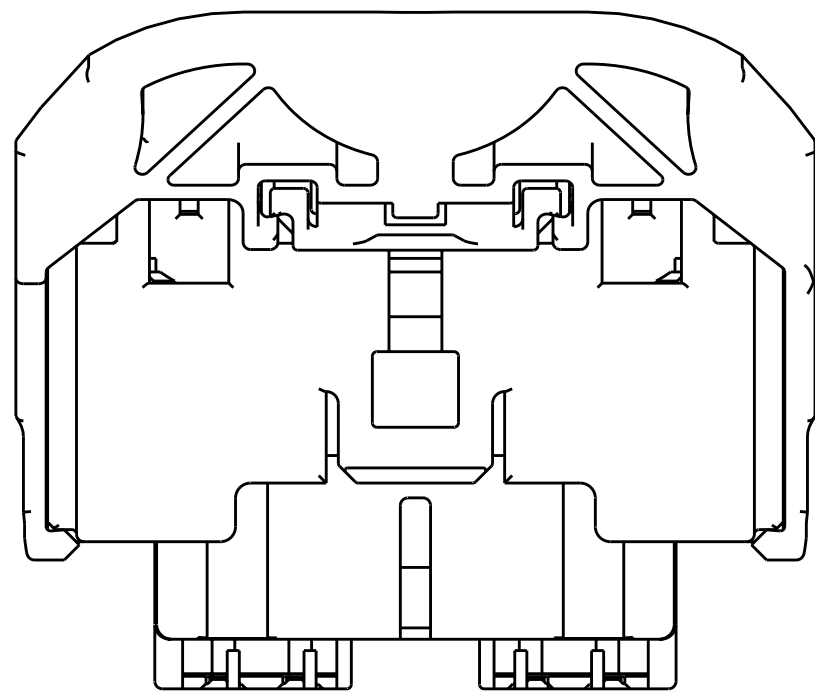
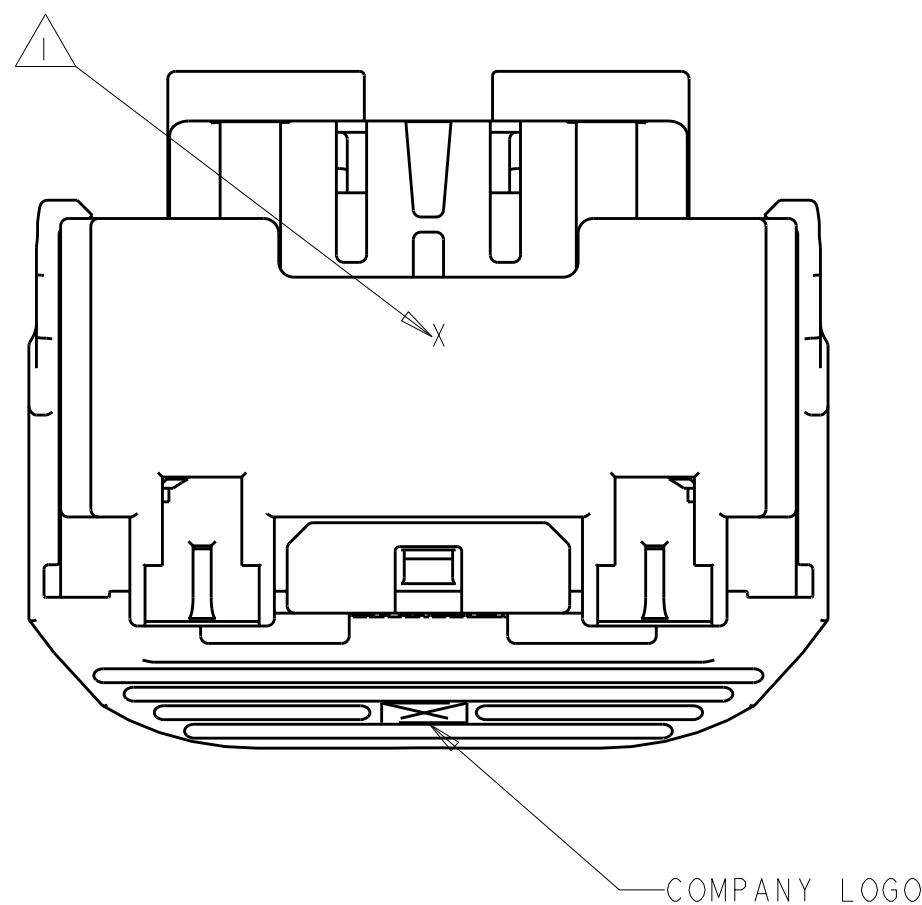




Technical drawing of the rear view of a device chassis, showing internal components and dimensions. The drawing includes the following labels and dimensions:

- Top Section:**
 - Dimension: (2.54)
 - Dimension: (7.54)
 - Dimension: (1.18)
 - Dimension: (2.54)
- Internal Components:**
 - 4X (9.8)
 - 2X (1.27)
 - 42X (2.54)
 - 2X (5.08)
 - 2X (12.7)
- Orientation:**
 - Arrow pointing right, labeled **A**



1 PRINT TYCO ELECTRONICS PART NUMBER AND TRACEABILITY (YY : 2 DIGIT YEAR,
JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE) IN THE
LOCATION AT ASSEMBLY.

2 OPTIONAL WIRE SHIELD PART NUMBERS (SOLD SEPARATELY)
1438126, 1438180, 1488373, AND 1488572. CONTACT TYCO ELECTRONICS
ENGINEER FOR MINIMUM FEED THRU CONDITION.

3. APPLICABLE TERMINAL PART NUMBERS (SOLD SEPARATELY)
FOR TIN APPLICATIONS: 1393367 AND 1393366.
FOR GOLD APPLICATIONS: 1393365 AND 1393364
FOR TERMINATION AND REELING OPTIONS SEE DRAWINGS 1393367.
1393366, 1393365, AND 1393364.

4. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²

5. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.

SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)

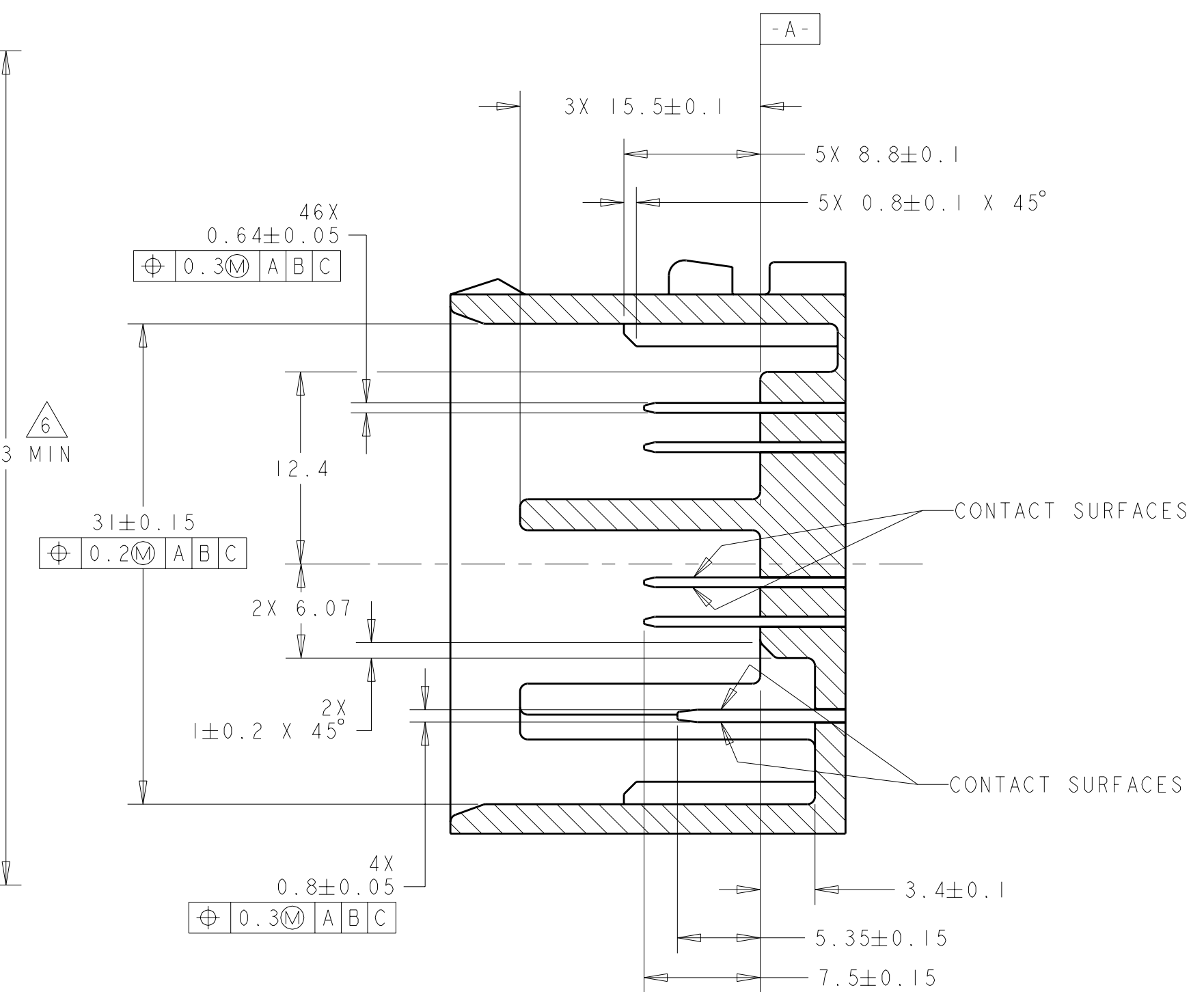
GREEN	PERIMETER SEAL	6
GRAY	LEVER	5
BROWN	GROMMET SEAL	4
BLACK	COVER	3
NATURAL	SPACER	2
BLACK	HARNESS, KEY "C"	1
PART COLOR	DESCRIPTION	ITEM NO.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRICAL CONNECTION OF THE PRODUCT. IT IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.		DWG. NO. 21JUL2004 REV. CRISAM001 CHK. M. HITCHCOCK APPV. MARTIN 21JUL2004		 Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: 		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 		NAME PCM 50-WAY HARNESS ASSEMBLY KEY C	
MATERIAL -		WEIGHT -		SIZE A CAGE CODE 00779 DRAWING NO C=1438693	
CUSTOMER DRAWING -		SCALE 2:1 SHEET 1 OF 4 REV A		RESTRICTED TO -	

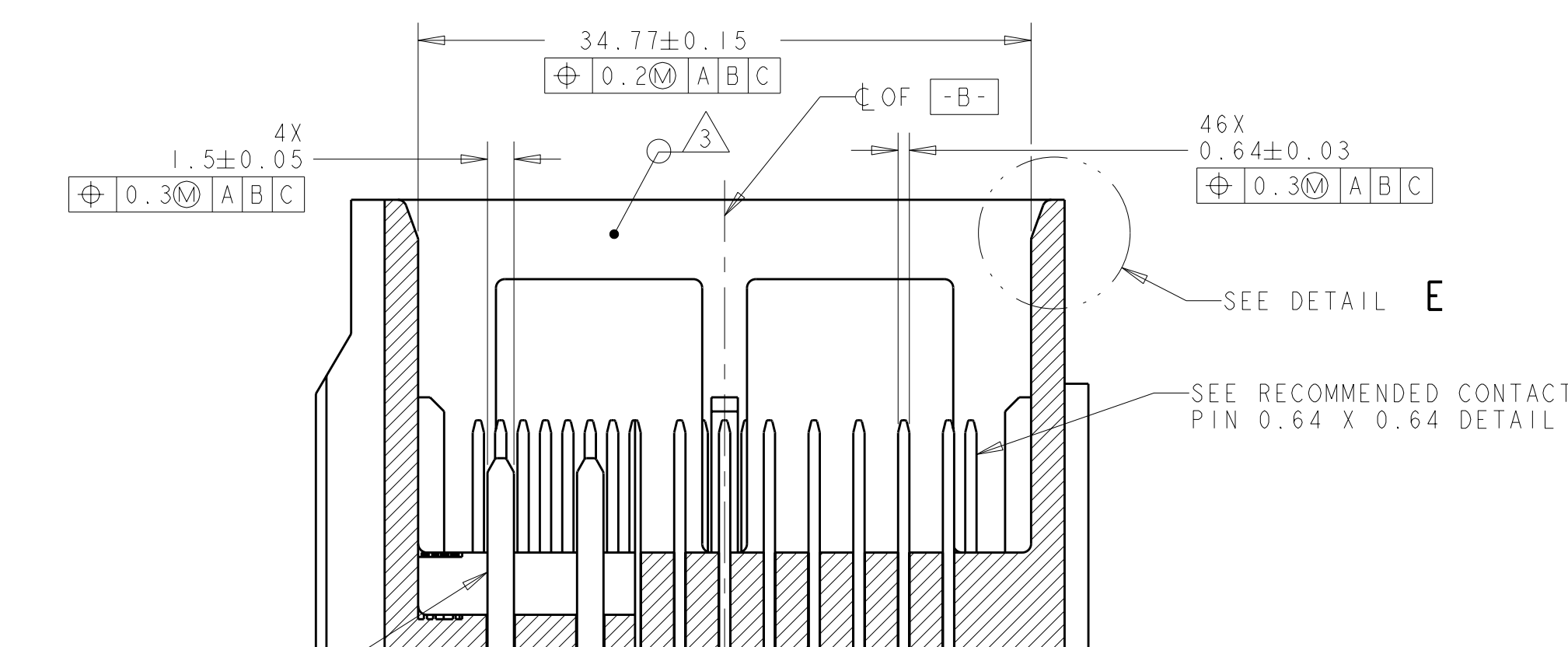


NOTES: UNLESS OTHERWISE SPECIFIED

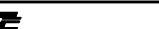
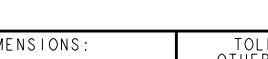
1. GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
3. SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
5. VENT HOLE SIZE AND LOCATION IS OPTIONAL.
6. THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
7. TERMINAL POSITION IDENTIFICATION.



SECTION B-B



DETAIL E
SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION MUST BE CONSULTED FOR THE LATEST REVISIONS		DWN 21 JUL 2004 CRISAMORE CHK 21 JUL 2004 M. HITCHCOCK APVD 21 JUL 2004 C. MARTIN		 Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.3 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES FINISH ±1°		NAME 50-WAY HARNESS ASSEMBLY KEY C	
		PRODUCT SPEC APPLICATION SPEC WEIGHT		SIZE CAGE CODE DRAWING NO 00779 C=1438693	
MATERIAL -		RESTRICTED TO -		SCALE 2:1 SHEET 2 OF 1 REV 1	
CUSTOMER DRAWING					

