



**Spec No.: DS-20-95-0001** Effective Date: 01/13/2004

Revision: A

**LITE-ON DCC** 

**RELEASE** 

BNS-OD-FC001/A4

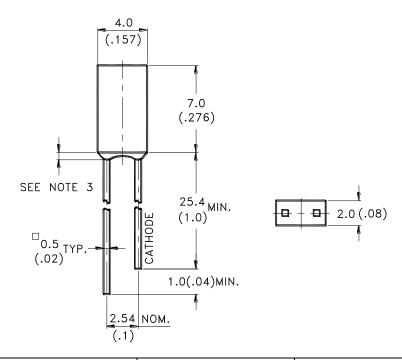


### Property of Lite-On Only

#### **Features**

- \* Low power consumption.
- \* Most suitable for use like level indicator.
- \* Excellent uniformity of light emittance.
- \* Long life solid state reliability.
- \* I.C. compatible.

### **Package Dimensions**



Part No.	Lens	Source Color	
LTL-403G	Green Diffused	Green	

#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25$ mm(.010") unless otherwise noted.
- 3. Protruded resin under flange is 1.0mm(.04") max.
- 4. Lead spacing is measured where the leads emerge from the package.
- 5. Specifications are subject to change without notice.

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Property of Lite-On Only

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Parameter	Maximum Rating	Unit	
Power Dissipation	100	mW	
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	90	mA	
DC Forward Current	30	mA	
Derating Linear From 50°C	0.4	mA/°C	
Reverse Voltage	5	V	
Operating Temperature Range	-55°C to + 100°C		
Storage Temperature Range	-55°C to + 100°C		
Lead Soldering Temperature [1.6mm(.063") From Body]	260°C for 5 Seconds		

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Property of Lite-On Only

## Electrical / Optical Characteristics at TA=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	Iv	1.1	3.7		mcd	I <sub>F</sub> = 10mA Note 1,4
Viewing Angle	2 θ <sub>1/2</sub>		104		deg	Note 2 (Fig.6)
Peak Emission Wavelength	λР		565		nm	Measurement @Peak (Fig.1)
Dominant Wavelength	$\lambda$ d		569		nm	Note 3
Spectral Line Half-Width	Δλ		30		nm	
Forward Voltage	$V_{\mathrm{F}}$		2.1	2.6	V	I <sub>F</sub> = 20mA
Reverse Current	$I_R$			100	$\mu$ A	$V_R = 5V$
Capacitance	С		35		pF	$V_F = 0$ , $f = 1MHz$

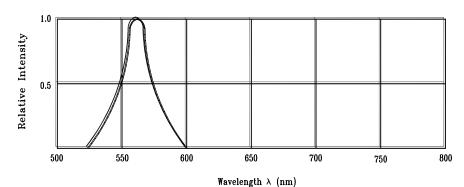
- Note: 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE (Commission International De L'Eclairage) eye-response curve.
  - 2.  $\theta_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
  - 3. The dominant wavelength,  $\lambda_d$  is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
  - 4. The Iv guarantee should be added  $\pm 15\%$ .

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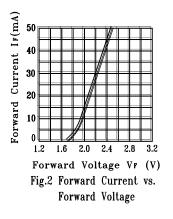
Property of Lite-On Only

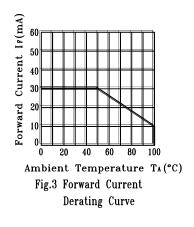
### Typical Electrical / Optical Characteristics Curves

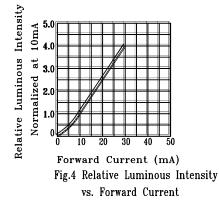
(25°C Ambient Temperature Unless Otherwise Noted)

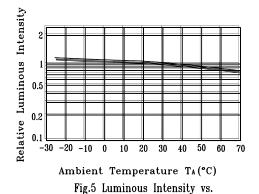


Relative Intensity vs. Wavelength Fig.1









Ambient Temperature

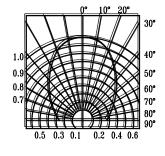


Fig.6 Spatial Distribution

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Property of Lite-On Only

### **CAUTIONS**

#### 1. Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

#### 2. Storage

The storage ambient for the LEDs should not exceed 30°C temperature or 70% relative humidity. It is recommended that LEDs out of their original packaging are used within three months. For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant or in desiccators with nitrogen ambient.

#### 3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LEDs if necessary.

#### 4. Lead Forming & Assembly

During lead forming, the leads should be bent at a point at least 3mm from the base of LED lens.

Do not use the base of the lead frame as a fulcrum during forming.

Lead forming must be done before soldering, at normal temperature.

During assembly on PCB, use minimum clinch force possible to avoid excessive mechanical stress.

#### 5. Soldering

When soldering, leave a minimum of 2mm clearance from the base of the lens to the soldering point. Dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Solderi	Soldering iron		Wave soldering		
Temperature Soldering time	300°C Max. 3 sec. Max. (one time only)	Pre-heat Pre-heat time Solder wave Soldering time	100°C Max. 60 sec. Max. 260°C Max. 10 sec. Max.		

Note: Excessive soldering temperature and/or time might result in deformation of the LED lens or catastrophic failure of the LED

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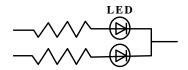
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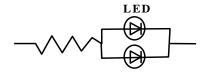
#### 6. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

#### Circuit model A

#### Circuit model B





- (A) Recommended circuit
- (B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs

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### Property of Lite-On Only

## 7. Reliability Test

Classification	Test Item	Test Condition	Reference Standard
Endurance Test	Operation Life	Ta= Under Room Temperature As Per Data Sheet Maximum Rating *Test Time= 1000HRS (-24HRS,+72HRS)	MIL-STD-750D:1026 (1995) MIL-STD-883D:1005 (1991) JIS C 7021:B-1 (1982)
	High Temperature High Humidity Storage	Ta= $65\pm5^{\circ}$ C RH= $90 \sim 95\%$ Test Time= $240$ HRS $\pm 2$ HRS	MIL-STD-202F: 103B(1980) JIS C 7021 : B-11(1982)
	High Temperature High Humidity Reverse BIAS	Ta= $65\pm5^{\circ}$ C RH= $90 \sim 95\%$ VR=5V Test Time = $500$ HRS (- $24$ HRS, + $48$ HRS)	JIS C 7021 : B-11(1982)
	High Temperature Storage	Ta= 105±5°C *Test Time= 1000HRS (-24HRS,+72HRS)	MIL-STD-883D:1008 (1991) JIS C 7021:B-10 (1982)
	Low Temperature Storage	Ta= -55±5°C *Test Time=1000HRS (-24HRS,+72HRS)	JIS C 7021:B-12 (1982)
Environmental Test	Temperature Cycling	$105^{\circ}\text{C} \sim 25^{\circ}\text{C} \sim -55^{\circ}\text{C} \sim 25^{\circ}\text{C}$ 30mins 5mins 30mins 5mins 10  Cycles	MIL-STD-202F:107D (1980) MIL-STD-750D:1051(1995) MIL-STD-883D:1010 (1991) JIS C 7021: A-4(1982)
	Thermal Shock	$105 \pm 5^{\circ}$ C $\sim -55^{\circ}$ C $\pm 5^{\circ}$ C $10$ mins $10$ Cycles	MIL-STD-202F:107D(1980) MIL-STD-750D:1051(1995) MIL-STD-883D:1011 (1991)
	Solder Resistance	T.sol = $260 \pm 5$ °C Dwell Time= $10 \pm 1$ secs	MIL-STD-202F:210A(1980) MIL-STD-750D:2031(1995) JIS C 7021: A-1(1982)
	Solderability	T. sol = $230 \pm 5^{\circ}$ C Dwell Time= $5 \pm 1$ secs	MIL-STD-202F:208D(1980) MIL-STD-750D:2026(1995) MIL-STD-883D:2003(1991) JIS C 7021: A-2(1982)

#### 8. Others

The appearance and specifications of the product may be modified for improvement, without prior notice.

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