

Technical drawing of a pin. The front view (left) shows a circular cross-section with a central hole. The outer diameter is dimensioned as $\phi.117 \pm .003$. The inner diameter is dimensioned as $\phi.223$ MAX. The side view (right) shows the pin's profile with a thickness dimensioned as $.031$ MIN.

- ① ZINC PLATED .000200—.000400 THICK,
YELLOW CHROMATE COATING.
- ② ZINC PLATED .000200—.000400 THICK,
CLEAR CHROMATE COATING.
- ③ .000100 MIN TIN OVER .000050 MIN COPPER.

	5207883-5
	5207883-3
	5207883-2
FINISH	PART NO

DIMENSIONS:		DWN	24JUN05	MATERIAL		COLD ROLLED STL	FINISH		SEE TABLE	
INCHES		CHK	24JUN05			Tyco Electronics Corporation Harrisburg, Pa 17105-3608				
TOLERANCES - UNLESS OTHERWISE SPECIFIED:		APVD	24JUN05							
0 PLC	± -	PRODUCT SPEC		NAME #4 LOCKWASHER, SPRING, AMPLIMITE						
1 PLC	± -	—								
2 PLC	± -	APPLICATION SPEC		SIZE		CAGE CODE	DRAWING NO		RESTRICTED TO	
3 PLC	± -	—		A4		00779	C=5207883		—	
4 PLC	± -	WEIGHT		—		SCALE		SHEET	OF	REV
ANGLES	± -	—		CUSTOMER DRAWING		4:1		1	1	0
										