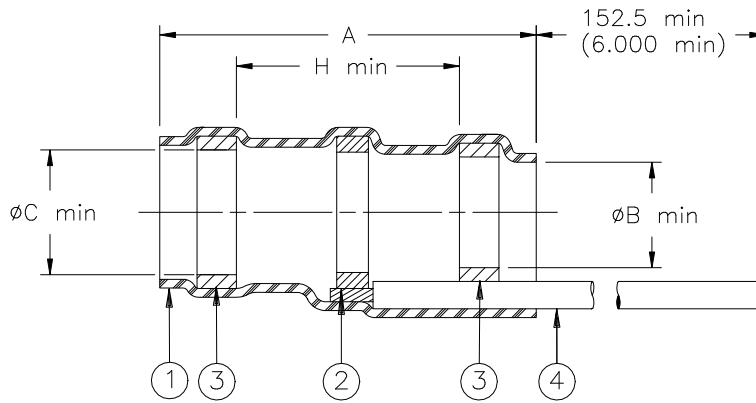


CUSTOMER DRAWING



Product Name	Product Dimensions				Cable Dimensions				
	A±1.75 (A±0.07)	øB min	øC min	H min	øE max	øF min	øG min	øD max	J±0.5 (J±0.02)
24 AWG	16.5 (0.650)	1.90 (0.075)	2.65 (0.105)	8.25 (0.325)	2.65 (0.105)	0.90 (0.035)	0.50 (0.020)	1.90 (0.075)	7.5 (0.295)
S02-11-R-S	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	0.75 (0.030)	2.65 (0.105)	7.5 (0.295)
S02-12-R-S	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)	4.30 (0.170)	7.5 (0.295)
S02-13-R-S	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	6.45 (0.255)	3.30 (0.130)	1.80 (0.070)	5.95 (0.235)	7.5 (0.295)
S02-14-R-S	19.1 (0.750)	7.00 (0.275)	7.60 (0.300)	8.25 (0.325)	7.60 (0.300)	4.30 (0.170)	2.50 (0.100)	7.00 (0.275)	7.5 (0.295)
S02-15-R-S	19.1 (0.750)	7.00 (0.275)	7.60 (0.300)	8.25 (0.325)	7.60 (0.300)	4.30 (0.170)	2.50 (0.100)	7.00 (0.275)	7.5 (0.295)

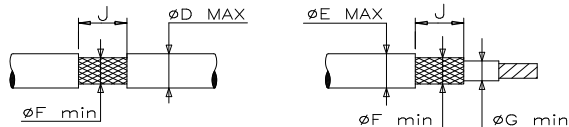
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:
SOLDER: TYPE Sn63 per ANSI-J-STD-006.
FLUX: TYPE ROL1 per ANSI-J-STD-004.
THERMAL INDICATOR: Color change: violet to colorless.
- MELTABLE RING: Environment resistant thermoplastic. Color: blue.
- GROUND LEAD: MIL-W-22759/33-24-96 lead gauge per table.

APPLICATION

- These parts are designed to provide an environment resistant shield termination on cables meeting the following criteria:
Dimensions: Per table. Jacket rating: 125°C.
Shield plating: Tin or silver. Jacket material: See M83519/2 or consult Raychem.
- Parts are qualified to M83519/2.
- For assembly information, refer to Raychem document RCPS-100-70.

For best results, prepare the cable as shown:



* A trademark of TE Connectivity Corporation.

			TITLE: SOLDERSLEEVE* SHIELD TERMINATOR, SILVER PLTD GRND WIRE IMMERSION RESISTANT, SAE-AS83519		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]		Raychem Devices		DOCUMENT NO.: S02-XX-R-S	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV: B1	DATE: March 5, 2018
REVISED BY: UNGUYEN	CAGE CODE: 06090	ECO NUMBER: ECO-18-003345	SCALE: NTS	SIZE: A	SHEET: 1 of 1

© 2010-2018 TE Connectivity Corporation. All rights reserved.

If this document is printed it becomes uncontrolled. Check for the latest revision.