

$\frac{.312}{7.9}$ HEX X $\frac{.062}{16}$ THICK MTG NUT

$\frac{.250-36}{6.4}$ UNS-2A

OSM JACK

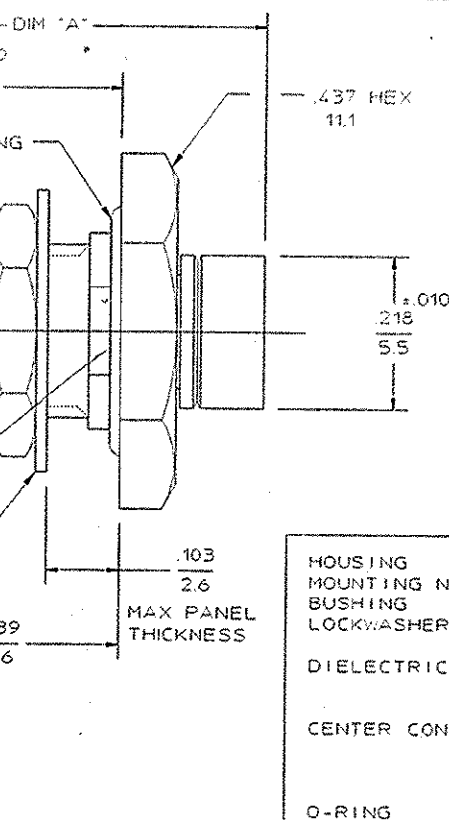
$\frac{-.004}{7.1}$ $\frac{-.000}{.261}$ $\frac{+.003}{.125}$ $\frac{-.000}{3.2}$

REF MTG HOLE
NOT TO SCALE

INT. TOOTH LOCKWASHER
.410 MAX X .018 THICK
10.4 X 0.5

REF
PLANE

$\frac{+.000}{.264}$ $\frac{-.003}{6.7}$
ACROSS
FLAT



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
04	REVISED	10/20/96	Wm 10/20/96

	DIM "A"
BEFORE CRIMPING	$\frac{.695}{17.7}$ REF
AFTER CRIMPING	$\frac{.620}{15.7}$ MAX

HOUSING MOUNTING NUT BUSHING LOCKWASHER	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	PASSIVATE PER 00-P-35
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
O-RING	SILICONE RUBBER PER ZZ-R-765	N/A

NOTES:

1. DESIGNED FOR USE WITH .085 DIA SEMI-RIGID CABLE
2. CAPTURED CENTER CONTACT
3. PICTORIAL VIEW IS AFTER CRIMPING
4. MIN STRAIGHT CABLE LENGTH .271
5. IT IS SUGGEST TO BEND CABLE PRIOR TO CRIMPING

.XXX = in
XX.X = mm (REF)

CABLE ENTRY DIAMETER	
HOUSING	.088
CONTACT	.021

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCE ON
FRAC DEC ANGLES
+ .001 - .005 ± .1°
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DESIGNED BY RG DATE 9/25/84
CHECKED BY RG DATE 9/25/84
APPROVED BY RG DATE 9/25/84
USE ASSY PROCEDURE
NO AP 20-579



M/A-COM, Inc.
Waltham, MA 02254

TITLE OSM BULKHEAD FEEDTHRU
CABLE JACK - COMPRESSION CRIMP
M39012/83-3207 CAT "F"

SIZE B	CODE CONT NO 26805	2004-8207-92	REV 04
SCALE 6:1			SHEET 1 OF 1

Tyco Customer P/N 1051032
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Rev 0