

4

3

2

1

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LOC

DIST

REVISIONS

G

14

P

LTR

DESCRIPTION

DATE

DWN

APVD

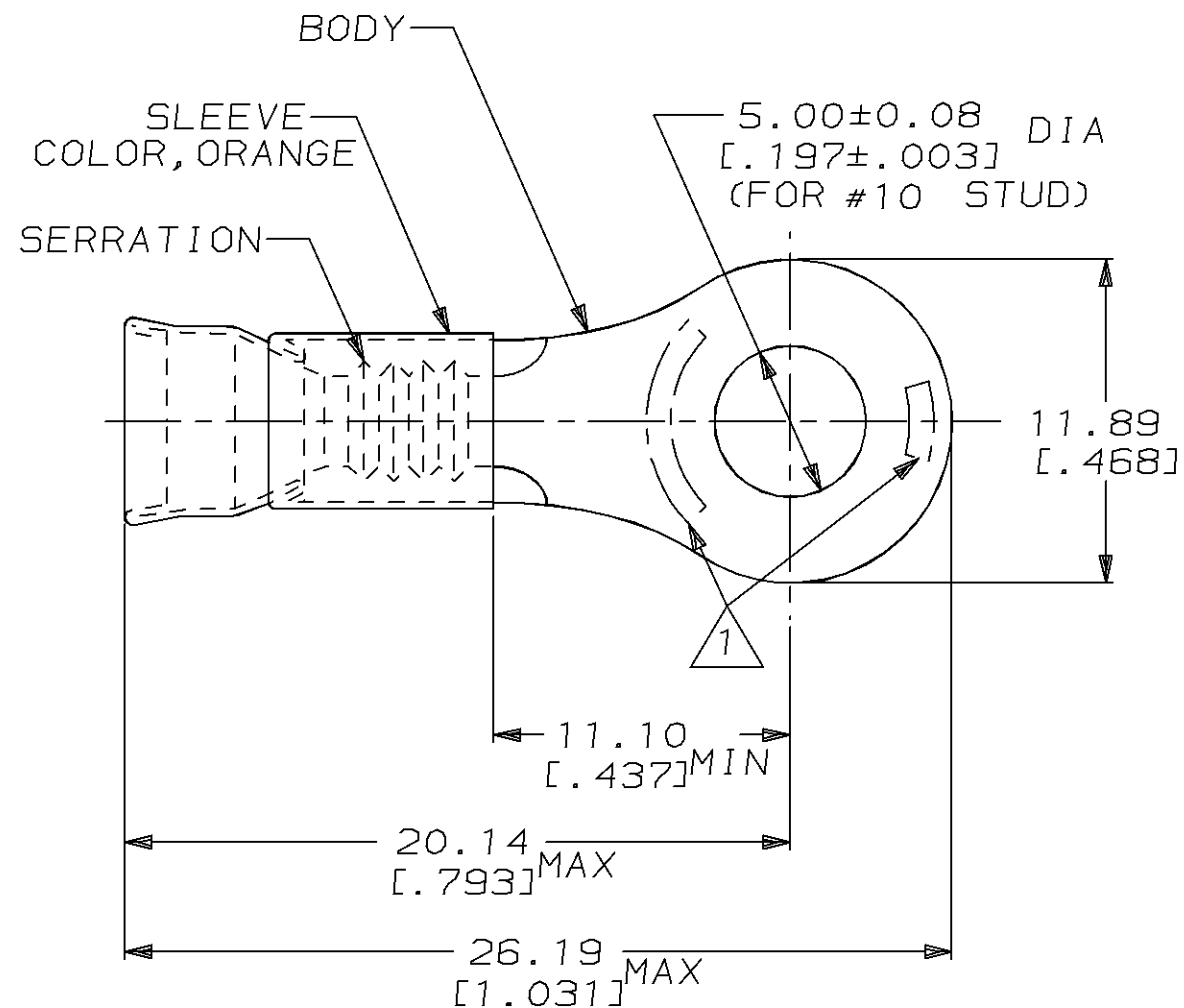
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REL PER 95-3016-002-1

05OCT95

LO

ME



1 STAMP AMP 22-18 1-2 APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN
ACCORDANCE WITH MILITARY SPEC MIL-T-7928
COMMERCIAL WIRE RANGE IS 22-16

2. WIRE INSUL DIA, 2.67-3.56 [0.105-.140]

3. TONGUE MATL THK, 0.79±0.05 [0.031±.002]

1000	LOOSE PIECE	184204-1
QTY	PACKAGE TYPE	PART NO

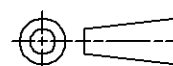
AMP INCORPORATED
CUSTOMER SERVICE SYSTEM

MAX RECOMMENDED OPERATING
TEMPERATURE:
649°C [1200°F]

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED.
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING
ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:
mm [in]

TOLERANCES UNLESS
OTHERWISE SPECIFIED:



0 PLC ±-
1 PLC ±-
2 PLC ±0.20 [.008]
3 PLC ±-
4 PLC ±-
ANGLES ±-
FINISH -

MATERIAL
BODY, NI PER ASTM B162
SLEEVE, NI SIL PER
ASTM B122

DWN L OLMEDA 05OCT95

CHK M ELLIS 05OCT95

APVD S BORTNER 05OCT95

PRODUCT SPEC

APPLICATION SPEC

WEIGHT -

CUSTOMER DRAWING

AMP Incorporated
Harrisburg, PA 17105-3608

NAME TERMINAL, RING TONGUE,
STRATOTHERM, DIAMOND GRIP,
WIRE SIZE, 22-16 AWG

SIZE A3 CAGE CODE 00779 DRAWING NO C-184204

SCALE 4:1 SHEET 1 OF 1 REV 0

FOR ADDITIONAL
PRODUCT INFORMATION OR
COPIES OF DRAWINGS
AND TECHNICAL DOCUMENTS

PRODUCT INFORMATION CENTER
1-800-522-6752

FOR APPLICATION
TOOLING INFORMATION

TOOLING ASSISTANCE CENTER
1-800-722-1111

FOR ORDER ENTRY

1-800-526-5142

CIRCULAR MIL AREA:
0.26mm²-1.65mm² [509-3260]

STRANDED WIRE

AMP 1470-19 REV 09MAY94