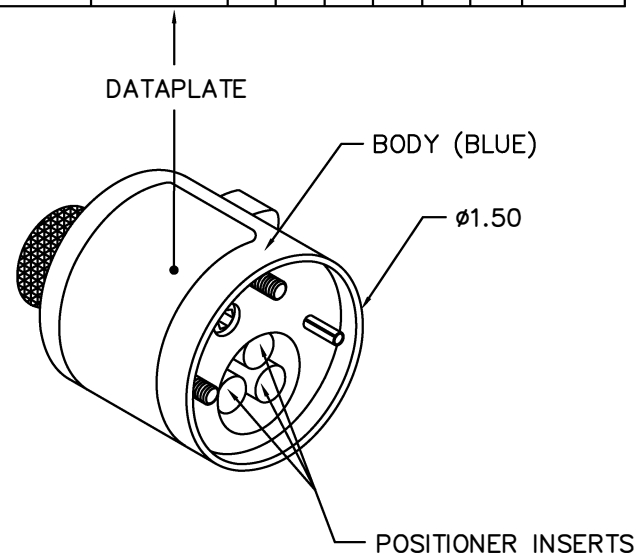


AMP "M" SERIES TYPE 2 CONTACTS		COLOR CODE	14	16	18	20	22	24	WIRE SIZE
STD	16-14	RED	7						SELECTOR NO.
	16-16			6	5	4			
	20-16								
	16-20					4	3	2	
	20-20								
LONG	16-14	BLUE	7						
	16-16			6	5	4			
	20-16								
	16-20					4	3	2	
	20-20								
INSULATION STD		GREEN	8	8	7	6	5	4	

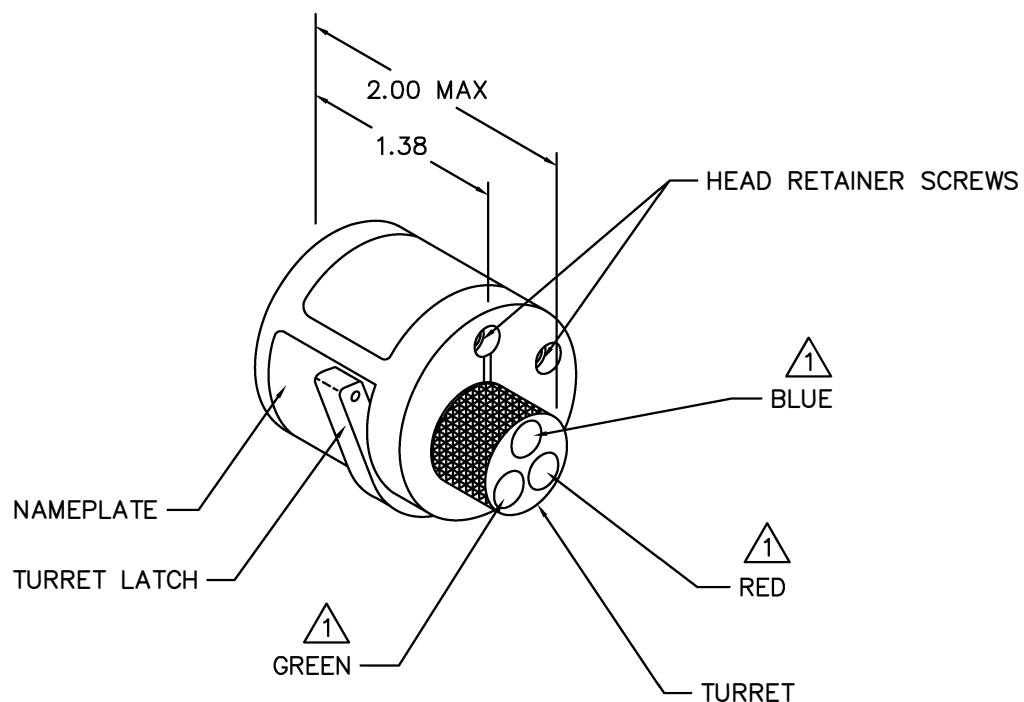


POSITIONER COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.078 ▽.654	□ Ø.156 ▽.514
BLUE	Ø.078 ▽.812	□ Ø.156 ▽.514
GREEN	Ø.078 ▽.764	□ Ø.156 ▽.624

* HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.

REVISIONS				
REV. SYM.	E.C.O. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
2		REDRAWN	AAM 1-26-01	RRR 1-26-01

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED



1 RANDOM ORDER OF ROTATION
IS ACCEPTABLE.

RESTRICTED & CONFIDENTIAL		ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS				
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT. DO NOT SCALE DRAWING		DRN.	BY	DATE 11-8-85		DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851			
		CHK'D.	KR	DATE 11-8-85					
		APP'D.	AAM	DATE 11-13-85					
		APP'D.		DATE					
		NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS DRAWING NUMBER WITHOUT THE "-ENV" SUFFIX.			TITLE ENVELOPE DRAWING TURRET HEAD WHERE USED: AFB				
					SIZE B	SCALE NTS	CAD P/N TH402-ENV	SHEET 1	OF
					POSTING	DWG. NO. TH402-ENV			REV. 2