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LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	APVD
			B1	ECR-14-018880	26DEC2014	GK

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151084-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426448
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426448

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
			A3		©- 1426448	
		CUSTOMER DRAWING			SCALE	SHEET 1 OF 2
						REV B1

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426448

SET UP GAGE
458637-3

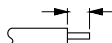
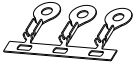
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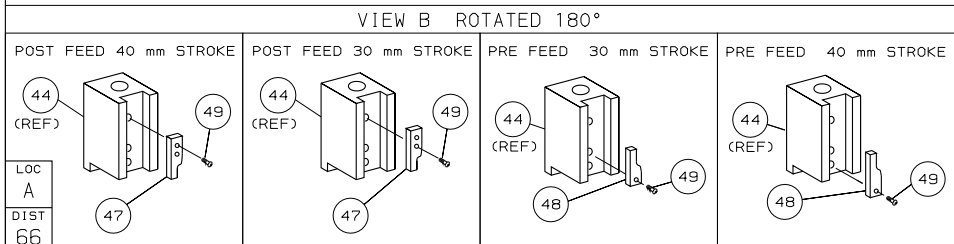
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DRAWING MADE IN THIRD ANGLE PROJECTION

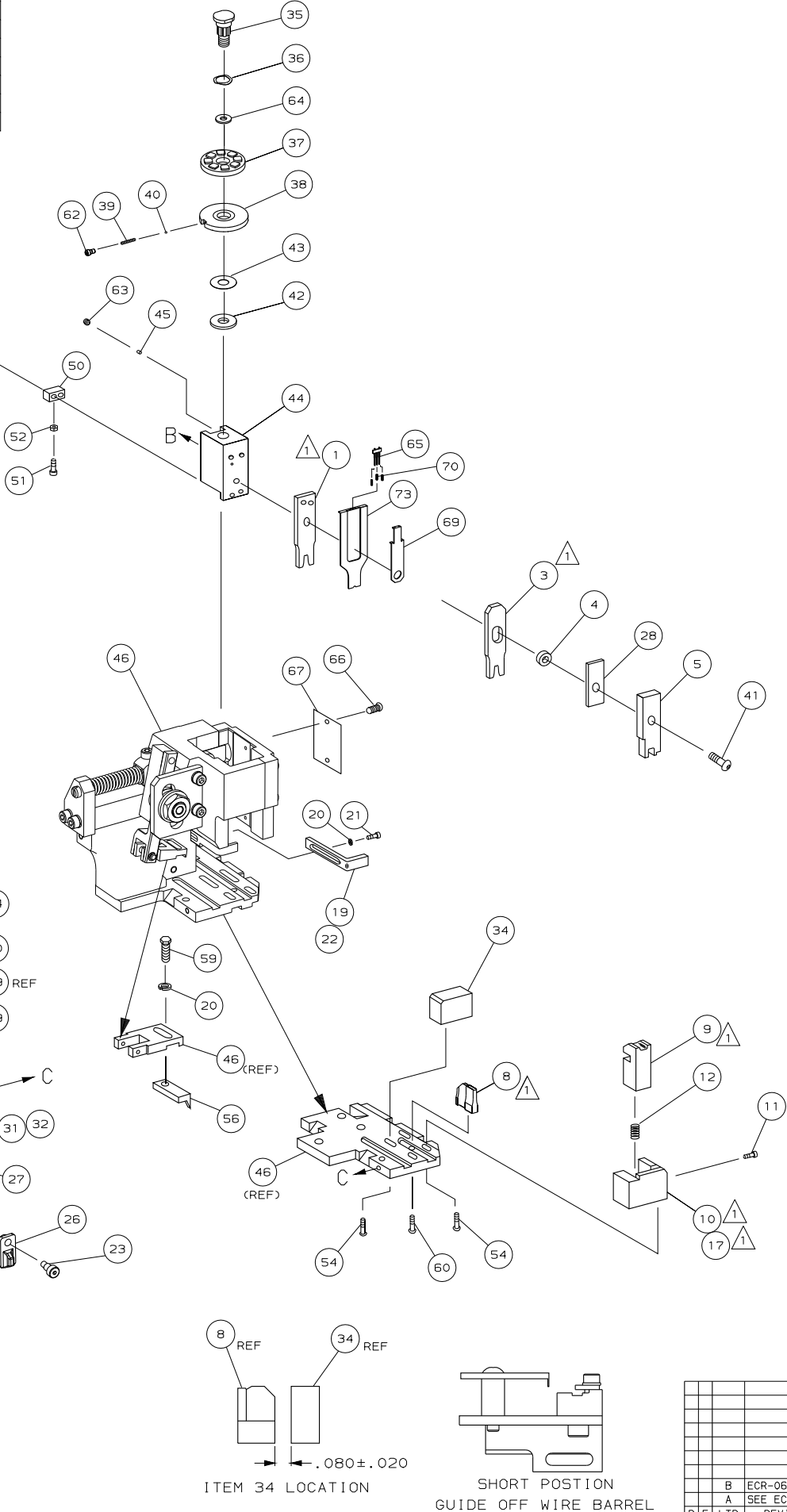
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426448-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426448-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426448-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426448-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426448-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426448-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426448-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS					
TERMINAL NAME: CONTACT CRIMP SNAP IN AMP EI SERIES CONNECTOR					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.07 [.042 IN]	F	30 - 26 AWG		
INSUL	1.57 [.062 IN]	0	1.00-1.40 [.039-.055 IN]		
WIRE STRIP LENGTH			APPL INSTRUCTION		
3.20-3.70 [.126-.146 IN]			408-8322		
TERMINAL		-		FEED	
APPL SPEC		114-5035	-	6.50 [.256 IN]	
TERMINALS APPLIED 					
170263	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
WIRE SIZE			CRIMP HEIGHT		PIN PN AND LENGTH [IN]
mm ² AWG					
0.13mm ² OR 26AWG		0.66 ±0.05 [.026 ±.002 IN]		6-354779-3 [.3305]	
0.08mm ² OR 28AWG		0.62 ±0.05 [.024 ±.002 IN]		6-354779-8 [.3330]	
0.05mm ² OR 30AWG		0.59 ±0.05 [.023 ±.002 IN]		7-354779-0 [.3340]	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



8 6 7 5 4 3



-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1426448	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-									58
-									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-									55
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
-									53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-5	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-									16
-									15
-									14
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	13
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	12
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	11
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	10
1	2	2	2	1	1	1	3-1333200-2	ANVIL	9
-									8
-									7
-									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-5	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	7-456135-8	CRIMPER, INSULATION	3
-									2
1	2	2	2	1	1	1	456401-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
							QTY REQD PER ASSY		
							PARTS LIST		
							MATL	HT TR	FIN
							DO NOT SCALE PRINT.		
							TOLERANCES UNLESS OTHERWISE SPECIFIED:		
							1 PLC DEC ±		
							2 PLC DEC ±		
							3 PLC DEC ±		
							ANGLES ±		
							SURF TEXTURE:		
							REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX		
							SCALE	DWG NO	1426448
							CHE CODE	CUSTOMER AND ASSEMBLY DRAWING	
							00779	RESTRICTED TO	