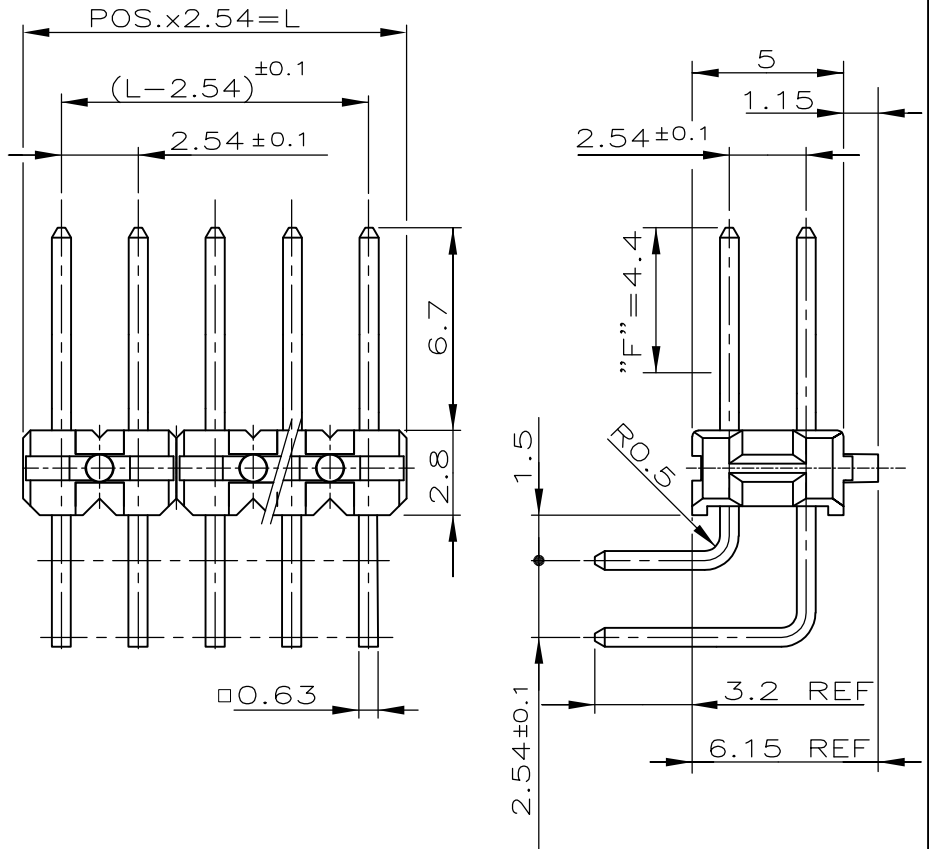


LOC A1	DIST —	REVISIONS			DATE	DWN	APVD
		P	LTR	DESCRIPTION			
		G		Contact pin base material change from CuSn (Phosphor bronze) to CuZn (Brass). Plating change from min. 0.8microns gold plating to min. 0.7 μm Pd Ni + 0.1 μm gold flash at contact area (Area F).	24JUN2014	TJ	JK

POS. PER ROW	L +0.3 -0.5	PART-NO.
2	5.08	825 457-2
3	7.62	-3
4	10.16	-4
5	12.70	-5
6	15.24	-6
7	17.78	-7
8	20.32	-8
9	22.86	-9
10	25.40	1-
11	27.94	1-
12	30.48	1-
13	33.02	1-
14	35.56	1-
15	38.10	1-
16	40.64	1-
17	43.18	1-
18	45.72	1-
19	48.26	1-
20	50.80	2-
21	53.34	2-
22	55.88	2-
23	58.42	2-
24	60.96	2-
25	63.50	2-
26	66.04	2-
27	68.58	2-
28	71.12	2-
29	73.66	2-
30	76.20	3-
31	78.74	3-
32	81.28	3-
33	83.82	3-
34	86.36	3-
35	88.90	3-
36	91.44	3-
37	93.98	3-
38	96.52	3-
39	99.06	3-
40	101.60	4-
41	104.14	4-
42	106.68	4-
43	109.22	4-
44	111.76	4-
45	114.30	4-
46	116.84	4-
47	119.38	4-
48	121.92	4-
49	124.46	4-
50	127.00	5-825 457-0



- ① MIN. 0.7μm PdNi+0.1μm GOLD FLASH OVER 1.27μm NICKEL AT AREA "F"  
3-5μm TIN OVER 1.27μm NICKEL AT SOLDER AREA
- ② OBSOLETE PARTS
- ③ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

CONTACT PIN	CuZn	①
HOUSING	PBT GV	GREEN
DESCRIPTION	MATERIAL	BEMERKUNG

REMOVE BURRS,  
BREAK SHARP EDGES

DIMENSIONS: mm	DWN	05.02.95	MATERIAL	SEE TABLE	FINISH	SEE TABLE
	CHK	17.12.95				
TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.2 mm	APVD	—				
0 PLC ± -	PRODUCT SPEC	108-18012	NAME	AMPMODU II PIN HEADER 90 DEGREE, DUAL ROW		
1 PLC ± -	APPLICATION SPEC	—	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
2 PLC ± -	WEIGHT	—	A4	00779	③-825457	—
3 PLC ± -	CUSTOMER DRAWING			SCALE	4:1	SHEET 1 OF 1
4 PLC ± -						REV G
ANGLES ± -						

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