 20S	2-6450332-6
	1.800		1.275	1.850	-	2.150	.450	4P + 24S	2-6450332-5
	2.900	.250	2.375	2.950	-	3.250	.450	8P + 24S	2-6450332-4
	3.225		2.675	3.275	-	3.575	.525	3ACP+6P+24S	2-6450332-3
	2.150	.250	1.625	2.200	-	2.500	.450	5P + 24S	2-6450332-0
	3.225		2.675	3.275	-	3.575	.525	3ACP+6P+24S	6450332-9
	3.875		3.550	3.925	-	4.225	.475	1ACP + 9P + 16S	1-6450332-8
	2.300	.250	1.875	2.350	-	2.650	.450	6P+20S	1-6450332-7
	3.875		3.550	3.925	-	4.225	.475	3ACP+9P+16S	1-6450332-6
	5.100		2.375	5.150	-	5.450	.450	8P + 112S	1-6450332-4
	3.800		3.175	3.850	-	4.150	.450	12P + 28S	1-6450332-3
	2.275		2.050	2.325	-	2.625	.450	5P + 24S	1-6450332-2
	1.400	.250	.875	1.450	-	1.750	.450	2P + 24S	6450332-8
	1.100	-	.575	1.150	-	1.450	.425	1P + 24S	6450332-6
	4.425	.250	3.875	4.475	-	4.775	.450	14P + 24S	6450332-5
	2.675	.250	2.125	2.725	-	3.025	.450	7P + 24S	6450332-4
	2.925	.250	2.375	2.975	-	3.275	.450	8P + 24S	6450332-3
	4.500	.250	3.875	4.550	-	4.850	.450	14P + 28S	6450332-2
DIM U	DIM S	DIM W	DIM D	DIM M	DIM L	DIM K	DESCRIPTION		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH

MATERIAL

-

DWN R. GRZYBOWSKI 24JAN05
CHK M. PERCHERKE 24JAN05
APVD M. PERCHERKE

PRODUCT SPEC

108-1973

APPLICATION SPEC

114-13038

WEIGHT

-

CUSTOMER DRAWING

SCALE 4:1

SHEET 2 OF 13

REV H6

TE Connectivity

NAME

RIGHT ANGLE SOLDER HEADER ASSEMBLY
MULTI-BEAM XL

SIZE

A1

CAGE CODE

00779

DRAWING NO

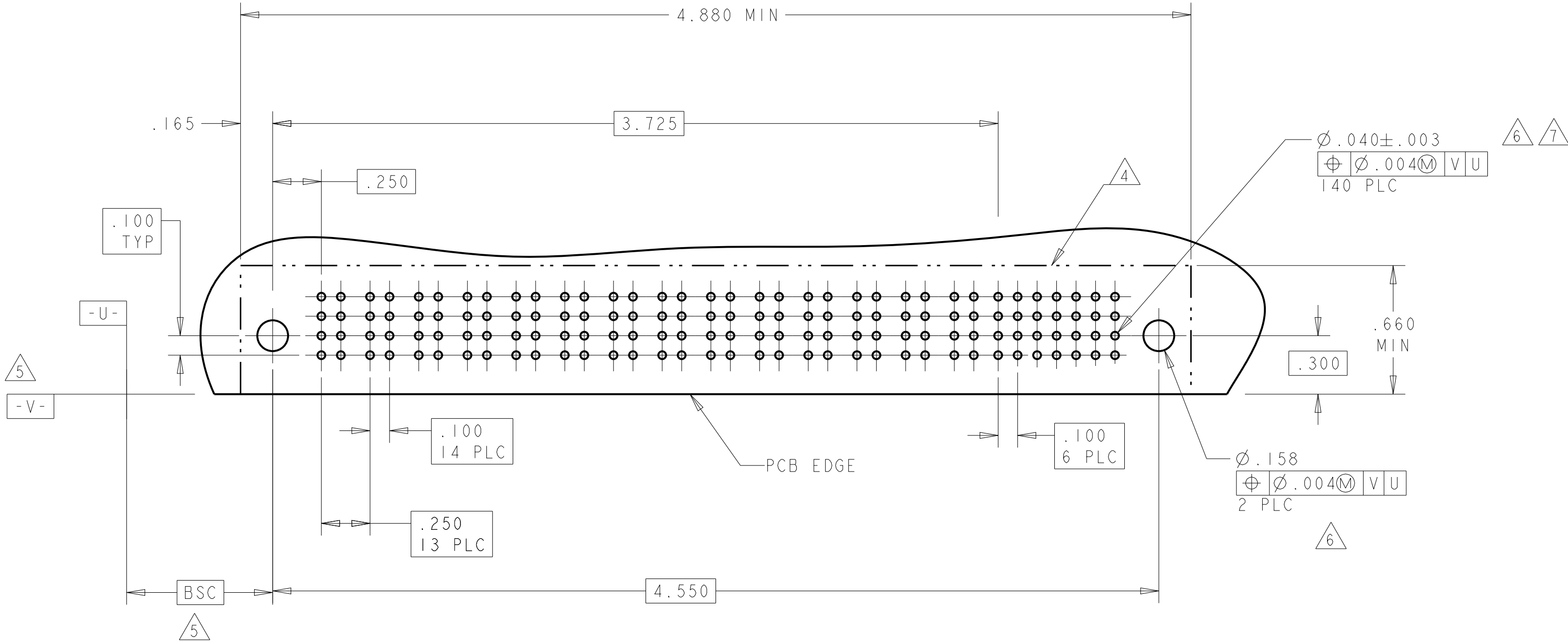
6450332

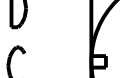
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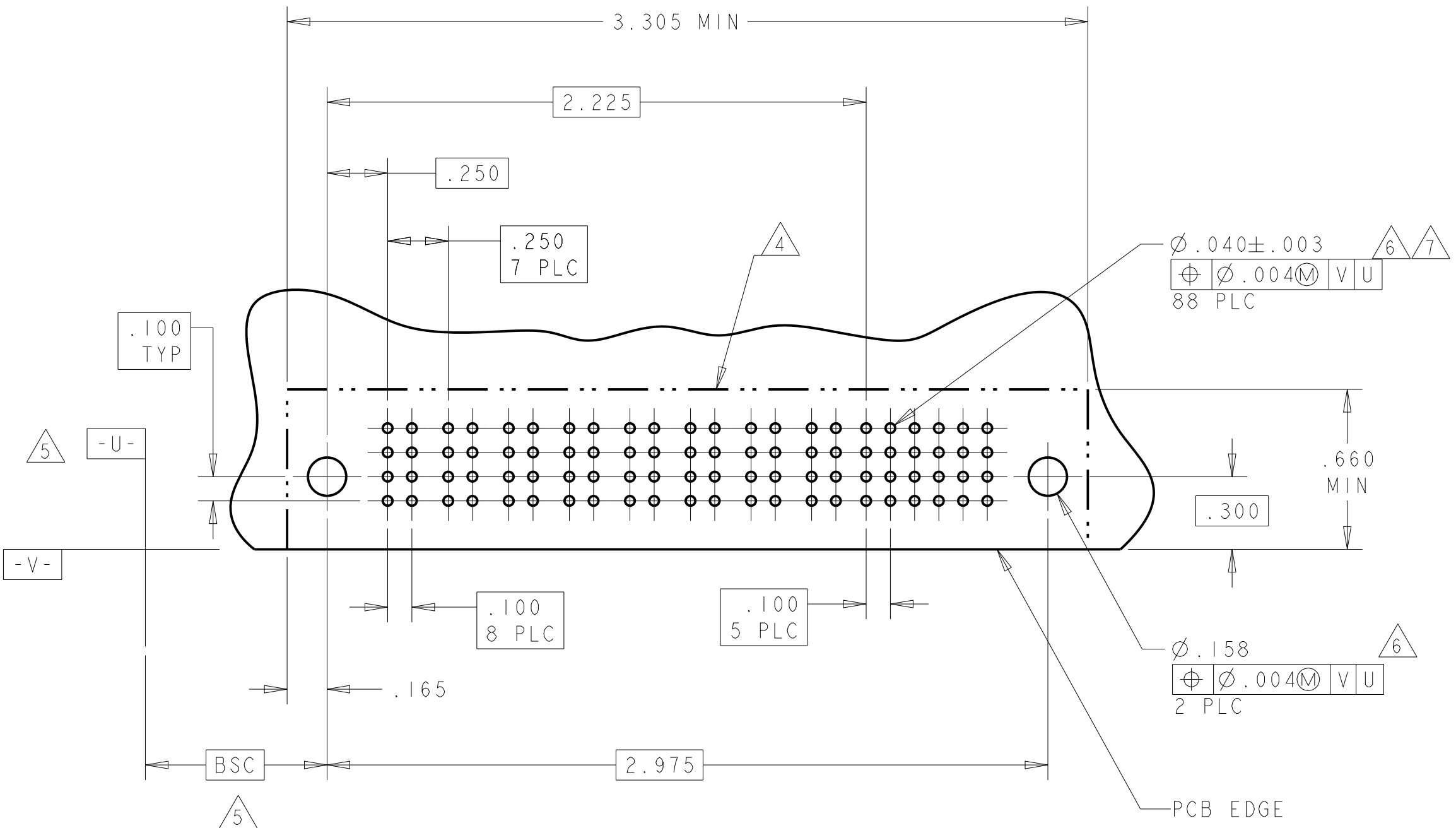
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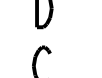
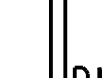
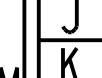
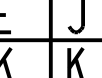
LOC		DIST		REVISIONS			
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

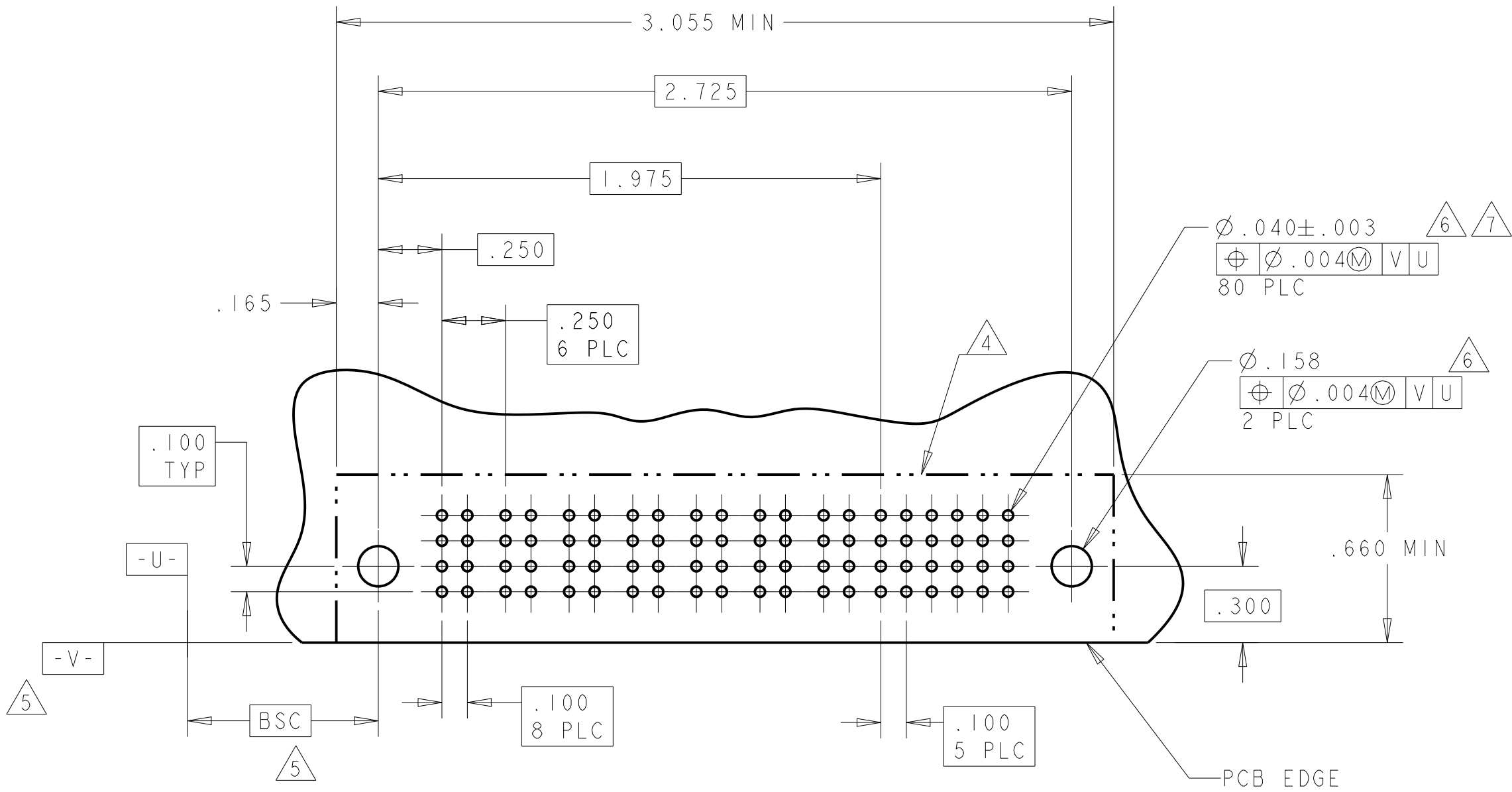
ASSY PART NUMBER	ROWS		POWER														SIGNAL																																																																																																																																																																																																																																																																																																			
			P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	1	2	3	4	5	6	7																																																																																																																																																																																																																																																																																													
6450332-2	D C B A																																																																																																																																																																																																																																																																																																																			



PART NUMBER	ROWS		POWER								SIGNAL						
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6	
6450332-3	D C B A										J	J	J	J	E	E	
											K	K	K	K	F	F	
											N	N	N	N	G	G	
											S	S	S	S	H	H	
8P + 24S																	



PART NUMBER	ROWS		POWER							SIGNAL						
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	
6450332-4	D C B A															
7P + 24S																



Z	STD	.090	D
Y	STD	.090	C
R	STD	.090	B
O	STD	.090	A
A4	MLBF	.090	D
A3	MLBF	.090	C
A2	MLBF	.090	B
A1	MLBF	.090	A
E	MLBF	.135	D
F	MLBF	.135	C
G	MLBF	.135	B
H	MLBF	.135	A
J	STD	.135	D
K	STD	.135	C
N	STD	.135	B
S	STD	.135	A
CODE	MATING SEQUENCE	TAIL LENGTH	ROW
SIGNAL CONTACT			

PA	.090
PM	.135
CODE	TAIL LENGTH
POWER CONTACT	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN R. GRZYBOWSKI 24JAN05
CHK M. PERCHERKE 24JAN05
APVD M. PERCHERKE

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC $\pm .$
1 PLC $\pm .01$
2 PLC $\pm .05$
3 PLC $\pm .005$
4 PLC $\pm .0020$
ANGLES $\pm 2^\circ$
FINISH

PRODUCT SPEC
108-1973

APPLICATION SPEC
114-13038

WEIGHT

CUSTOMER DRAWING

NAME
RIGHT ANGLE SOLDER HEADER ASSEMBLY MULTI-BEAM XL

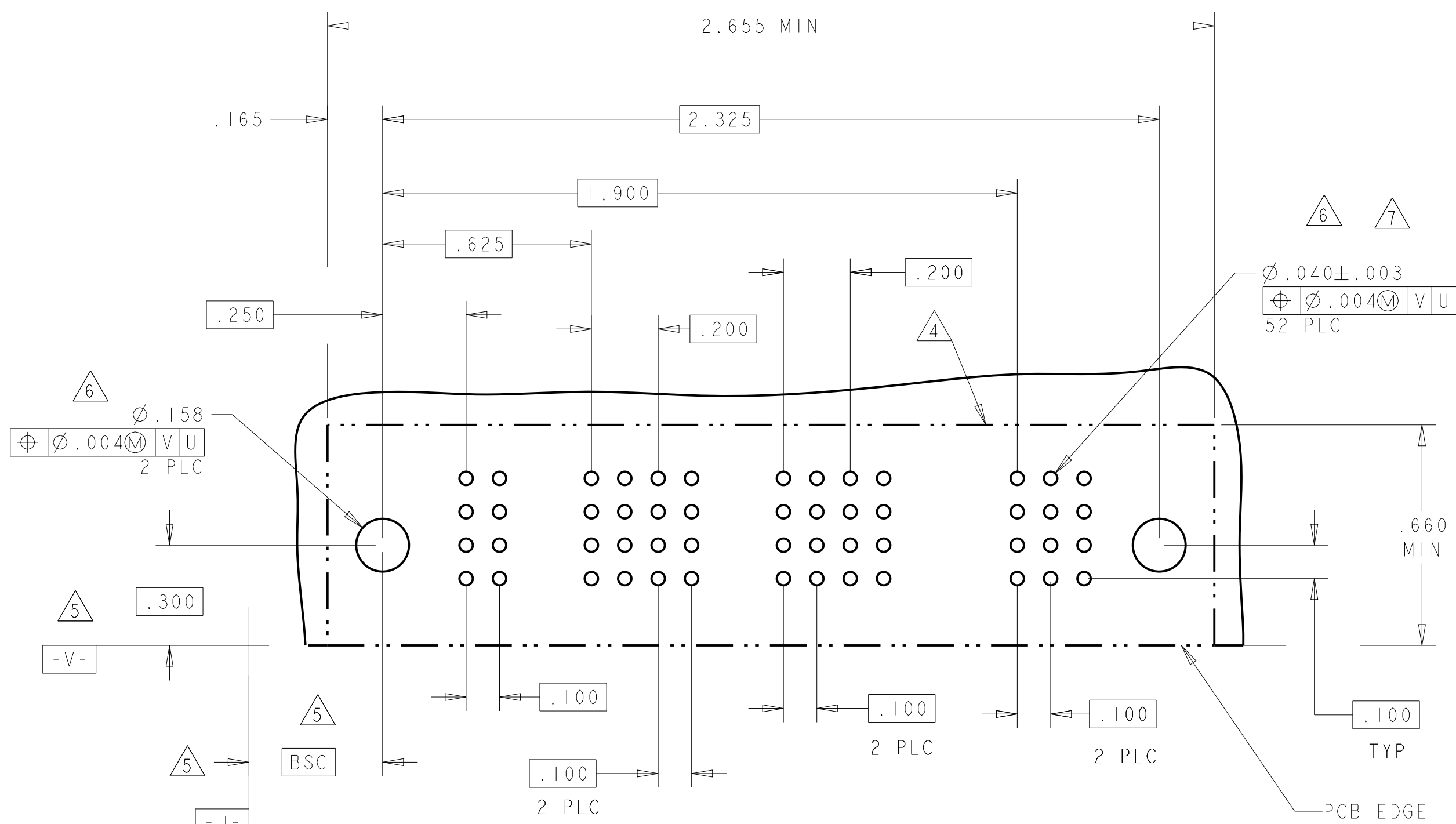
SIZE CAGE CODE DRAWING NO
A100779C=6450332

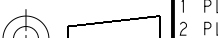
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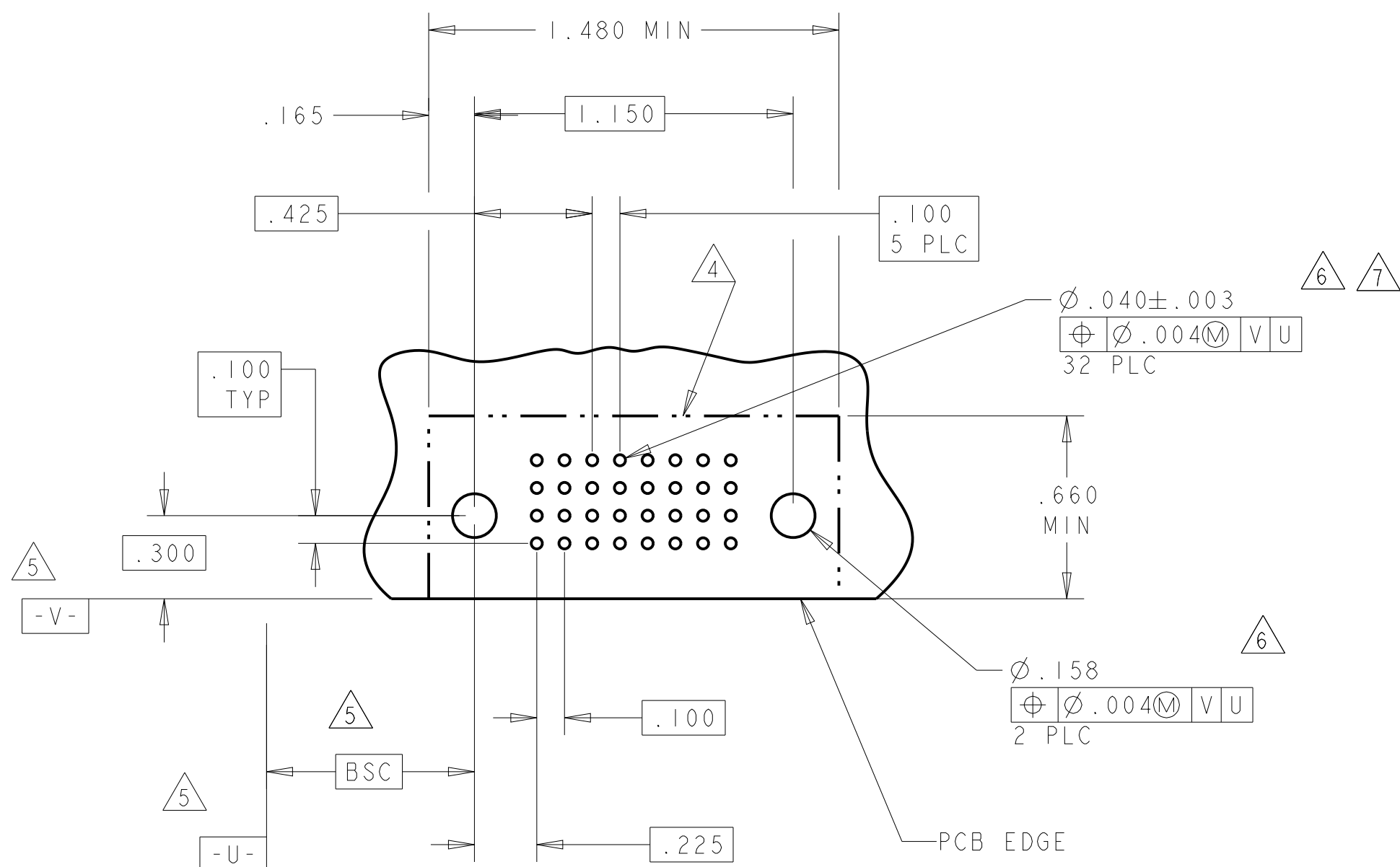
SCALE 4:1

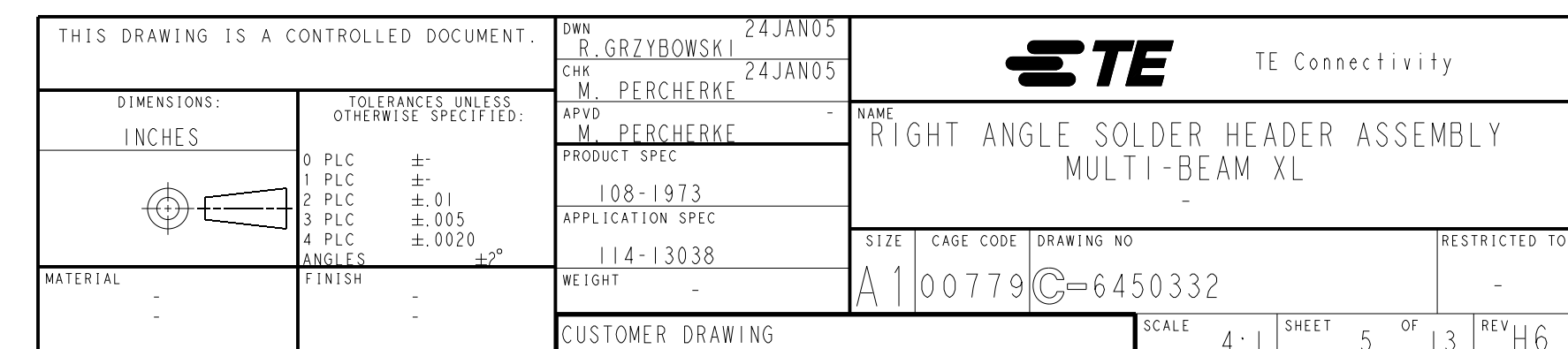
SHEET 3 OF 13

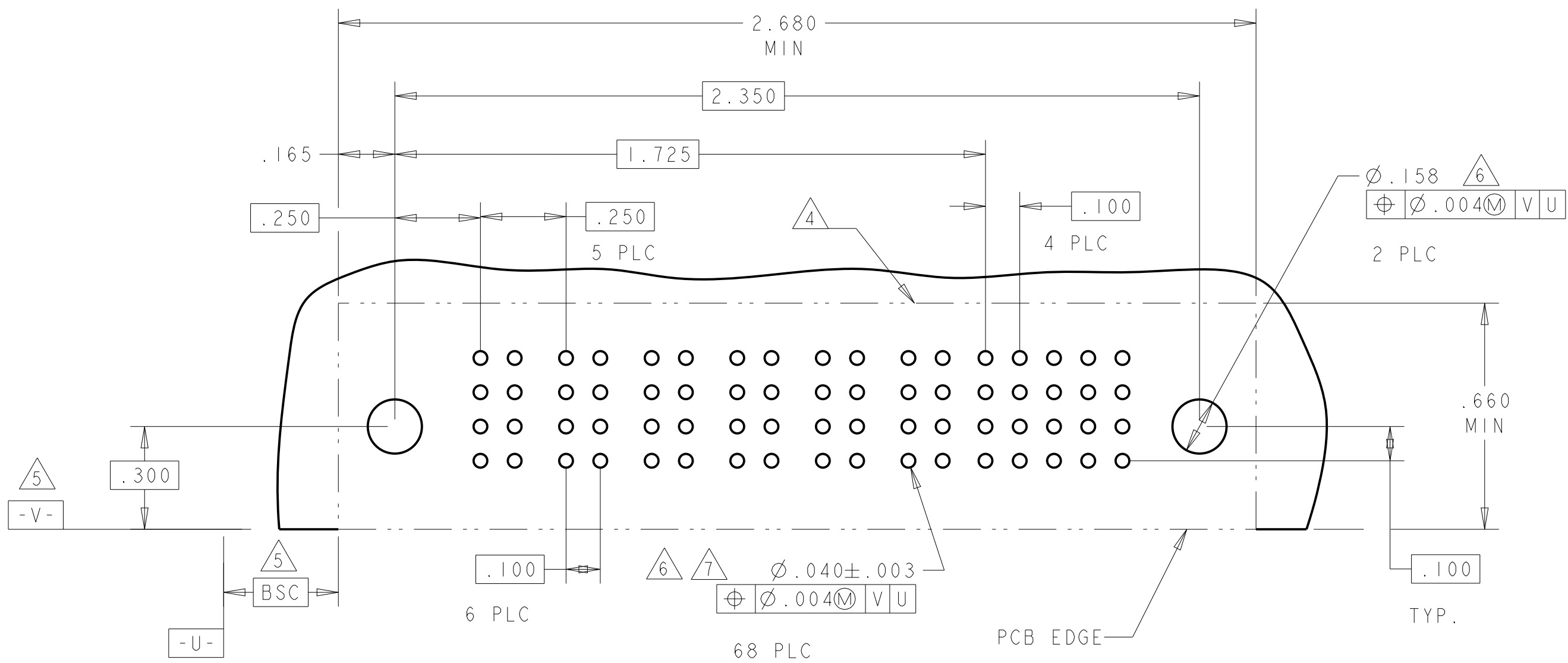
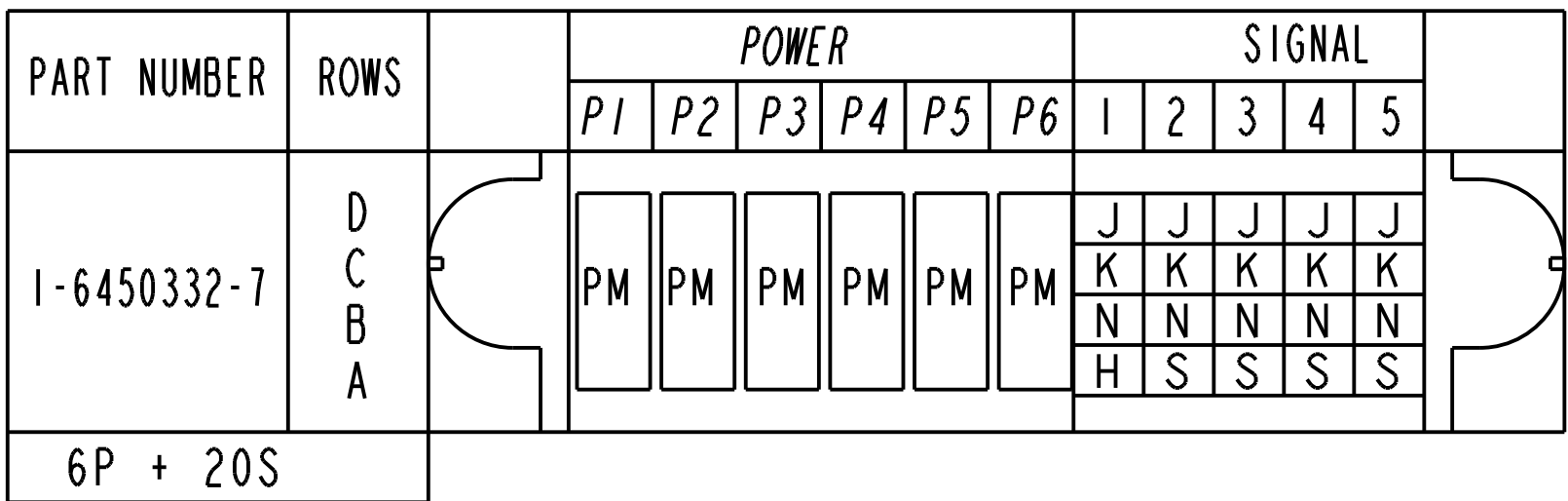
REV H6

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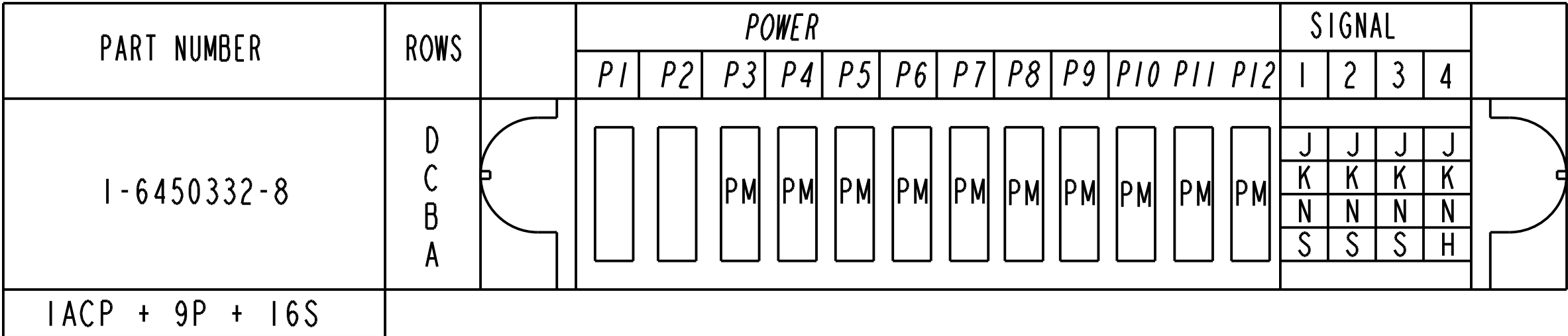
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWG N. GRZYBOWSKI 24JAN05		 TE Connectivity	
DIMENSIONS: INCHES 				CHK M. PERCHERRE 24JAN05			
				TOI ERANCES UNLESS OTHERWISE SPECIFIED. EXPD M. PERCHERRE PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038			
MATERIAL	-	FINISH	-	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
	-		-	A1	100779	6450332	-
CUSTOMER DRAWING				SCALE	4:1	SHEET	4 OF 13
				REV H6			



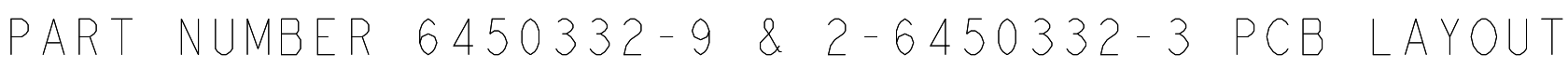
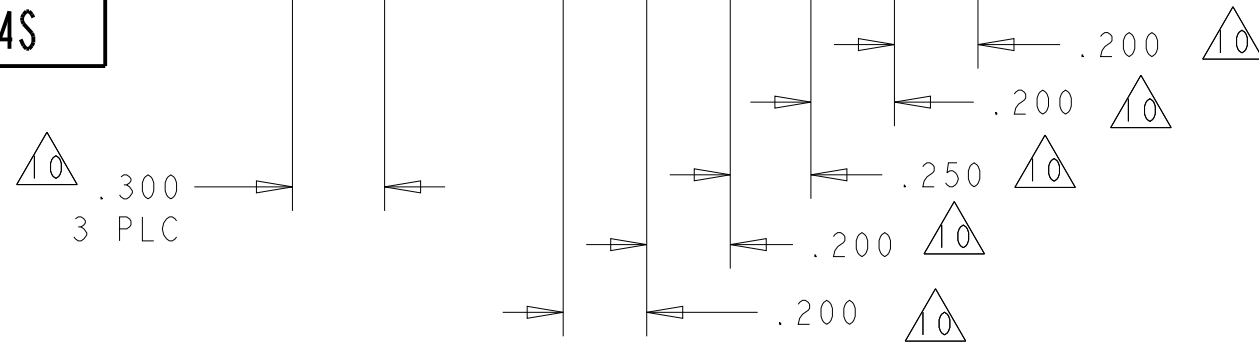
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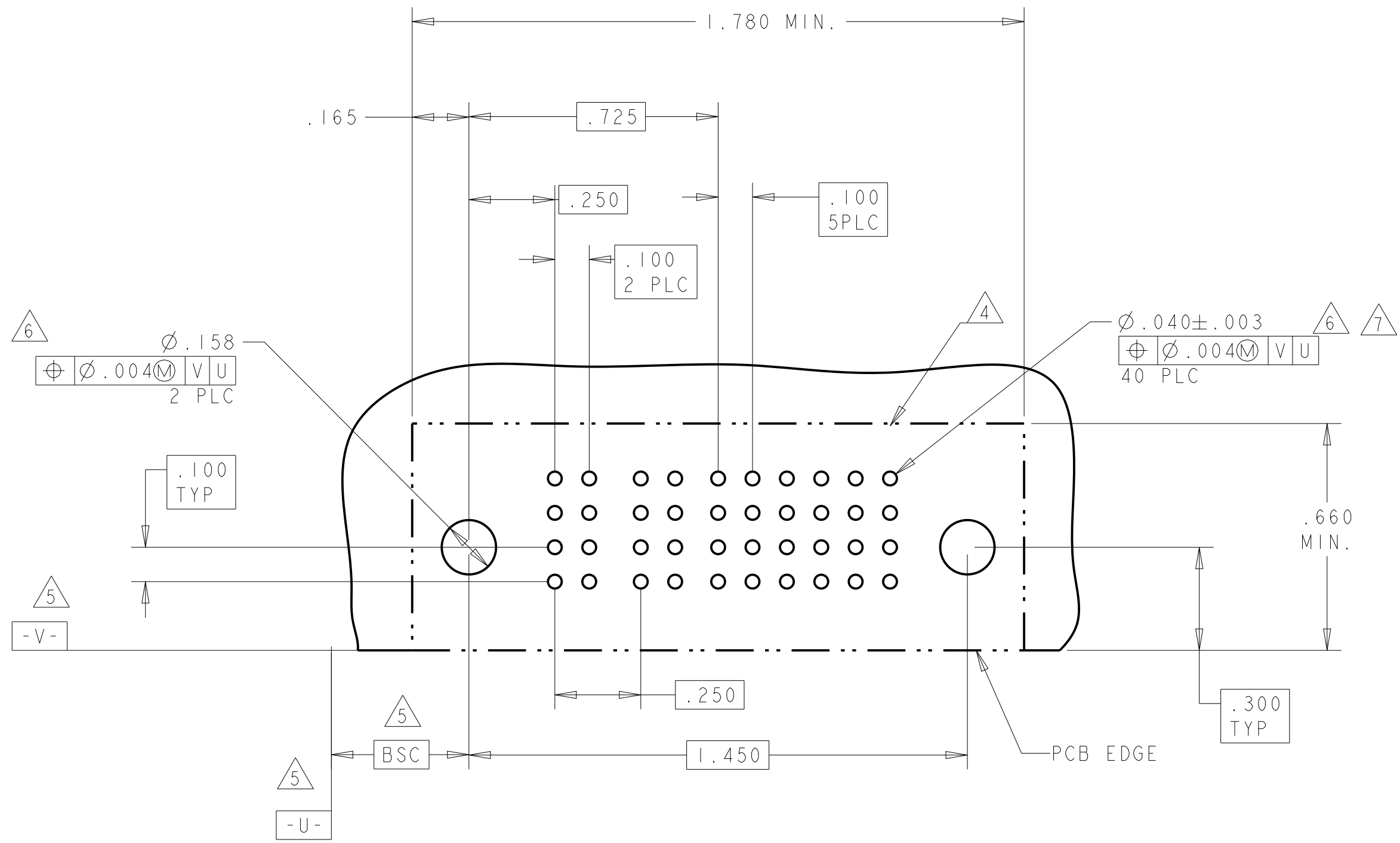
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWA R. GRZYBOWSKI 24JAN05		 TE Connectivity	
		CHP M. PERCHERKE 24JAN05			
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±.01 2 PLC ±.01 2 PLC ±.005 4 PLC ±.0020 ANGLES ±°		RIGHT ANGLE SOLDER HEADER ASSEMBLY MULTI-BEAM XL -	
		PRODUCT SPEC		SIZE	
		108-1973		CASE CODE	
		APPLICATION SPEC		DRAWING NO	
MATERIAL		WEIGHT		RESTRICTED TO	
FINISH		114-13038		A1 00779 © 6450332	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 6 OF 13 REV H6	

[illegible]

PART NUMBER	ROWS		POWER									SIGNAL						
			P1	P2	P3	P4	P5	P6	P7	P8	P9	1	2	3	4	5	6	
2-6450332-3	D			PM	PM	PM	PM	PM	PM	PM	PM	PM	E	E	E	E	E	E
	K												F	F	F	F	F	
	N												G	G	G	G	G	
	H												H	H	H	H	S	
3ACP + 6P + 24S																		

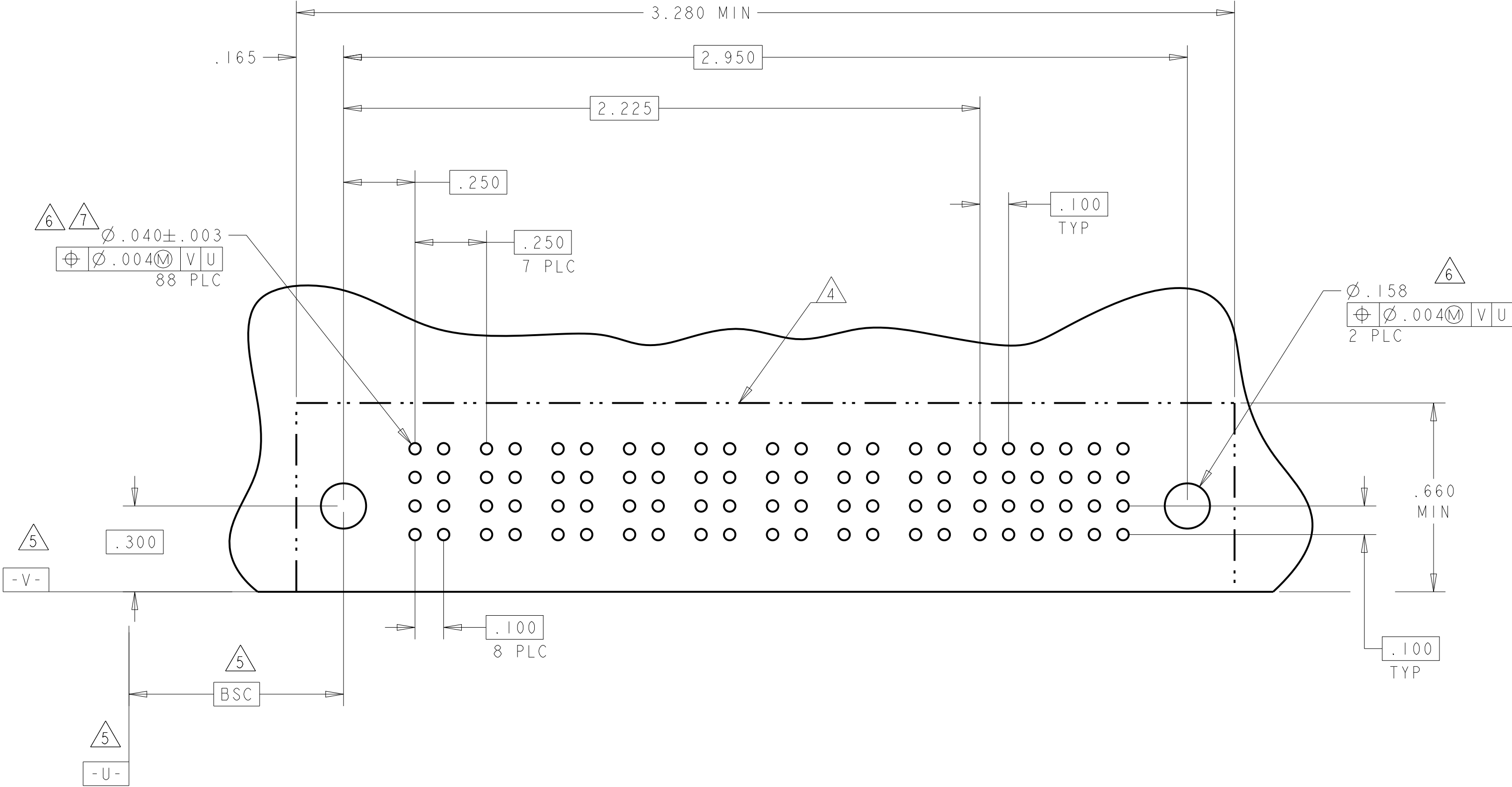


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI	24JAN05	
		CW M. PERCHERKE	24JAN05	 TE Connectivity
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M. PERCHERKE	-	NAME RIGHT ANGLE SOLDER HEADER ASSEMBLY MULTI-BEAM XL
	0 P/LC ±. 2 P/LC ±.01 3 P/LC ±.005 4 P/LC ±.0020 ANGLES ±°	PRODUCT SPEC 108-1973		
MATERIAL	FINISH	APPLICATION SPEC 114-13038	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
-	-	WEIGHT -	A 100779 ©=6450332	-
CUSTOMER DRAWING			SCALE 4:1	SHEET 7 OF 13 REV H6

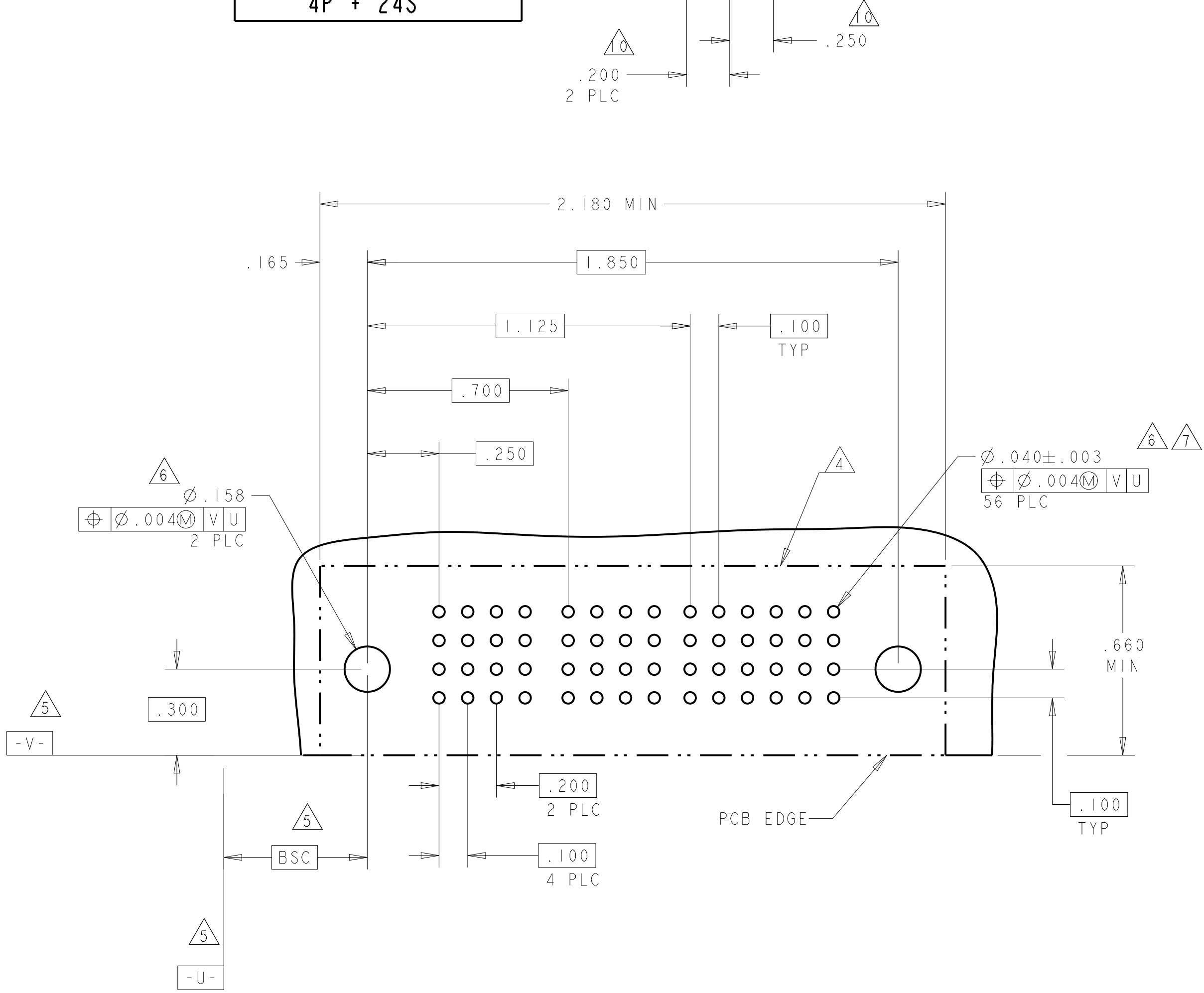
[illegible]4805 (3/11)

LOC		DIST		REVISIONS				
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

PART NUMBER	ROWS		POWER								SIGNAL						
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6	
2-6450332-4	D C B A		PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	E	E	
											K	K	K	K	F	F	
											N	N	N	N	G	G	
8P + 24S											S	S	S	S	H	H	



PART NUMBER	ROWS		POWER				SIGNAL						
			P1	P2	P3	P4	1	2	3	4	5	6	
2-6450332-5	D C B A		PM	PM	PM	PM	E	E	E	E	E	E	
							K	F	F	F	F	F	
							N	G	G	G	G	G	
4P + 24S							H	H	H	H	H	S	



THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN R. GRZYBOWSKI 24JAN05
CHK M. PERCHERKE 24JAN05
APVD M. PERCHERKE

NAME

DIMENSIONS:
INCHES

0 PLC ±
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC 108-1973
APPLICATION SPEC 114-13038
WEIGHT

MATERIAL

CUSTOMER DRAWING

TE Connectivity

RIGHT ANGLE SOLDER HEADER ASSEMBLY
MULTI-BEAM XL

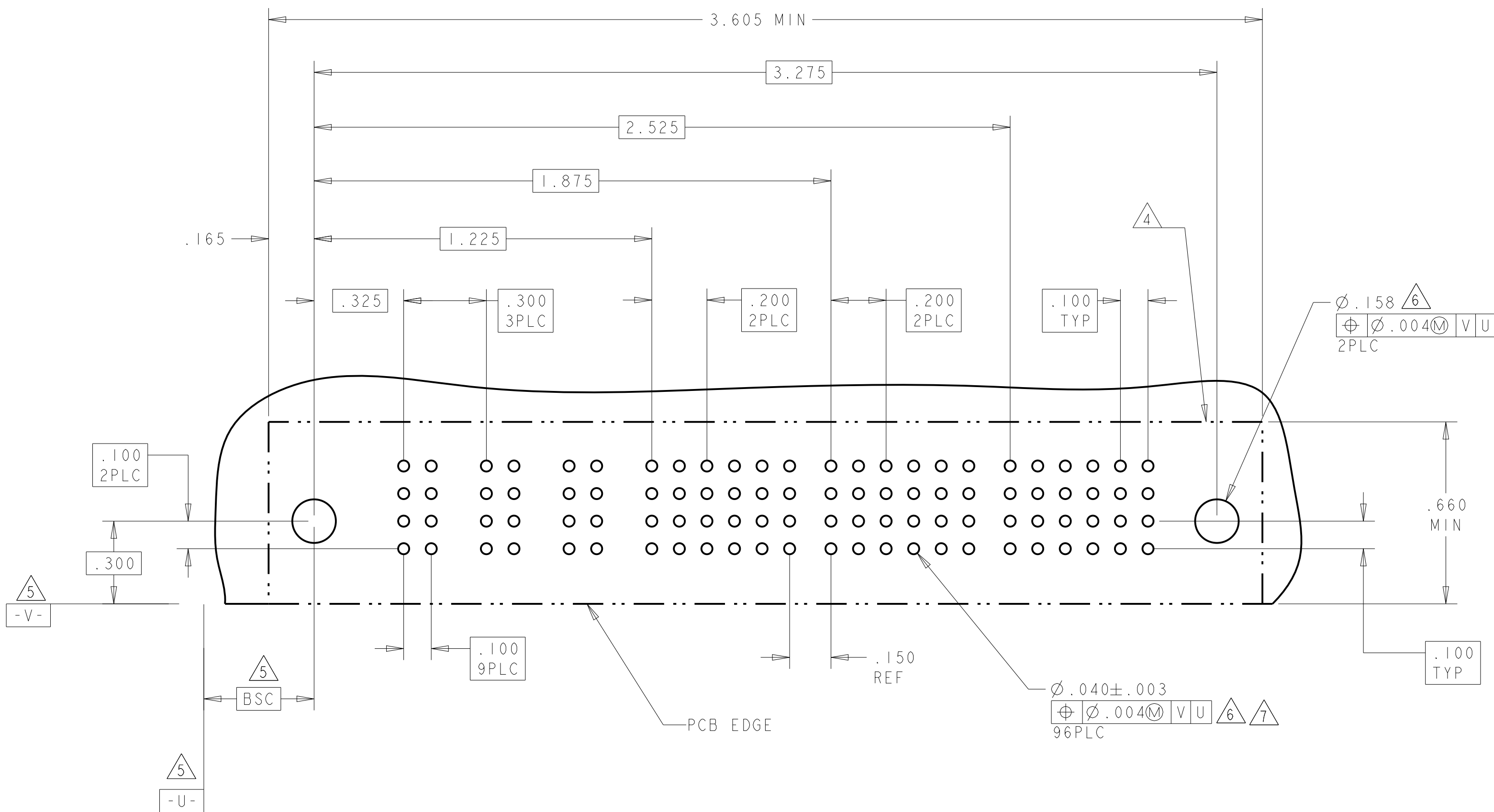
SIZE CAGE CODE DRAWING NO
A100779C=6450332

RESTRICTED TO

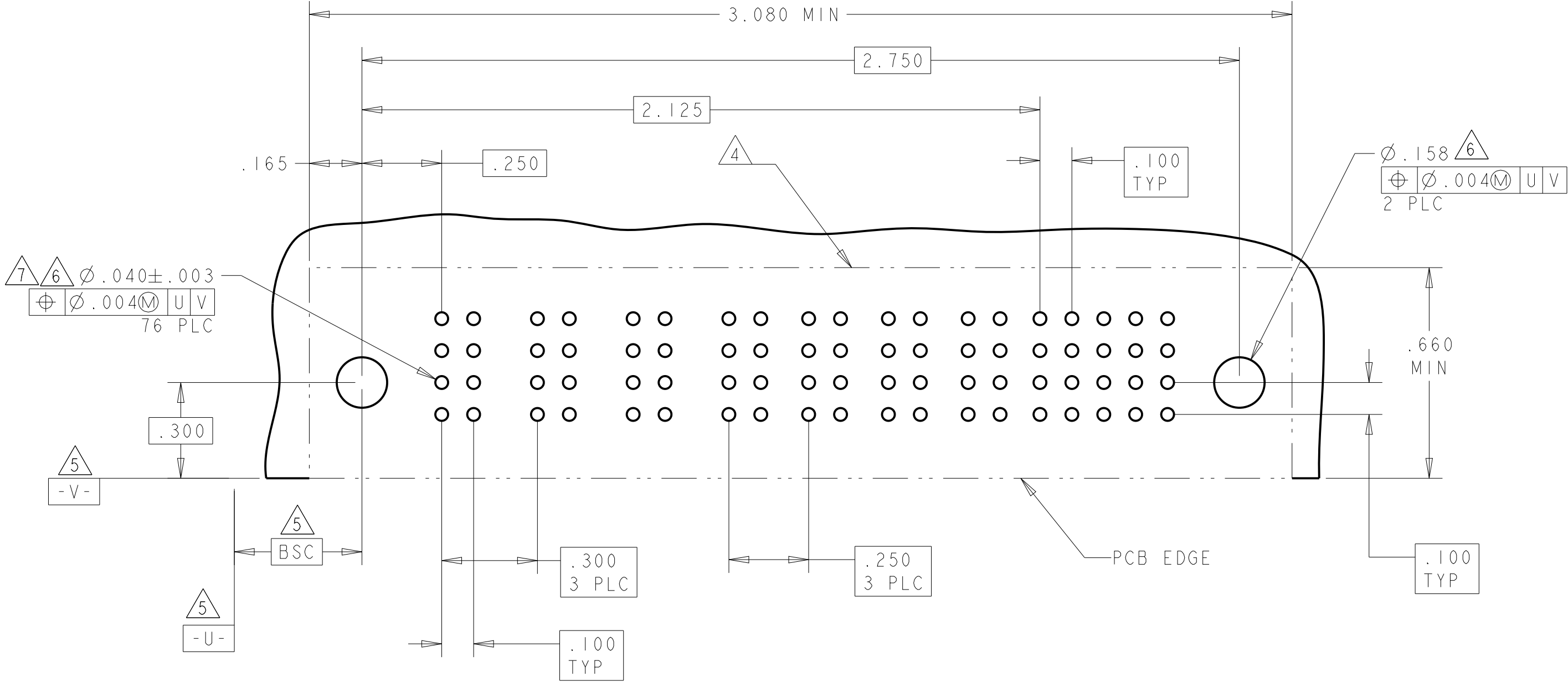
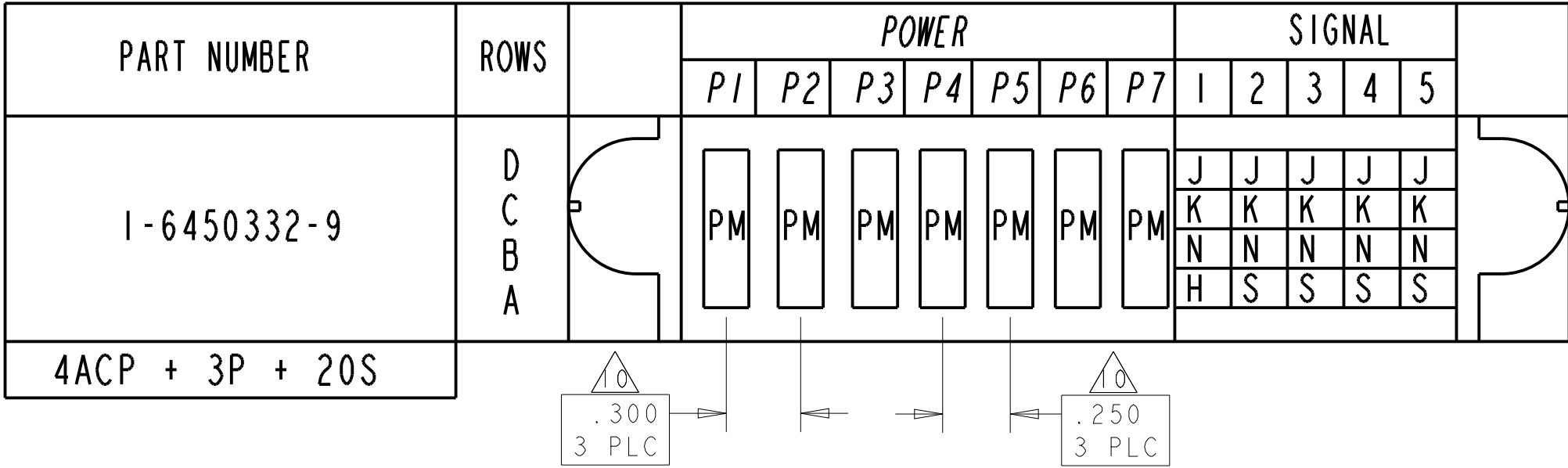
SCALE 4:1

SHEET 9 OF 13

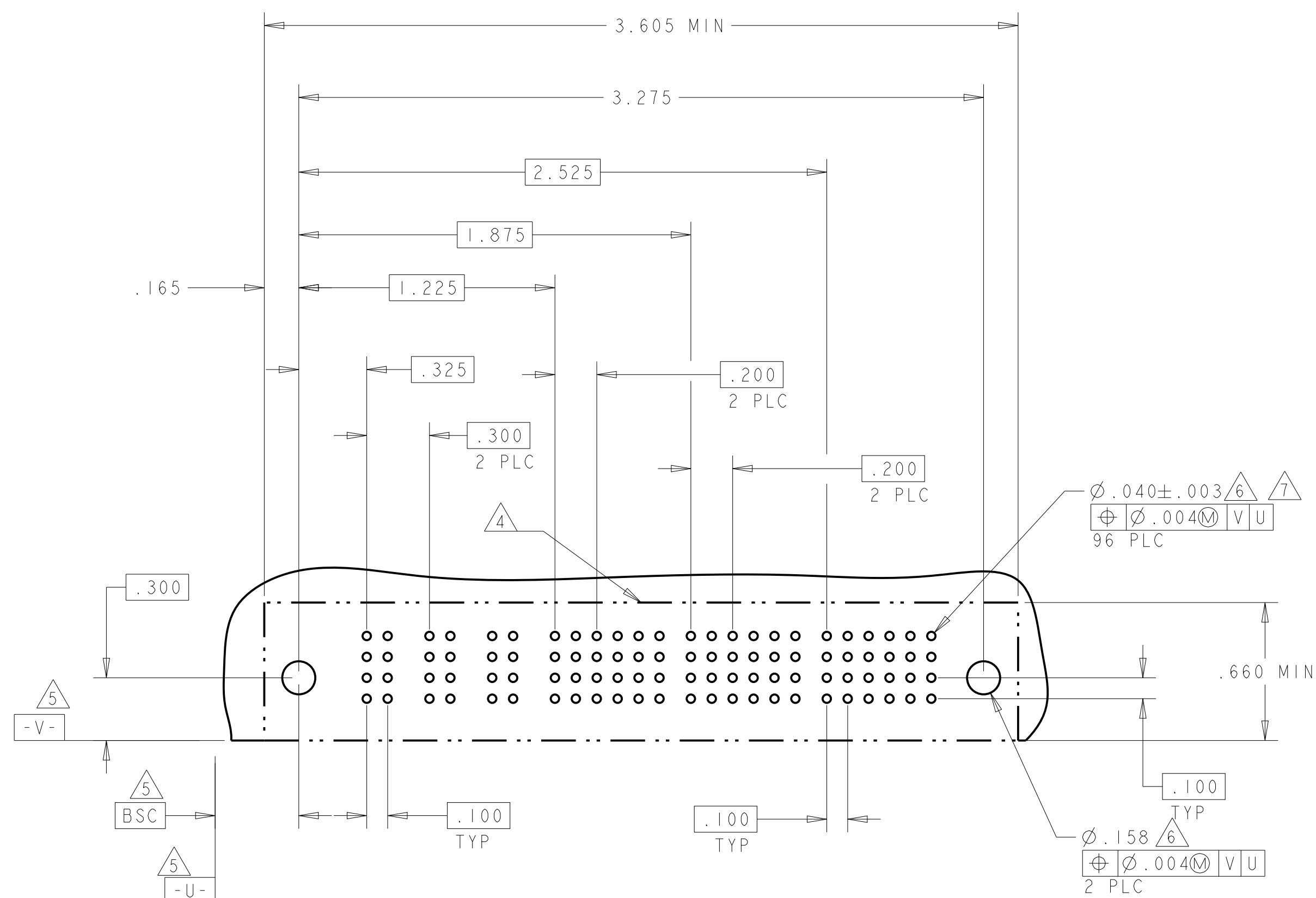
REV H6

[illegible]4805 (3/11)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-



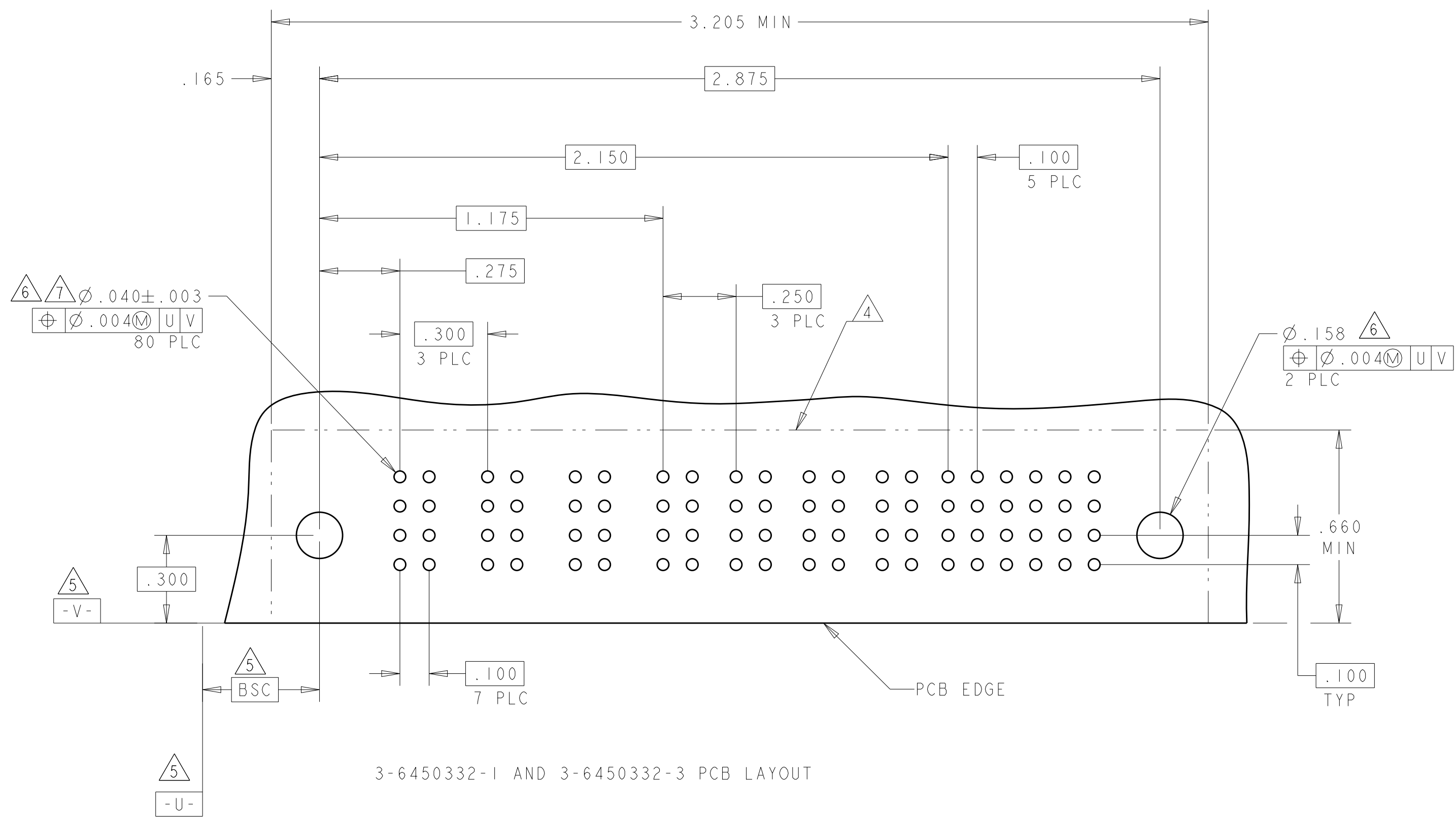
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI CHK M. PERCHERKE	24JAN05 24JAN05	 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±"	PRODUCT SPEC	RIGHT ANGLE SOLDER HEADER ASSEMBLY	
		1 PLC ±.01	APPLICATION SPEC	MULTI-BEAM XL	
		2 PLC ±.005	108-1973	-	
		3 PLC ±.0020	114-13038	SIZE CAGE CODE DRAWING NO	
		4 PLC ±.0020	114-13038	A100779C=6450332	
MATERIAL		FINISH	WEIGHT	RESTRICTED TO	
		-	-	-	
CUSTOMER DRAWING			SCALE 4:1	SHEET 11 OF 13	REV H6











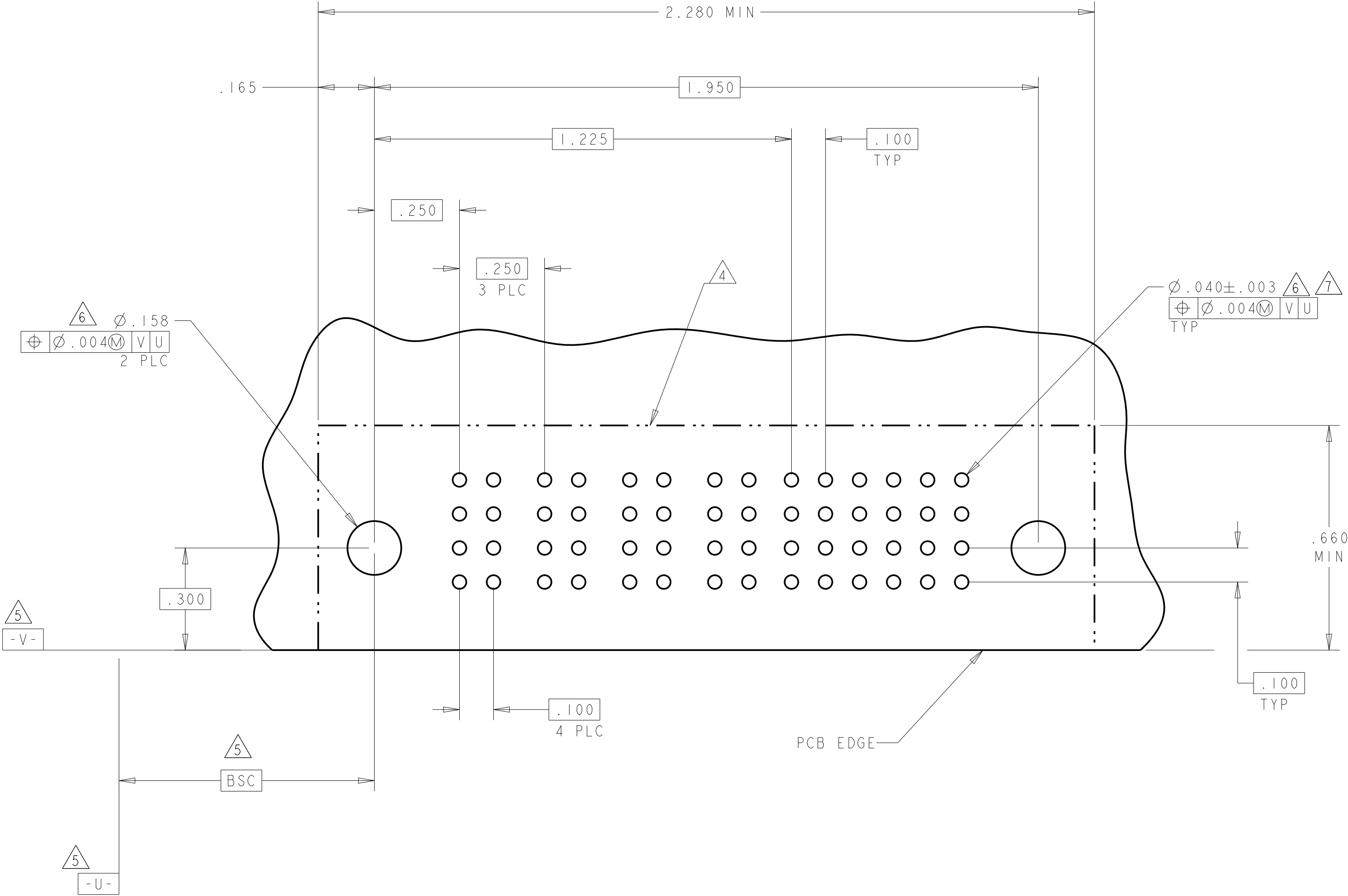
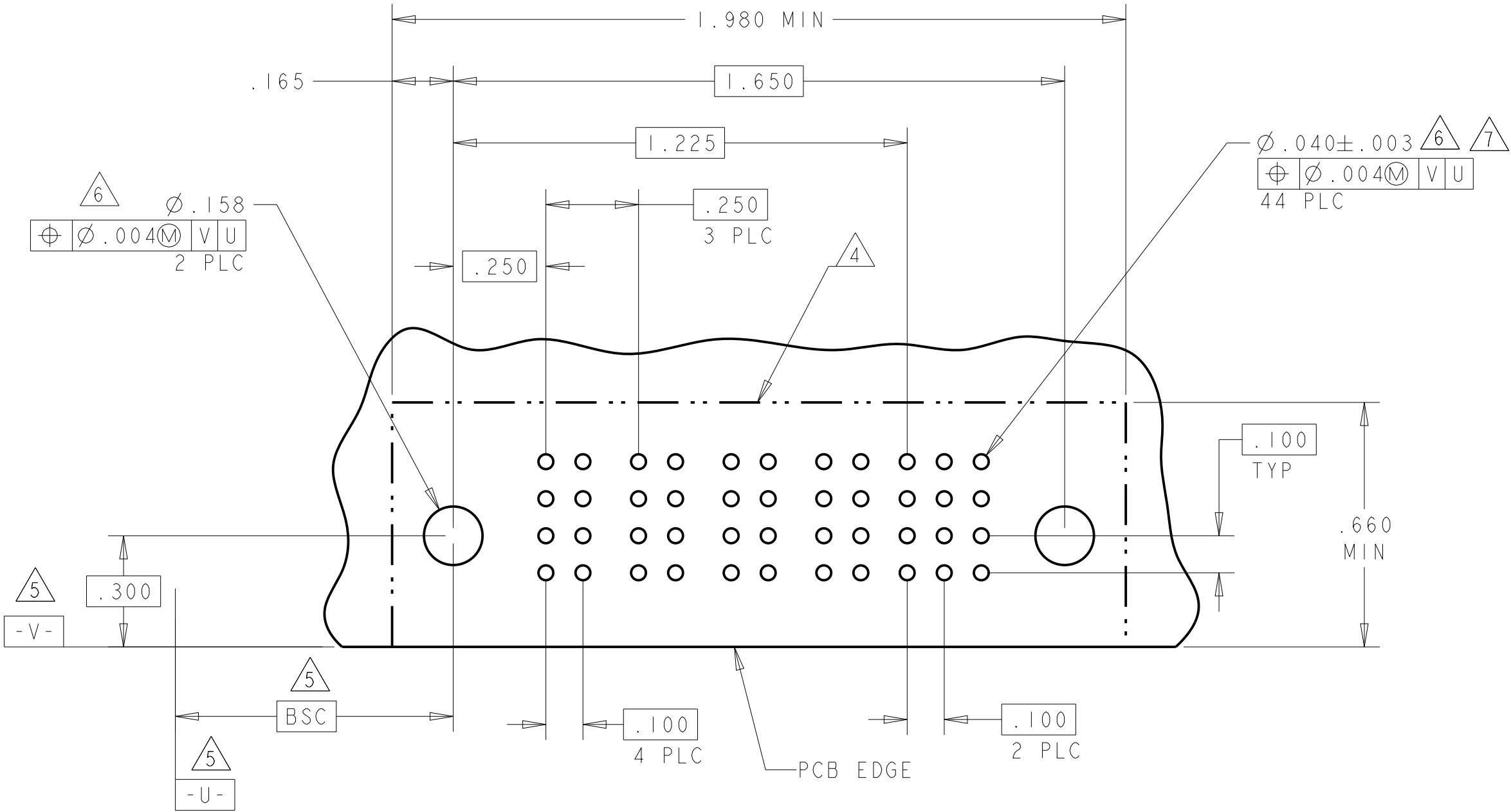
3-6450332-1 AND 3-6450332-3 PCB LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. GRZYBOWSKI 24JAN05 CHG. M. PERCZERKE 24JAN05		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES ±°		NAME: RIGHT ANGLE SOLDER HEADER ASSEMBLY MULTI-BEAM XL - -	
		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038		SIZE: CAGE CODE: DRAWING NO A100779 C=6450332	
MATERIAL: - FINISH: -		WEIGHT: - CUSTOMER DRAWING		RESTRICTED TO: - SCALE: 4:1 SHEET 12 OF 13 REV H6	

LOC		DIST		REVISONS			
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER				SIGNAL				
			P1	P2	P3	P4	1	2	3		
3-6450332-2	D C B A			PM	PM	PM	PM	J	E	J	
								K	F	F	
								N	N	N	
								S	S	S	
4P + 12S											

PART NUMBER	ROWS		POWER				SIGNAL							
			P1	P2	P3	P4	1	2	3	4	5	6		
3-6450332-4	D C B A			PM	PM	PM	PM	E	E	J	J	J	E	
								K	F	F	F	K	F	
								N	G	G	G	N	G	
								S	H	S	S	H	H	
4P + 24S														



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R. GRZYBOWSKI
CHK
M. PERCHERKE
APVD
M. PERCHERKE

24JAN05
24JAN05
-

DIMENSIONS:
INCHES

0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH -

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC
108-1973
APPLICATION SPEC
114-13038
WEIGHT -
CUSTOMER DRAWING

NAME
RIGHT ANGLE SOLDER HEADER ASSEMBLY
MULTI-BEAM XL

SIZE
A100779

CAGE CODE
C=6450332

DRAWING NO
-

RESTRICTED TO
-

SCALE
4:1

SHEET
13

OF
13

REV
H6

TE Connectivity