

## SPECIFICATION FOR APPROVAL

Customer
Description DC FAN
Part NoR E V
Delta Model No. PFC1248DE-F00 REV. 02
Sample Issue No.
Sample Issue Date NOV.21.2007
•
PLEASE SEND ONE COPY OF THIS SPECIFICAITON BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGMENT.
APPROVED BY:
DATE :

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE
TAOYUAN SHIEN, TAIWAN, R.O.C.

TEL:886-(0)3-3591968 FAX:886-(0)3-3591991 DELTA ELECTRONICS, INC. 252, SHANG YING ROAD, KUEI SAN TAOYUAN HSIEN 333, TAIWAN, R. O. C.

# SPECIFICATION FOR APPROVAL

TEL: 886-(0)3-3591968 FAX: 886-(0)3-3591991

Customer:		
Description: DC FAN		
Customer P/N:	REV:	
Delta Model NO.: PFC1248DE-F00		
Sample Rev: 02	Issue NO:	
Sample Issue Date: NOV.21.2007	Quantity:	

#### 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN. THE FAN MOTOR IS WITH TWO PHASES AND EIGHT POLES.

#### 2. CHARACTERS:

ITEM	DESCRIPTION	
RATED VOLTAGE	48 VDC	
OPERATION VOLTAGE	30.0 - 56.0 VDC	
INPUT CURRENT	1.00 (MAX. 1.20 ) A	
INPUT POWER	48.0 (MAX. 57.6) W	
SPEED	5500 R.P.M. (REF.)	
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	7.16 (MIN. 6.444) M <sup>3</sup> /MIN. 252.85 (MIN. 227.565) CFM	
MAX.AIR PRESSURE (AT ZERO AIRFLOW)	35.877 (MIN. 29.061 ) mmH <sub>2</sub> 0 1.412(MIN. 1.144) inchH <sub>2</sub> 0	
ACOUSTICAL NOISE (AVG.)	66.5 (MAX. 70.5) dB-A	
INSULATION TYPE	UL: CLASS A	

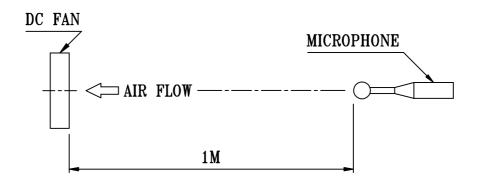
(continued)

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	!	
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)	
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)	
EXTERNAL COVER	OPEN TYPE	
LIFE EXPECTANCE	70,000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.	
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE	
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR.	
LEAD WIRE	UL 1007 AWG #24 BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) BULE WIRE FREQUENCY(-F00) YELLOW WIRE CONTROL(-PWM)	
	<u> </u>	

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
  - 2. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
  - 3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3. MECHANICAL:	
3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
<b>△3-5.</b> WEIGHT	380 GRAMS
4. ENVIRONMENTAL:	
4-1. OPERATING TEMPERATURE	10 TO +60 DEGREE C
4-2. STORAGE TEMPERATURE	40 TO +75 DEGREE C
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH
5. PROTECTION:	
5-1. LOCKED ROTOR PROTECTION	
IMPEDANCE OF MOTOR WINDING PROTE HOURS OF LOCKED ROTOR CONDITION	
5-2. POLARITY PROTECTION	
BE CAPABLE OF WITHSTANDING IF RE	VERSE CONNECTION FOR POSITIVE

### 6. RE OZONE DEPLETING SUBSTANCES:

AND NEGATIVE LEADS.

6-1. NO CONTAINING PBBs, PBB0s, CFCs, PBBEs, PBDPEs AND HCFCs.

## 7. PRODUCTION LOCATION

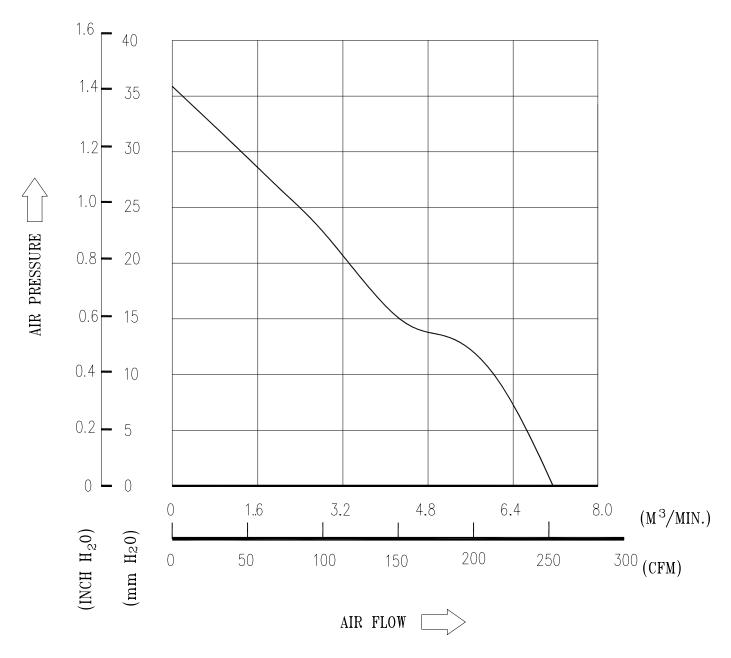
7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND OR TAIWAN.

DADE NO.

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8. P & Q CURVE:



\* TEST CONDITION: INPUT VOLTAGE ---- OPERATION VOLTAGE TEMPERATURE ---- ROOM TEMPERATURE HUMIDITY ----- 65%RH

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PART NO:

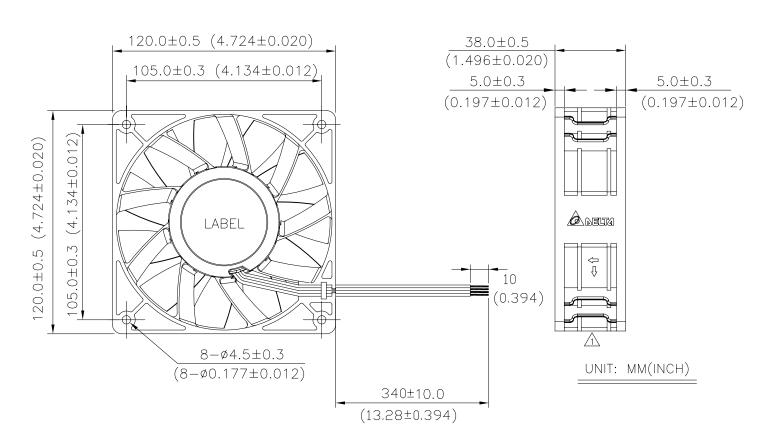
DELTA MODEL: PFC1248DE-F00

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#### 9. DIMENSION DRAWING:

### ⚠ LABEL:





NOTE: UL 1007 AWG #24

BLACK WIRE NEGATIVE(-)
RED WIRE POSITIVE(+)

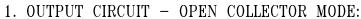
BULE WIRE FREQUENCY(-F00)
YELLOW WIRE CONTROL(-PWM)

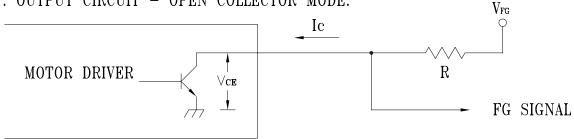
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PART NO:

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10. FREQUENCY GENERATOR (FG) SIGNAL:





**CAUTION:** 

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

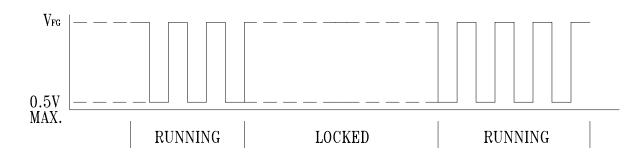
 $V_{CE}$  (sat)=0.5V MAX.

 $V_{FG}=56.0V$  MAX.

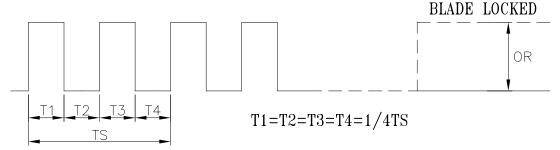
 $I_c = 5 \text{mA MAX}.$ 

 $R \ge V_{FG} / I_{C}$ 

3. FREQUENCY GENERATOR WAVEFORM:



FAN RUNNING FOR 8/2 POLES



N=R.P.M

TS=60/N(SEC)

\*VOLTAGE LEVEL AFTER BLADE LOCKED

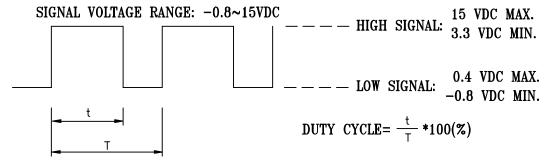
\*8/2 POLES

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#### 11. PWM CONTROL SIGNAL:

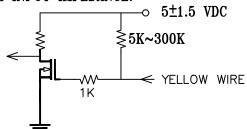


- THE FREQUENCY FOR CONTROL SINGAL OF THE FAN SHALL BE ABLE TO ACCEPT A 30HZ~300 KHZ.
- THE PREFERRED OPERATING POINT FOR THE FAN IS 25K HZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT 25K HZ 30% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .

#### 12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=25KHZ)

	DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A) TYP.
	100	5500	1.00
<b>∕</b> 2\	20	1650	0.09
	0	1600	0.09

#### 13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROLL INPUT IS LEFT UNCONNECTED.

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# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$  or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009