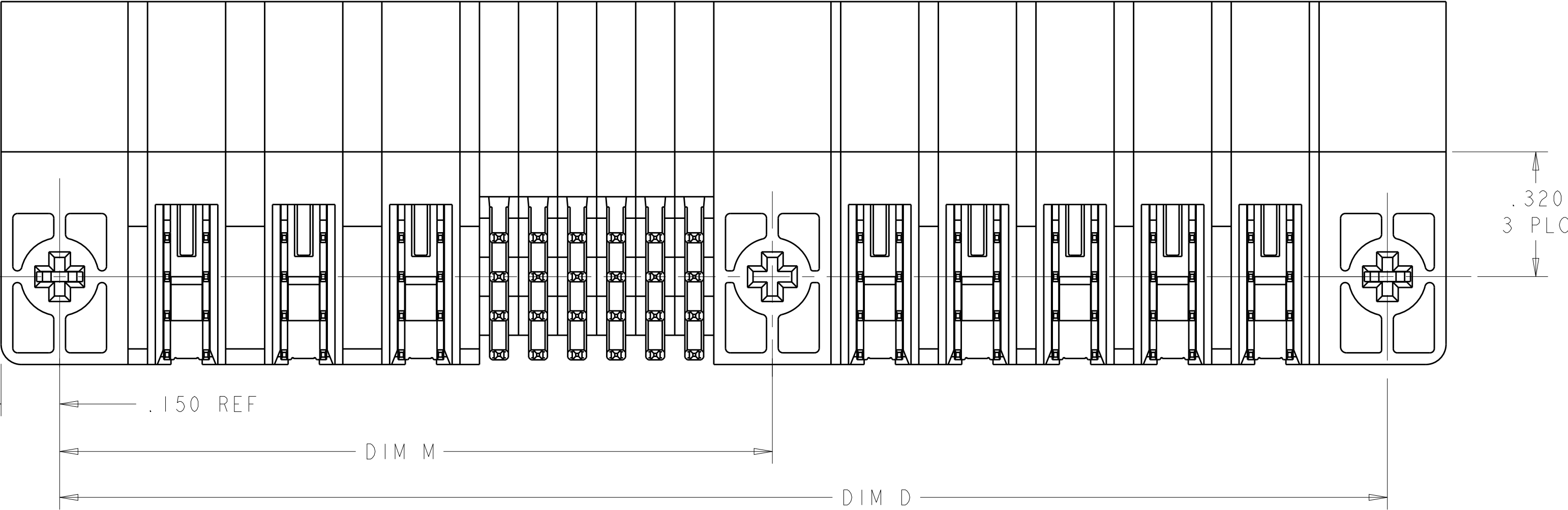
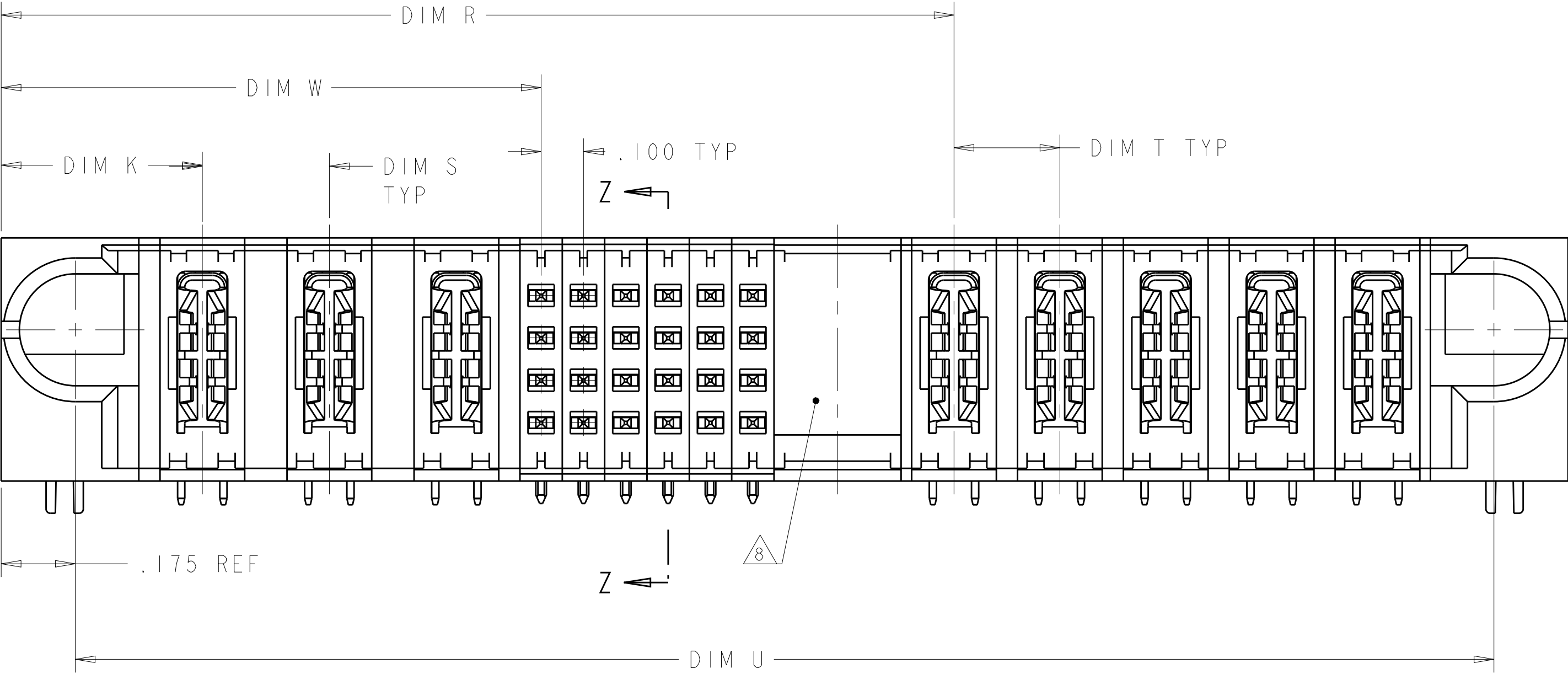
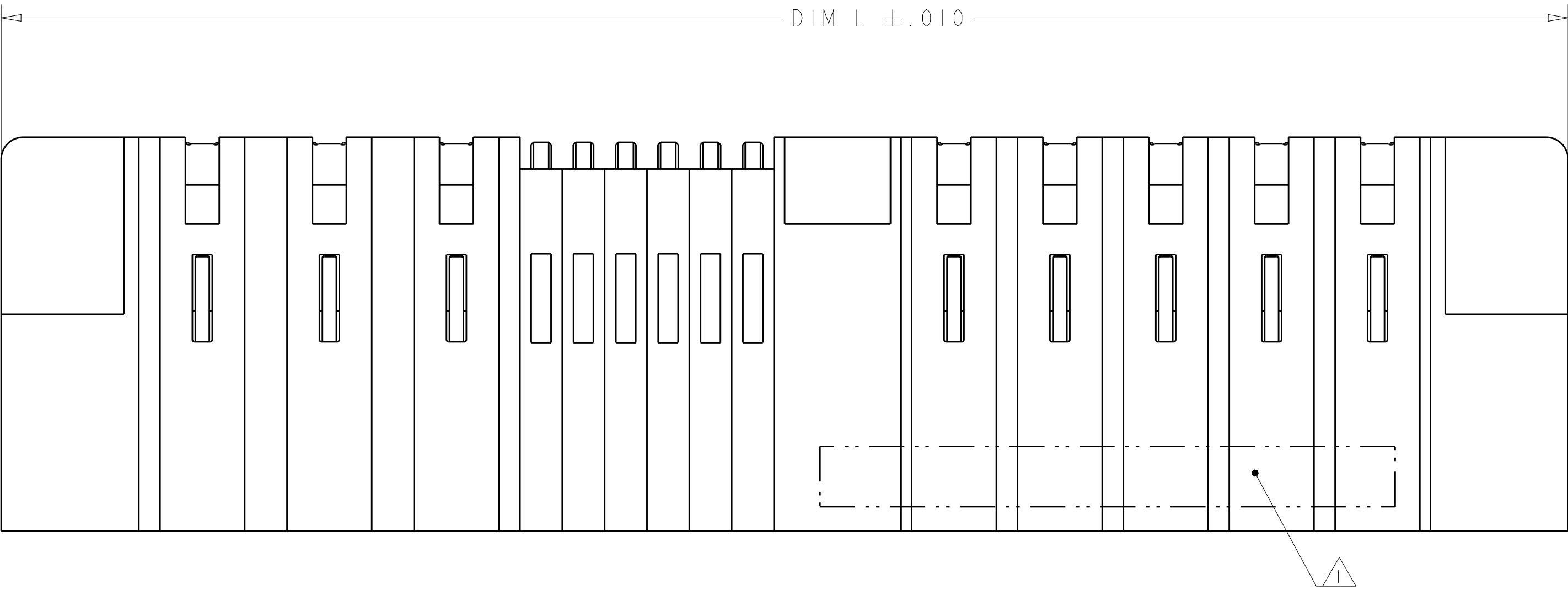
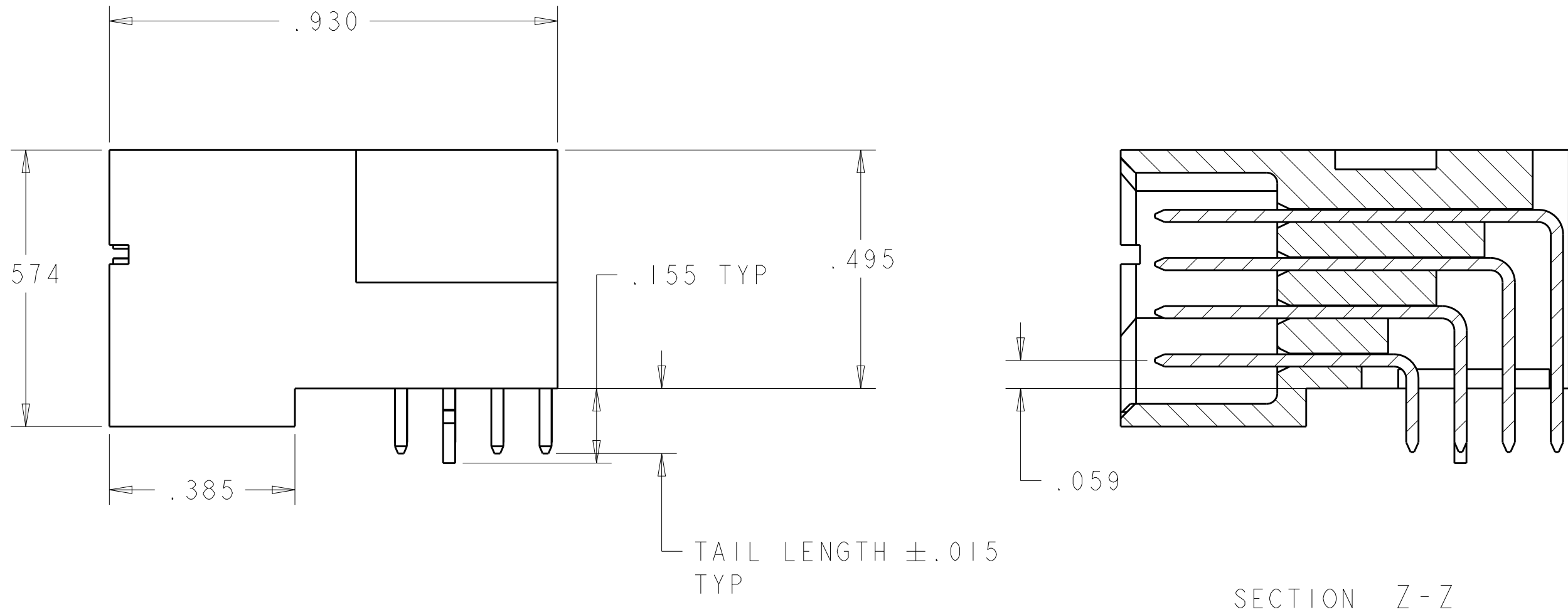


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00		M1	ADD NEW DASH NUMBER 7-0	08FEB2014	AL	SZ
			M2	ADD NEW DASH NUMBER	21MAR2014	AL	SZ



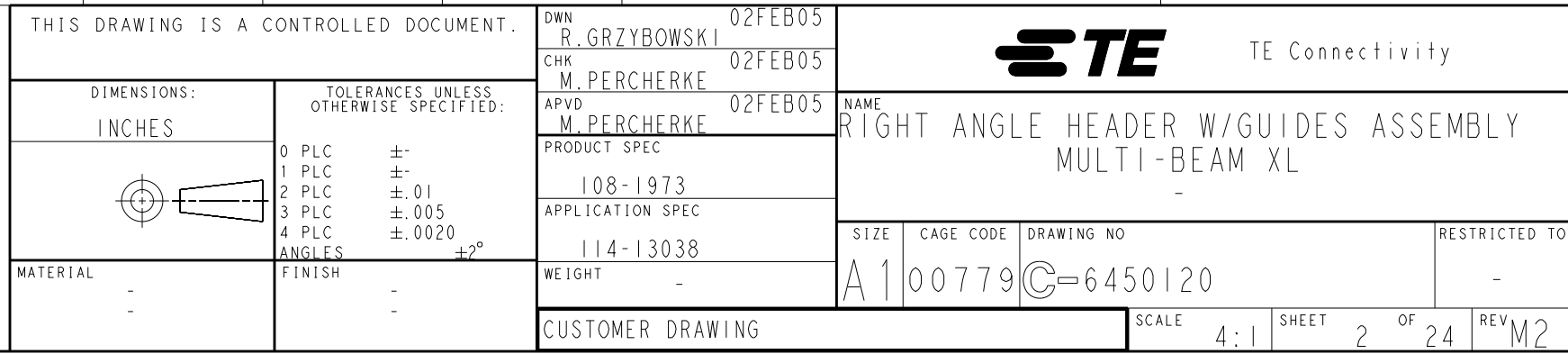
- 1 "AMP" PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.500 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL 94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY.
- 3 CONTACT FINISHE:
NOBLE METAL PLATED ON THE CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE. WHEN PLACING CONNECTORS END-TO-END, ALLOW ADDITIONAL 0.1 CLEARANCE BETWEEN CONNECTORS FOR LATCH ACTIVATION.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA HOLE.
- 8 OPTIONAL CENTER MODULE WITH Ø.150 THRU HOLE OR HOLD DOWN FEATURE.



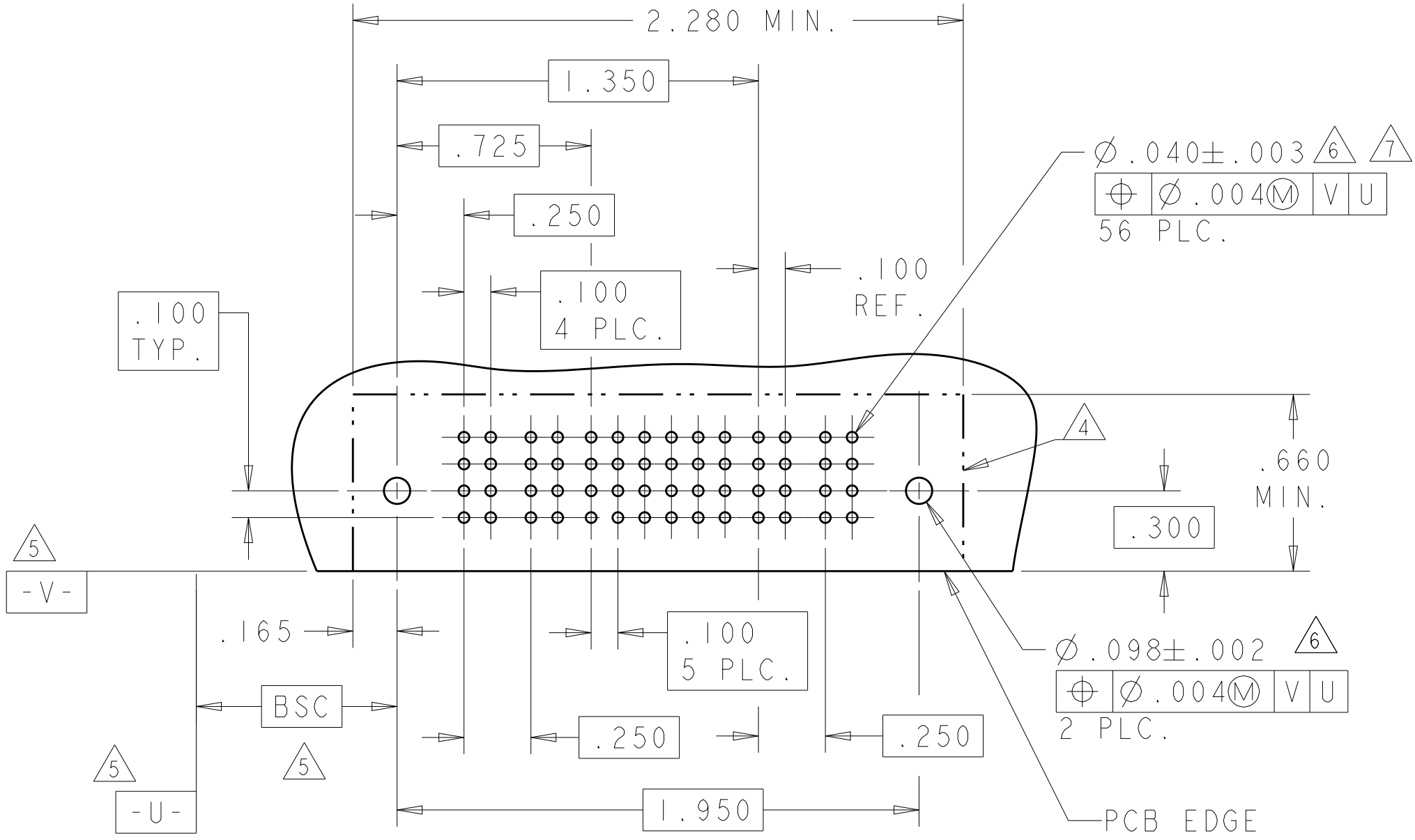
SECTION Z-Z

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02FEB05	TE Connectivity	
		CHK M.PERCHERKE	02FEB05		
DIMENSIONS: INCHES		APVD M.PERCHERKE	02FEB05	NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
				108-1973	
				APPLICATION SPEC	
				114-13038	
				ANGLES	
				FINISH	
MATERIAL				WEIGHT	
				CUSTOMER DRAWING	
				SCALE 4:1 SHEET 1 OF 24 REV M2	

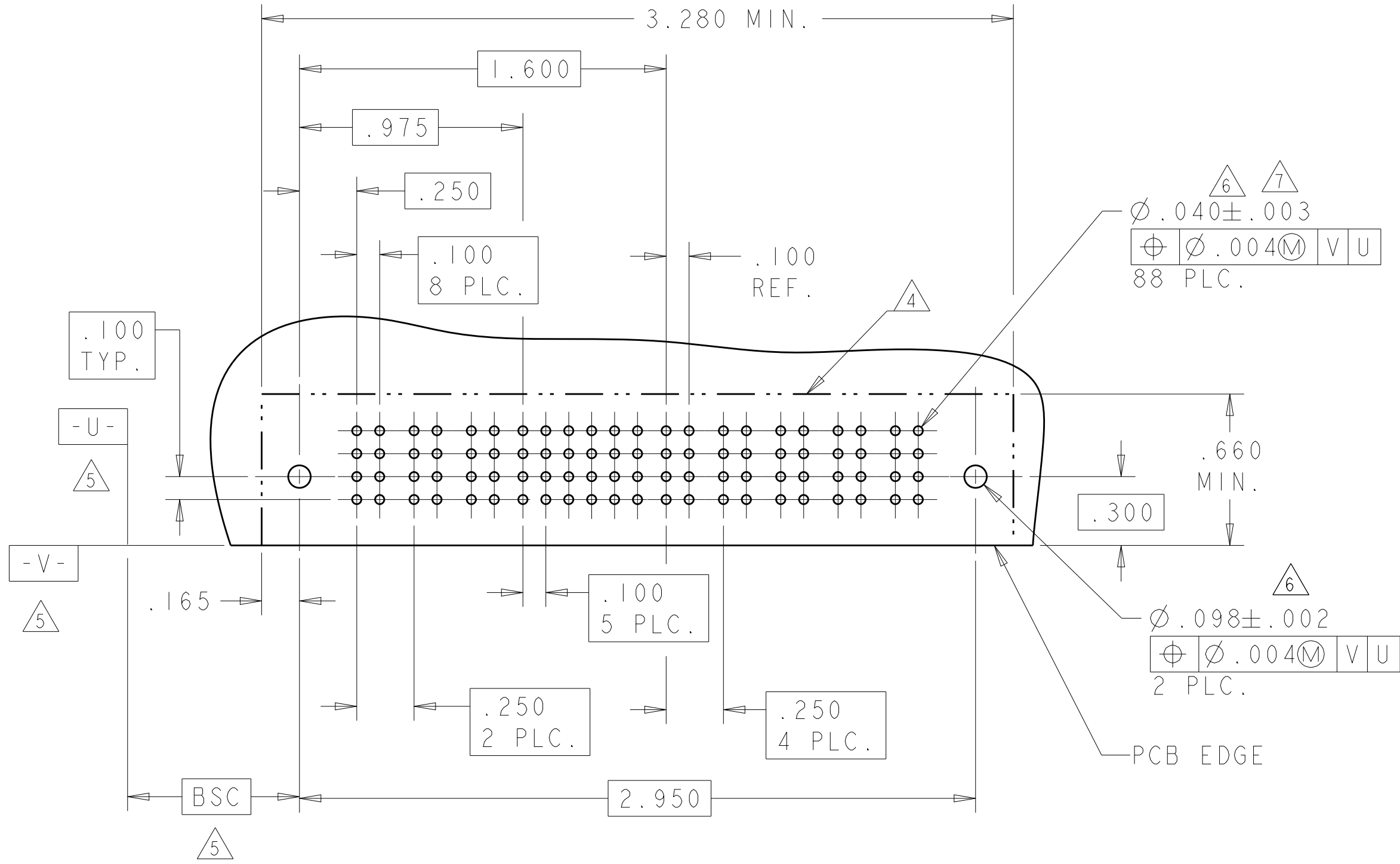
1.700	.250	.250	1.300	.875	1.750	-	2.050	.450	2P+16S+2P	7-6450120-1
2.700	.200	-	2.600	1.425	2.750	-	3.050	.450	5P + 44S + 1P	7-6450120-0
1.100	-	-	1.000	.625	1.150	-	1.450	.450	1P+12S+1P	6-6450120-9
1.000	-	-	.900	.625	1.050	-	1.350	.450	1P + 8S + 1P	6-6450120-8
2.850	.300	.200	2.125	1.825	2.900	-	3.200	.450	7HDP + 8S + 3ACP	6-6450120-7
2.650	.250	.200	1.550	.875	2.700	-	3.000	.450	2P + 24S + 6P	6-6450120-6
2.300	.300	.250	1.950	1.275	2.350	-	2.650	.475	3ACP + 24S + 2P	6-6450120-5
3.100	.250	.250	2.250	1.875	3.150	-	3.450	.450	6P + 12S + 4P	6-6450120-4
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.475	3P + 24S + 3P	6-6450120-1
3.000	.300	.250	1.650	1.325	3.050	-	3.350	.475	3ACP + 8S + 6P	6-6450120-0
1.900	.300	.250	1.550	1.275	1.950	-	2.250	.475	3ACP + 8S + 2P	5-6450120-9
2.800	-	-	-	0.375	2.850	-	3.150	-	100S	5-6450120-8
2.700	.250	.250	2.100	1.125	2.750	-	3.050	.450	3P + 36S + 3P	5-6450120-7
1.100	-	-	1.000	.625	1.150	-	1.450	.450	1P + 12S + 1P	5-6450120-6
3.250	.300	.250	2.525	2.175	3.300	-	3.600	.450	7P + 8S + 3ACP	5-6450120-5
2.400	.250	.250	1.550	.875	2.450	-	2.750	.450	2P + 24S + 4P	5-6450120-3
5.400	.300	.300	2.875	2.175	5.450	-	5.750	.475	6P + 24S + 9P	5-6450120-2
3.800	.250	.300	1.875	1.375	3.850	-	4.150	.450	4P + 16S + 7ACP	5-6450120-0
1.600	.250	.250	1.250	.875	1.650	-	1.950	.450	2P + 12S + 2P	4-6450120-9
2.900	.250	.250	2.050	1.375	2.950	-	3.250	.450	4P + 24S + 4P	4-6450120-8
1.900	.250	.250	1.550	0.875	1.950	-	2.250	.450	2P + 24S + 2P	4-6450120-7
2.000	.250	.250	1.400	1.125	2.050	-	2.350	.450	3P + 8S + 3P	4-6450120-6
2.900	.250	.250	3.550	2.875	5.950	-	6.250	.450	10P + 24S + 10P	4-6450120-5
3.700	.200	.300	2.700	2.025	3.750	-	4.050	.450	8P + 24S + 4ACP	4-6450120-4
2.900	.300	.250	2.050	1.575	2.950	-	3.250	.475	4ACP+16S+4P	4-6450120-3
4.375	.250	.300	3.375	2.375	4.425	3.100	4.725	.450	8P + 24S + 1M + 4ACP	4-6450120-2
4.100	.300	.250	2.250	1.575	4.150	-	4.450	.475	4ACP + 24S + 8P	4-6450120-0
3.800	.250	.250	3.450	.875	3.850	-	4.150	.450	2P + 100S + 2P	3-6450120-6
4.600	.250	.250	3.250	1.875	4.650	-	4.950	.450	6P + 52S + 6P	3-6450120-5
5.100	.250	.250	3.500	2.175	5.150	-	5.450	.450	7P + 48S + 7P	3-6450120-4
3.500	.250	.300	2.775	2.375	3.550	-	3.850	.450	8P + 12S + 3ACP	3-6450120-3
4.000	.200	.200	2.700	1.825	4.050	-	4.350	.450	7HDP + 32S + 7HDP	3-6450120-0
3.900	.250	.250	2.550	1.875	3.950	-	4.250	.450	6P + 24S + 6P	2-6450120-7
5.200	.300	.250	2.350	1.625	5.250	-	5.550	.475	4ACP + 24S + 12P	2-6450120-6
2.500	.250	.250	2.150	1.425	2.550	-	2.850	.450	4P + 24S + 2P	2-6450120-5
3.600	.250	.250	2.500	1.625	3.650	-	3.950	.450	5P + 32S + 5P	2-6450120-4
2.500	.250	.250	2.150	.875	2.550	-	2.850	.450	2P + 48S + 2P	2-6450120-3
4.500	.300	.250	1.650	.975	4.550	-	4.850	.475	2ACP + 24S + 12P	2-6450120-2
2.850	.250	.250	2.000	1.125	2.900	-	3.200	.450	3P + 32S + 4P	2-6450120-1
3.950	.200	.250	2.125	1.025	4.000	-	4.300	.425	3P + 40S + 8P	2-6450120-0
1.400	-	-	1.300	.625	1.450	-	1.750	.450	1P + 24S + 1P	1-6450120-6
2.000	.300	.300	1.575	.975	2.050	-	2.350	.475	2P + 20S + 2P	1-6450120-4
1.200	-	-	1.100	.625	1.250	-	1.550	.450	1P + 16S + 1P	1-6450120-3
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.450	3P + 24S + 3P	1-6450120-2
2.675	.200	.200	2.375	1.650	2.725	-	3.025	.450	5P + 24S + 2P	1-6450120-1
4.350	.250	.250	3.500	2.625	4.400	-	4.700	.450	9P + 32S + 4P	1-6450120-0
4.150	.250	.250	2.800	2.125	4.200	-	4.500	.450	7P + 24S + 6P	6450120-9
2.800	.250	.300	2.075	1.375	2.850	-	3.150	.450	4P + 24S + 3ACP	6450120-8
3.050	.300	.250	1.950	1.275	3.100	-	3.400	.475	3ACP + 24S + 5P	6450120-7
7.400	.250	.250	5.050	2.875	7.450	-	7.750	.450	10P + 84S + 10P	6450120-6
4.350	.250	.250	3.000	2.125	4.400	-	4.700	.450	7P + 32S + 6P	6450120-5
3.650	.250	.250	2.550	1.875	3.700	-	4.000	.450	6P + 24S + 5P	6450120-4
2.900	.250	.250	1.800	1.125	2.950	-	3.250	.450	3P + 24S + 5P	6450120-3
1.900	.250	.250	1.550	0.875	1.950	-	2.250	.450	2P + 24S + 2P	6450120-2
5.100	.250	.250	3.250	2.375	5.150	-	5.450	.450	8P + 32S + 8P	6450120-1
U	S	T	R	W	D	M	L	K	DESCRIPTION	PART NUMBER



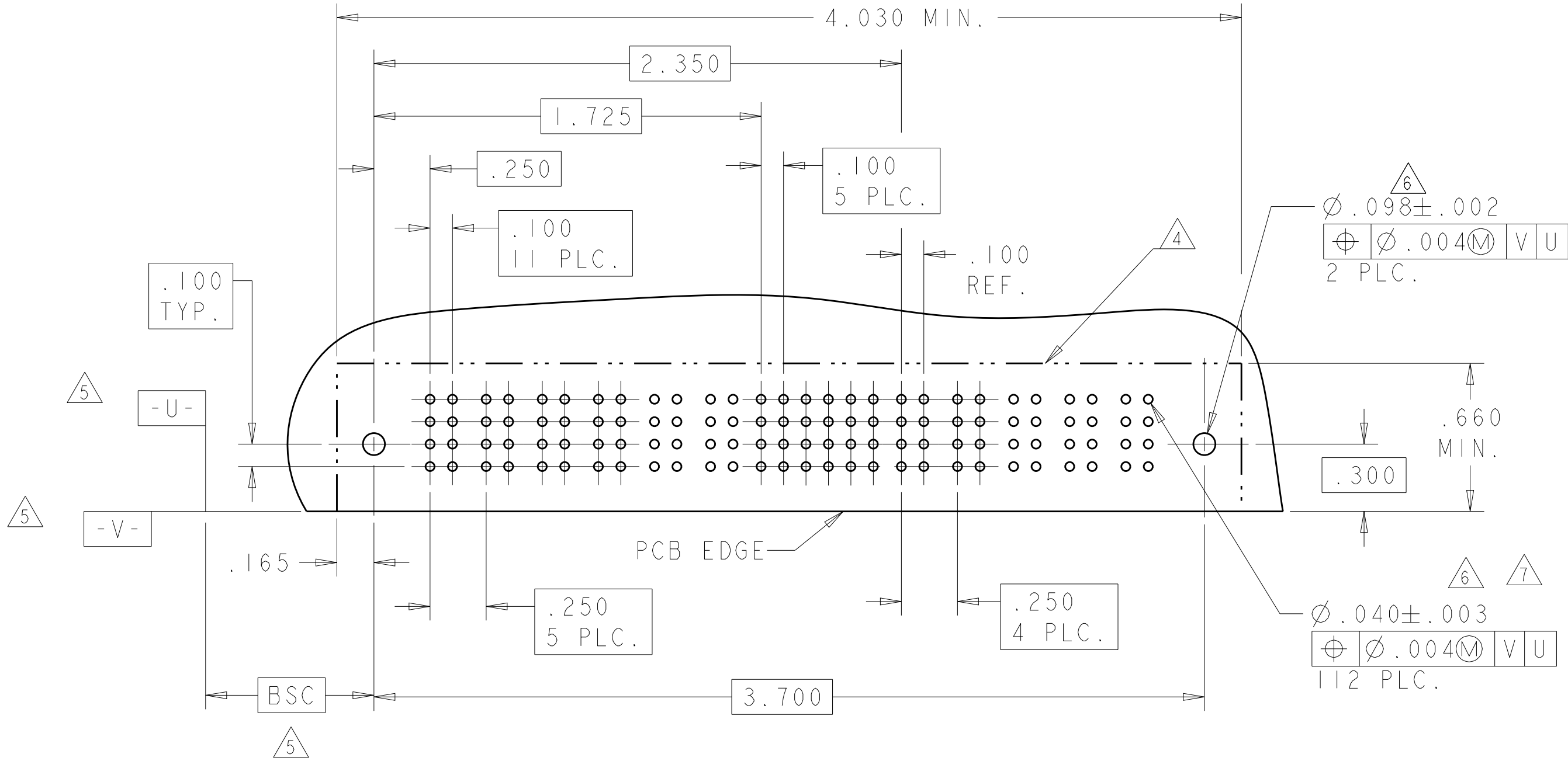
PART NUMBER	ROWS		POWER		SIGNAL						POWER		
			P1	P2	1	2	3	4	5	6	P3	P4	
6450120-2	D C B A		PM	PM	J	J	J	J	J	J	PM	PM	
					K	K	K	K	K	K			
					N	N	N	N	N	N			
					S	S	S	S	S	S			
2P + 24S + 2P													



PART NUMBER	ROWS		POWER			SIGNAL						POWER					
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	P7	P8	
6450120-3	D C B A					J	J	J	J	J	J						
						K	K	K	K	K	K						
						N	N	N	N	N	N						
						S	S	S	S	S	S						
3P + 24S + 5P																	



PART NUMBER	ROWS		POWER						SIGNAL						POWER						
			P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11		
6450120-4	D C B A								J	J	J	J	J	J							
									K	K	K	K	K	K							
									N	N	N	N	N	N							
									S	S	S	S	S	S							
6P + 24S + 5P																					



H	MLBF	.135	A
G	MLBF	.135	B
F	MLBF	.135	C
E	MLBF	.135	D
L4	STD	.165	D
L3	STD	.165	B
L2	STD	.165	C
L1	STD	.165	A
Z	STD	.090	D
Y	STD	.090	C
R	STD	.090	B
O	STD	.090	A
F	MLBF	.135	C
G	MLBF	.135	B
J	STD	.135	D
K	STD	.135	C
N	STD	.135	B
S	STD	.135	A
CODE	MATING SEQUENCE	TAIL LENGTH	ROW
SIGNAL CONTACT			

PD	.165
PA	.090
PM	.135
CODE	TAIL LENGTH
POWER CONTACT	

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN R. GRZYBOWSKI 02FEB05
CHK M. PERCHERKE 02FEB05
APVD M. PERCHERKE 02FEB05

PRODUCT SPEC
108-1973
APPLICATION SPEC
114-13038

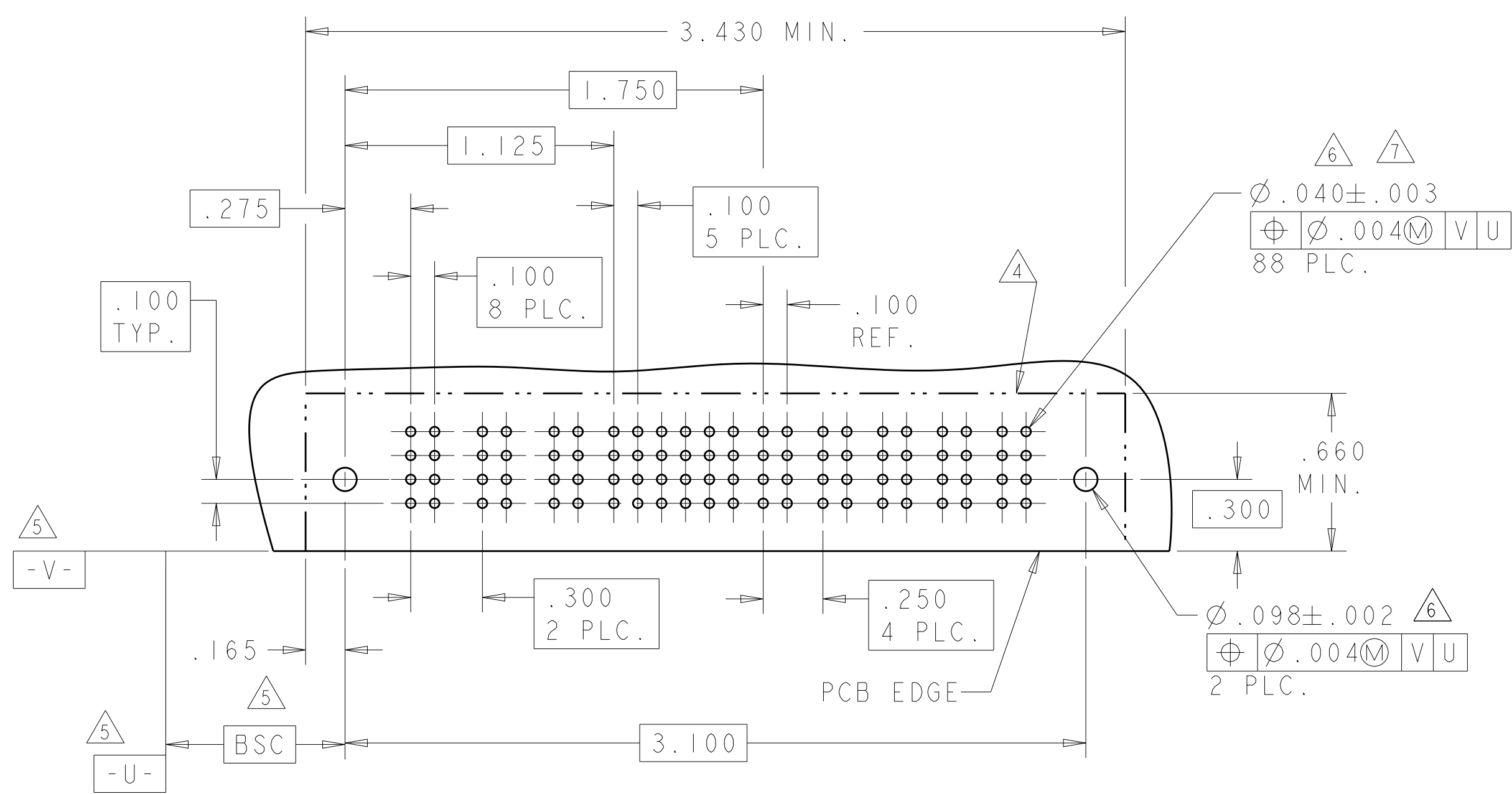
WEIGHT
CUSTOMER DRAWING

TE Connectivity

RIGHT ANGLE HEADER W/GUIDES ASSEMBLY
MULTI-BEAM XL

SIZE CAGE CODE DRAWING NO
A100779C=6450120

RESTRICTED TO
SCALE 4:1 SHEET 3 OF 24 REV M2

[illegible]

7.780 MIN.

4.850

2.725

.250

.100
20 PLC.

.100
20 PLC.

.100 REF.

Ø .040 ± .003
⊕ Ø .004 (M) V U
244 PLC. ⚠ ⚠

.660 MIN.

.300

PCB EDGE

.250
9 PLC.

Ø .098 ± .002
⊕ Ø .004 (M) V U
2 PLC.

.165

.100 TYP.

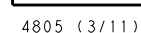
-U- ⚠

-V- ⚠

BSC

7.450

⚠



[illegible]

4.530 MIN.

2.600

1.975

.250

.100
13 PLC.

.100
5 PLC.

.100
REF.

4

$\varnothing .040 \pm .003$
128 PLC.

$\varnothing .004 \text{ (M)}$ V U

6 7

.660 MIN.

.300

5

-U-

5

5

-V-

.165

.250
6 PLC.

.250
5 PLC.

PCB EDGE

$\varnothing .098 \pm .002$ 6

$\varnothing .004 \text{ (M)}$ V U

2 PLC.

BSC

4.200

5

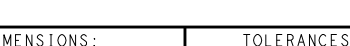
LOC		DIST		REVISONS					
ES		00		P	LTR	DESCRIPTION	DATE	DWN	APV
					-	SEE SHEET 1	-	-	-

Top view drawing of a PCB assembly. The drawing includes the following dimensions and specifications:

- Overall width: 4.730 MIN.
- Overall height: .660 MIN.
- Internal width dimensions: 3.300, 2.475, .250, .100 (13 PLC.), .100 (7 PLC.), .100 REF., .100 TYP., .165.
- Internal height dimensions: .300, .250 (8 PLC.), .250 (3 PLC.), .100 (13 PLC.), .100 (7 PLC.).
- PCB EDGE label.
- Component locations and tolerances:
 - Top right: $\varnothing .040 \pm .003$ (136 PLC.)
 - Bottom right: $\varnothing .098 \pm .002$ (2 PLC.)
 - Bottom left: BSC
 - Bottom center: .100 TYP.
 - Bottom left corner: -U-
 - Bottom left corner: -V-
- Feature callouts: 4, 5, 6, 7.

Technical drawing of a PCB layout for a right angle connector. The drawing shows a rectangular board with a grid of 88 circular holes (2 rows of 44 holes each). Key dimensions include a total length of 3.230 MIN, a hole pitch of 0.100 (2 PLC), and various offsets from the edges. Surface features include a .098±.002 feature (2 PLC) and a .040±.003 feature (88 PLC) near the PCB edge. A BSC (Basic) feature is indicated on the left. The drawing includes a title block with the text "THIS DRAWING IS A CONTROLLED DOCUMENT." and a revision table.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R GRZYBOWSKI 02FEB05		NAME RIGHT ANGLE HEAD MUL	
DIMENSIONS: INCHES		CHK M PERCHERKE 02FEB05		APVD M PERCHERKE 02FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC	
0 PLC ±.01		108-1973		114-13038	
1 PLC ±.01		114-13038		114-13038	
2 PLC ±.005		114-13038		114-13038	
3 PLC ±.005		114-13038		114-13038	
4 PLC ±.0020		114-13038		114-13038	
ANGLES		114-13038		114-13038	
MATERIAL		114-13038		114-13038	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 02FEB05		 TE Connectivity	
DIMENSIONS: INCHES		CHK M. PERCHERKE 02FEB05			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. PERCHERKE 02FEB05		NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY	
		PRODUCT SPEC 108-1973		MULTI-BEAM XL	
0 PLC ± 1 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 <i>2x</i> ANGLES		APPLICATION SPEC 114-13038			
MATERIAL -		FINISH -		SIZE A1	CAGE CODE 100779
		WEIGHT -		DRAWING NO C6450120	RESTRICTED -
CUSTOMER DRAWING				SCALE 4:1	SHEET 5 OF 24
				REV 1	WM

[illegible]

2.780 MIN.

1.600

.250 REF

.975

.250

.250
4 PLC

.100
TYP.

-U-

5

-V-

5

.165

.100
6 PLC.

PCB EDGE

.100
5 PLC.

.100
REF.

.660 MIN.

.300

6

7

$\varnothing .040 \pm .003$
72 PLC.

4

6

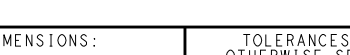
$\varnothing .098 \pm .002$
2 PLC

BSC

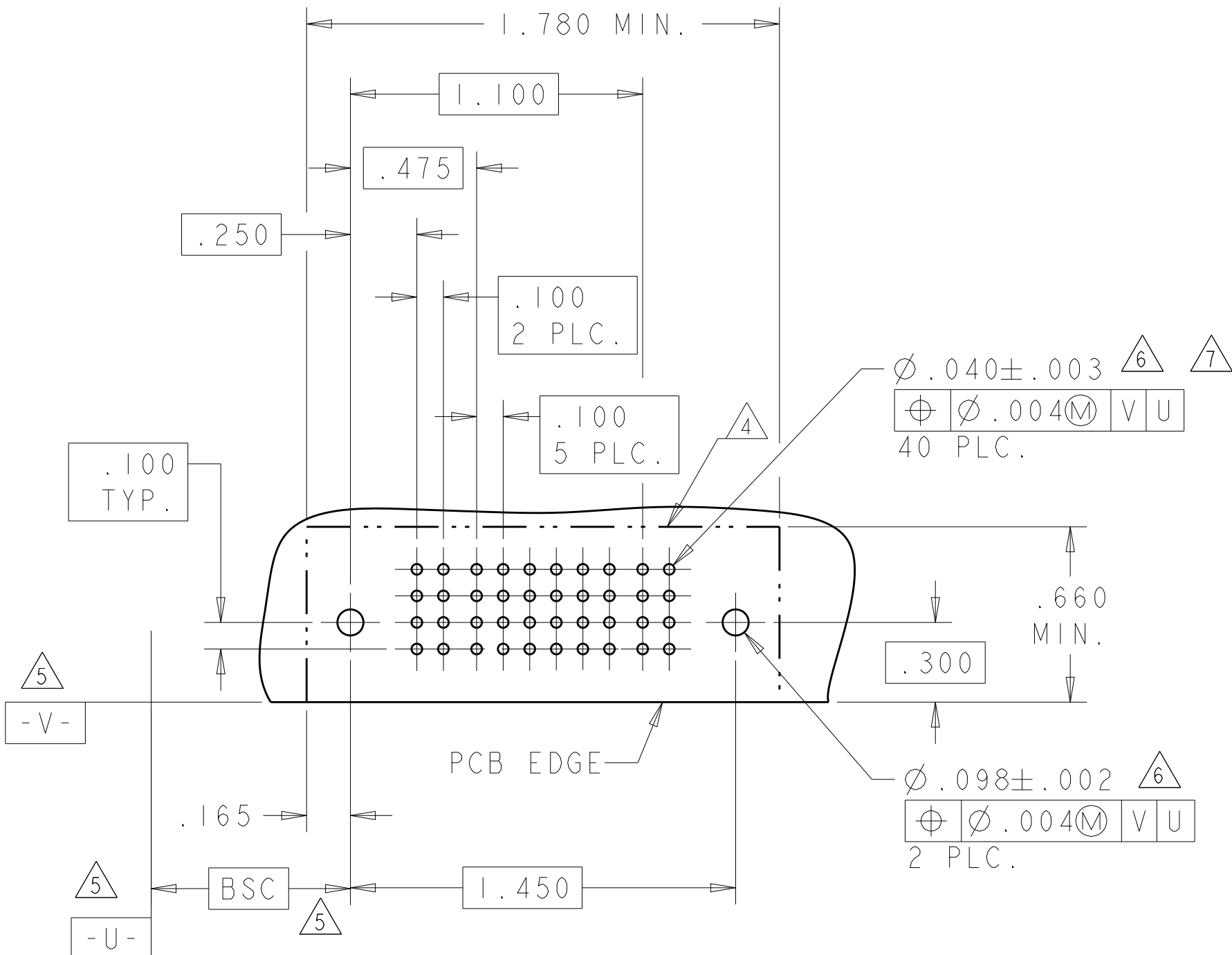
2.450

LOC		DIST		REVISONS					
ES		00		NO	LTR	DESCRIPTION	DATE	DWN	APV
					-	SEE SHEET 1	-	-	-

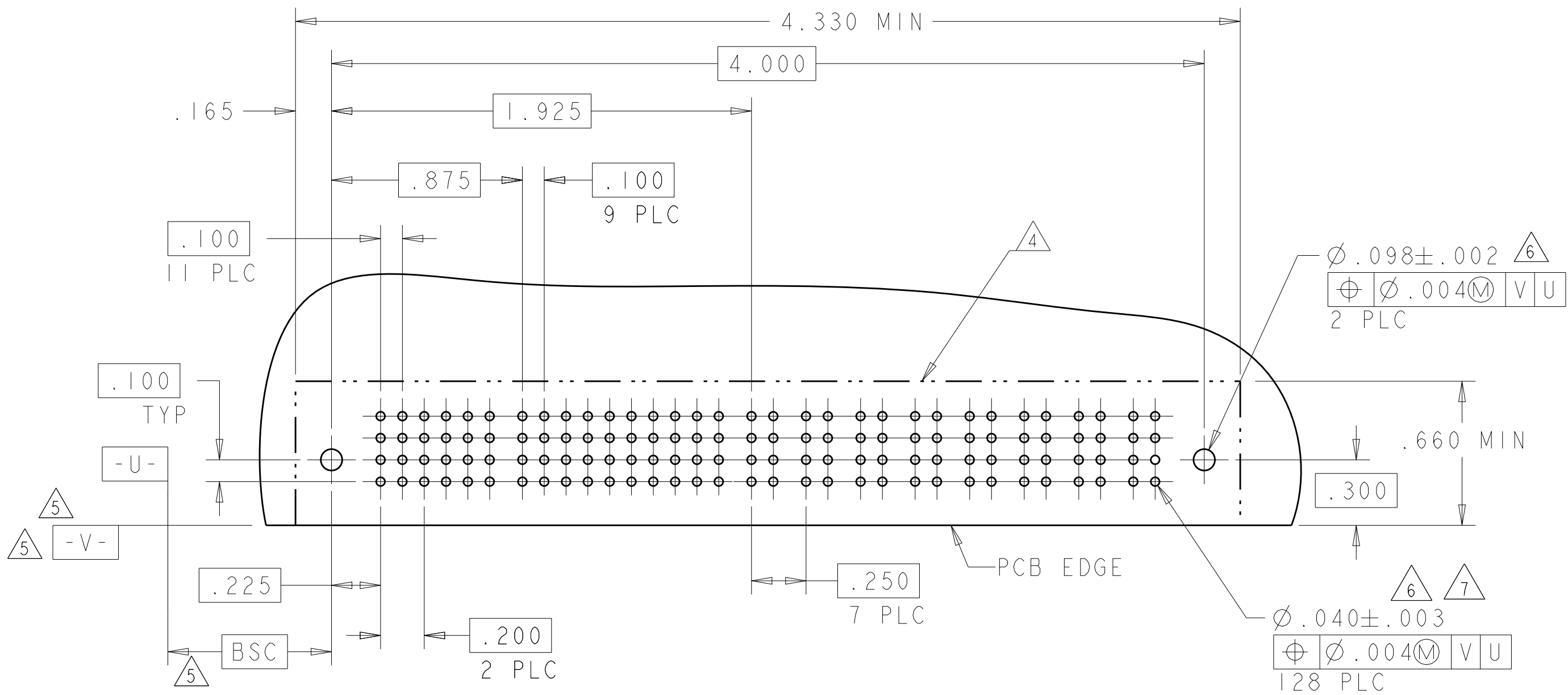
[illegible][illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 02FEB05		 TE Connectivity	
DIMENSIONS: INCHES		CHK M. PERCHERKE 02FEB05			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. PERCHERKE 02FEB05		NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY	
		PRODUCT SPEC 108-1973		MULTI-BEAM XL	
0 PLC ± 1 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 <i>2x</i> ANGLES		APPLICATION SPEC 114-13038			
MATERIAL -		WEIGHT -		SIZE A1	
FINISH -		CUSTOMER DRAWING		CASE CODE 100779	
				DRAWING NO C=6450120	
				SCALE 4:1	
				SHEET 6 of 24	
				REV M2	

PART NUMBER	ROWS	POWER		SIGNAL						POWER	
		PI	P2	1	2	3	4	5	6	P2	PI
1-6450120-6	D C B A		PA	Z	Z	Z	Z	Z	Z	PA	
				Y	Y	Y	Y	Y	Y		
				R	R	R	R	R	R		
				O	O	O	O	O	O		
IP + 24S + IP		HD									HD

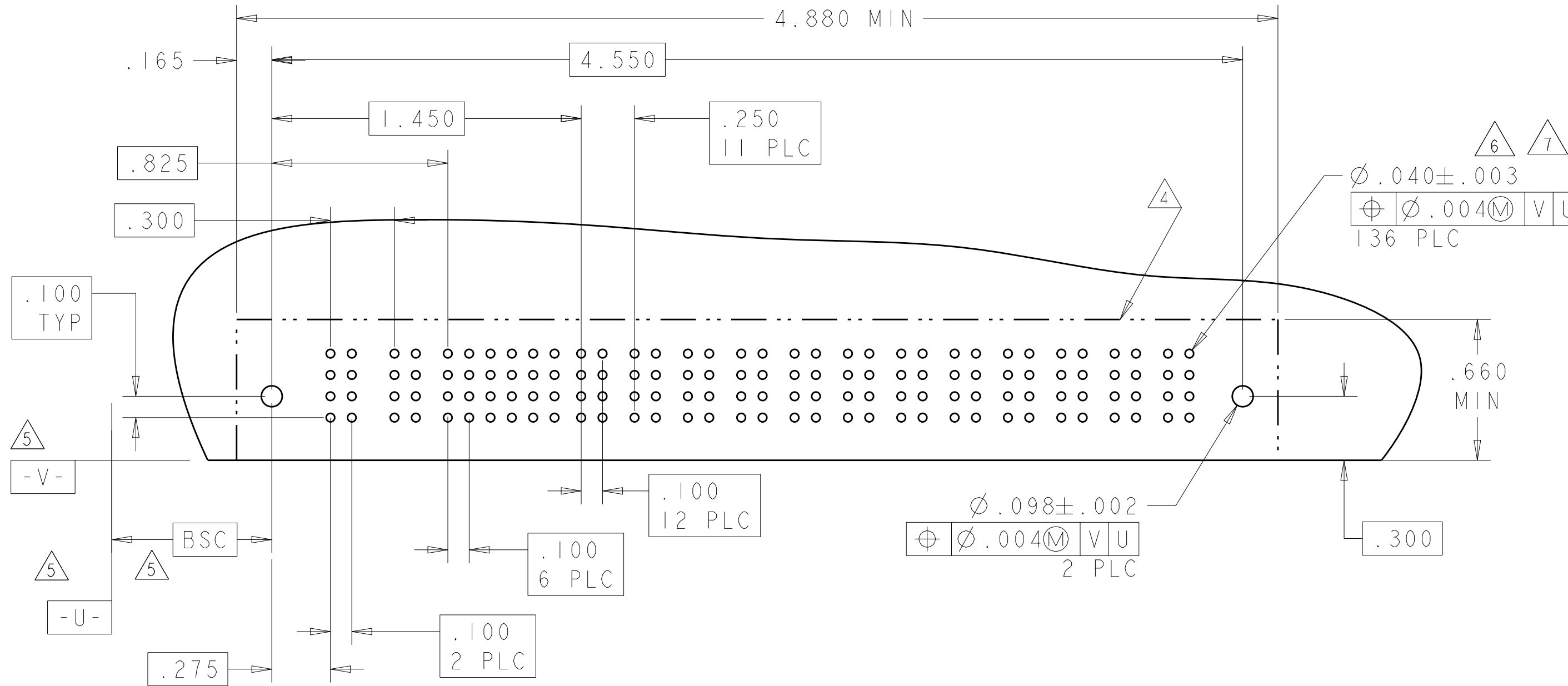


PART NUMBER	ROWS		POWER			SIGNAL										POWER								
			P1	P2	P3	1	2	3	4	5	6	7	8	9	10	P4	P5	P6	P7	P8	P9	P10	P11	
2-6450120-0	D C B A				J	J	J	J	J	J	J	J	J	J										
					K	K	K	K	K	K	K	K	K	K										
					N	N	N	N	N	N	N	N	N	N									N	
					S	S	S	S	S	S	S	S	S	S									S	
3P + 40S + 8P																								

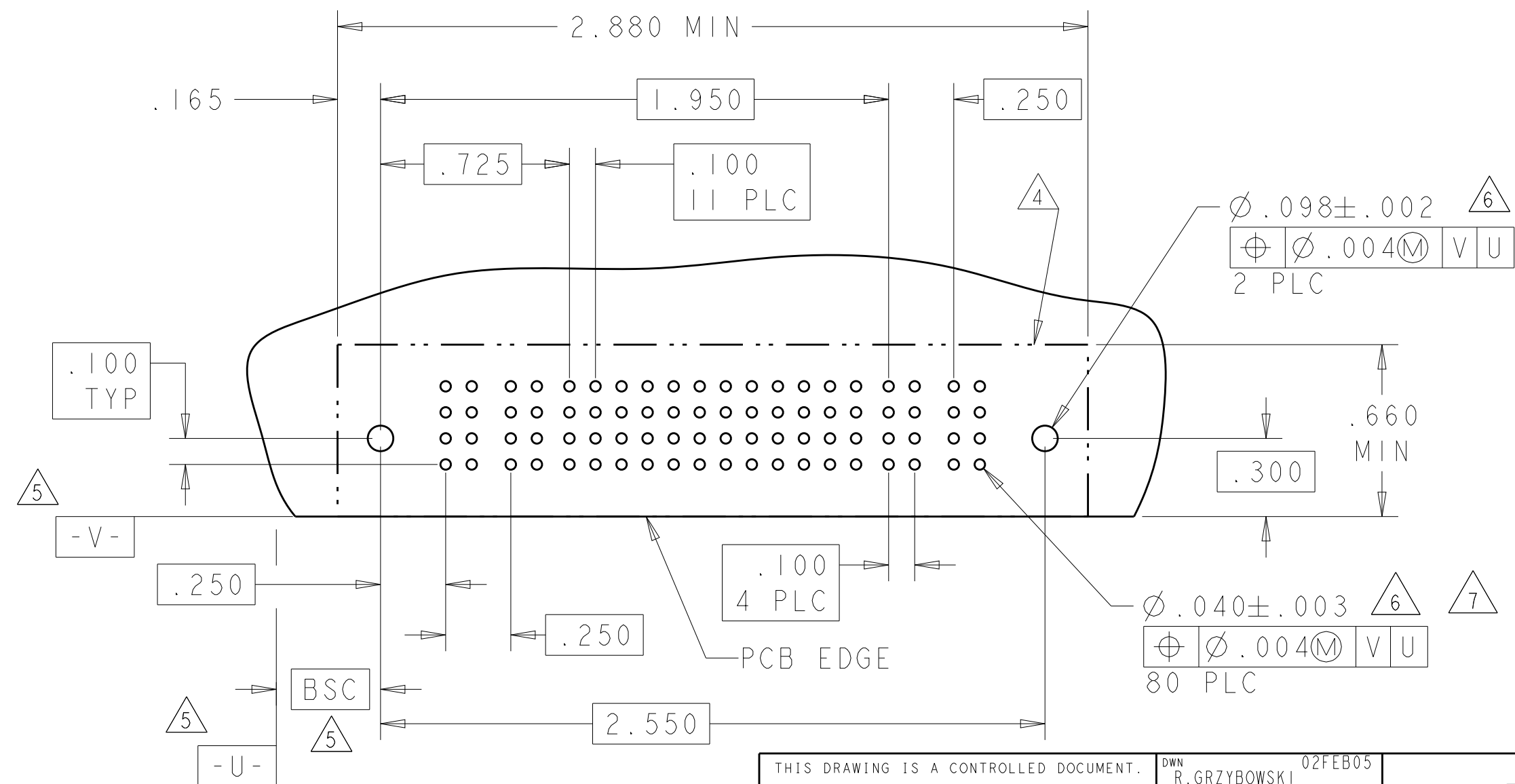


LOC		DIST		REVISIONS			
P	LYR	DESCRIPTION		DATE	DWN	APVD	
ES	00	-	SEE SHEET 1	-	-	-	

PART NUMBER	ROWS		POWER		SIGNAL						POWER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
			P1	P2	1	2	3	4	5	6	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
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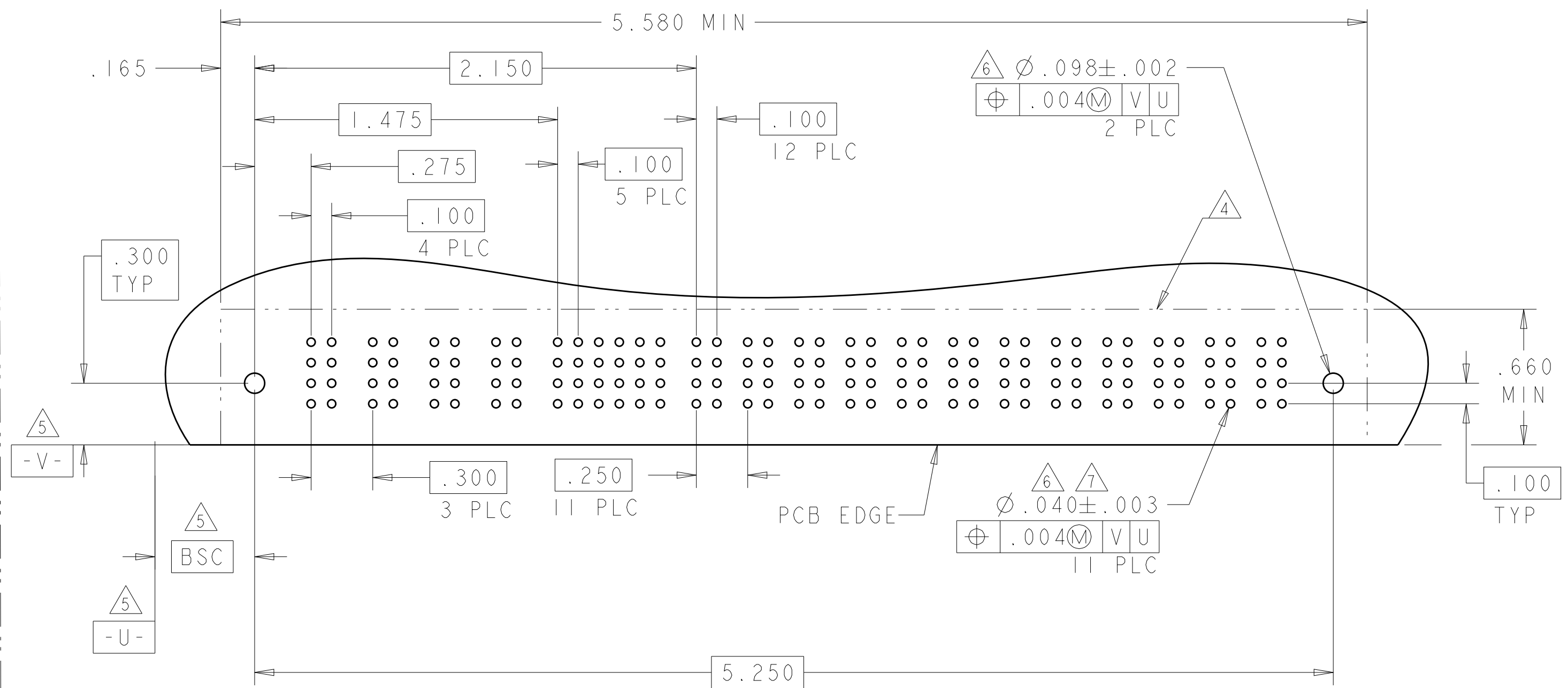
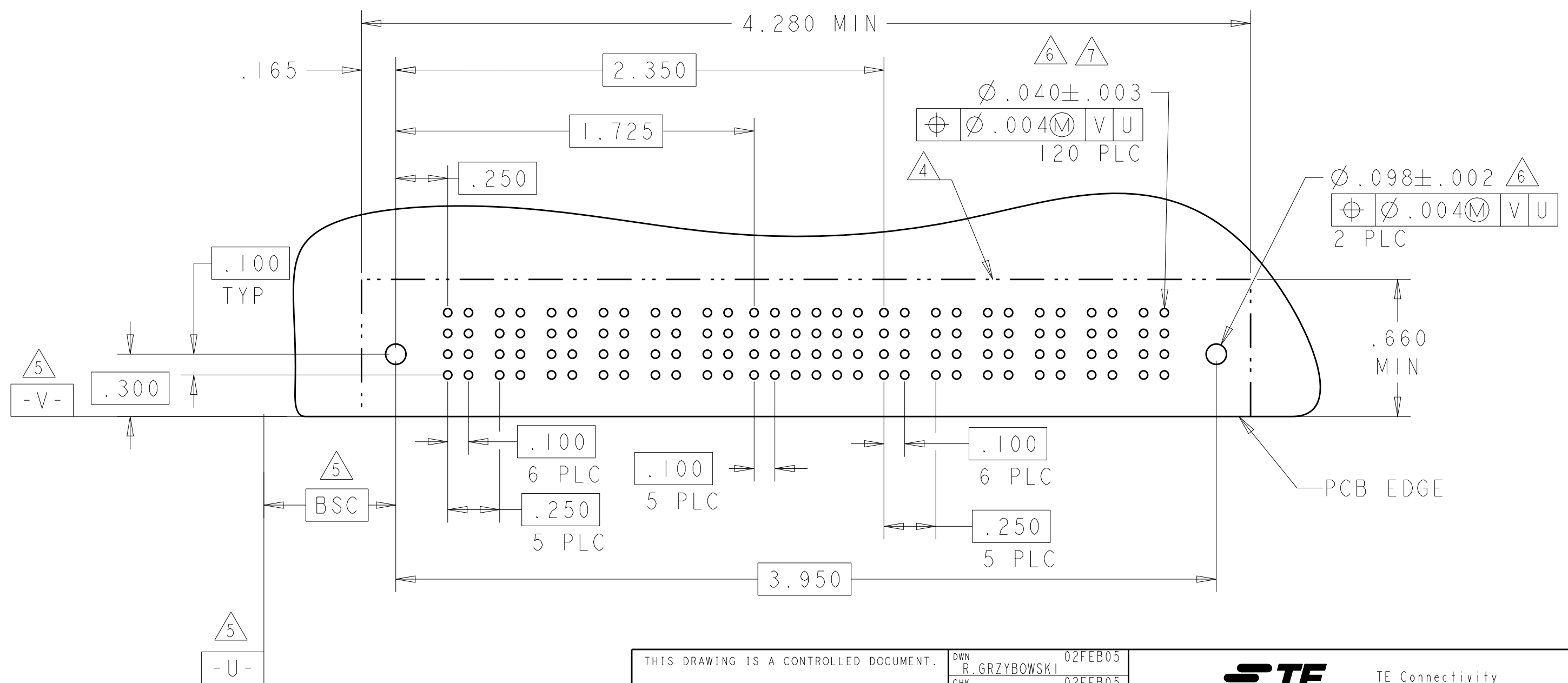


PART NUMBER	ROWS		POWER		SIGNAL												POWER		
			P1	P2	1	2	3	4	5	6	7	8	9	10	11	12	P3	P4	
2-6450120-3	D C B A		PM	PM	J	J	J	J	J	J	J	J	J	J	J	PM	PM		
					K	K	K	K	K	K	K	K	K	K	K				
					N	N	N	N	N	N	N	N	N	N	N				
					S	S	S	S	S	S	S	S	S	S	S				
2P + 48S + 2P			HD														HD		



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI 02FEB05	TE Connectivity	
DIMENSIONS: INCHES		CHK M.PERCHERKE 02FEB05	RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M.PERCHERKE 02FEB05	NAME	
0 PLC ±.01		PRODUCT SPEC	SIZE	
1 PLC ±.01		108-1973	CAGE CODE	
2 PLC ±.005		APPLICATION SPEC	DRAWING NO	
3 PLC ±.002		114-13038	RESTRICTED TO	
4 PLC ±.002		WEIGHT	A100779	
FINISH		CUSTOMER DRAWING	SCALE 4:1	
			SHEET 7 OF 24	
			REV M2	

PART NUMBER	ROWS	AC POWER				SIGNAL						POWER											
		P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	P15	P16
2-64501020-6	D C B A	PM PM PM PM				K J K J N N N N S S S S K J K J K K K K N N N N S S S S						PM PM PM PM PM PM PM PM PM PM PM PM											
4ACP + 24S + 12P																							

[illegible]4805 (3/11)

[illegible]

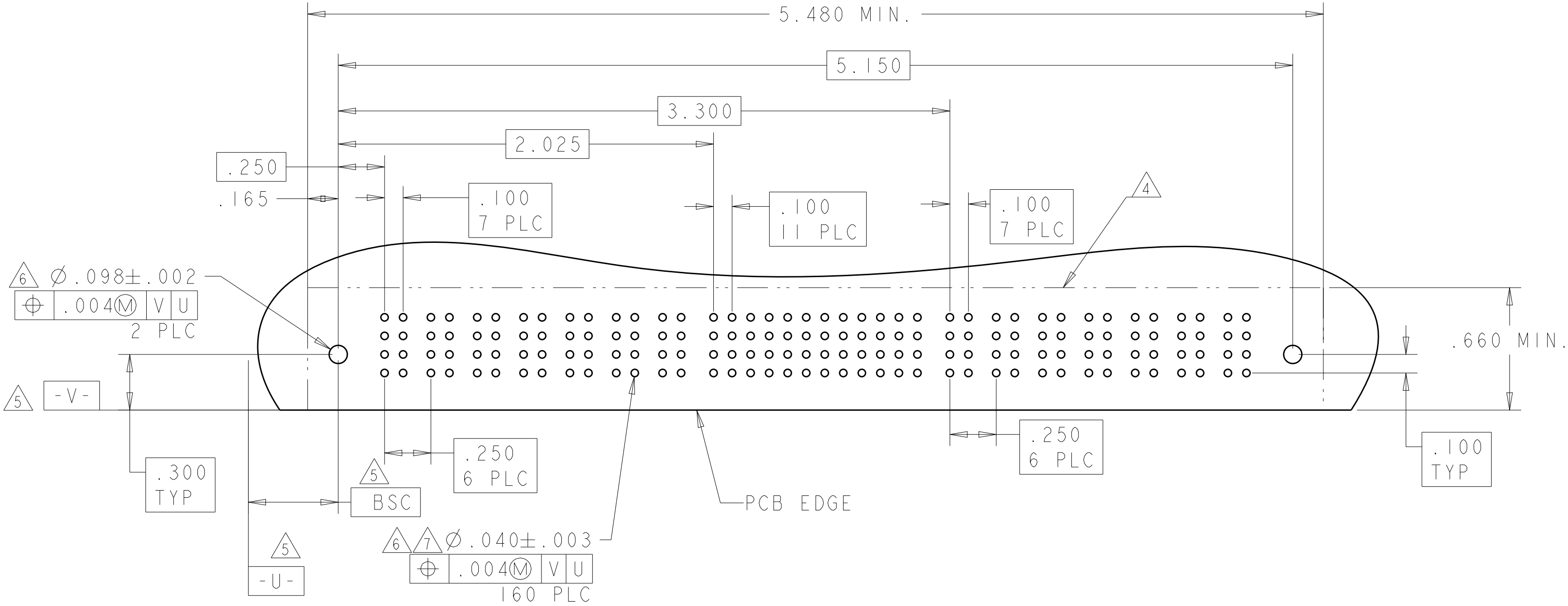
Technical drawing of a PCB layout for a 132 PLC. The drawing shows a rectangular board with a central array of 132 circular components arranged in 11 rows and 12 columns. Dimensions are provided in inches, including overall length (4.180 MIN), width (.165), and various spacing dimensions. Callouts include "24 PLC", "2 PLC", "132 PLC", "PCB EDGE", and "BCS". Surface finish requirements are specified with callouts 4, 5, and 6, including tolerances like $\phi .098 \pm .002$ and $\phi .040 \pm .003$.

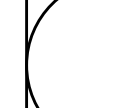
4805 (3/11)

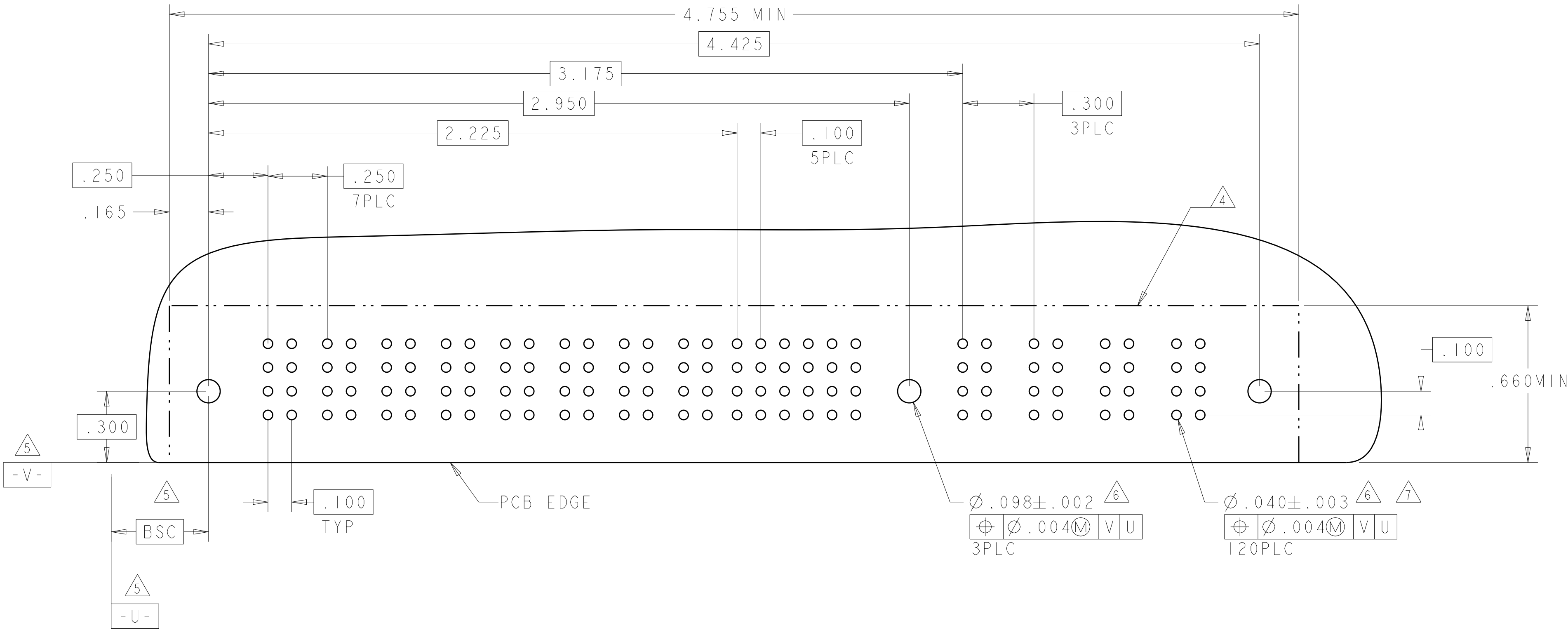
[illegible][illegible]4805 (3/11)

LOC	DIST	REVISONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER							SIGNAL												POWER										
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	7	8	9	10	11	12	P8	P9	P10	P11	P12	P13	P14				
3-6450120-4	D C B A									J	J	J	J	J	J	J	J	J	J	J	J											
										K	K	K	K	K	K	K	K	K	K	K	K									K	K	
										N	N	N	N	N	N	N	N	N	N	N	N									N	N	N
										S	S	S	S	S	S	S	S	S	S	S	S									S	S	S
7P + 48S + 7P																																



PART NUMBER	ROWS		POWER								SIGNAL							POWER				
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6		P9	P10	P11	P12	
4-6450120-2	D C B A										J	J	J	J	J	J						
											K	K	K	K	K	K						
											N	N	N	N	N	N						
											S	S	S	S	S	S						
8P + 24S + 1M + 4ACP																						



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DWN
R.GRZYBOWSKI
CHK
M.PERCHEKKE
APVD
M.PERCHEKKE

02FEB05
02FEB05
02FEB05

DIMENSIONS:
INCHES

0 PLC ±
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES #2°
FINISH

MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:
-

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
RIGHT ANGLE HEADER W/GUIDES ASSEMBLY
MULTI-BEAM XL

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=6450120

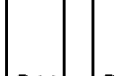
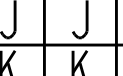
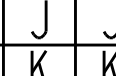
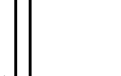
RESTRICTED TO
-

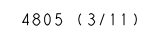
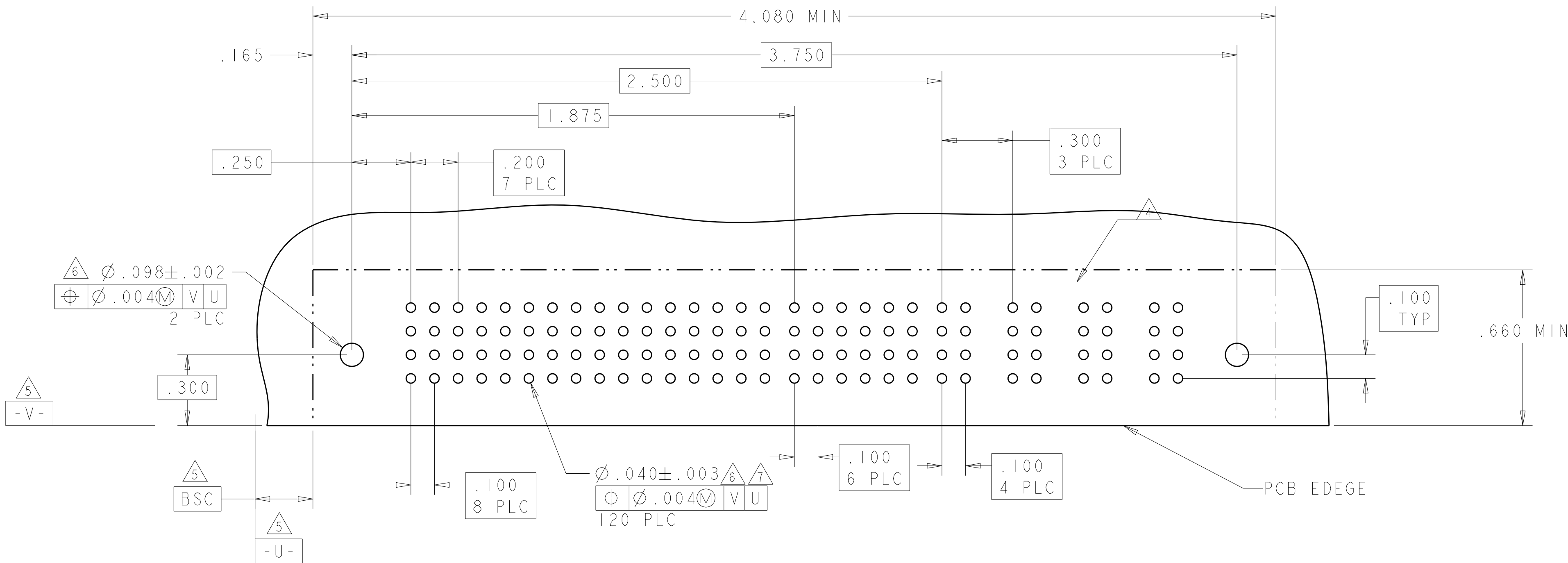
SCALE
4:1

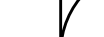
SHEET
11

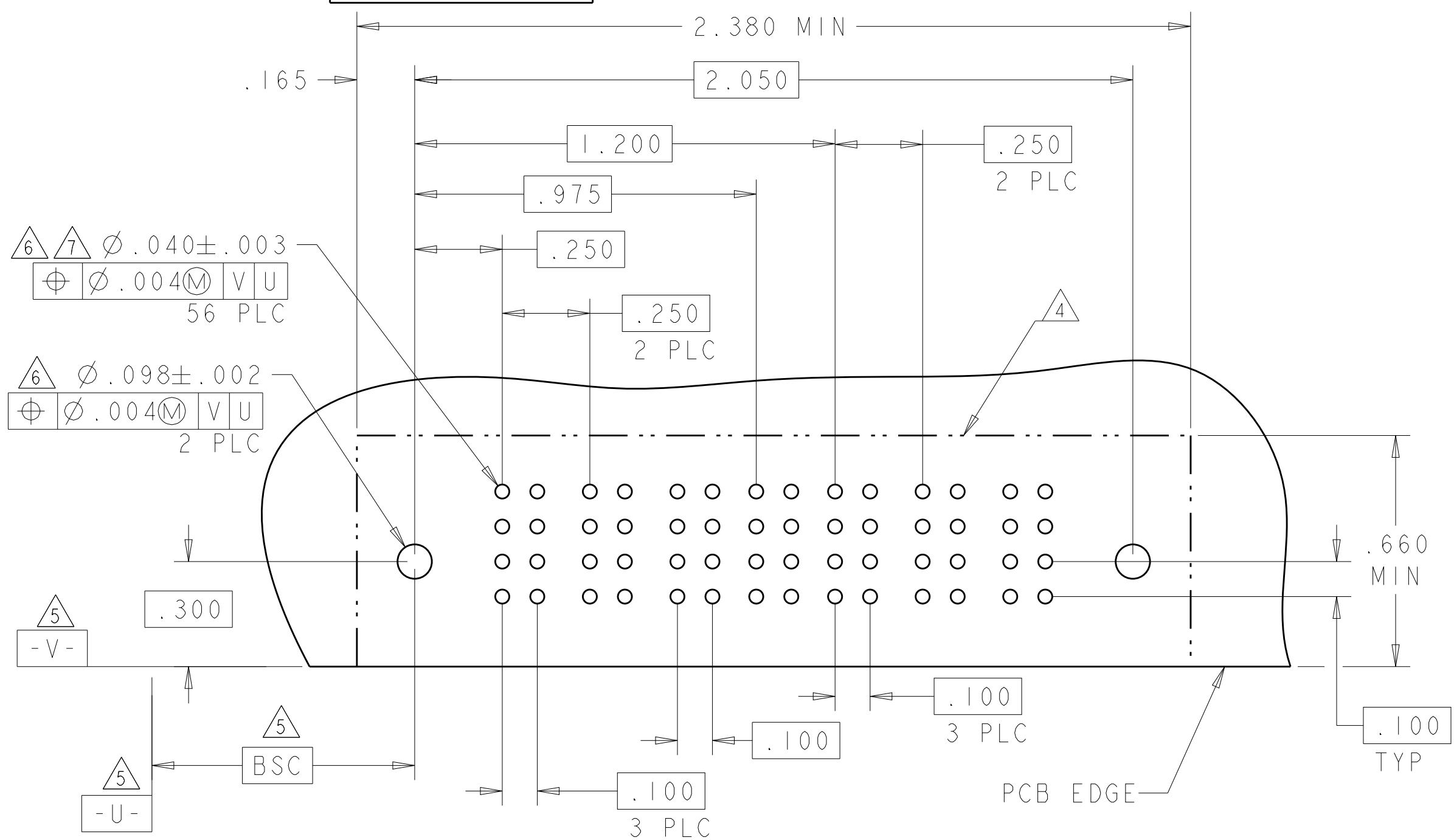
OF
24

REV
M2

PART NUMBER	ROWS		POWER								SIGNAL						POWER				
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6	P9	P10	P11	P12	
4-6450120-4	D C B A									J	J	J	J	J	J						
										K	K	K	K	K	K						
										N	N	N	N	N	N						
										S	S	S	S	S	S						
8P + 24S + 4ACP																					



PART NUMBER	ROWS		POWER			SIGNAL		POWER			
			P1	P2	P3	1	2	P4	P5	P6	
4-6450120-6	D					J	J				
	C					K	K				
	B					N	N				
	A					S	S				
3P + 8S + 3P											



2.280 MIN.

1.350

.725

.250

.100
4 PLC

Ø .040 ± .003
56 PLC.

.100 TYP.

4

.660 MIN.

.300

5
-V-

.165

5
BSC

.100
5 PLC.

.250

.250

Ø .098 ± .002
2 PLC.

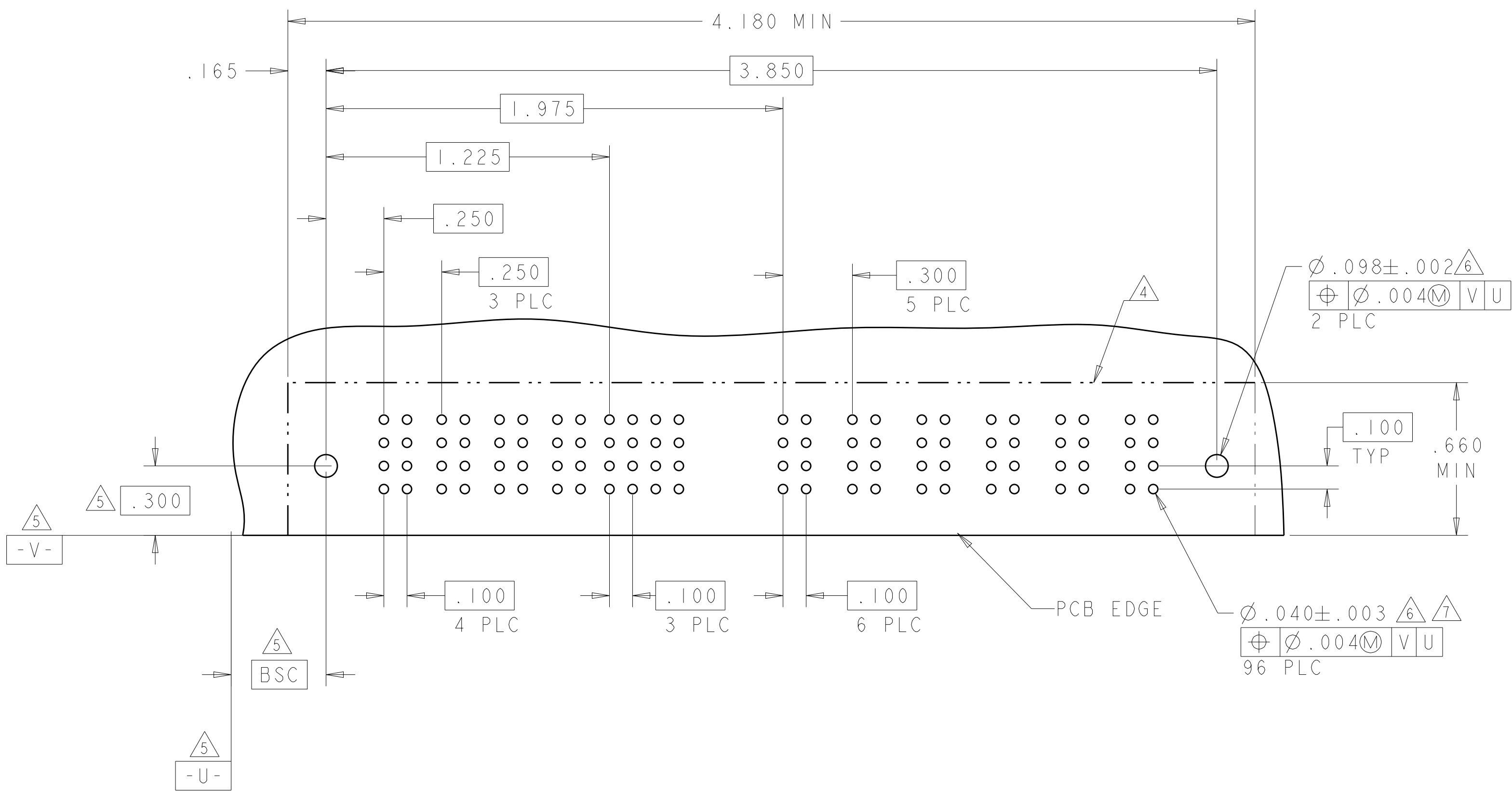
PCB EDGE

5
-U-

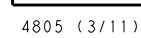
1.950

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. GRZYBOWSKI 02FEB05 CHG. M. PERCHERKE 02FEB05 APPR. M. PERCHERKE 02FEB05		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±0°		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038	
MATERIAL -		FINISH -		SIZE CAGE CODE DRAWING NO RESTRICTED TO A100779C6450120 -	
		WEIGHT -		SCALE 4:1 SHEET 13 OF 24 REV M	
		CUSTOMER DRAWING			

PART NUMBER	ROWS		POWER				SIGNAL				POWER										
			P1	P2	P3	P4	I	2	3	4	P5	P6	P7	P8	P9	P10	P11				
5-6450120-0	D		PM	PM	PM	PM	J	J	J	J											
	K						K	K	K												
	N						N	N	N												
	S						S	S	S												
A	HD																				
4P + 16S + TACP																					



THIS DRAWING IS A CONTROLLED DOCUMENT.										DWN Z GRZYBOWSKI		02FE805				TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:				CHK M PERCERKE		02FE805		NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL							
						EVALD M PERCERKE		02FE805									
						PRODUCT SPEC		SIZE CAGE CODE DRAWING NO									
						108-1973											
						APPLICATION SPEC											
						114-13038											
MATERIAL		FINISH				WEIGHT		A100779		C=6450120		RESTRICTED TO					
-	-	-				CUSTOMER DRAWING		SCALE 4:1		SHEET 14		OF 24		REV M2			



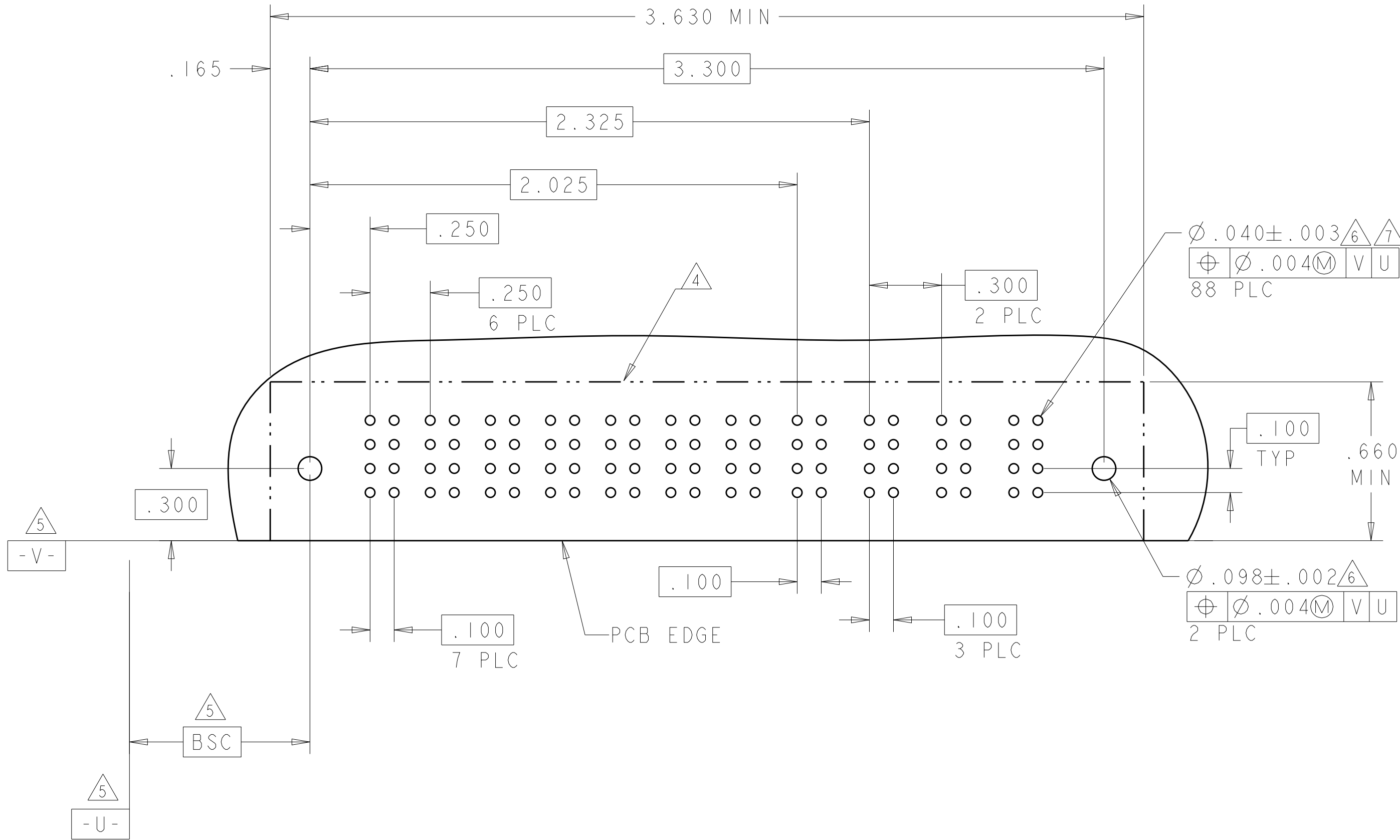
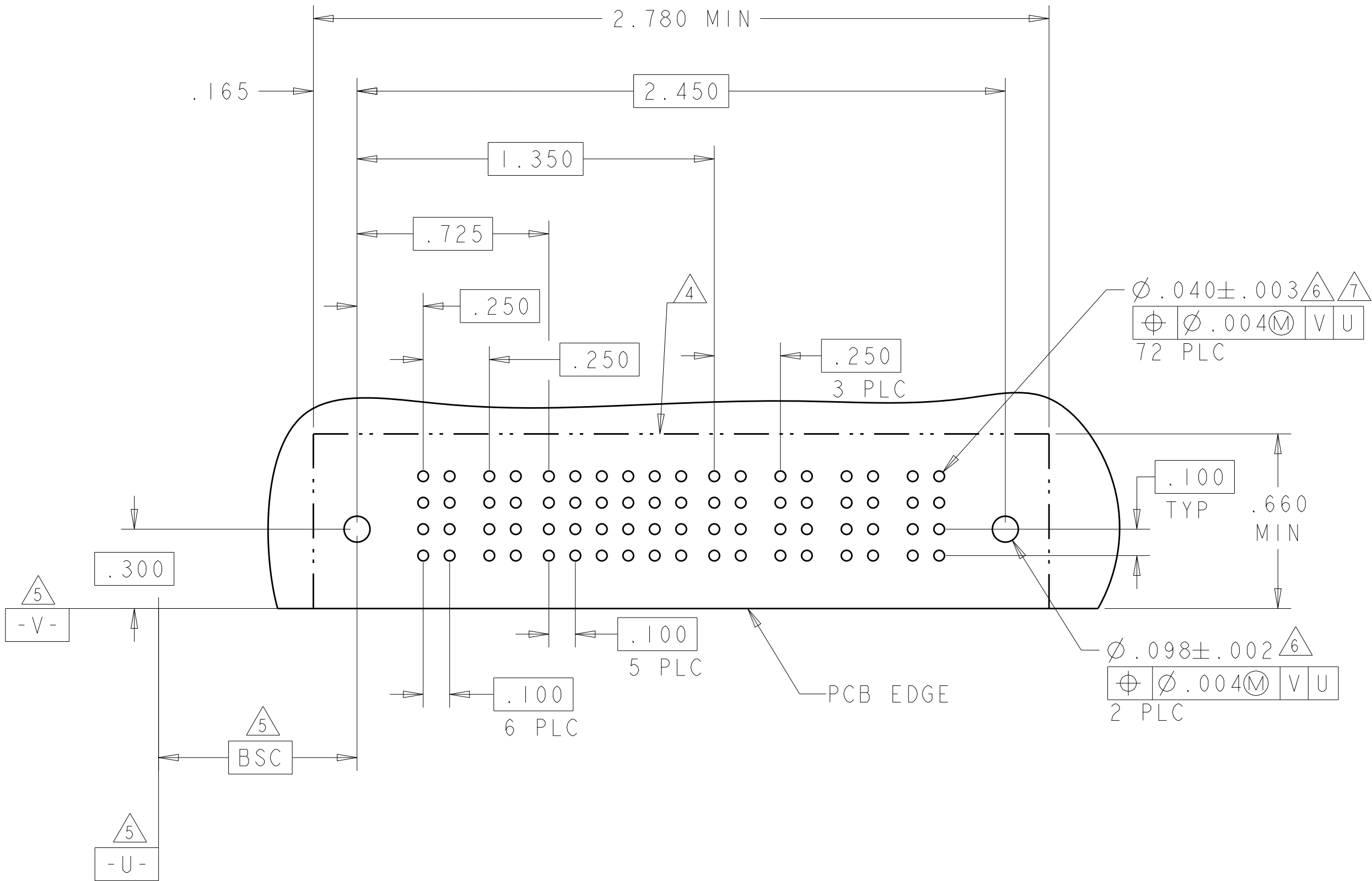
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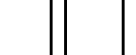
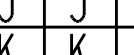
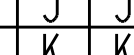
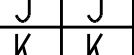
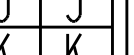
4805 (3/11)

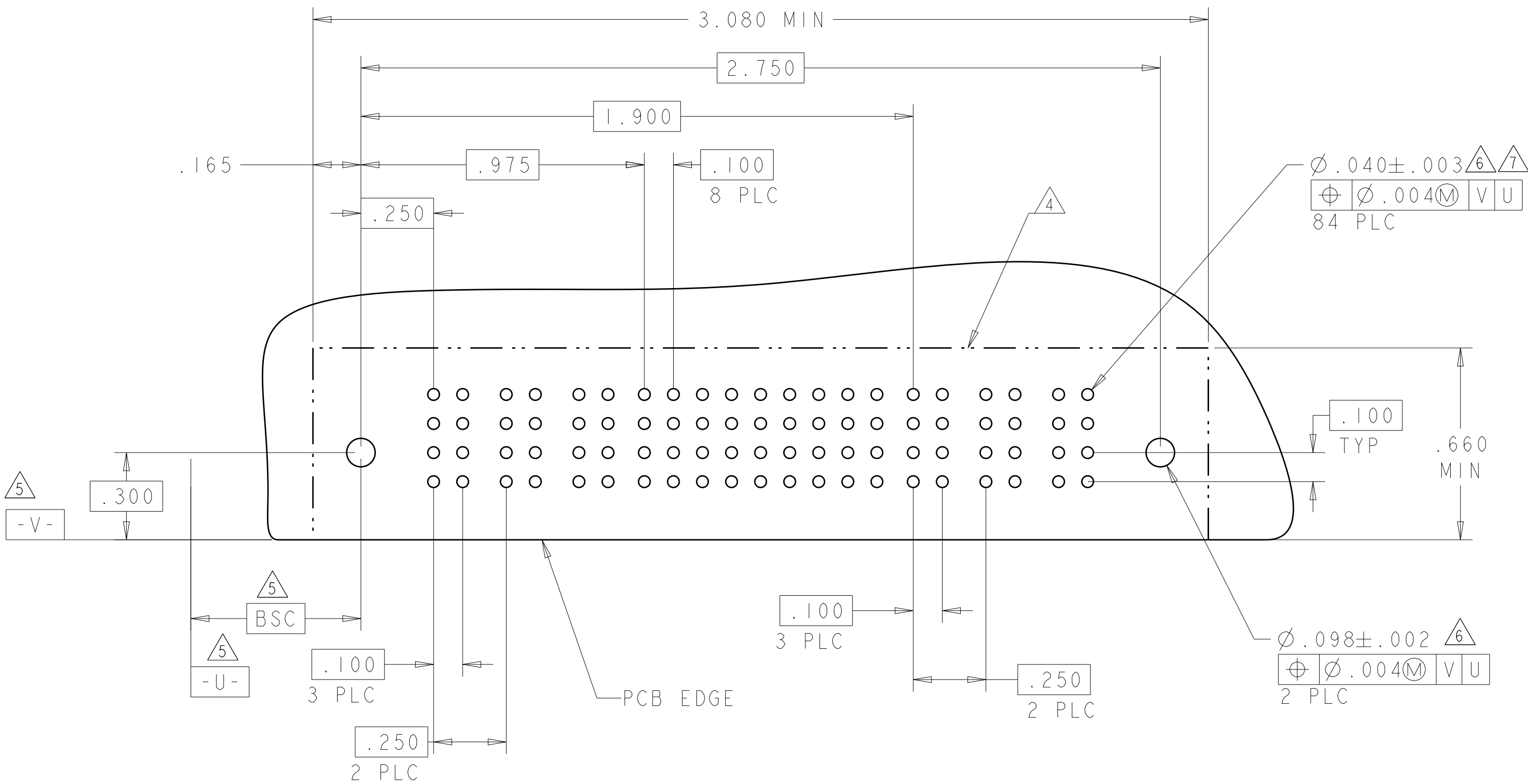
LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

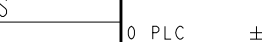
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5-6450120-3	D		PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	
	C				K	K	K	K	K	K					
	B				N	N	N	N	N	N					
	A	HD			S	S	S	S	S	S					HD
2P + 24S + 4P															

PART NUMBER	ROWS		POWER							SIGNAL		POWER			
			P1	P2	P3	P4	P5	P6	P7	1	2	P8	P9	P10	
5-6450120-5	D		PM	PM	PM	PM	PM	PM	J	J	PM	PM	PM		
	C								K	K					
	B								N	N					
	A	HD							S	S				HD	
7P + 8S + 3ACP															



PART NUMBER	ROWS		POWER			SIGNAL									POWER			
			P1	P2	P3	1	2	3	4	5	6	7	8	9	P4	P5	P6	
5-6450120-7	D C B A	 	 	 	 									 	 	 	 	
					J	J	J	J	J	J	J	J	J					
					K	K	K	K	K	K	K	K	K					
					N	N	N	N	N	N	N	N	N					
			S	S	S	S	S	S	S	S	S	S						
3P + 36S + 3P																		

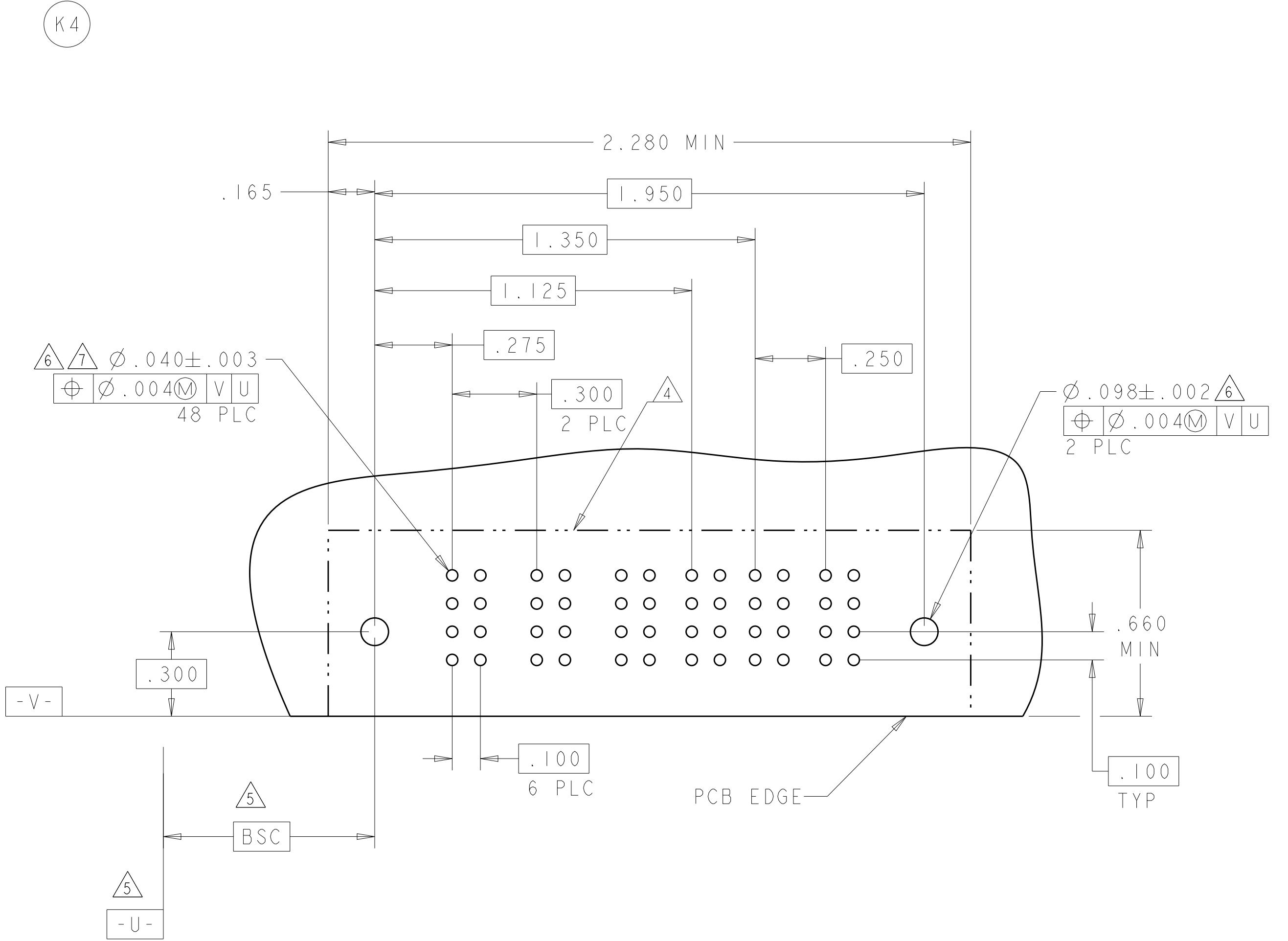
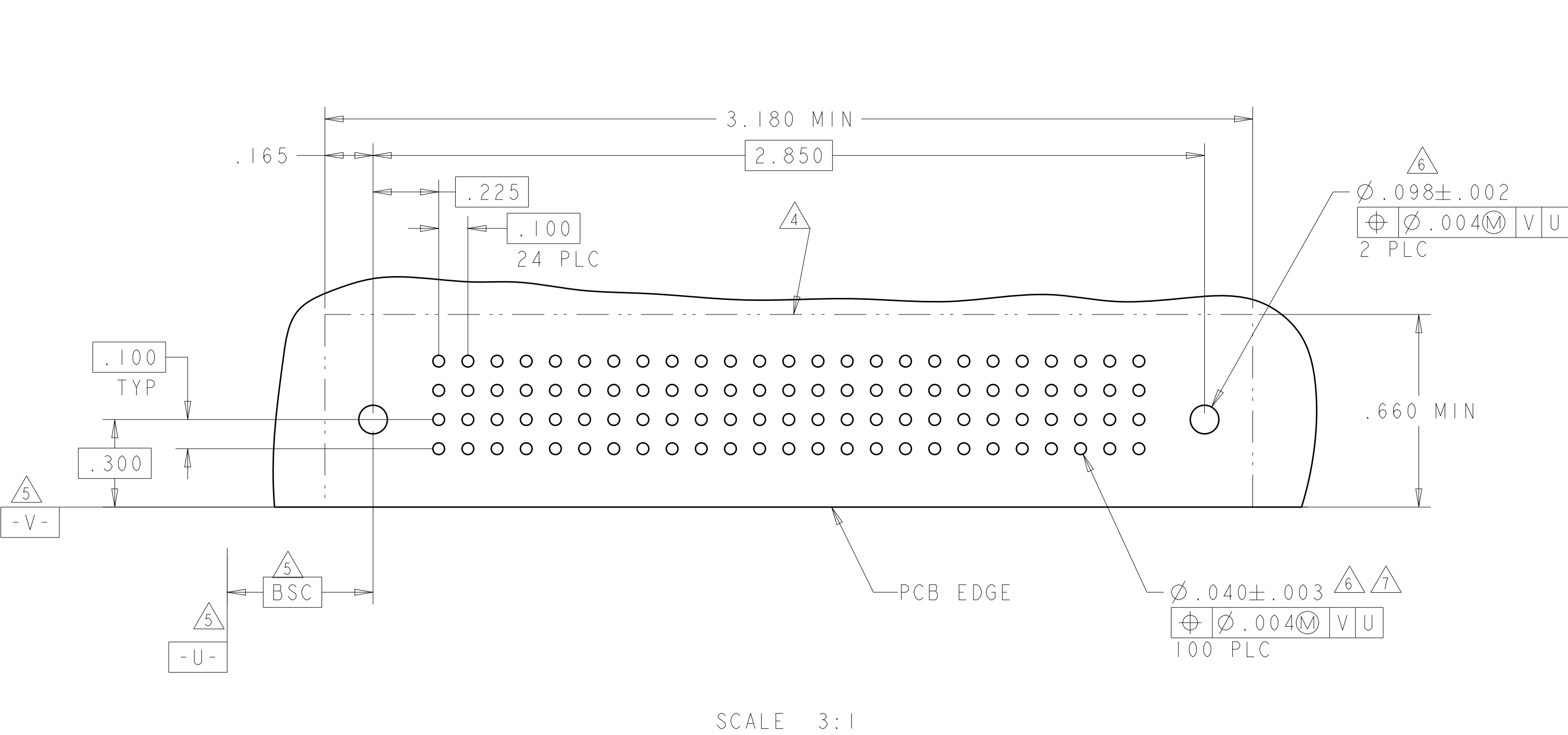
$$3P + 36S + 3P$$


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI		02FEB05	
DIMENSIONS: INCHES		CWN M. PERCZERKE		02FEB05	
		APVD M. PERCZERKE		02FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		PRODUCT SPEC		-	
0 PLC ±: 1 PLC ±: 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES		108-1973		-	
FINISH		APPLICATION SPEC		-	
-		114-13038		-	
-		WEIGHT		-	
-		A100779		-	
-		C6450120		-	
-		CUSTOMER DRAWING		-	
-		SCALE		4:1	
-		SHEET		18 of 24	
-		REV		M2	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		SIGNAL																									
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	
5-6450120-8	D C B A		J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J		
			K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K		
			N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N		N
			S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S		
100S																												

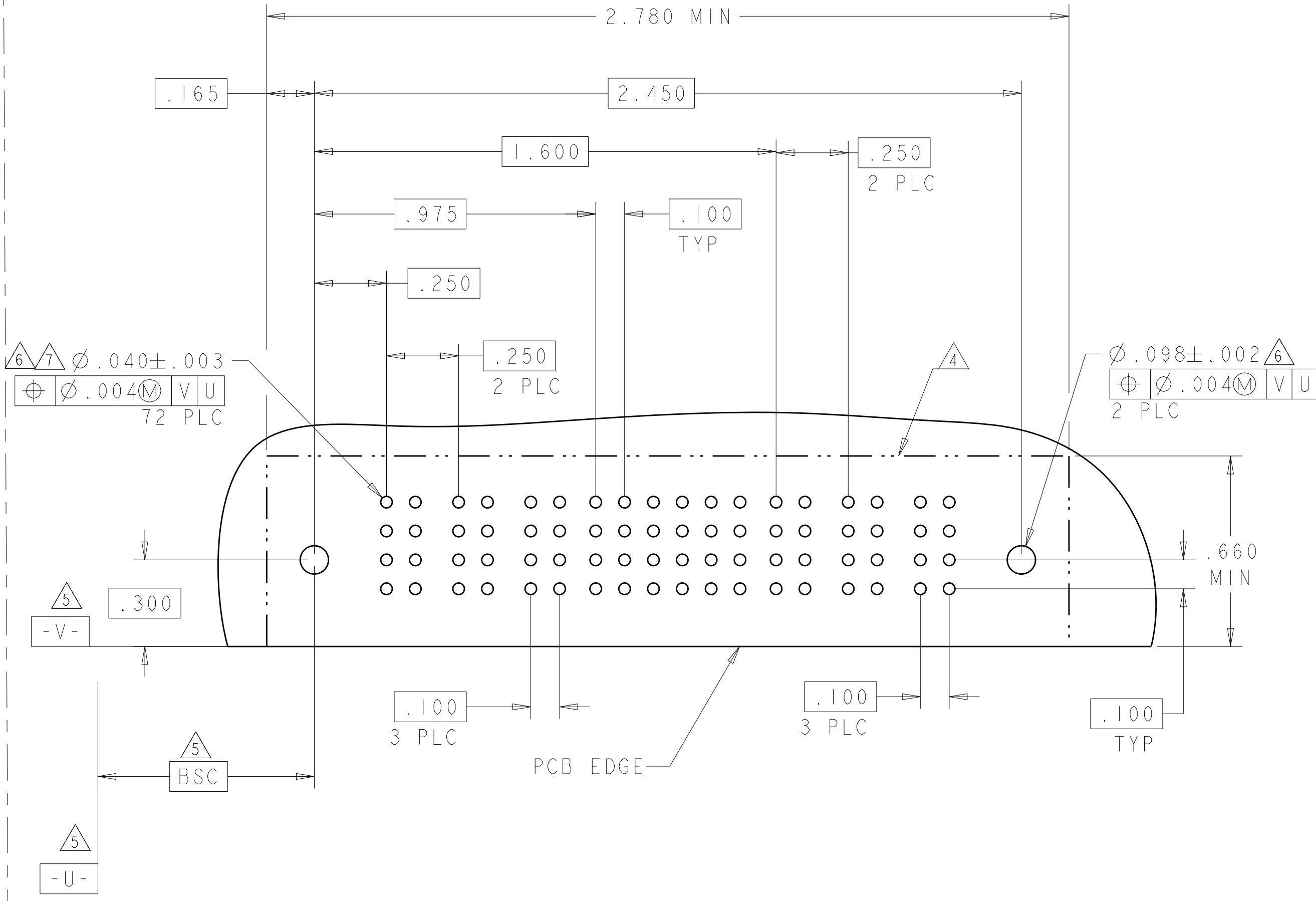
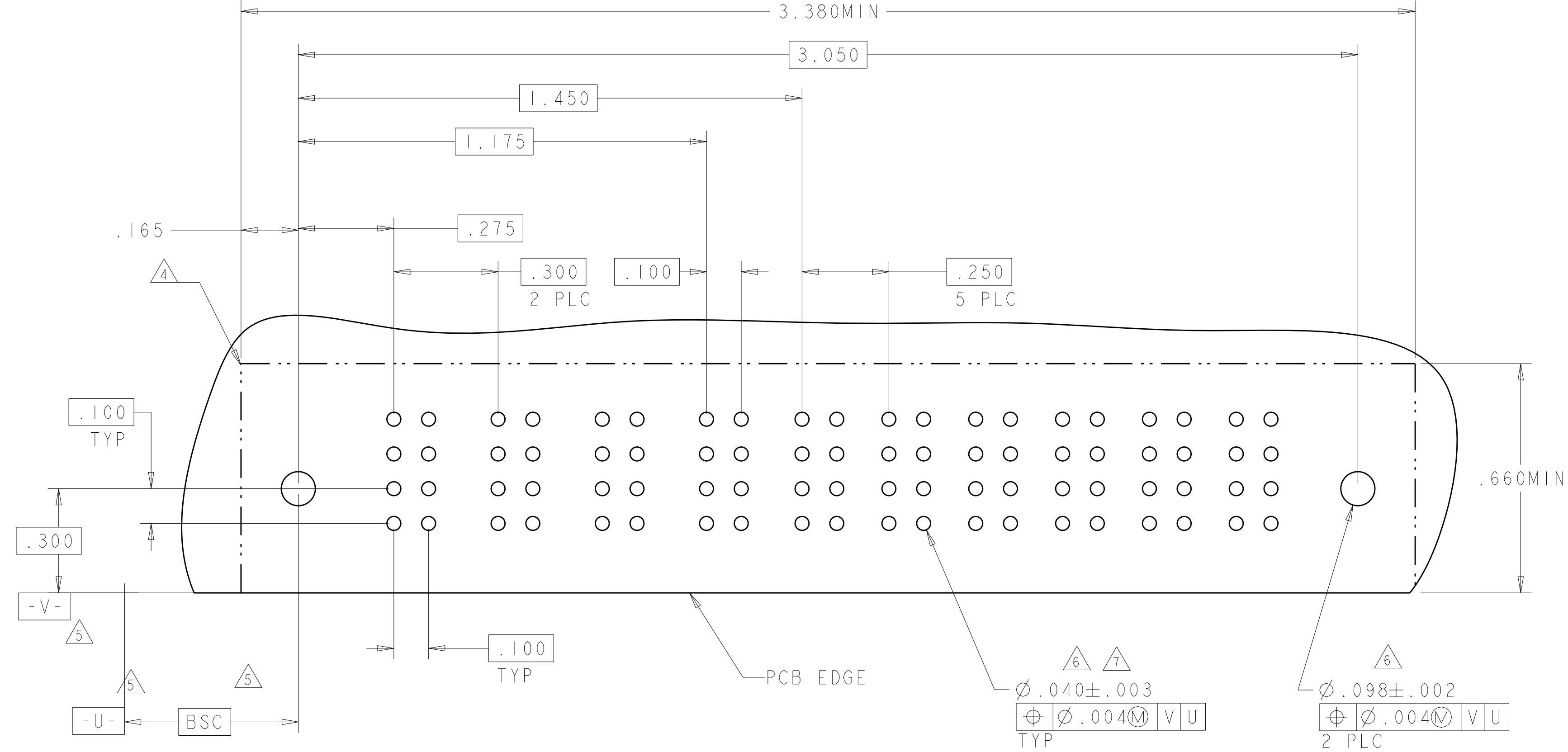
PART NUMBER	ROWS		POWER			SIGNAL		POWER		
			P1	P2	P3	1	2	P4	P5	
5-6450120-9	D C B A									
					J	J				
					K	K				
					N	N				
3ACP + 8S + 2P			H		S					



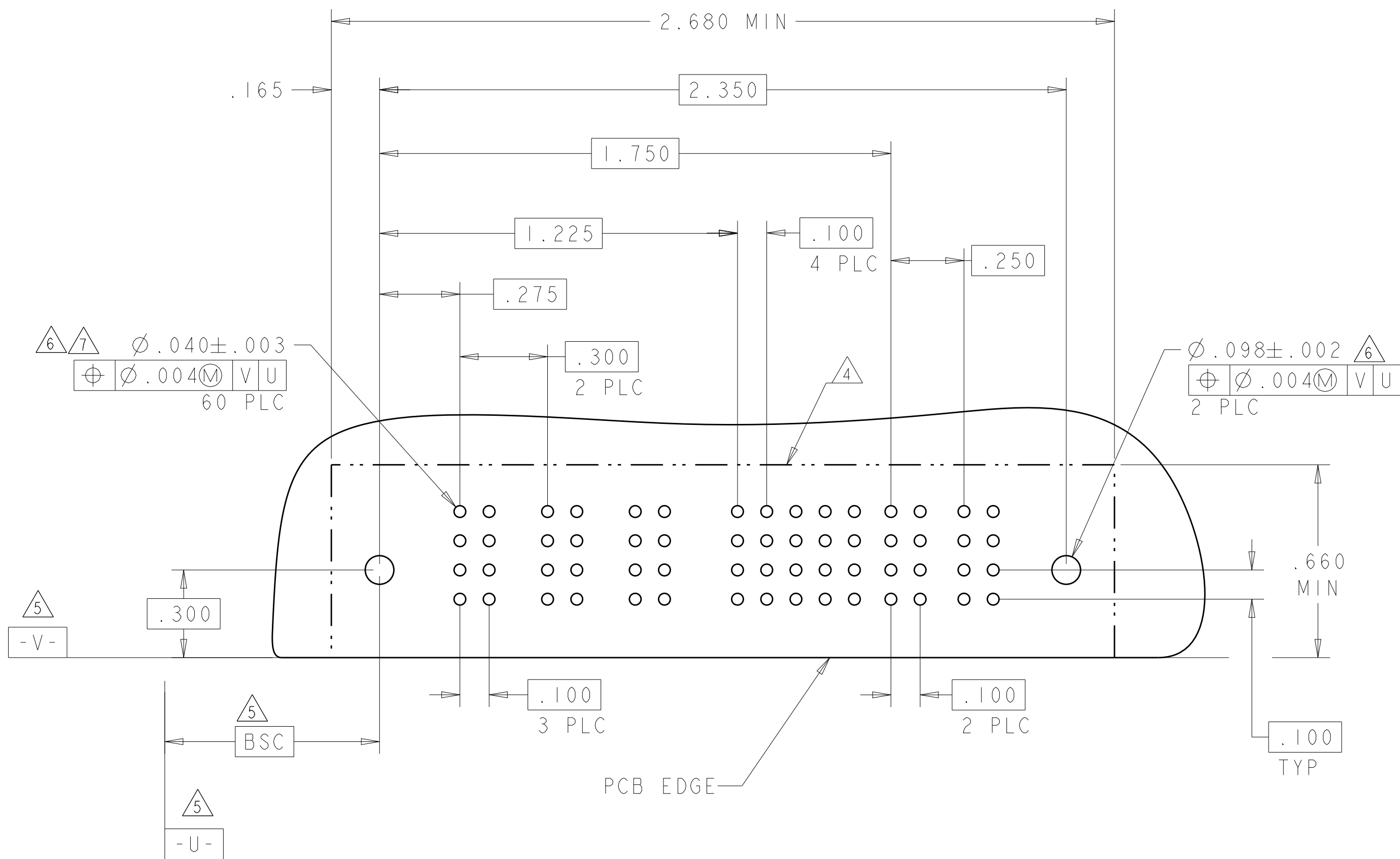
LOC	DIST	REVISIONS				
ES	00	P	LTR	DESCRIPTION	DATE	DWN
		-		SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER			SIGNAL		POWER							
			P1	P2	P3	1	2	P4	P5	P6	P7	P8	P9		
6-6450120-0	D C B A		PM	PM	PM	J	J	PM	PM	PM	PM	PM	PM		
						K	K								
						N	N								
						H	S								
3ACP + 8S + 6P		HD													

PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	
6-6450120-1	D C B A		PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	
						K	K	F	F	K	K				
						N	N	G	G	N	N				
						S	S	S	S	S	S				
3P + 24S + 3P		HD													HD

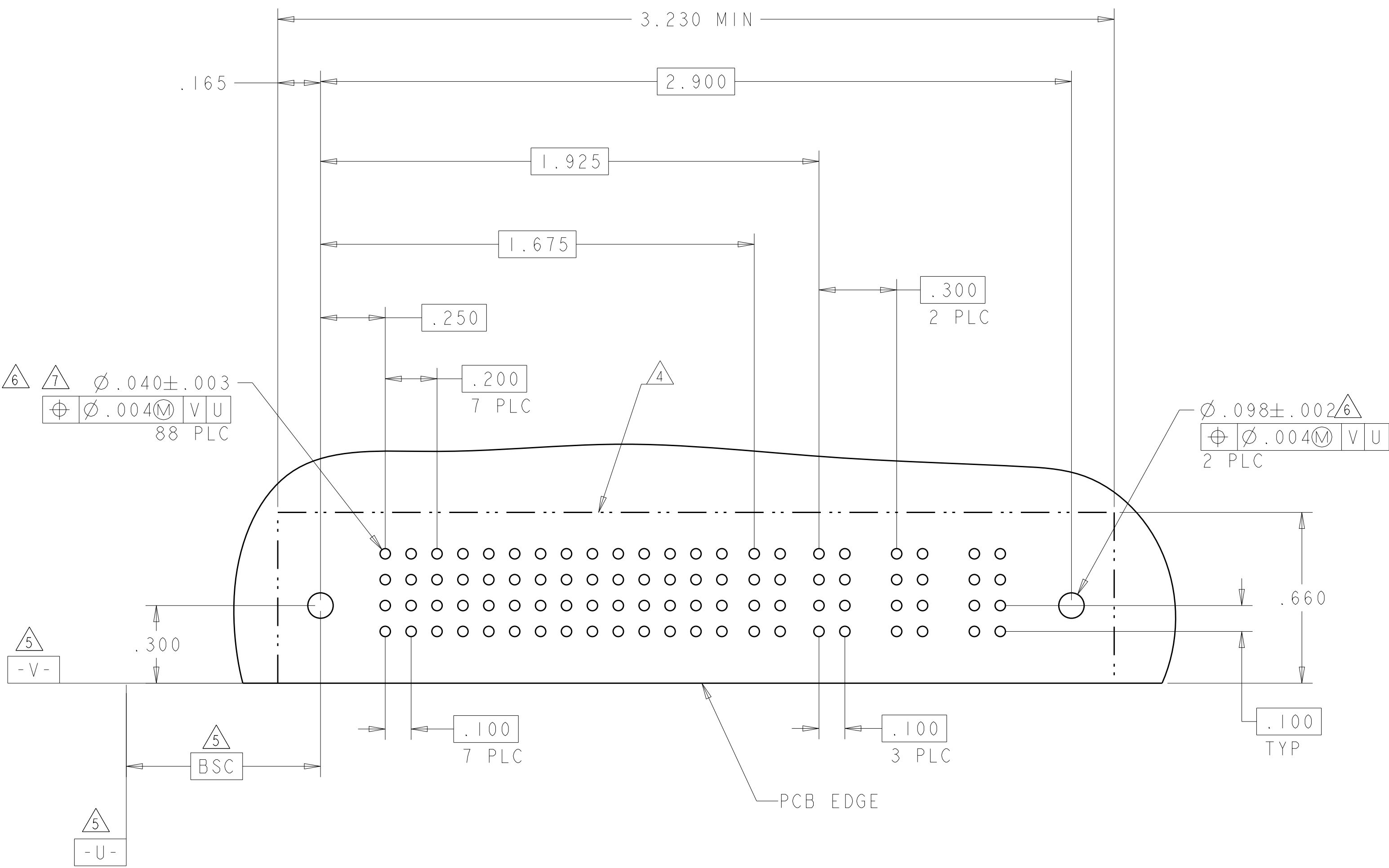


PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5		
6-6450120-5	D C B A	 HD1	 PM	 PM	 PM		 J	 J	 J	 J	 J		 PM	 PM	 HD
3ACP + 24S + 2P															

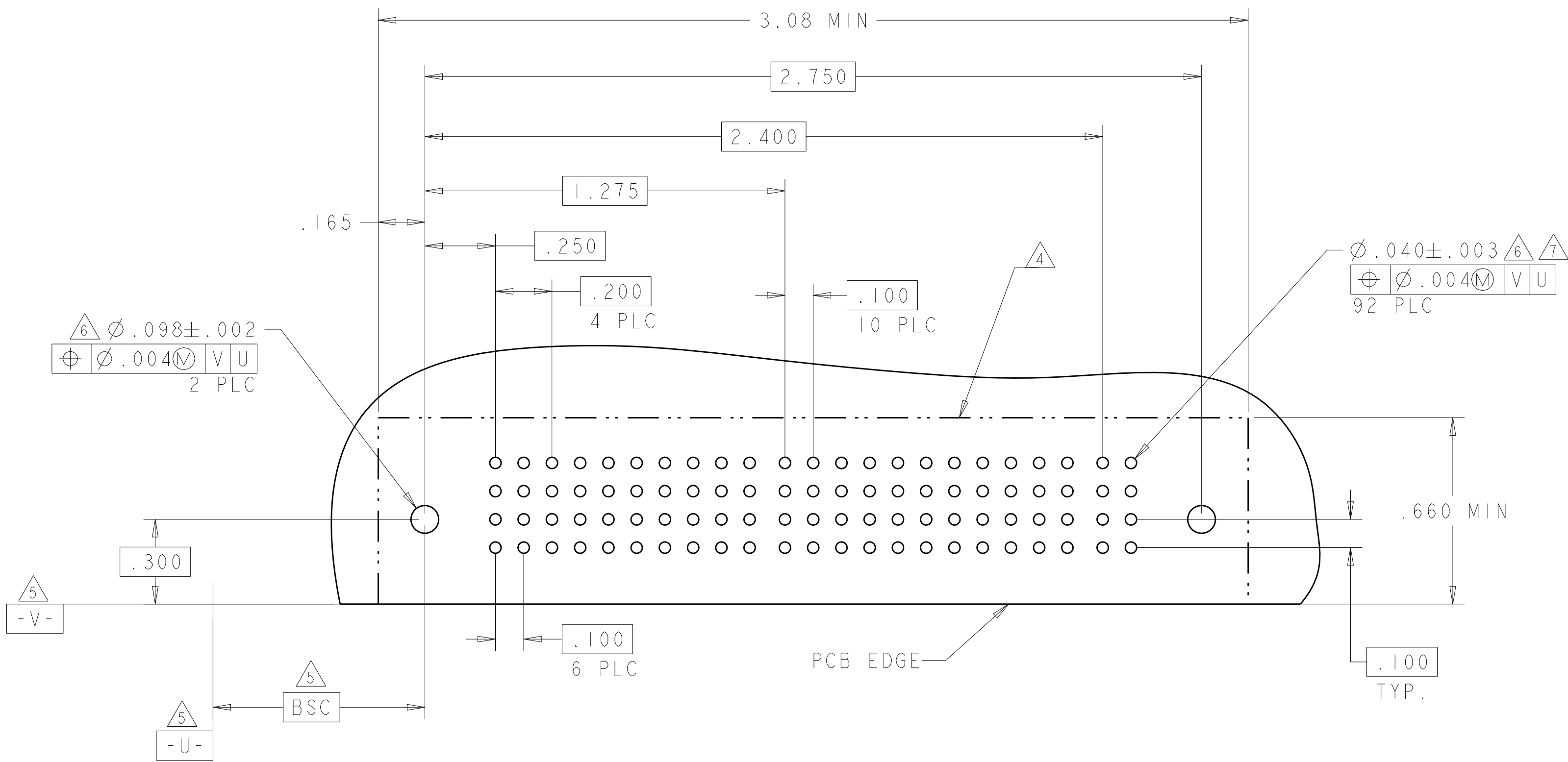
4805 (3/11)

PART NUMBER	ROWS		POWER							SIGNAL		POWER			
			P1	P2	P3	P4	P5	P6	P7	1	2	P8	P9	P10	
6-6450120-7	D C B A		PM	PM	PM	PM	PM	PM	PM	E	E	PM	PM	PM	
										F	F				
										G	G				
										H	H				
7HDP + 8S + 3ACP															

L5

4805 (3/11)

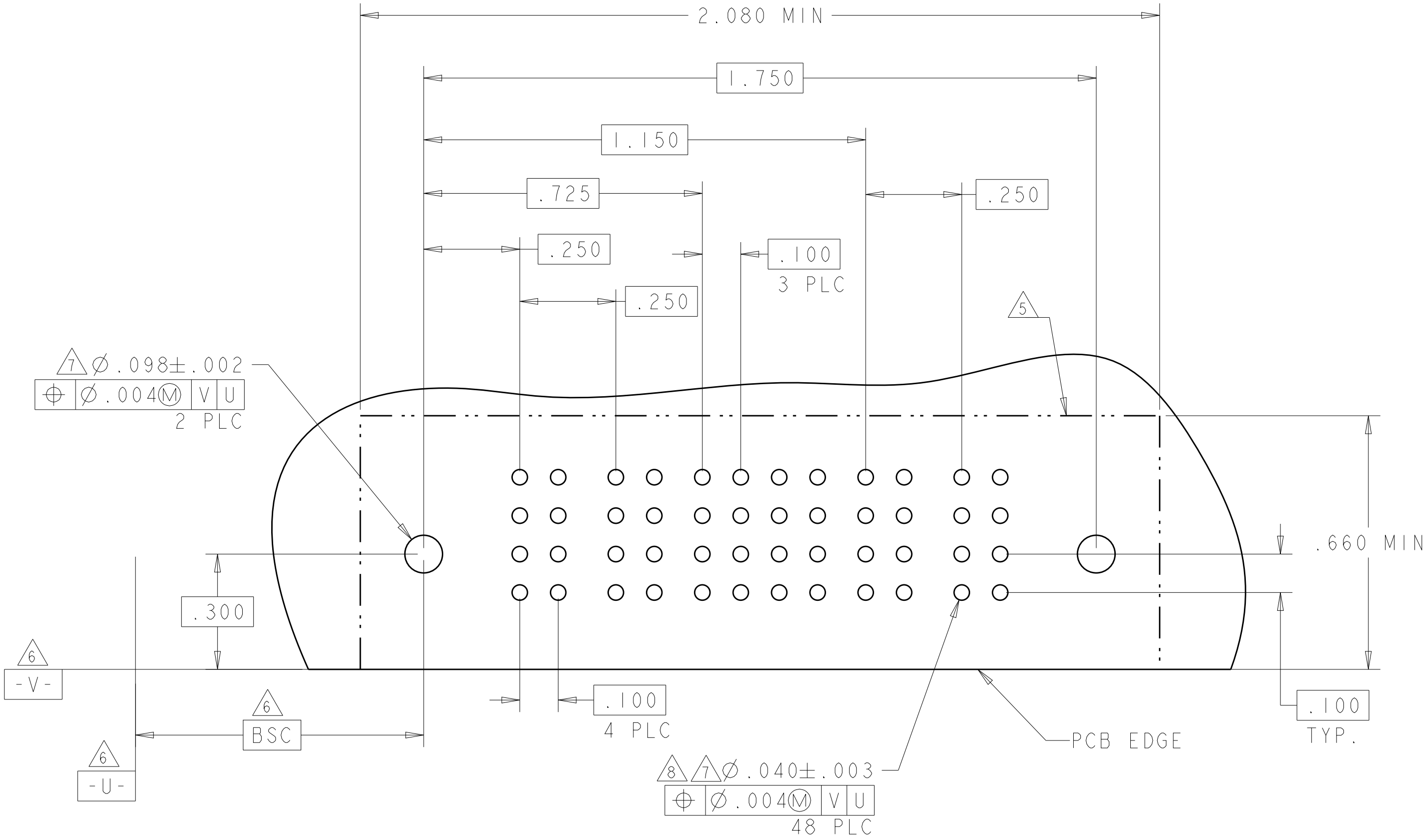
PART NUMBER	ROWS		POWER					SIGNAL											POWER			
			P1	P2	P3	P4	P5	1	2	3	4	5	6	7	8	9	10	11	P6			
7-6450120-0	D		PM	PM	PM		PM	J		J		J		J		E		F		F	PM	
	G							N		N		N		K	F		F					
	H							H	H	H	H	H	S	S	H		N		H			
5P + 44S + 1P		HD																				HD

4805 (3/11)

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

M2

PART NUMBER	ROWS		POWER		SIGNAL				POWER		
			P1	P2	1	2	3	4	P3	P4	
7-6450120-1	D		PM	PM	E	E	E	E	PM	PM	
	C				F	F	F	F			
	B				N	N	N	N			
	A				H	H	H	H			
2P + 16S + 2P											



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02FEB05	TE Connectivity	
DIMENSIONS: INCHES		CHK M.PERCHEKKE	02FEB05		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M.PERCHEKKE	02FEB05	NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
	0 PLC ±"	PRODUCT SPEC		SIZE A100779	
	1 PLC ±.01	APPLICATION SPEC		CAGE CODE C=6450120	
	2 PLC ±.01	FINISH		RESTRICTED TO	
MATERIAL -		WEIGHT -		SCALE 4:1	
CUSTOMER DRAWING		SHEET 24		OF 24	
				REV M2	