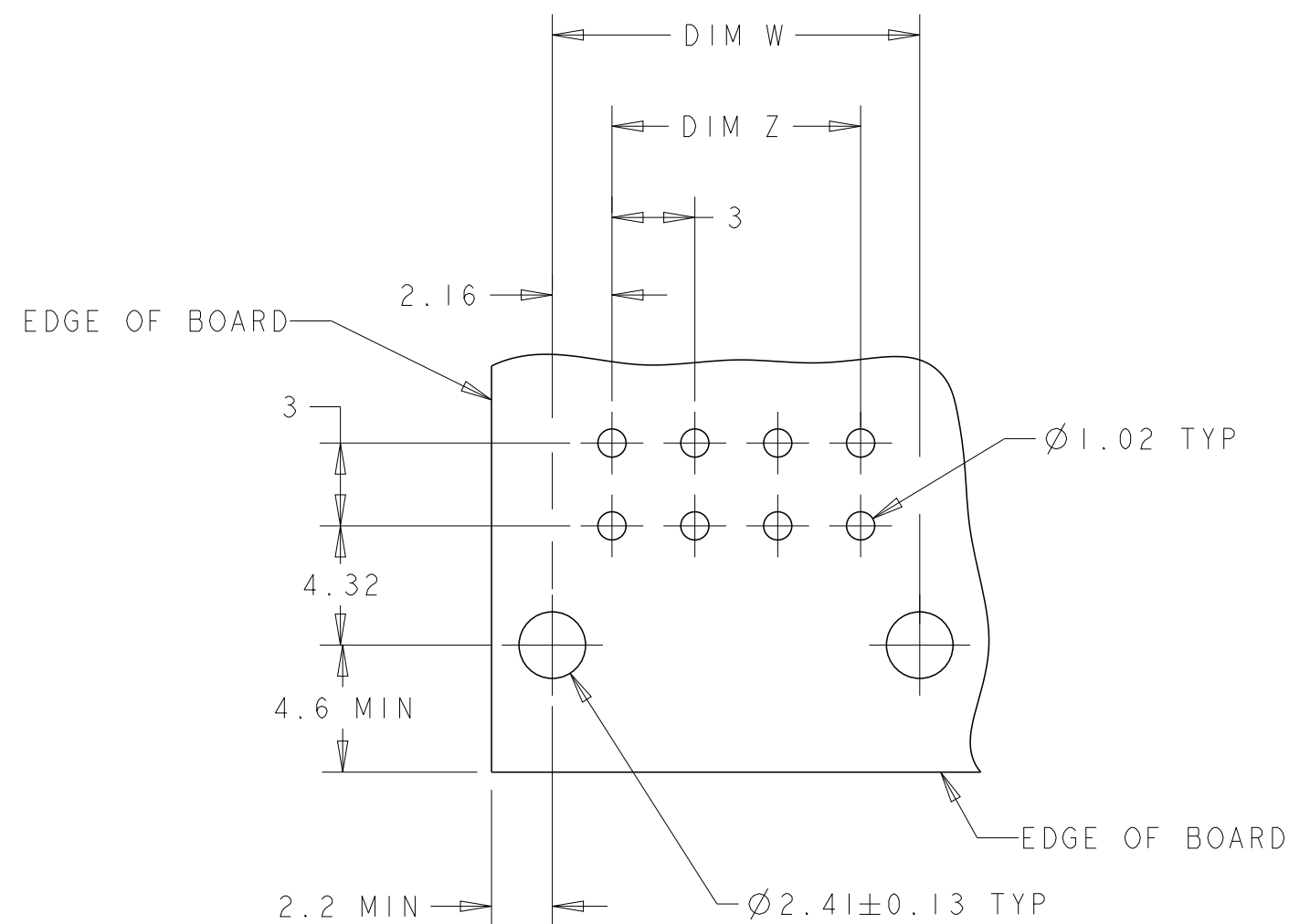
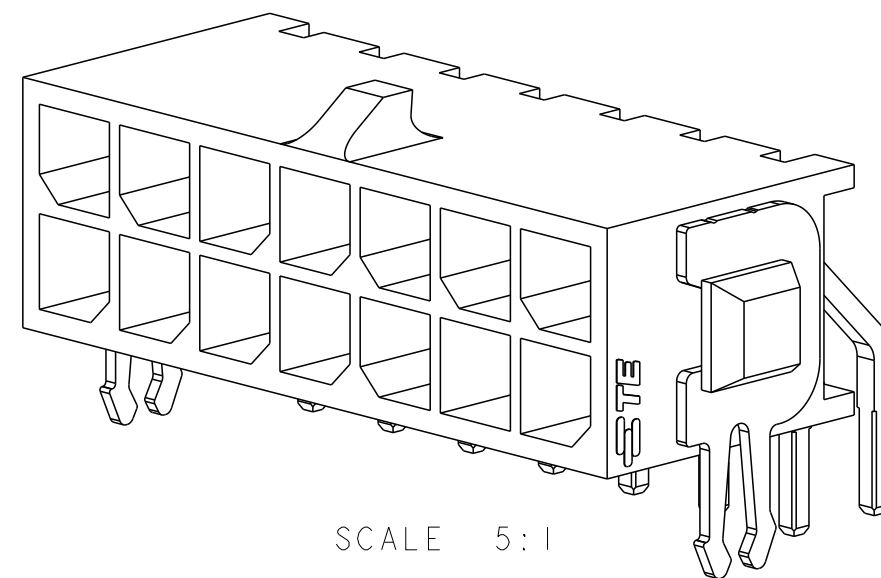
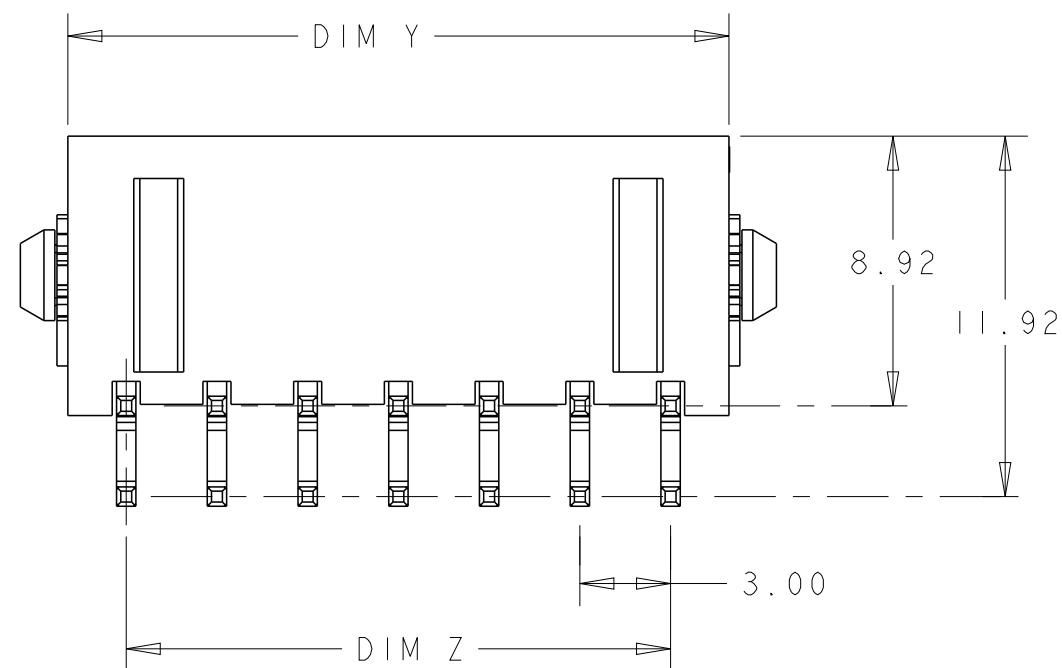
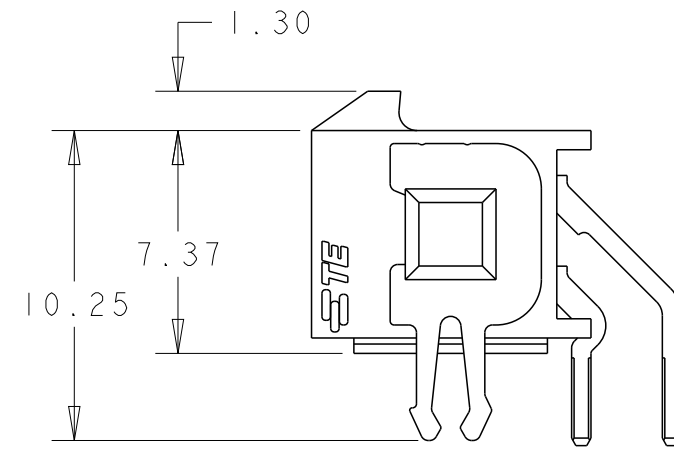
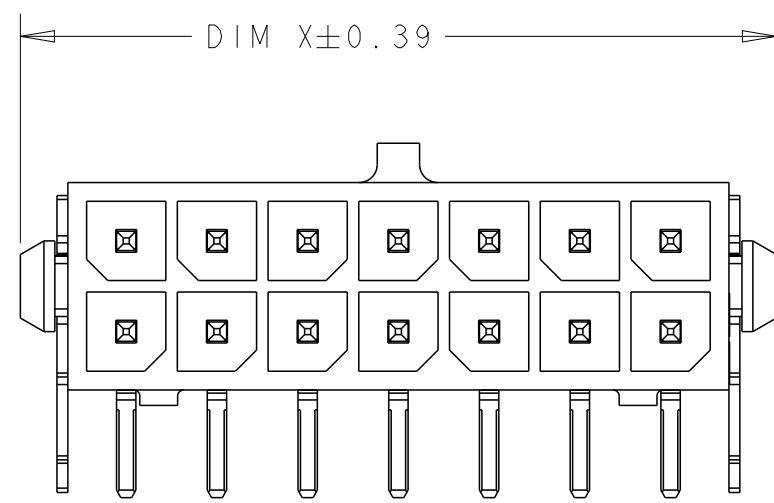


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REVISONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	G1	REVISED PER ECR-16-011494	21JUN2017	NK	CX



RECOMMENDED PCB LAYOUT (COMPONENT SIDE)

 MATERIAL; CONTACTS - BRASS. HOUSING - UL 94V-0 RATED HIGH TEMP NYLON, COLOR; BLACK.			

2 PLATING:
CONTACTS - 0.38μm MINIMUM GOLD OVER 2.54μm MINIMUM NICKEL
ON MATING AREA. 2.54μm TIN-LEAD MINIMUM OVER 2.54μm
NICKEL MINIMUM ON SOLDER TAILS.
HOLDDOWNS - 2.54μm TIN-LEAD MINIMUM OVER 2.54μm NICKEL

4 RECOMMENDED PC BOARD THICKNESS OF 1.57.

5 PLATING:
CONTACTS - 0.38μm MINIMUM GOLD OVER 2.54μm MINIMUM NICKEL
ON MATING AREA. 2.54μm MATTE TIN MINIMUM OVER 2.54μm
NICKEL MINIMUM ON SOLDER TAILS.
HOLDDOWNS - 2.54μm MATTE TIN MINIMUM OVER 2.54μm NICKEL

		36.86	37.30	33.00	40.00	24	5-794678-4
		33.86	34.30	30.00	37.00	22	5-794678-2
		30.86	31.30	27.00	34.00	20	5-794678-0
		27.86	28.30	24.00	31.00	18	4-794678-8
		24.86	25.30	21.00	28.00	16	4-794678-6
		21.86	22.30	18.00	25.00	14	4-794678-4
		18.86	19.30	15.00	22.00	12	4-794678-2
		15.86	16.30	12.00	19.00	10	4-794678-0
		12.86	13.30	9.00	16.00	8	3-794678-8
		9.86	10.30	6.00	13.00	6	3-794678-6
		6.86	7.30	3.00	10.00	4	3-794678-4
		3.86	4.30	-	7.00	2	3-794678-2
SUPERSEDED BY 5-794678-4		36.86	37.30	33.00	40.00	24	2-794678-4
SUPERSEDED BY 5-794678-2		33.86	34.30	30.00	37.00	22	2-794678-2
SUPERSEDED BY 5-794678-0		30.86	31.30	27.00	34.00	20	2-794678-0
SUPERSEDED BY 4-794678-8		27.86	28.30	24.00	31.00	18	1-794678-8
SUPERSEDED BY 4-794678-6		24.86	25.30	21.00	28.00	16	1-794678-6
SUPERSEDED BY 4-794678-4		21.86	22.30	18.00	25.00	14	1-794678-4
SUPERSEDED BY 4-794678-2		18.86	19.30	15.00	22.00	12	1-794678-2
SUPERSEDED BY 4-794678-0		15.86	16.30	12.00	19.00	10	1-794678-0
SUPERSEDED BY 3-794678-8		12.86	13.30	9.00	16.00	8	794678-8
SUPERSEDED BY 3-794678-6		9.86	10.30	6.00	13.00	6	794678-6
SUPERSEDED BY 3-794678-4		6.86	7.30	3.00	10.00	4	794678-4
SUPERSEDED BY 3-794678-2		3.86	4.30	-	7.00	2	794678-2
	FINISH	DIM Y	DIM W	DIM Z	DIM X	NO. OF POSN.	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. HAYMAKER 12AUG99		 TE Connectivity	
		CHK K. COBLE 12AUG99			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME THRU-HOLE, RIGHT ANGLE, 15 GOLD HEADER, MECHANICAL BOARDLOCK, DUAL ROW, MICRO MATE MATE-N-LOK™	
		APVD K. COBLE 12AUG99			
		PRODUCT SPEC -			
		APPLICATION SPEC -			
0 PLC ±- 1 PLC ±- 2 PLC ±0.13 3 PLC ±- 4 PLC ±- ANGLES ±-		WEIGHT -		SIZE A2	
MATERIAL 		FINISH SEE TABLE		CAGE CODE 00779	
		CUSTOMER DRAWING		DRAWING NO C-794678	
				RESTRICTED TO -	
				SCALE 4:1 SHEET OF REV G	