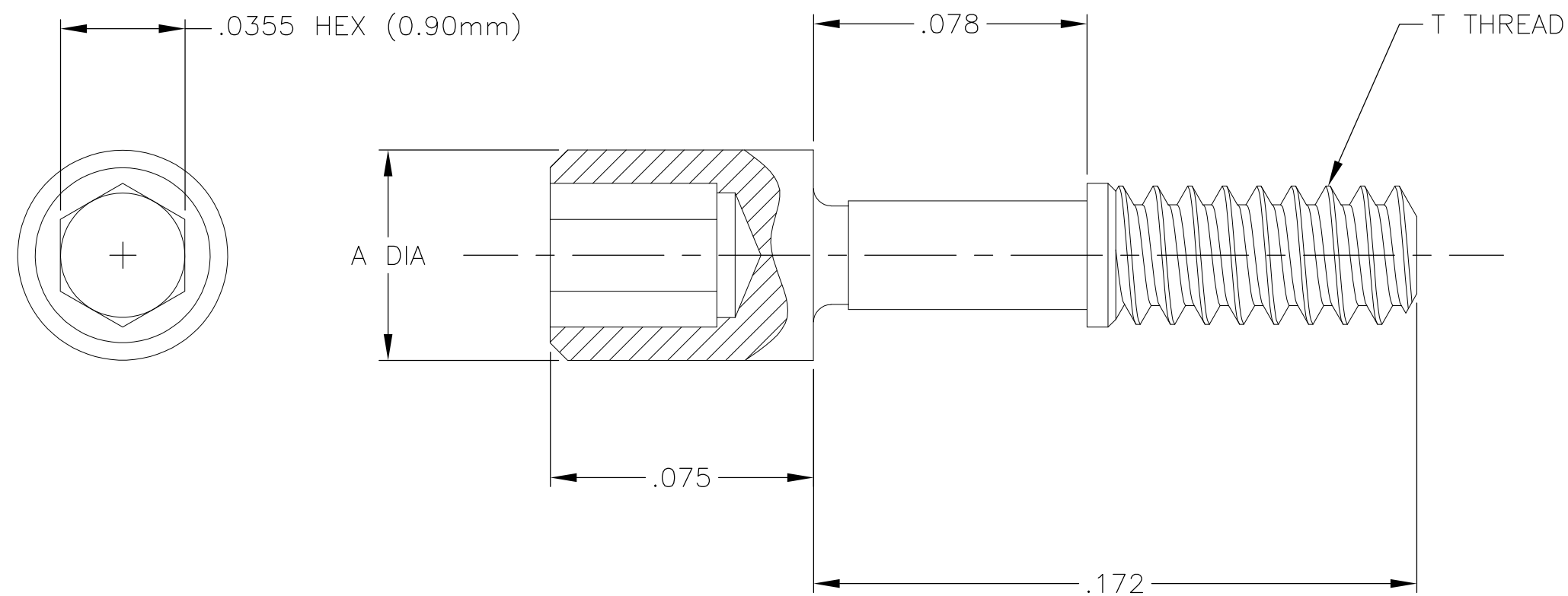
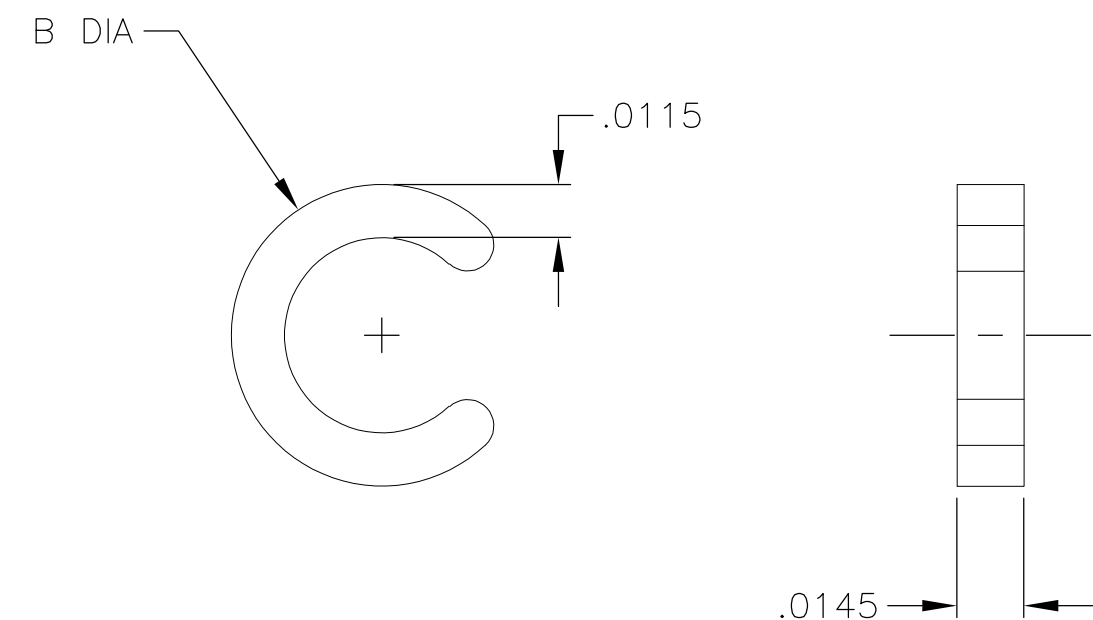


| LOC — | DIST — | REVISIONS | | | | | | |
|----------|-----------|-----------|-----|---|----------|-----|------|--|
| | | P | LTR | DESCRIPTION | DATE | DWN | APVD | |
| | | | E | UPDATE PROFILE OF SCREW (THREAD COLLAR) | 1 DEC 10 | MKS | — | |

| SIZE | A DIA | B DIA | T THREAD | JACKSCREW P/N | RET RING P/N |
|-------|-------|--------|------------------------|---------------|--------------|
| 1.0mm | ø.060 | ø.0655 | 1.00UNM (0.25mm PITCH) | 1589283-3 | 1589284-1 |
| 1.2mm | ø.065 | ø.0735 | 1.20UNM (0.25mm PITCH) | 1589283-4 | 1589284-2 |





STANDARD JACKSCREW 



STANDARD RETAINING RING 

- 1 JACKSCREW MATERIAL: 303 STAINLESS STEEL PER ASTM A581, CONDITION A, PASSIVATE PER SAE-AMS-2700, TYPE 2, DRY FILM LUBE PER DOD-L-85645 TYPE I
- 2 RETAINING RING MATERIAL: 17-4 STAINLESS STEEL PER ASTM A564, CONDITION A, PASSIVATE PER SAE-AMS-2700, TYPE 2
- 3 DIMENSIONS FOR RETAINING RING ARE PRIOR TO INSTALLATION ONTO THE JACKSCREW. RETAINING RING MUST BE CRIMPED AROUND THE SHAFT OF THE SCREW TO PROPERLY CAPTIVATE THE SCREW ONTO DUALOBE PLUG CONNECTORS.

| | | | | | |
|---|--|--|--|---|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN M STORY 17 DEC 02 | |  Tyco Electronics Corporation Harrisburg, PA 17105-3608 | |
| | | CHK — | | | |
| DIMENSIONS: INCHES | | TOLERANCES, UNLESS OTHERWISE SPECIFIED: | | NAME | |
|  | | APVD M STORY 1 DEC 10 | | STANDARD NANONICS JACKSCREW AND RETAINING RING, 1.0mm AND 1.2mm SIZES | |
| | | PRODUCT SPEC — | | — | |
| | | APPLICATION SPEC — | | — | |
| MATERIAL | | FINISH | | SIZE | RESTRICTED TO |
| SEE NOTES | | SEE NOTES | | CAGE CODE | — |
| | | WEIGHT — | | DRAWING NO | — |
| | | CUSTOMER DRAWING | | A2 0PJN9 | — |
| | | | | SCALE | — |
| | | | | 24:1 | — |
| | | | | SHEET | — |
| | | | | 1 of 1 | — |
| | | | | REV | — |
| | | | | F | — |