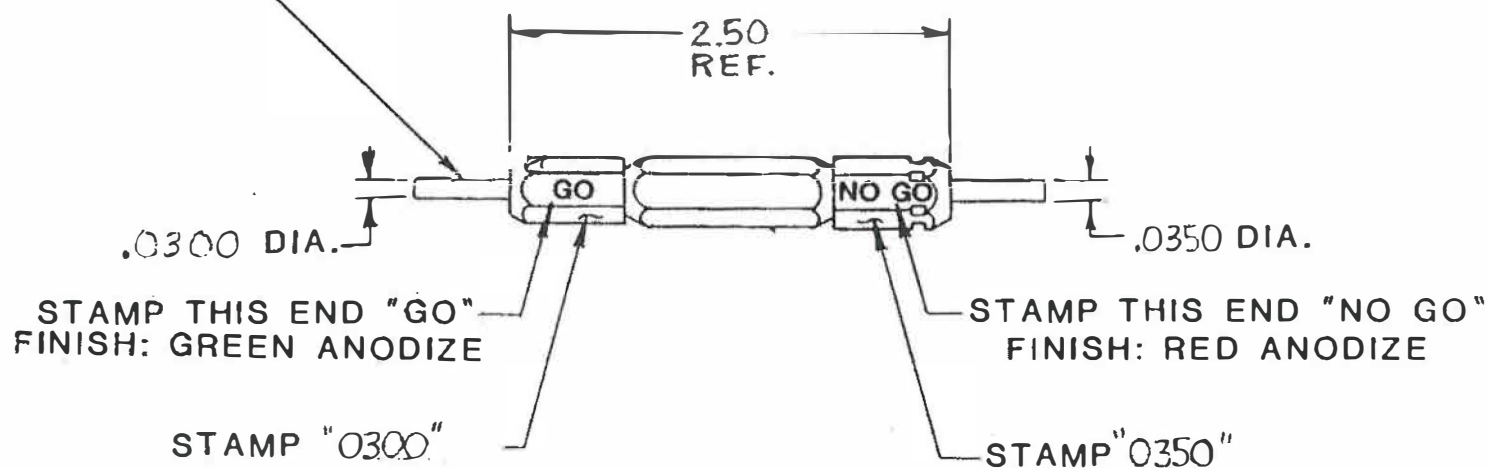


UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

| REVISIONS |         |               |         |             |
|-----------|---------|---------------|---------|-------------|
| REV. SYM. | ECO NO. | DESCRIPTION   | BY DATE | APP'D. DATE |
| A         | X       | ORIG. RELEASE |         |             |

GAGE PIN-TYP.



|            |                                                                                                                                                                                                                                                    |            |             |                                                                                                                                                     |        |
|------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| MAT'L./BK. | ITEM                                                                                                                                                                                                                                               | PART NO.   | REQ'D.      | DESCRIPTION/REMARKS                                                                                                                                 |        |
|            | DRN. E. DIAZ                                                                                                                                                                                                                                       | DATE 10/13 |             |  DANIELS MANUFACTURING CORP.<br>ORLANDO, FLORIDA<br>ITEM 11551 |        |
|            | CHK'D.                                                                                                                                                                                                                                             | DATE       |             |                                                                                                                                                     |        |
| HEAT TREAT | APP'D.                                                                                                                                                                                                                                             | DATE       | TITLE       | GAGE GO/NO-GO<br>(REF. 2043-6 TOLL)                                                                                                                 |        |
|            | APP'D.                                                                                                                                                                                                                                             | DATE       |             |                                                                                                                                                     |        |
| FINISH     | Unless otherwise specified<br>TOLERANCE<br>Fractions $\pm \frac{1}{32}$ Angles $\pm \frac{1}{2}^\circ$<br>Decimals<br>.X: $\pm .020$ - .XX: $\pm .010$<br>.XXX: $\pm .005$ - .XXXX: $\pm .0005$<br>REMOVE BURRS & BREAK<br>SHARP EDGES .025 - .015 |            | WHERE USED: | SUPERSEDES                                                                                                                                          |        |
|            |                                                                                                                                                                                                                                                    |            | SIZE A      | SCALE NTS                                                                                                                                           |        |
|            |                                                                                                                                                                                                                                                    |            | POSTING     | P/N                                                                                                                                                 |        |
|            |                                                                                                                                                                                                                                                    |            |             | G471-ENV                                                                                                                                            | REV. A |