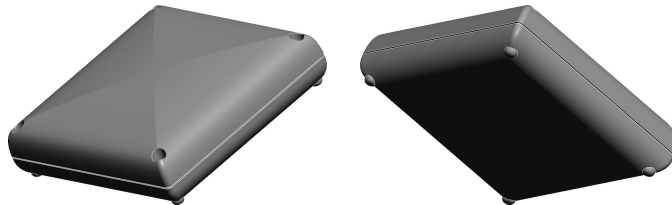


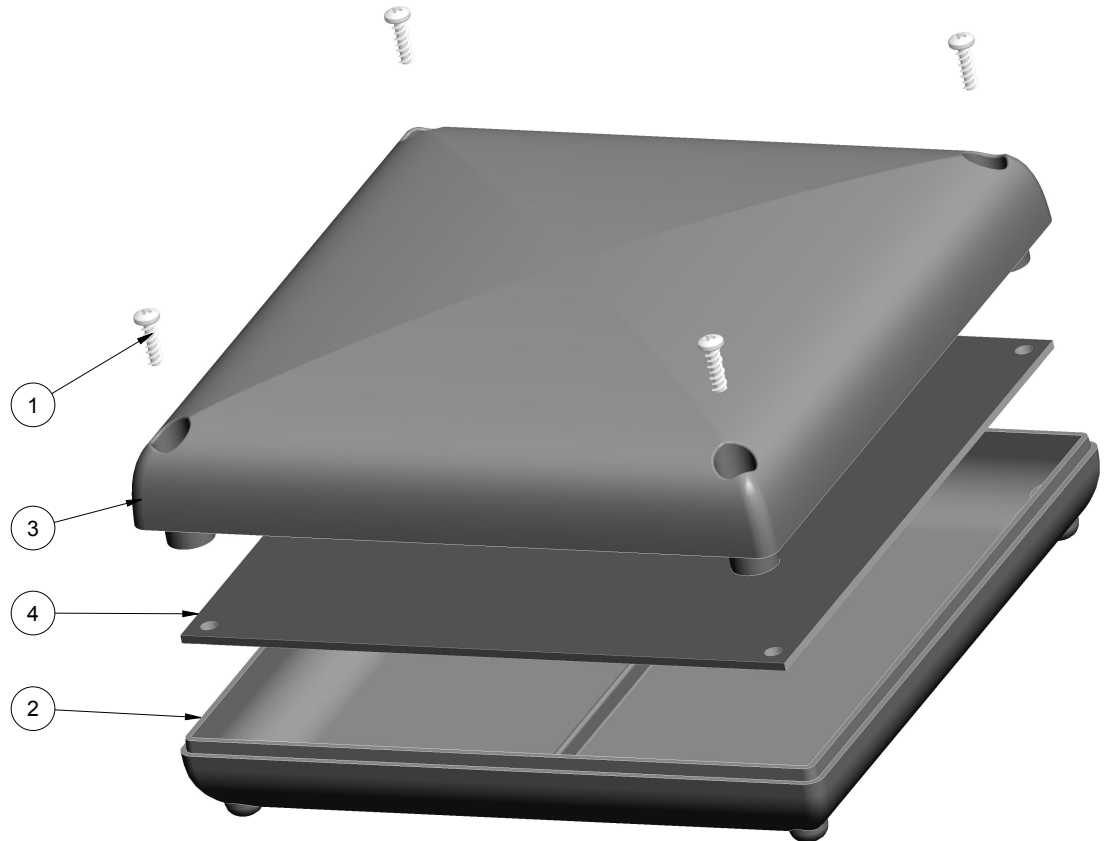
NOTES: UNLESS OTHERWISE SPECIFIED

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
2. EXTERIOR SURFACE TEXTURE TO BE EQUIVALENT TO MT-11007. TEXTURE ON ENCLOSURE WILL VARY FROM TIME TO TIME AS THE TOOL WEARS AND IT BECOMES NECESSARY TO REAPPLY.
3. INTERIOR SURFACE TEXTURE TO BE: NONE.
4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
7. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE. ALTERNATE RESINS HAVE DIFFERENT SHRINK RATES, AND WILL EFFECT DIMENSIONS.
8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH CUSTOMER.
9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.
10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
11. ALLOWABLE FLASH: 0.005 MAX.
12. ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.
14. TRIM GATE WITHIN 0.030" OF FLUSH.



SCALE 0.250


R E V I S I O N					
REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
A	M BOYER		PRELIMINARY RELEASE	2015-Feb-12	J.T.
B	M BOYER		REVISE PROJECT NAME AND NOTES	2015-Feb-25	



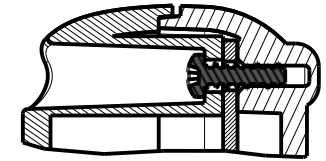
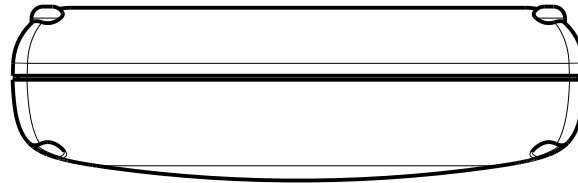
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4	505015_PCB	505015 PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
3	505015_COVER	505015 COVER - STANDARD	ABS	BLACK or WHITE	1
2	505015_BASE	505015 BASE - STANDARD	ABS	BLACK or WHITE	1
1	SCREW_HILO-N04X375	#4 HiLo x .375" SCREW	ZINK PLATED	.375" LONG	4
ITEM	FILE NAME	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

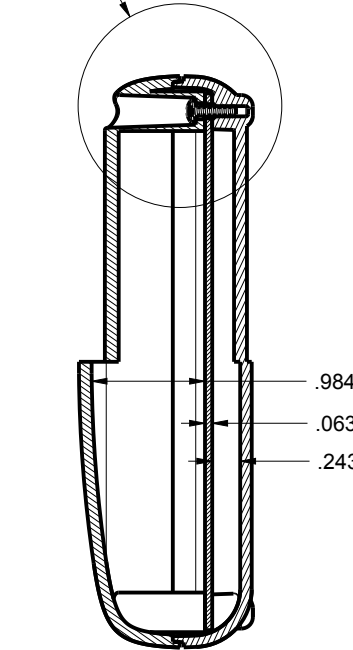
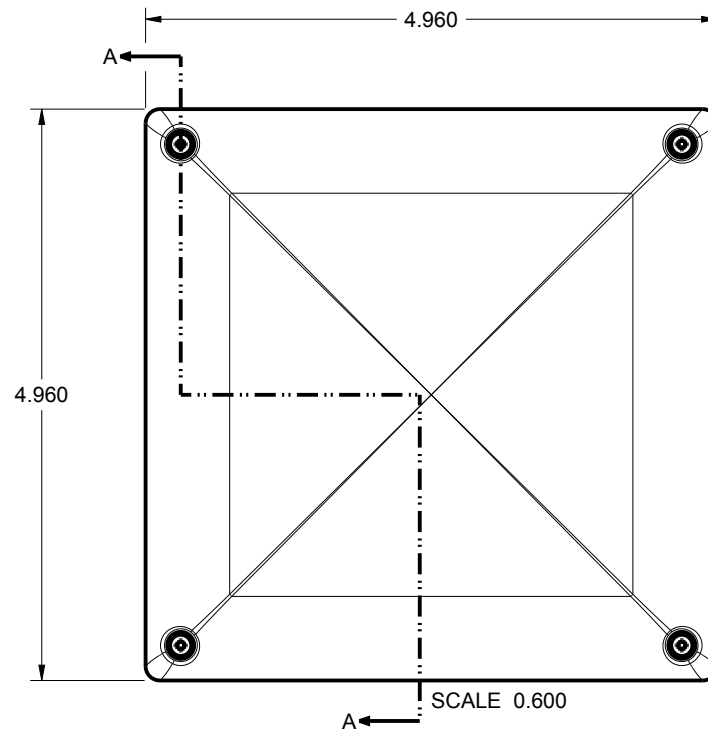
THIRD ANGLE PROJECTION  DO NOT SCALE DRAWING		TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X° = 1°		<div>NEW AGE ENCLOSURES</div> <div>4330 Santa Fe Road San Luis Obispo, CA. 93401 ph. (805) 595-1310 fax (805) 595-1024 www.newageenclosures.com</div>			
NEW AGE ENCLOSURES		Customer's Part No: 505015					
<p>NOTICE: THE INFORMATION AND DATA CONTAINED HEREIN IS CONSIDERED PROPRIETARY TO ALLEC INTEGRATED MFG INC & SHALL REMAIN THE EXCLUSIVE PROPERTY OF ALLEC INTEGRATED MFG INC. THE HOLDER WILL ASSUME CUSTODY AND CONTROL. THAT THIS DOCUMENT WILL NOT BE COPIED, REPRODUCED, OR DISCLOSED WITHOUT THE EXPRESS WRITTEN CONSENT OF ALLEC INTEGRATED MFG INC. POSSESSION OF THIS DOCUMENT DOES NOT CONSTITUTE A GRANT TO MANUFACTURE ANY ITEMS.</p> <p>© 2015</p>		APPROVAL	BY	DATE	TABLE TOP - STANDARD SXX-505015-XXX		
		CHECK					
		ENG.					
		SCALE	AS NOTED				
DRAWN BY M BOYER		2015-Feb-12		SIZE A	DRAWING NAME 505015_RB	SHEET 1 OF 6	REV.DOC B

505015 ASSEMBLY

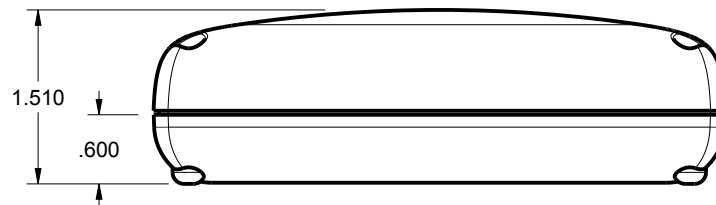
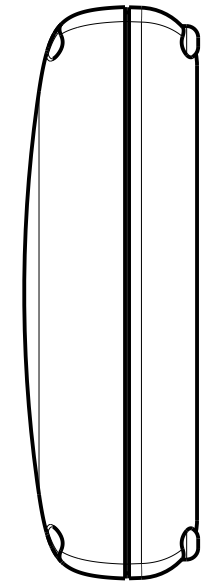
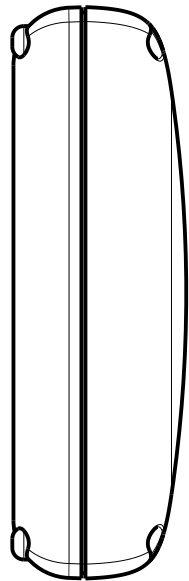


DETAIL B
SCALE 1.200

SEE DETAIL B



SECTION A-A



TOLERANCES: UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X° = 1°

NEW AGE ENCLOSURES

Customer's Part No: 505015

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	

DRAWN BY
M BOYER

2015-Feb-12

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TABLE TOP - STANDARD
SXX-505015-XXX

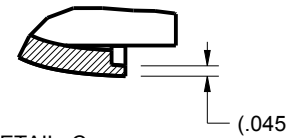
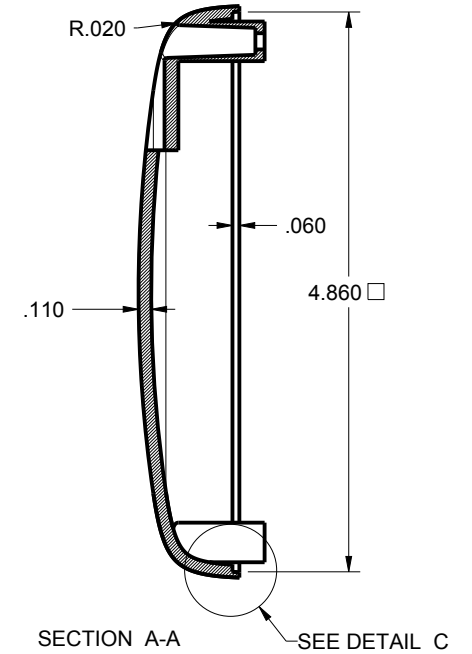
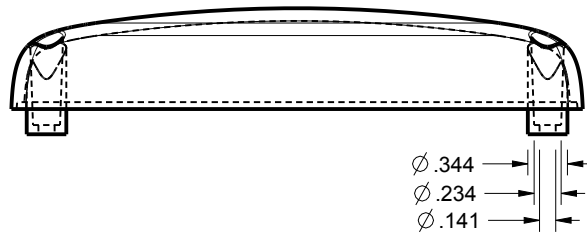
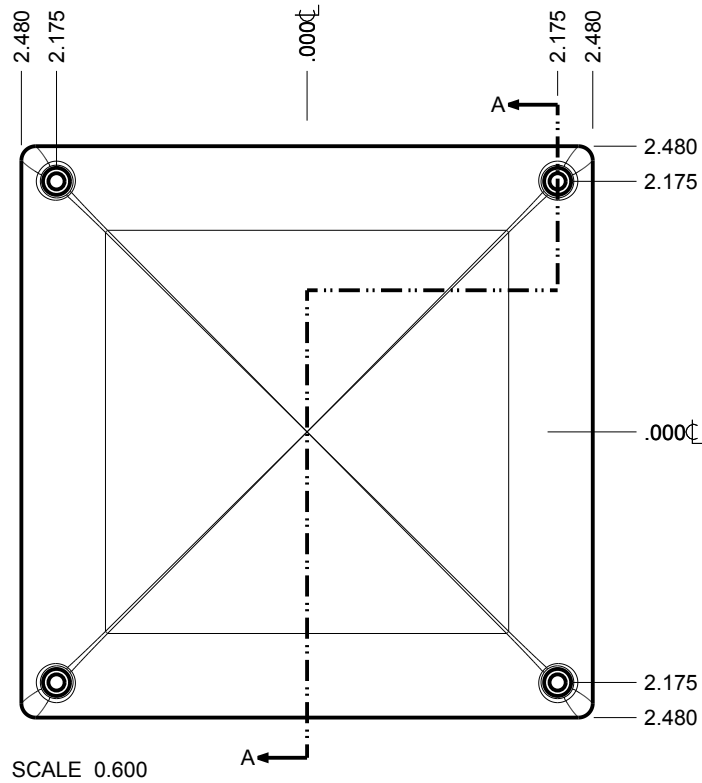
SIZE
A

DRAWING NAME
505015_RB

SHEET
2 OF 6

REV.DOC
B

505015 COVER

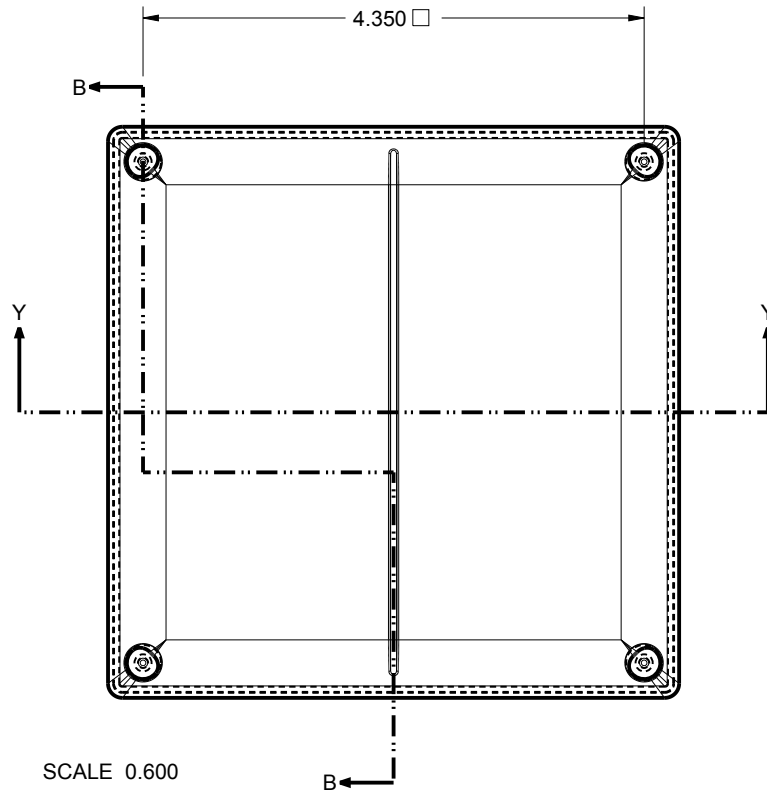


DETAIL C
SCALE 1.200

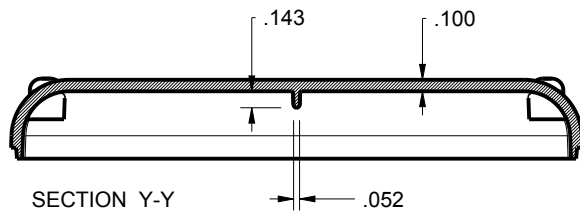
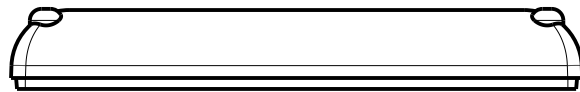
TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.	
X.XX = .015 X.XXXX = .001	
X.XXX = .010 X.X° = 1°	
NEW AGE ENCLOSURES	
Customer's Part No: 505015	
APPROVAL	BY DATE
CHECK	
ENG.	
SCALE	AS NOTED
DRAWN BY	2015-Feb-12
M BOYER	

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TABLE TOP - STANDARD	
SXX-505015-XXX	
SIZE	DRAWING NAME
A	505015_RB
SHEET	REV.DOC
3 OF 6	B

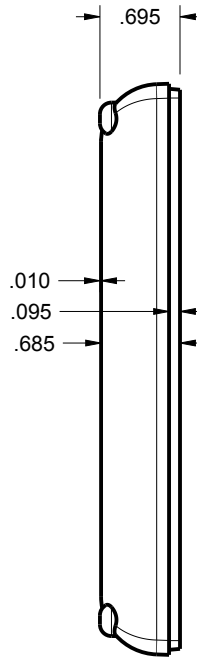
505015 BASE



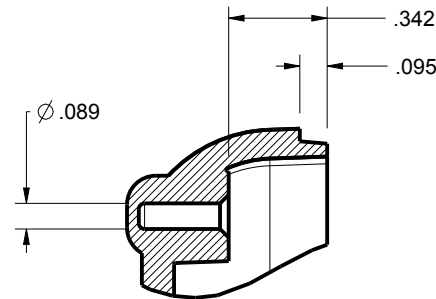
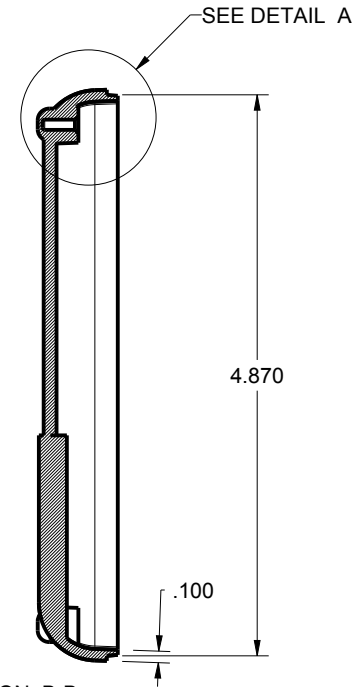
SCALE 0.600



SECTION Y-Y



SECTION B-B



DETAIL A
SCALE 1.500

TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES.		
X.XX = .015 X.XXXX = .001		
X.XXX = .010 X.X° = 1°		
NEW AGE ENCLOSURES		
Customer's Part No: 505015		
APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	
DRAWN BY	2015-Feb-12	
M BOYER		

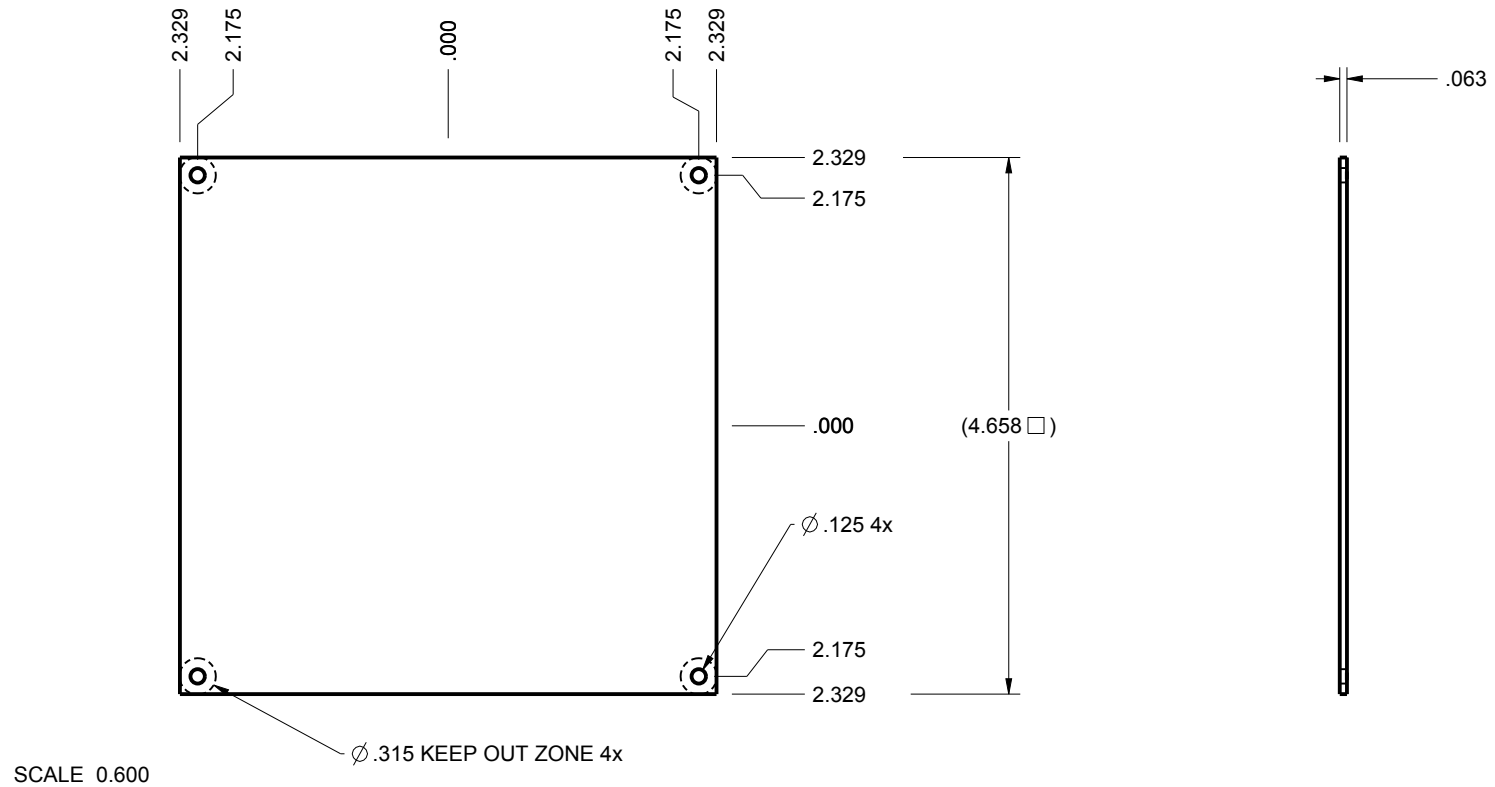
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TABLE TOP - STANDARD
SXX-505015-XXX

SIZE	DRAWING NAME	SHEET	REV.DOC
A	505015_RB	4 OF 6	B

505015 PCB - CUSTOMER SUPPLIED

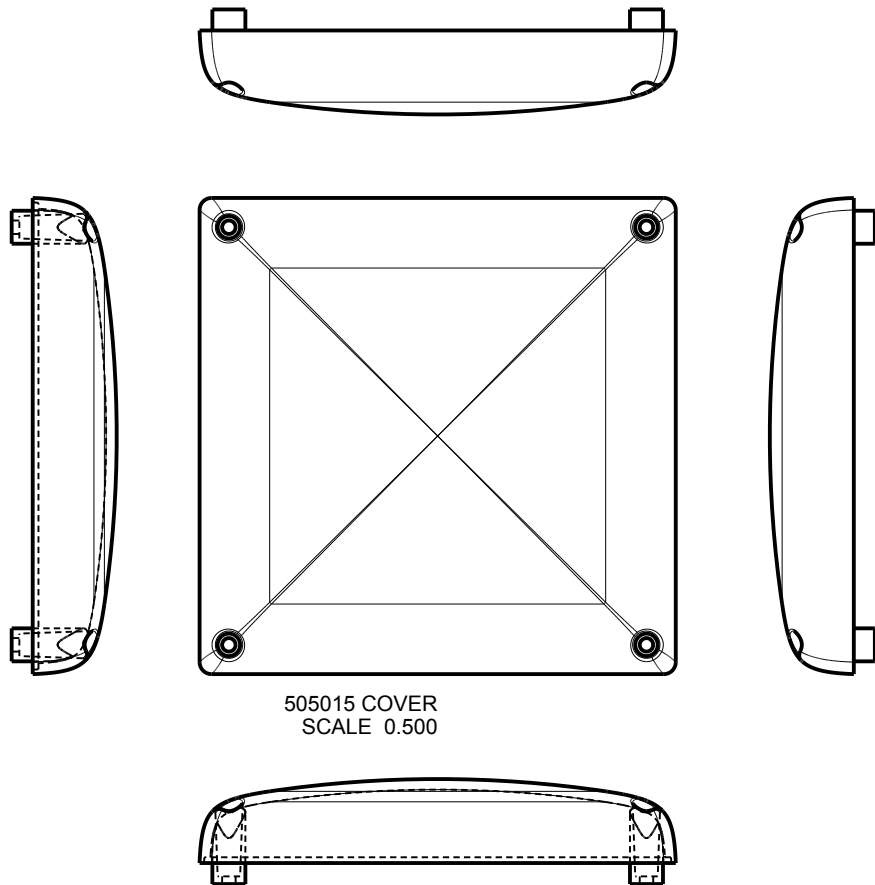
PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL
SIZES AND VERIFICATION OF ITS FIT ARE THE
SOLE RESPONSIBILITY OF THE OEM.



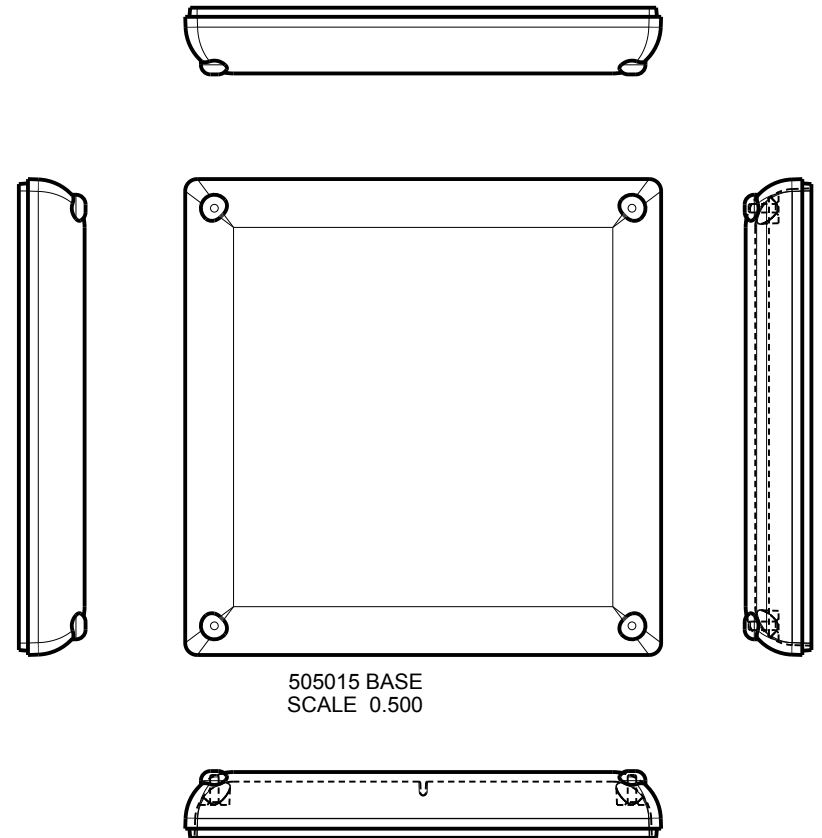
TOLERANCES- UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X° = 1°		NEW AGE ENCLOSURES			
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APPROVAL	BY	DATE	TABLE TOP - STANDARD SXX-505015-XXX		
CHECK					
ENG.					
SCALE	AS NOTED				
DRAWN BY M BOYER	2015-Feb-12	SIZE A	DRAWING NAME 505015_RB	SHEET 5 OF 6	REV.DOC B

505015 - 2nd OPERATION DETAILS

NEW AGE ENCLOSURES DELIVERS YOUR ENCLOSURE MARKET-READY WITH IN-HOUSE
CNC MACHINING, PAD PRINTING, ASSEMBLY, AND FULFILLMENT.
ALL SURFACES AND AREAS ARE AVAILABLE FOR CNC ALTERATION BY NEW AGE ENCLOSURES
CALL (805) 595-1310 FOR PRICING AND SCHEDULE.
THE INSIDE RADIUS OF ANY MACHINED FEATURES SHOULD BE NO SMALLER THAN .031"



505015 COVER
SCALE 0.500



505015 BASE
SCALE 0.500

TOLERANCES: UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN U.S. INCHES.
X.XX = .015 X.XXXX = .001
X.XXX = .010 X.X° = 1°

NEW AGE ENCLOSURES

Customer's Part No: 505015

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	
DRAWN BY	2015-Feb-12	
M BOYER		

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TABLE TOP - STANDARD
SXX-505015-XXX

SIZE	DRAWING NAME	SHEET	REV.DOC
A	505015_RB	6 OF 6	B

SXX-505015-XXX COVER - ABS, BLACK

STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
1-C-C1	-	T2 = .062" EM	-	-	o1001
2-C-C2	-	T2 = .062" EM	-	-	o1002