# **Axial Lead & Cartridge Fuses**

5×20 mm > Time-Lag > 215SP Series



# 215SP Series, 5×20 mm, Time-Lag Fuse



#### Agency Approvals AGENCY AGENCY FILE NUMBER AMPERE RANGE NBK080205-E10480B 1A – 5A PSE 6.3A - 10A NBK250702-E10480F ලං CQC10012041490 1A – 6.3A SU05001-2011B 1A – 2.5A C SU05001-10001 3.15A - 6.3A SU05001-10002 8A **AI** E10480 1A – 10A SP. 29862 1A – 10A Æ 40013521 1 – 10A $\Delta$ J50248091 10A Œ N/A 1A – 10A

# Description

5×20mm Time-Lag surge withstanding ceramic body cartridge fuse designed to IEC specification

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## Features

- Designed to International (IEC) Standards for use globally
- Meets the IEC 60127-2, Sheet 5 specification for Time-Lag Fuses
- RoHS compliant and Pbfree

# Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Electrical Characteristics for Series							
% of Ampere Rating	Ampere Rating	OpeningTime					
	1A - 3.15A	30 minutes, Maximum					
210%	4A - 6.3A	30 minutes, Maximum					
	8A - 10A	30 minutes, Maximum					
	1A - 3.15A	.75 sec. Min.; 80 secs. Max.					
275%	4A - 6.3A	.75 sec. Min.; 80 secs. Max.					
	8A - 10A	.75 sec. Min.; 80 secs. Max.					
	1A - 3.15A	.095 sec. Min.; 5 secs. Max.					
400%	4A - 6.3A	.150 sec. Min.; 5 secs. Max.					
	8A - 10A	.150 sec. Min.; 5 secs. Max.					
	1A - 3.15A	.010 sec. Min.; .150 secs. Max.					
1000%	4A - 6.3A	.010 sec. Min.; .150 secs. Max.					
	8A - 10A	.010 sec. Min.; .150 secs. Max.					

# **Electrical Characteristic Specifications by Item**

				Nominal		<b>N</b> 4	Maximum	Agency Approvals							
Amp Code	Amp Rating		Interrupting Rating	Resistance	Nominal Melting I²t (A² sec)	Maximum Voltage Drop at Rated Current (mV)	Power Dissapation at 1.5In (W)	↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	<b></b>	K	71	<b>()</b>	DE	4	œ
001	1	250		0.1515	1.52000	350	2.5	х	х	х	x	х	х		х
1.25	1.25	250		0.1074	3.20000	300	2.5	х	x	х	x	х	х		х
01.6	1.6	250		0.0707	6.83000	200	2.5	х	x	х	x	х	х		х
002	2	250		0.0566	11.68000	190	2.5	х	x	х	x	x	x		x
02.5	2.5	250		0.0386	22.29000	180	2.5	х	x	х	x	x	x		х
3.15	3.15	250	1500 A @ 250 VAC	0.0283	43.25500	140	4	х	x	х	x	x	x		х
004	4	250		0.0185	46.96000	100	4	х	x	х	x	x	х		х
005	5	250		0.0153	66.09500	100	4	х	x	х	x	x	х		х
06.3	6.3	250		0.0108	128.75000	100	4	х	x	х	x	х	х		х
800	8	250		0.0092	209.88000	100	4	х		х	x	х	х		х
010	10	250		0.0066	333.56500	100	4	х			x	х	х	х	х
	10 10x rated o			0.0066	333.56500	100	4	Х			x	x	x	х	

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## **Temperature Re-rating Curve**



Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

## **Average Time Current Curves**



# **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation			
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)			
Temperature Minimum:	100°C			
Temperature Maximum:	150°C			
Preheat Time:	60-180 seconds			
Solder Pot Temperature:	260°C Maximum			
Solder Dwell Time:	2-5 seconds			

# **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C

Heating Time: 5 seconds max.

# Note: These devices are not recommended for IR or Convection Reflow process.

#### Different values of A and B available, please contact the Littelfuse sales representative in your region:



For the pigtailed fuse, please follow the recommendations below for axial lead forming and mounting into PCB:

# Lead forming:

The distance C between cap flat surface and axial lead shall be greater than 1.0 mm.

## PCB mounting:

The distance between PCB and fuse cap is recommended to be a minimum of 1.5 mm.

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# **Product Characteristics**

Materials	Body: Ceramic Cap: Nickel–plated Brass Leads: Tin–plated Copper			
Terminal Strength	MIL-STD-202, Method 211, Test Condition A			
Solderability	MIL-STD-202 Method 208			
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Agency approval marks			

Operating Temperature	-55°C to +125°C		
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles, –65°C to +125°C)		
Vibration	MIL-STD-202, Method 201		
Humidity	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)		
Salt Spray	MIL-STD-202, Method 101, Test Condition B		

# Part Numbering System





All dimensions in mm

Notes:

\* Ratings 8A and 10A have 0.8  $\pm$  0.05 diameter lead.



Packaging										
Packaging Option	Packaging Option Packaging Specification Quantity Packaging Code Reel Size									
215SP Series										
Bulk	N/A	1000	MXE	N/A						

