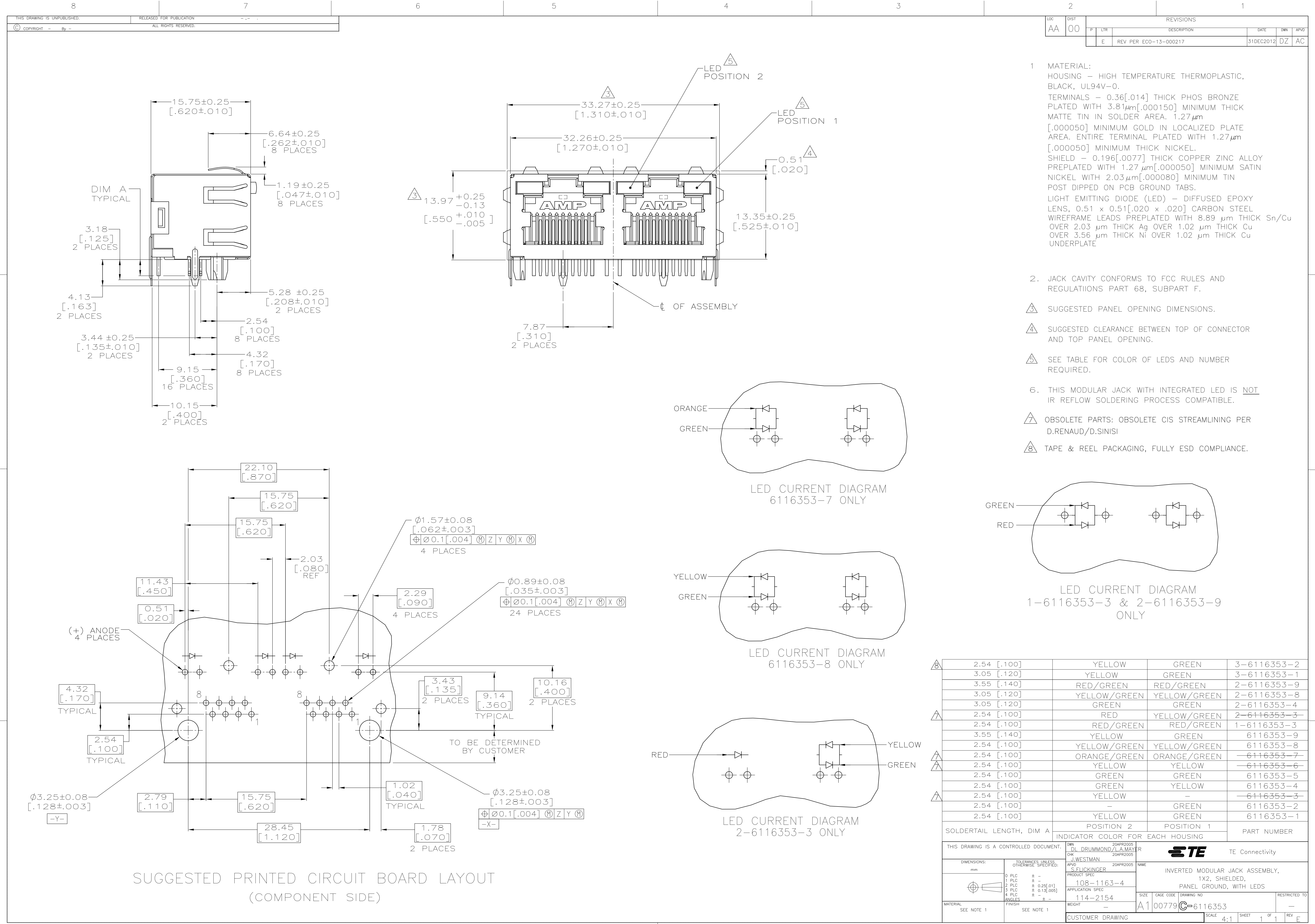




LOC		DIST		REVISIONS			
AA	00	F	LTR	DESCRIPTION	DATE	DWN	APVD
		E	REV	PER ECO-13-000217	31DEC2012	DZ	AC

- MATERIAL:
HOUSING – HIGH TEMPERATURE THERMOPLASTIC, BLACK, UL94V-0.
TERMINALS – 0.36[.014] THICK PHOS BRONZE PLATED WITH 3.81µm[.000150] MINIMUM THICK MATTE TIN IN SOLDER AREA. 1.27 µm [.000050] MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27 µm [.000050] MINIMUM THICK NICKEL.
SHIELD – 0.196[.0077] THICK COPPER ZINC ALLOY PREPLATED WITH 1.27 µm[.000050] MINIMUM SATIN NICKEL WITH 2.03 µm[.000080] MINIMUM TIN POST DIPPED ON PCB GROUND TABS.
LIGHT EMITTING DIODE (LED) – DIFFUSED EPOXY LENS, 0.51 x 0.51[.020 x .020] CARBON STEEL WIREFRAME LEADS PREPLATED WITH 8.89 µm THICK Sn/Cu OVER 2.03 µm THICK Ag OVER 1.02 µm THICK Cu OVER 3.56 µm THICK Ni OVER 1.02 µm THICK Cu UNDERPLATE
- JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F.
- SUGGESTED PANEL OPENING DIMENSIONS.
- SUGGESTED CLEARANCE BETWEEN TOP OF CONNECTOR AND TOP PANEL OPENING.
- SEE TABLE FOR COLOR OF LEDS AND NUMBER REQUIRED.
- THIS MODULAR JACK WITH INTEGRATED LED IS NOT IR REFLOW SOLDERING PROCESS COMPATIBLE.
- OBsolete PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- TAPE & REEL PACKAGING, FULLY ESD COMPLIANCE.

2.54 [.100]	YELLOW	GREEN	3-6116353-2
3.05 [.120]	YELLOW	GREEN	3-6116353-1
3.55 [.140]	RED/GREEN	RED/GREEN	2-6116353-9
3.05 [.120]	YELLOW/GREEN	YELLOW/GREEN	2-6116353-8
3.05 [.120]	GREEN	GREEN	2-6116353-4
2.54 [.100]	RED	YELLOW/GREEN	2-6116353-3
2.54 [.100]	RED/GREEN	RED/GREEN	1-6116353-3
3.55 [.140]	YELLOW	GREEN	6116353-9
2.54 [.100]	YELLOW/GREEN	YELLOW/GREEN	6116353-8
2.54 [.100]	ORANGE/GREEN	ORANGE/GREEN	6116353-7
2.54 [.100]	YELLOW	YELLOW	6116353-6
2.54 [.100]	GREEN	GREEN	6116353-5
2.54 [.100]	GREEN	YELLOW	6116353-4
2.54 [.100]	YELLOW	-	6116353-3
2.54 [.100]	-	GREEN	6116353-2
2.54 [.100]	YELLOW	GREEN	6116353-1
SOLDERTAIL LENGTH, DIM A		POSITION 2	POSITION 1
		INDICATOR COLOR FOR EACH HOUSING	
		PART NUMBER	
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DL DRUMMOND/L.A.MAYER	TE Connectivity
DIMENSIONS: mm		CHK J.WESTMAN	NAME
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S.FLICKINGER	PRODUCT SPEC
0 PLC ± -		204PR2005	108-1163-4
1 PLC ± .025(.01)		204PR2005	APPLICATION SPEC
2 PLC ± .013(.005)			114-2154
3 PLC ± -			SIZE
4 PLC ± -			CAGE CODE
ANGLES			DRAWING NO
MATERIAL SEE NOTE 1		FINISH SEE NOTE 1	RESTRICTED TO
		WEIGHT	100779
		CUSTOMER DRAWING	6116353
		SCALE	4:1
		SHEET	1 of 1
		REV	E