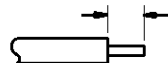
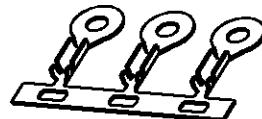
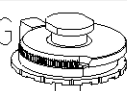
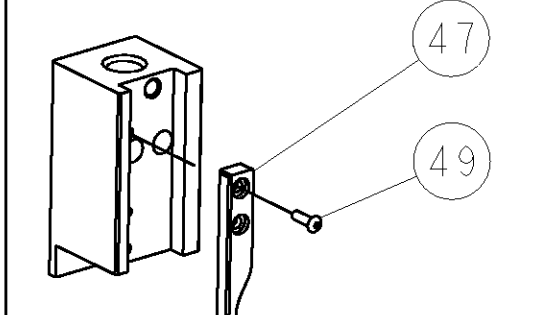
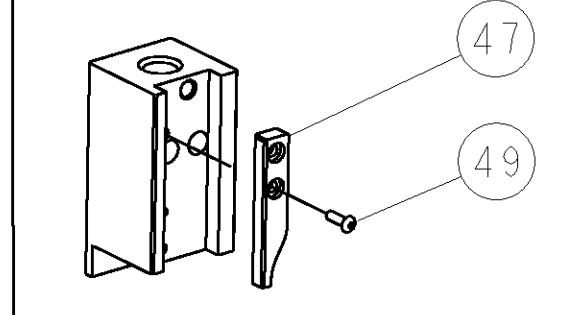
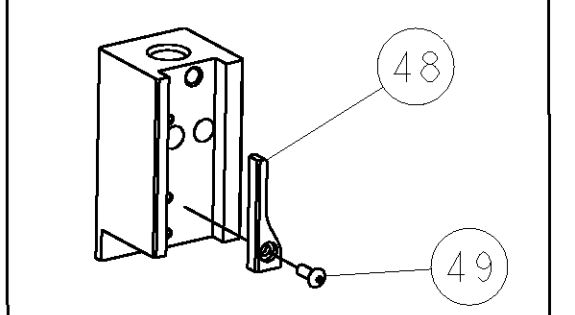
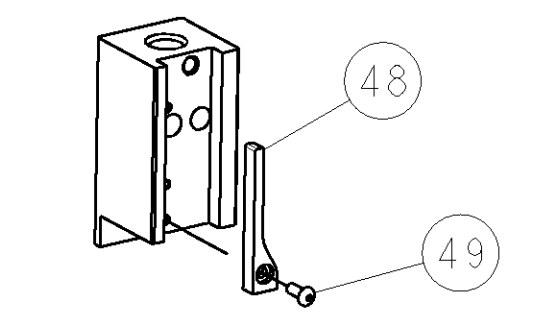


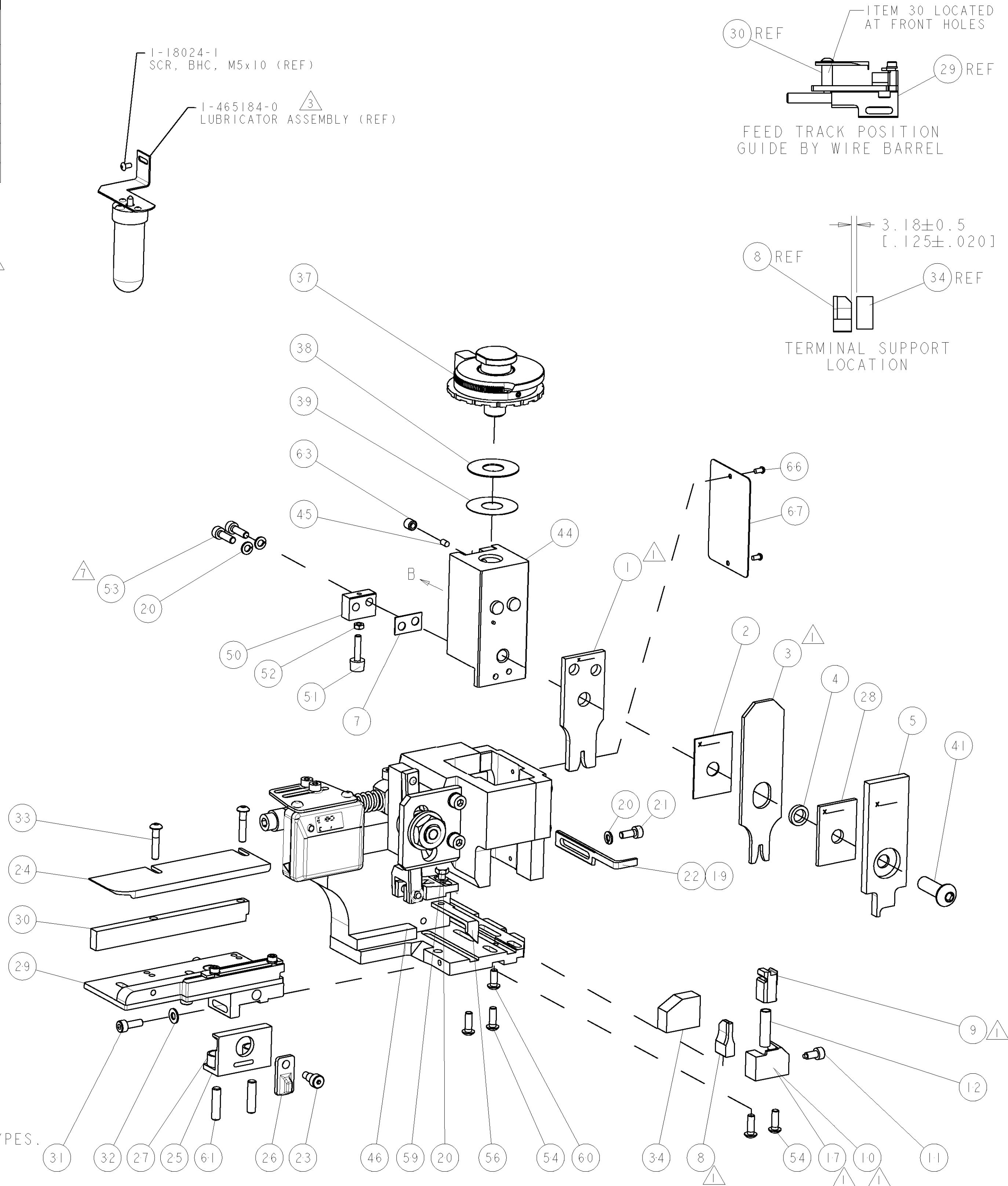
PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528779-1		A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528779-2		A	BENCH	MECH PRE FEED	CUTS CARRIER
1528779-6		A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528779-1		A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528779-2		A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528779-6		A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528779-7		A	-	-	SPARE PARTS KIT

CRIMP DATA		SUMITOMO TERMINAL		SUMITOMO/CUST/TYCO CRIMP SPECS		5	△	8	△	9
TERMINAL NAME: 2.3mm SL SERIES RECEPTACLE										
CRIMP	SIZE	TYPE	RANGE							
WIRE	2.18 [1.086 IN]	F	0.50-1.25mm ²							
INSUL	2.79 [1.110 IN]	F	1.60-2.60 [1.063-1.102 IN]			△6				
WIRE STRIP LENGTH 5.00-5.50 [1.197-1.217 IN]				APPL INSTRUCTIONS 408-8322 & 408-8490						
TERMINAL SEWS DATA SHT		-			FEED					
APPL SPEC 8240-4892		-			12.57 [1.495 IN]					
TERMINALS APPLIED										
TYCO TERM PN		MANUF TERM PN		-		-				
286559-1		8240-4892		-		-				
-		-		-		-				
-		-		-		-				
-		-		-		-				
-		-		-		-				
WIRE SIZE	 	CRIMP HEIGHT			REF SETTINGS					
△5	1.25mm ²	1.30 ±0.05 [1.051 ±.002 IN]		B2						
△9	1.00mm ²	1.20 ±0.05 [1.047 ±.002 IN]		B9						
△5	0.85mm ²	1.15 ±0.05 [1.045 ±.002 IN]		C5						
△8	0.75mm ²	1.15 ±0.05 [1.045 ±.002 IN]		C6						
△5	0.50mm ²	1.05 ±0.05 [1.041 ±.002 IN]		D2						
-		-		-						
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-		-		-						
-		-		-						
-		-		-						

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ALL CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER.
- △ APPLICATOR DESIGNED TO APPLY AVS & AVSS INSULATION TYPES.
- △ CUT TO LENGTH AT ASSEMBLY.
- △ CRIMP DATA SUPPLIED BY ORIGINAL CUSTOMER.
- △ CRIMP HEIGHT CALCULATED BY TYCO ELECTRONICS UK LTD, BASED ON TERMINAL MANUFACTURERS CRIMP WIDTH.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
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-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3		LOC	DIST	REVISIONS									
		A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD				
				A		SEE ECO-07-008797	18APR2007	DP	MC				
-	-	-	-	-	-	-	-	-	73				
-	-	-	-	-	-	-	-	-	72				
-	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	-	71				
-	-	-	-	-	-	-	-	-	70				
-	-	-	-	-	-	-	-	-	69				
-	-	-	-	-	-	-	-	-	68				
-	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	-	67				
-	2	2	2	2	2	21017-2	SCREW, DRIVE	-	66				
-	-	-	-	-	-	-	-	-	65				
-	-	-	-	-	-	-	-	-	64				
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	63				
-	-	-	-	-	-	-	-	-	62				
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	61				
-	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	60				
-	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	59				
-	-	-	-	-	-	-	-	-	58				
-	-	-	-	-	-	-	-	-	57				
-	1	1	1	1	1	1338685-1	PAWL, FEED	-	56				
-	-	-	-	-	-	-	-	-	55				
-	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	54				
-	2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0	-	53				
-	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	52				
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	-	51				
-	1	1	1	1	1	690753-2	SPACER, TONKER	-	50				
-	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	49				
-	-	1	-	-	1	1338675-1	CAM, UNIVERSAL PRE FEED	-	48				
-	1	-	1	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	-	47				
-	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	46				
-	1	1	1	1	1	690191-1	PLUG,NYLON	-	45				
-	1	1	1	1	1	1338660-1	RAM	-	44				
-	-	-	-	-	-	-	-	-	43				
-	-	-	-	-	-	-	-	-	42				
-	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	41				
-	-	-	-	-	-	-	-	-	40				
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	39				
-	1	1	1	1	1	1-469367-2	SHIM	-	38				
-	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	-	37				
-	-	-	-	-	-	-	-	-	36				
-	-	-	-	-	-	-	-	-	35				
-	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	-	34				
-	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	33				
-	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	32				
-	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	31				
-	1	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE	-	30				
-	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	-	29				
-	1	1	1	1	1	2-455888-2	SPACER, CRIMPER	-	28				
-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	27				
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	26				
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	25				
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	-	24				
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	23				
-	1	-	1	1	-	690472-2	STRIPPER	-	22				
-	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	21				
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	20				
-	-	1	-	-	1	690472-1	STRIPPER	-	19				
-	-	-	-	-	-	-	-	-	18				
-	1	-	-	1	-	1338684-1	SHEAR HOLDER, FRONT	-	17				
-	-	-	-	-	-	-	-	-	16				
-	-	-	-	-	-	-	-	-	15				
-	-	-	-	-	-	-	-	-	14				
-	-	-	-	-	-	-	-	-	13				
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	12				
-	1	1	1	1	1	356885-4	STOP, SHEAR	-	11				
-	-	1	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	-	10				
-	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	-	9				
1	2	2	2	1	1	3-1633139-5	ANVIL, COMBINATION	-	8				
-	1	1	1	1	1	2-240641-1	SPACER	-	7				
-	-	-	-	-	-	-	-	-	6				
-	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	-	5				
-	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	-	4				
1	2	2	2	1	1	6-456134-5	CRIMPER, INSULATION F PREMIUM	-	3				
-	1	1	1	1	1	455888-6	SPACER, CRIMPER	-	2				
1	2	2	2	1	1	5-1490019-6	CRIMPER, WIRE PREMIUM	-	1				
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO				
THIS DRAWING IS A UNLESS OTHERWISE SPECIFIED FOR THE ELECTRICAL CONNECTIONS IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION.						DWN	LOTHOUSE	JAMAR2007	CHK	LOTHOUSE	JAMAR2007	NAME	tyco Tyco Electronics Harrisburg, PA 17105-3608
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		MCLIFFORD		JAMAR2007					
mm [IN]		0 PLC ±		1 PLC ±		2 PLC ±		3 PLC ±					
		4 PLC ±		5 PLC ±		6 PLC ±		7 PLC ±					
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