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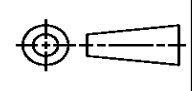
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D2	ECR-14-002922	28FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151112-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238045  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1238045

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1238045	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV D2

											73
-	1	1	1	1	1	1	1238045	PRINT, APPLICATOR LOG SHEET			72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE			71
											70
											69
											68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION			67
-	2	2	2	2	2	2	21017-2	SCR_DRIVE(#2x.19)ID PLATE			66
											65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION			64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM			63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC			62
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG			61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL			60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER			59
											58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED			57
											56
											55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER			54
											53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN			52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLLOWDOWN			51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER			50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM			49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST			48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST			47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY			46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON			45
-	1	1	1	1	1	1	1338660-1	RAM			44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED			43
-	1	1	1	1	1	1	690124-3	WASHER, RAM			42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM			41
-	1	1	1	1	1	1	23241-1	BALL, STEEL			40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION			39
-	1	1	1	1	1	1	1-1320922-0	DISC, INSULATION			38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC			37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING			36
-	1	1	1	1	1	1	690212-1	POST, RAM			35
-	1	1	1	1	1	1	1424186-2	SUPPORT, TERMINAL			34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE			33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)			32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK			31
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE			30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY			29
-	1	1	1	1	1	1	1-455888-2	SPACER, FRONT SHEAR DEP			28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG			27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE			26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL			25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE			24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD			23
-	1	-	1	1	-	1	690472-2	STRIPPER			22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER			21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER			20
-	-	1	-	-	1	-	690472-1	STRIPPER			19
											18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)			17
											16
											15
											14
											13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR			12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR			11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)			10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)			9
1	2	2	2	1	1	1	1338692-2	ANVIL			8
											7
											6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)			5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER			4
1	2	2	2	1	1	1	8-456134-2	CRIMPER, INSULATION			3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER			2
1	2	2	2	1	1	1	2-456404-5	CRIMPER, WIRE			1

[illegible]



Exploded view diagram of a mechanical assembly, showing various components and their assembly sequence. The diagram includes a parts list on the left and a detailed exploded view on the right.

**Parts List:**

CONTINUOUS CARRIER	
-	1 AND SPARE PARTS
-	2 AND SPARE PARTS
-	6 AND SPARE PARTS
-	SPARE PARTS KIT

**Exploded View Details:**

- The diagram shows a central assembly with various components labeled with numbers (1 through 67) and letters (A, B, C).
- Key components include a central housing (44), a motor or actuator (46), and various mounting brackets (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67).
- Assembly points are indicated by letters A, B, and C.
- Reference parts are marked with (REF).
- Triangles indicate specific assembly points or features.

-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION		ITEM NO
							PARTS LIST				
QTY REQD PER ASSY											
THIS DRAWING IS A CONTROLLED DOCUMENT.							DWG. J.FURLER 14JUN00 OK —  Tyco Electronics Corporation Harrisburg, PA 17105-3608				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: T.ELBIN 14JUN00		NAME SIDE FEED HD-I APPLICATOR					
INCHES				PRODUCT SPEC		—					
		0 PLC ± — 1 PLC ± — 2 PLC ± 0.5 [02 IN] 3 PLC ± — 4 PLC ± — ANGLES ± —		APPLICATION SPEC		—					
MATERIAL		FINISH		WEIGHT		SIZE A1		CAGE CODE 00779	DRAWING NO C=1238045	RESTRICTED TO	
CUSTOMER DRAWING							SCALE		SHEET 1 OF 1	REV. D	