

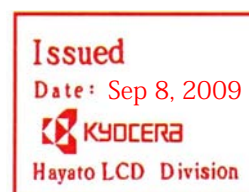
SPEC

| | |
|----------|-----------------------|
| Spec No. | TQ3C-8EAF0-E1DDQ63-00 |
| Date | September 1, 2009 |

TYPE : TCG085WVLCB-G00
< 8.5 inch WVGA transmissive color TFT
with LED backlight >

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KYOCERA CORPORATION
KAGOSHIMA HAYATO PLANT
LCD DIVISION

This specification is subject to change without notice.
Consult Kyocera before ordering.

| Original Issue Date | Designed by: Engineering dept. | | | Confirmed by: QA dept. | |
|---------------------|--------------------------------|--------------------|---------------------|------------------------|---------------|
| | Prepared | Checked | Approved | Checked | Approved |
| September 1, 2009 | <i>Y. Ikeda</i> | <i>H. Tokumaru</i> | <i>Y. Matsumoto</i> | <i>J. Sakaguchi</i> | <i>T. Ito</i> |

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Warning

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.

2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.

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Revision record

| Date | | Designed by : Engineering dept. | | | Confirmed by : QA dept. | |
|---------|------|---------------------------------|--------------|----------|-------------------------|----------|
| | | Prepared | Checked | Approved | Checked | Approved |
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| Rev.No. | Date | Page | Descriptions | | | |
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1. Application

This document defines the specification of TCG085WVLCB-G00. (RoHS Compliant)

2. Construction and outline

LCD : Transmissive color dot matrix type TFT
 Backlight system : LED
 Polarizer : Glare treatment
 Additional circuit : Timing controller, Power supply (3.3V input)
 (without constant current circuit for LED Backlight)

3. Mechanical specifications

| Item | Specification | Unit |
|------------------------|---|------|
| Outline dimensions 1) | 210(W)×134(H)×8.5(D) | mm |
| Active area | 184.8(W)×110.88(H) (21.6cm/8.5 inch(Diagonal)) | mm |
| Effective viewing area | 186.8(W)×112.9(H) | mm |
| Dot format | 800×(B,G,R)(W)×480(H) | dot |
| Dot pitch | 0.077(W)×0.231(H) | mm |
| Base color 2) | Normally White | - |
| Mass | (TBD) | g |

1) Projection not included. Please refer to outline for details.

2) Due to the characteristics of the LCD material, the color varies with environmental temperature.

4. Absolute maximum ratings

4-1. Electrical absolute maximum ratings

| Item | Symbol | Min. | Max. | Unit |
|-------------------------|-----------------|------|-------|------|
| Supply voltage | V _{DD} | -0.3 | 4.5 | V |
| Input signal voltage 1) | V _{IN} | -0.3 | 4.5 | V |
| LED forward current 2) | I _F | - | (100) | mA |

- 1) Input signal : CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, H_{SYNC}, V_{SYNC}, ENAB, CM, SC
- 2) For each "AN-CA"

4-2. Environmental absolute maximum ratings

| Item | Symbol | Min. | Max. | Unit |
|--------------------------|------------------|------|------|------|
| Operating temperature 1) | T _{OP} | -20 | 70 | °C |
| Storage temperature 2) | T _{STO} | -30 | 80 | °C |
| Operating humidity 3) | H _{OP} | 10 | 4) | %RH |
| Storage humidity 3) | H _{STO} | 10 | 4) | %RH |
| Vibration | - | 5) | 5) | - |
| Shock | - | 6) | 6) | - |

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Temp. = -30°C < 48h , Temp. = 80°C < 168h
Store LCD at normal temperature/humidity. Keep them free from vibration and shock.
An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.
(Please refer to "Precautions for Use" for details.)

3) Non-condensing

4) Temp. 40°C, 85%RH Max.

Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

| | | |
|-----------------|-------------|---|
| Frequency | 10 ~ 55 Hz | Acceleration value (0.3 ~ 9 m/s ²) |
| Vibration width | 0.15mm | |
| Interval | 10-55-10 Hz | 1 minutes |

2 hours in each direction X, Y, Z (6 hours total)

EIAJ ED-2531

6) Acceleration: 490 m/s², Pulse width: 11 ms

3 times in each direction: ±X, ±Y, ±Z

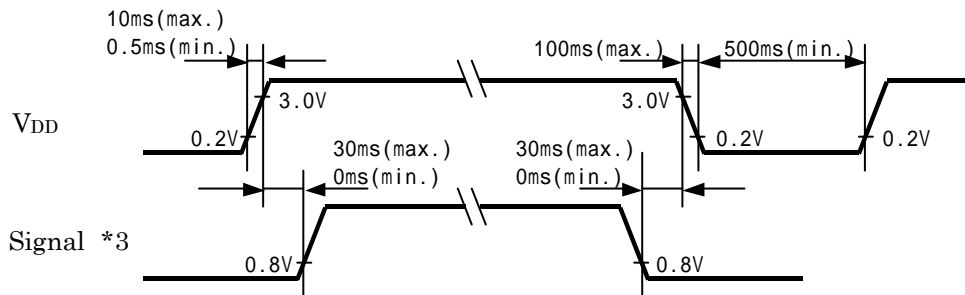
EIAJ ED-2531

5. Electrical characteristics

Temp. = -20 ~ 70°C

| Item | Symbol | Condition | Min. | Typ. | Max. | Unit |
|---------------------------------|-----------------|--------------|------|-------|-----------------|-------|
| Supply voltage 1) | V _{DD} | - | 3.0 | 3.3 | 3.6 | V |
| Current consumption | I _{DD} | 2) | - | (260) | (340) | mA |
| Permissive input ripple voltage | V _{RP} | - | - | - | 100 | mVp-p |
| Input signal voltage 3) | V _{IL} | "Low" level | 0 | - | 0.8 | V |
| | V _{IH} | "High" level | 2.0 | - | V _{DD} | V |

1) V_{DD}-turn-on conditions



2) Display pattern:

V_{DD} = 3.3V, Temp. = 25°C

```

123 456 . . . . . 2398 2399 2400(dot)
1
2
3
:
:
:
479
480
(dot)

```

3) Input signal : CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, H_{SYNC}, V_{SYNC}, ENAB, CM, SC

6. Optical characteristics

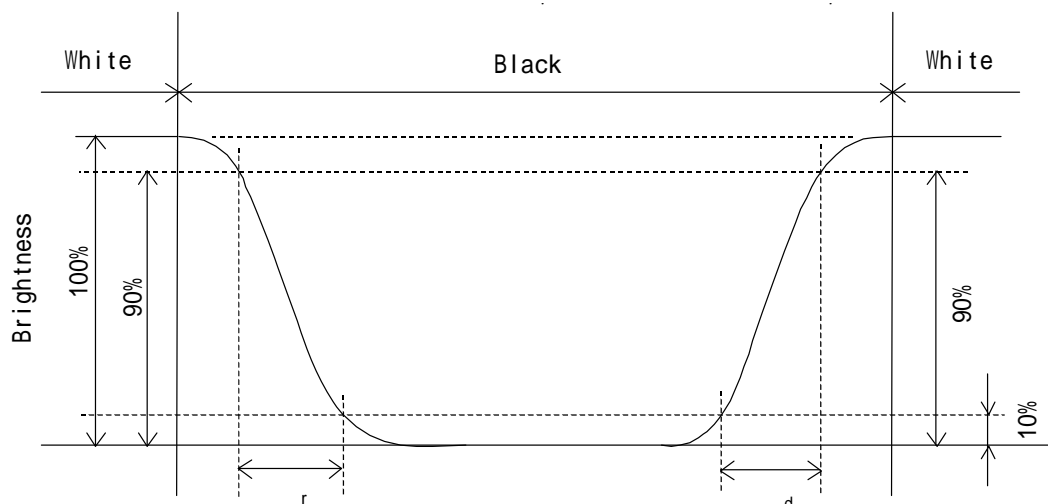
Measuring spot = 6.0mm, Temp. = 25°C

| Item | Symbol | Condition | Min. | Typ. | Max. | Unit | |
|---|--------------|--------------|-------|-------|-------|-------------------|------|
| Response time | Rise | τ_r | = =0° | - | 15 | - | ms |
| | Down | τ_d | = =0° | - | 35 | - | ms |
| Viewing angle range View direction : 12 o'clock (Gray inversion) | UPPER | CR 5 | = =0° | - | 60 | - | deg. |
| | LOWER | | | - | 45 | - | |
| | LEFT | | | - | 60 | - | deg. |
| | ϕ RIGHT | | | - | 60 | - | |
| Contrast ratio | CR | = =0° | 300 | 500 | - | - | |
| Brightness | L | IF=60mA/Line | (280) | (400) | - | cd/m ² | |
| Luminance(Brightness) | LU | - | (70) | - | - | % | |
| Chromaticity coordinates | Red | x | = =0° | (TBD) | (TBD) | (TBD) | - |
| | | y | | (TBD) | (TBD) | (TBD) | |
| | Green | x | = =0° | (TBD) | (TBD) | (TBD) | |
| | | y | | (TBD) | (TBD) | (TBD) | |
| | Blue | x | = =0° | (TBD) | (TBD) | (TBD) | |
| | | y | | (TBD) | (TBD) | (TBD) | |
| | White | x | = =0° | (TBD) | (TBD) | (TBD) | |
| | | y | | (TBD) | (TBD) | (TBD) | |

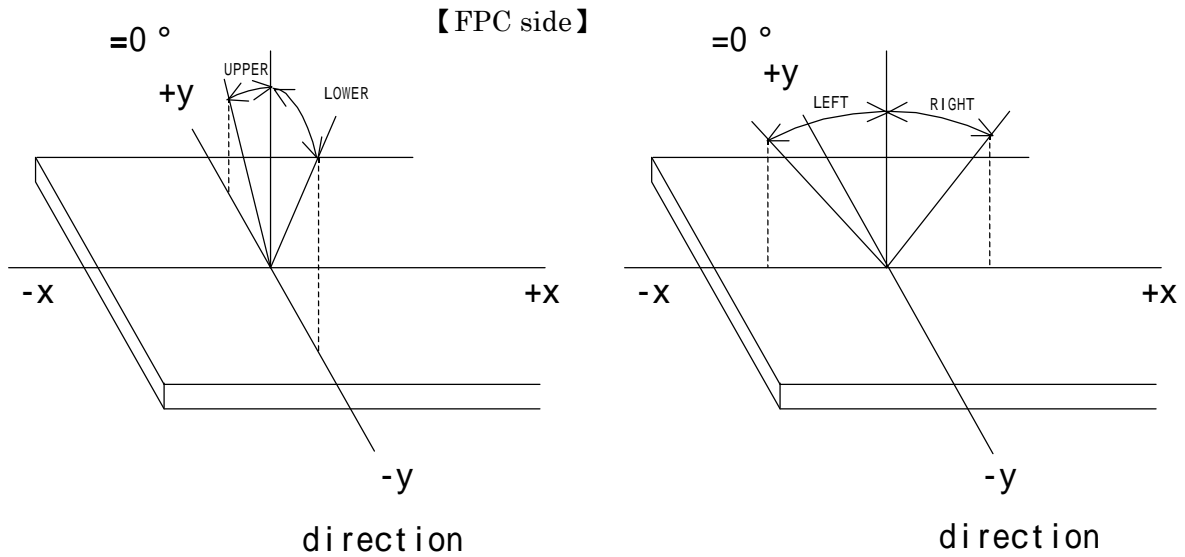
6-1. Definition of contrast ratio

$$CR(\text{Contrast ratio}) = \frac{\text{Brightness with all pixels "White"}}{\text{Brightness with all pixels "Black"}}$$

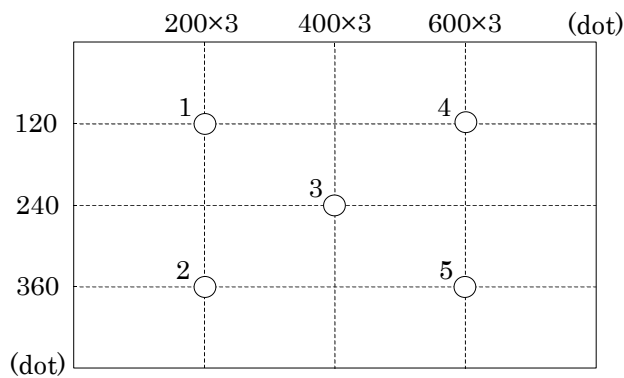
6-2. Definition of response time



6-3. Definition of viewing angle



6-4. Brightness measuring points



- 1) Rating is defined as the white brightness at center of display screen(3).
- 2) The brightness uniformity is calculated by using following formula.

$$\text{Brightness uniformity} = \frac{\text{Minimum brightness from 1 to 5}}{\text{Maximum brightness from 1 to 5}} \times 100 [\%]$$

- 3) 30 minutes after CFL is turned on. (Ambient Temp.=25)

7. Interface signals

7-1. LCD

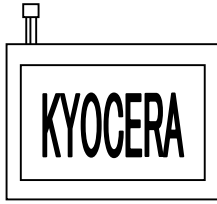
| No. | Symbol | Description | Level |
|-----|-------------------|--|-------|
| 1 | V _{DD} | 3.3V power supply | |
| 2 | V _{DD} | 3.3V power supply | |
| 3 | V _{DD} | 3.3V power supply | |
| 4 | V _{DD} | 3.3V power supply | |
| 5 | CM | Mode select signal(High or Open: Necessity of V _{H SYNC} , GND: Unecessity of V _{H SYNC}) | |
| 6 | ENAB | Data Enable (positive) | |
| 7 | GND | GND | |
| 8 | V _{SYNC} | Vertical synchronous signal (negative)(fix low or high: when CM fixed to GND) | |
| 9 | GND | GND | |
| 10 | H _{SYNC} | Horizontal synchronous signal (negative) (fix low or high: when CM fixed to GND) | |
| 11 | GND | GND | |
| 12 | B5 | BLUE data signal (MSB) | |
| 13 | B4 | BLUE data signal | |
| 14 | B3 | BLUE data signal | |
| 15 | GND | GND | |
| 16 | B2 | BLUE data signal | |
| 17 | B1 | BLUE data signal | |
| 18 | B0 | BLUE data signal (LSB) | |
| 19 | GND | GND | |
| 20 | G5 | GREEN data signal (MSB) | |
| 21 | G4 | GREEN data signal | |
| 22 | G3 | GREEN data signal | |
| 23 | GND | GND | |
| 24 | G2 | GREEN data signal | |
| 25 | G1 | GREEN data signal | |
| 26 | G0 | GREEN data signal (LSB) | |
| 27 | GND | GND | |
| 28 | R5 | RED data signal (MSB) | |
| 29 | R4 | RED data signal | |
| 30 | R3 | RED data signal | |
| 31 | GND | GND | |
| 32 | R2 | RED data signal | |
| 33 | R1 | RED data signal | |
| 34 | R0 | RED data signal (LSB) | |
| 35 | SC | Scan direction control(GND or Open: Normal, High: Reverse) | |
| 36 | GND | GND | |
| 37 | GND | GND | |
| 38 | CK | Sampling clock | |
| 39 | GND | GND | |
| 40 | GND | GND | |

LCD connector : FH33-40S-0.5SH(10) (HIROSE)

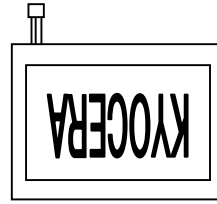
Recommended matching FFC or FPC : 0.5mm pitch

1) Scanning

SC : GND or Open



SC : High



7-2 . LED

| No. | Symbol | Description |
|-----|--------|-------------|
| 1 | AN1 | Anode 1 |
| 2 | AN2 | Anode 2 |
| 4 | CA1 | Cathode 1 |
| 5 | CA2 | Cathode 2 |

LCD side connector(CN2) : PHR-4 (JST)

Recommended matching connector

- : B4B-PH-SM4-TB (JST)
- : B4B-PH-SM4-TB(LF)(SN) (JST)・・・(RoHS Compliant)
- : S4B-PH-SM4-TB (JST)
- : S4B-PH-SM4-TB(LF)(SN) (JST)・・・(R o H S 対応品)

8. Input timing characteristics

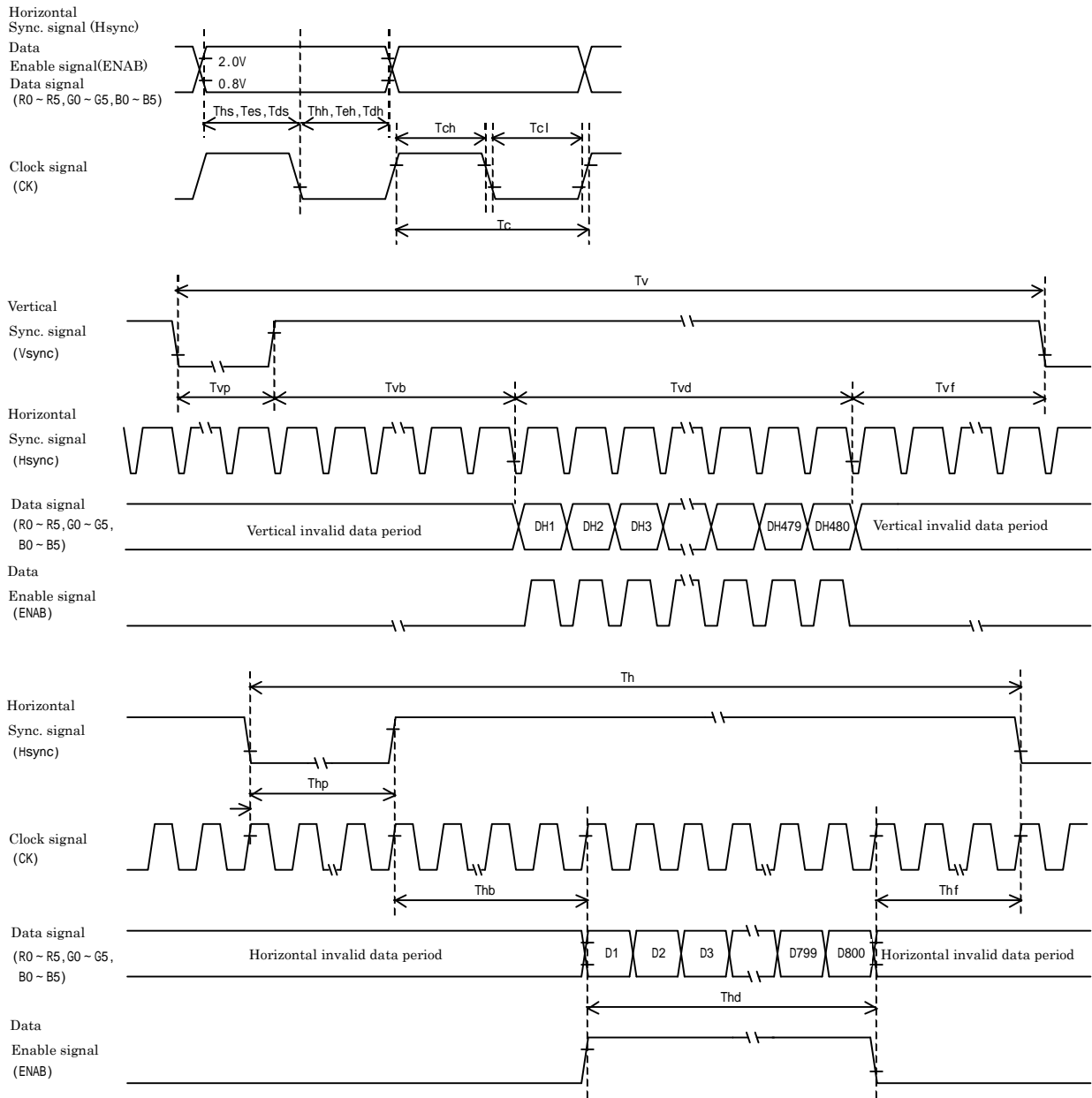
8-1. CM : High or Open (Necessity of V_HSYNC)

8-1-1. Timing characteristics

| Item | | Symbol | Min. | Typ. | Max. | Unit | Note |
|---------------------------|-------------|--------|-------|------|-------|------|------|
| Clock | Frequency | Fck | 29.88 | 33.2 | 36.52 | MHz | |
| | Period | Tc | 27.4 | 30.1 | 33.5 | ns | |
| | High time | Tch | 12 | - | - | ns | |
| | Low time | Tcl | 12 | - | - | ns | |
| Data | Set up time | Tds | 5 | - | - | ns | |
| | Hold time | Tdh | 10 | - | - | ns | |
| Data Enable | Set up time | Tes | 5 | - | - | ns | |
| | Hold time | Teh | 10 | - | - | ns | |
| Horizontal sync. signal | Set up time | Ths | 5 | - | - | ns | |
| | Hold time | Thh | 10 | - | - | ns | |
| | Period | Th | 944 | 1056 | 1088 | Tc | |
| | | | - | 31.8 | - | μs | |
| | Pulse width | Thp | 4 | 128 | - | Tc | |
| | Front porch | Thf | - | 40 | - | Tc | |
| | Back porch | Thb | 7 | 88 | - | Tc | |
| Horizontal display period | | Thd | 800 | | | Tc | |
| Vertical sync. signal | Period | Tv | 516 | 525 | 534 | Th | |
| | | | 14.7 | 16.6 | 17.4 | ms | |
| | Pulse width | Tvp | 1 | 2 | - | Th | |
| | Front porch | Tvf | - | 11 | - | Th | |
| | Back porch | Tvb | 4 | 32 | - | Th | |
| Vertical display period | | Tvd | 480 | | | Th | |

- 1) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.
- 2) If CK is fixed to "H" or "L" level for certain period while ENAB is supplied, the panel may be damaged.
- 3) When dimming LED by PWM, please adjust LCD operating signal timing and LED driving frequency, to optimize the display quality. There is a possibility that flicker is observed by the interference of LCD operating signal timing and LED driving condition (especially driving frequency), even if the condition satisfies above timing specification.
- 4) Do not make Tv, Th, and Thp fluctuate.
- 5) CK count of each Horizontal Scanning Time should be always the same.
Vertical invalid data period should be "n" X "Horizontal Scanning Time" . (n: integer)
Frame period should be always the same.

8-1-2. Input timing characteristics



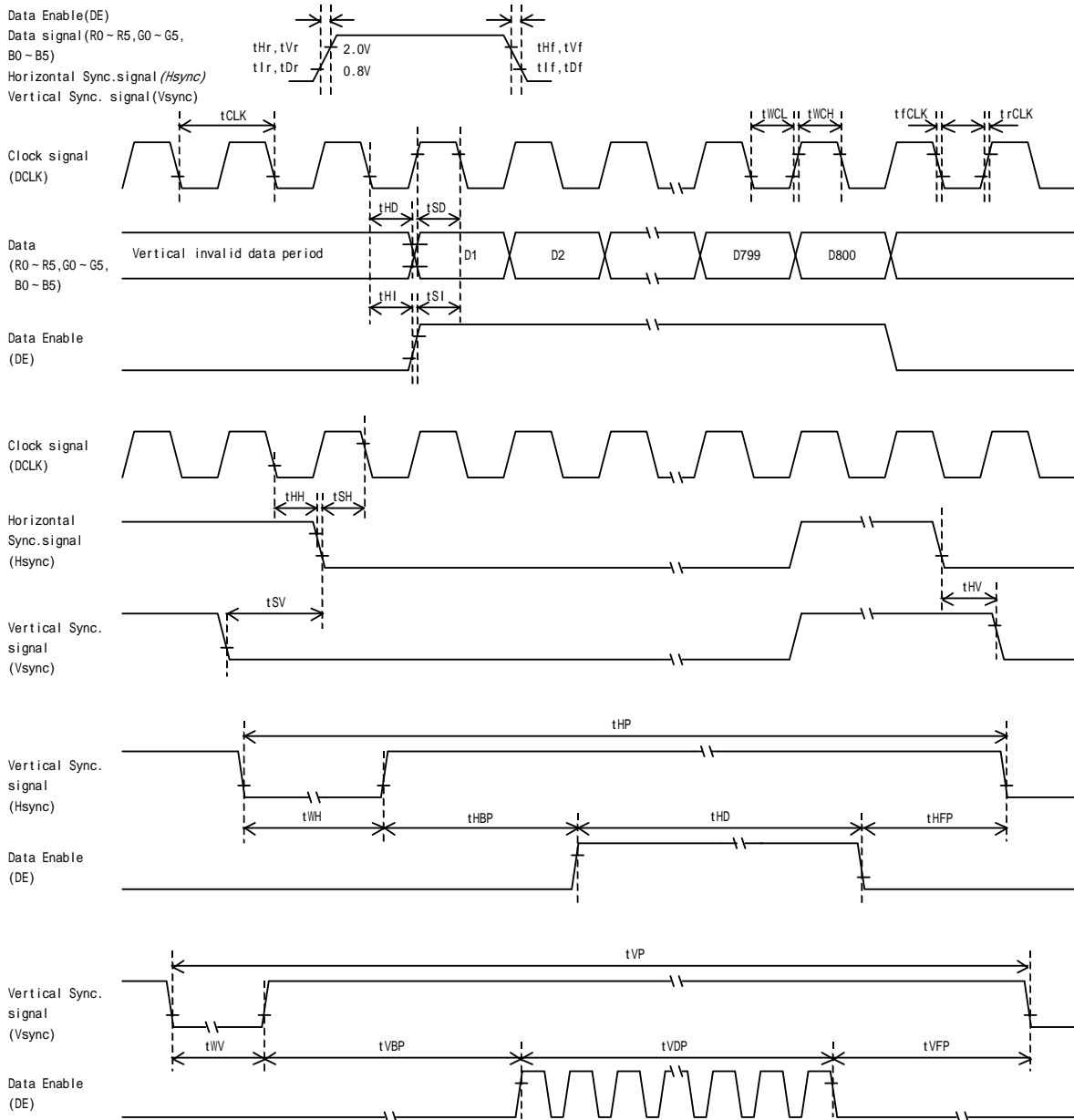
8-2 . CM : GND (Uunecessity of V• Hsync)

8-2-1. Timing characteristics

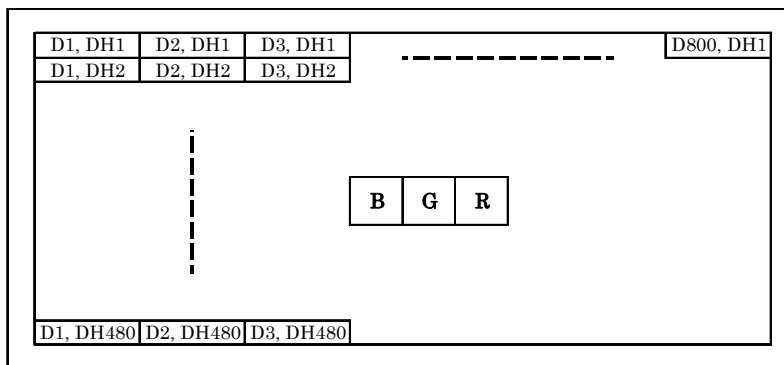
| | Item | Symbol | Min. | Typ. | Max. | Unit |
|-------|---------------------------|---------|-------|------|-------|--------|
| DCLK | Frequency | fCLK | 29.88 | 33.2 | 36.52 | MHz |
| | Width_low | tWCL | 10 | - | - | ns |
| | Width_High | tWCH | 10 | - | - | ns |
| Hsync | Period | tHP | 1024 | 1056 | 1088 | tCLK |
| | Width_Active | tWH | 8 | 64 | 96 | tCLK |
| | Rise/Fall time | tHr,tHf | - | - | 30 | ns |
| Vsync | Period | tVP | 487 | 525 | 550 | tHP |
| | Width_Active | tWV | 1 | 3 | 5 | tHP |
| | Rise/Fall time | tVr,tVf | - | - | 50 | ns |
| DE | Setup Time | tSI | 5 | - | - | ns |
| | Hold Time | tHI | 5 | - | - | ns |
| | Rise/Fall time | tIr,tIf | - | - | 30 | ns |
| | Horizontal Display Period | tHDP | 800 | 800 | 800 | Clocks |
| | Vertical Display Period | tVDP | 480 | 480 | 480 | Lines |
| | Horizontal Back Porch | tHBP | 8 | 128 | 128 | tCLK |
| | Horizontal Front Porch | tHFP | 8 | 64 | 64 | tCLK |
| | Vertical Back Porch | tVBP | 5 | 22 | 35 | tHP |
| | Vertical Front Porch | tVFP | 1 | 20 | 30 | tHP |
| DATA | Setup Time | tSD | 5 | - | - | ns |
| | Hold Time | tHD | 5 | - | - | ns |
| | Rise/Fall Time | tDr,tDf | - | - | 25 | ns |

- 1) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.
- 2) When dimming LED by PWM, please adjust LCD operating signal timing and LED driving frequency, to optimize the display quality. There is a possibility that flicker is observed by the interference of LCD operating signal timing and LED driving condition (especially driving frequency), even if the condition satisfies above timing specification.
- 3) In case of using the long frame period, the deterioration of display quality, noise etc. may be occurred.

8-2-2. Input timing characteristics



8-3. Input Data Signals and Display position on the screen



9. Backlight characteristics

| Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|----------------------------|--------|------|----------|--------|------|-----------------|
| Forward current 1) | IF | - | 60 | - | mA | Ta=-20 ~ 70°C |
| Forward voltage 1) | VF | - | (18.9) | (22.1) | V | IF=60mA, Ta=-20 |
| | | - | (18.0) | (21.2) | V | IF=60mA, Ta=25 |
| | | - | (17.5) | (20.6) | V | IF=60mA, Ta=70 |
| Operating life time 2), 3) | T | - | (50,000) | - | h | IF=60mA, Ta=25 |

- 1) For each "AN-CA"
- 2) When brightness decrease 50% of minimum brightness.
The average life of a CFL will decrease when the LCD is operating at higher temperatures.
- 3) Life time is estimated data.(Condition : IF=60mA, Ta=25 in chamber).
- 4) An input current below (15)mA may reduce the brightness uniformity of the LED backlight.
This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.

10. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.

TCG085WVLCB-G00 - □□ - □□ - □ MADE IN □□□□□
 ↓ ↓ ↓ ↓ ↓
 1 2 3 4 5

No1. - No5. above indicate
 1. Year code
 2. Month code
 3. Date
 4. Version Number
 5. Country of origin (Japan or China)

| | | | | | | |
|------|------|------|------|------|------|------|
| Year | 2009 | 2010 | 2011 | 2012 | 2013 | 2014 |
| Code | 9 | 0 | 1 | 2 | 3 | 4 |

| | | | | | | |
|-------|------|------|------|------|-----|------|
| Month | Jan. | Feb. | Mar. | Apr. | May | Jun. |
| Code | 1 | 2 | 3 | 4 | 5 | 6 |

| | | | | | | |
|-------|------|------|------|------|------|------|
| Month | Jul. | Aug. | Sep. | Oct. | Nov. | Dec. |
| Code | 7 | 8 | 9 | X | Y | Z |

11. Warranty

11-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

11-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.

12. Precautions for use

12-1. Installation of the LCD

- 1) Please ground either of the mounting(screw) holes located at each corner of an LCD module, in order to stabilize brightness and display quality.
- 2) A transparent protection plate shall be added to protect the LCD and its polarizer.
- 3) The LCD shall be installed so that there is no pressure on the LSI chips.
- 4) The LCD shall be installed flat, without twisting or bending.
- 5) Please design the housing window so that its edges are between the active area and the effective area of the LCD screen.
- 6) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

12-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

12-3. LCD operation

- 1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

12-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.
Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

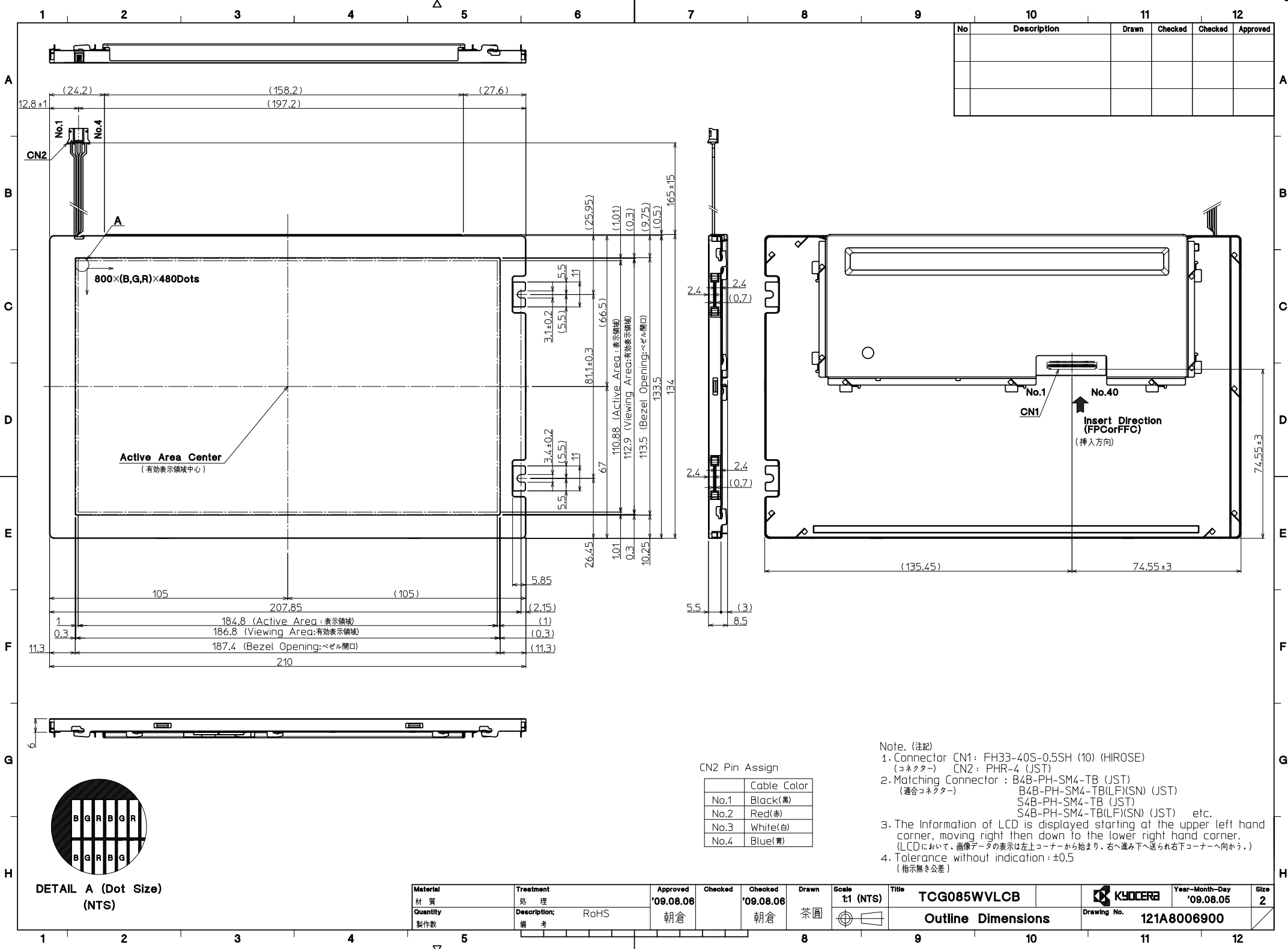
12-5. Usage

- 1) **DO NOT** store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not pull the LED lead wires and do not bend the root of the wires. Housing should be designed to protect LED lead wires from external stress.
- 7) Do not disassemble LCD because it will result in damage.
- 8) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 9) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 10) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.

13. Reliability test data

| Test item | Test condition | Test time | Judgement |
|--------------------------------|--------------------------------------|-----------|--|
| High temp. atmosphere | 80°C | 240h | Display function : No defect Display quality : No defect Current consumption : No defect |
| Low temp. atmosphere | -30°C | 240h | Display function : No defect Display quality : No defect Current consumption : No defect |
| High temp. humidity atmosphere | 40°C 90% RH | 240h | Display function : No defect Display quality : No defect Current consumption : No defect |
| Temp. cycle | -30°C 0.5h R.T. 0.5h 80°C 0.5h | 10cycles | Display function : No defect Display quality : No defect Current consumption : No defect |
| High temp. operation | 70°C | 500h | Display function : No defect Display quality : No defect Current consumption : No defect |

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.
The reliability test is conducted only to examine the LCD's capability.



| No | Description | Drawn | Checked | Checked | Approved |
|----|-------------|-------|---------|---------|----------|
| | | | | | |
| | | | | | |
| | | | | | |



DETAIL A (Dot Size)
(NTS)

CN2 Pin Assign

| No. | Cable Color |
|------|-------------|
| No.1 | Black(黒) |
| No.2 | Red(赤) |
| No.3 | White(白) |
| No.4 | Blue(青) |

- Note. (注記)
- Connector CN1: FH33-40S-0.5SH (10) (HIROSE) (コネクタ) CN2: PHR-4 (JST) (適合コネクタ)
 - Matching Connector : B4B-PH-SM4-TB (JST) B4B-PH-SM4-TB(LF)(SN) (JST) S4B-PH-SM4-TB (JST) S4B-PH-SM4-TB(LF)(SN) (JST) etc.
 - The Information of LCD is displayed starting at the upper left hand corner, moving right then down to the lower right hand corner. (LCDにおいて、画像データの表示は左上コーナーから始まり、右へ進み下へ送られ右下コーナーへ向かう。)
 - Tolerance without indication : ±0.5 (指示無き公差)

| | | | | | | | | | | |
|-----------------|--------------------|-----------------------|---------|----------------------|-------------|--------------------|----------------------|---------|-----------------------------|-----------|
| Material 材質 | Treatment 処理 | Approved '09.08.06 | Checked | Checked '09.08.06 | Drawn 茶園 | Scale 1:1 (NTS) | Title TCG085WVLCB | KYOCERA | Year-Month-Day '09.08.05 | Size 2 |
| Quantity 製作数 | Description; 備考 | 朝倉 | | 朝倉 | | | Outline Dimensions | | Drawing No. 121A8006900 | |

| | |
|----------|-----------------------|
| Spec No. | TQ3C-8EAF0-E2DDQ61-00 |
| Date | September 1, 2009 |

KYOCERA INSPECTION STANDARD

TYPE : TCG085WVLCB-G00

KYOCERA CORPORATION
KAGOSHIMA HAYATO PLANT
LCD DIVISION

| Original Issue Date | Designed by : Engineering dept. | | | Confirmed by : QA dept. | |
|---------------------|---------------------------------|--------------------|---------------------|-------------------------|-----------------|
| | Prepared | Checked | Approved | Checked | Approved |
| September 1, 2009 | <i>Y. Ikeda</i> | <i>H. Tokumaru</i> | <i>G. Matsumoto</i> | <i>J. Sakaguchi</i> | <i>To. Itoh</i> |

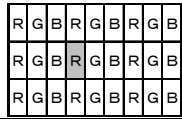
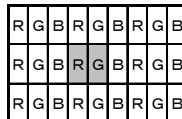
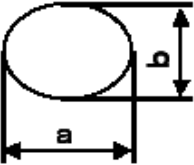
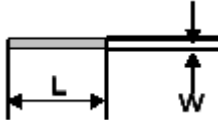
| | | |
|-----------------------------------|-----------------------------|-----------|
| Spec No. TQ3C-8EAF0-E2DDQ61-00 | Part No. TCG085WVLCB-G00 | Page - |
|-----------------------------------|-----------------------------|-----------|

Revision record

| Date | | Designed by : Engineering dept. | | | Confirmed by : QA dept. | |
|---------|------|---------------------------------|--------------|----------|-------------------------|----------|
| | | Prepared | Checked | Approved | Checked | Approved |
| | | | | | | |
| Rev.No. | Date | Page | Descriptions | | | |
| | | | | | | |

Visuals specification

1) Note

| | | Note |
|-------------------------------|---------------------|--|
| General | | <p>1. Customer identified anomalies not defined within this inspection standard shall be reviewed by Kyocera, and an additional standard shall be determined by mutual consent.</p> <p>2. This inspection standard about the image quality shall be applied to any defect within the effective viewing area and shall not be applicable to outside of the area.</p> <p>3. Inspection conditions</p> <p>Luminance : 500 Lux min.</p> <p>Inspection distance : 300 mm.</p> <p>Temperature : 25 ± 5</p> <p>Direction : Directly above</p> |
| Definition of inspection item | Dot defect | <p>Bright dot defect</p> <p>The dot is constantly “on” when power applied to the LCD, even when all “Black” data sent to the screen. Inspection tool: 5% Transparency neutral density filter. Count dot: If the dot is visible through the filter. Don't count dot: If the dot is not visible through the filter.</p>  <p style="text-align: right;">dot defect</p> |
| | | <p>Black dot defect</p> <p>The dot is constantly “off” when power applied to the LCD, even when all “White” data sent to the screen.</p> |
| | | <p>Adjacent dot</p> <p>Adjacent dot defect is defined as two or more bright dot defects or black dot defects.</p>  <p style="text-align: right;">dot defect</p> |
| | External inspection | <p>Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)</p> <p>Visible operating (all pixels “Black” or “White”) and non operating.</p> |
| | | <p>Appearance inspection</p> <p>Does not satisfy the value at the spec.</p> |
| | Others | <p>LED wires</p> <p>Damaged to the LED wires, connector, pin, functional failure or appearance failure.</p> |
| | Definition of size | <p>Definition of circle size</p>  <p style="text-align: center;">$d = (a + b) / 2$</p> <p>Definition of linear size</p>  |

2) Standard

| Classification | | Inspection item | Judgement standard | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|--|--|-------------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------|-------------|---------|-------------|-------------|---------|---------|---------|-------------|-------------|---------|---|---------|---------|---|---------|--|---|--|-------------------------------|
| Defect (in LCD glass) | Dot defect | Bright dot defect | Acceptable number : 4 Bright dot spacing : 5 mm or more | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Black dot defect | Acceptable number : 5 Black dot spacing : 5 mm or more | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 2 dot join | Bright dot defect | Acceptable number : 2 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | Black dot defect | Acceptable number : 3 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 3 or more dots join | Acceptable number : 0 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Total dot defects | Acceptable number : 5 Max | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Others | White dot, Dark dot (Circle) | <table border="1"> <thead> <tr> <th colspan="2">Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>d</td> <td>0.2</td> <td>(Neglected)</td> </tr> <tr> <td>0.2 < d</td> <td>0.4</td> <td>5</td> </tr> <tr> <td>0.4 < d</td> <td>0.5</td> <td>3</td> </tr> <tr> <td>0.5 < d</td> <td></td> <td>0</td> </tr> </tbody> </table> | | | Size (mm) | | Acceptable number | d | 0.2 | (Neglected) | 0.2 < d | 0.4 | 5 | 0.4 < d | 0.5 | 3 | 0.5 < d | | 0 | | | | | | | | | |
| Size (mm) | | Acceptable number | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d | 0.2 | (Neglected) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.2 < d | 0.4 | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.4 < d | 0.5 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.5 < d | | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| External inspection (Defect on Polarizer or between Polarizer and LCD glass) | Polarizer (Scratch) | <table border="1"> <thead> <tr> <th colspan="2">Width (mm)</th> <th colspan="2">Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>W</td> <td>0.1</td> <td colspan="2">-</td> <td>(Neglected)</td> </tr> <tr> <td rowspan="2">0.1 < W</td> <td rowspan="2">0.3</td> <td colspan="2">L 5.0</td> <td>(Neglected)</td> </tr> <tr> <td colspan="2">5.0 < L</td> <td>0</td> </tr> <tr> <td colspan="2">0.3 < W</td> <td colspan="2">-</td> <td>0</td> </tr> </tbody> </table> | | | Width (mm) | | Length (mm) | | Acceptable number | W | 0.1 | - | | (Neglected) | 0.1 < W | 0.3 | L 5.0 | | (Neglected) | 5.0 < L | | 0 | 0.3 < W | | - | | 0 | | |
| | | Width (mm) | | Length (mm) | | Acceptable number | | | | | | | | | | | | | | | | | | | | | | | |
| | | W | 0.1 | - | | (Neglected) | | | | | | | | | | | | | | | | | | | | | | | |
| | | 0.1 < W | 0.3 | L 5.0 | | (Neglected) | | | | | | | | | | | | | | | | | | | | | | | |
| | 5.0 < L | | | 0 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0.3 < W | | - | | 0 | | | | | | | | | | | | | | | | | | | | | | | | |
| | Polarizer (Bubble) | <table border="1"> <thead> <tr> <th colspan="2">Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>d</td> <td>0.2</td> <td>(Neglected)</td> </tr> <tr> <td>0.2 < d</td> <td>0.3</td> <td>5</td> </tr> <tr> <td>0.3 < d</td> <td>0.5</td> <td>3</td> </tr> <tr> <td>0.5 < d</td> <td></td> <td>0</td> </tr> </tbody> </table> | | | Size (mm) | | Acceptable number | d | 0.2 | (Neglected) | 0.2 < d | 0.3 | 5 | 0.3 < d | 0.5 | 3 | 0.5 < d | | 0 | | | | | | | | | | |
| | | Size (mm) | | Acceptable number | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | d | 0.2 | (Neglected) | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 0.2 < d | 0.3 | 5 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0.3 < d | 0.5 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0.5 < d | | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Foreign particle (Circular shape) | <table border="1"> <thead> <tr> <th colspan="2">Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>d</td> <td>0.2</td> <td>(Neglected)</td> </tr> <tr> <td>0.2 < d</td> <td>0.4</td> <td>5</td> </tr> <tr> <td>0.4 < d</td> <td>0.5</td> <td>3</td> </tr> <tr> <td>0.5 < d</td> <td></td> <td>0</td> </tr> </tbody> </table> | | | Size (mm) | | Acceptable number | d | 0.2 | (Neglected) | 0.2 < d | 0.4 | 5 | 0.4 < d | 0.5 | 3 | 0.5 < d | | 0 | | | | | | | | | | | |
| | Size (mm) | | Acceptable number | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | d | 0.2 | (Neglected) | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0.2 < d | 0.4 | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.4 < d | 0.5 | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.5 < d | | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Foreign particle (Linear shape) Scratch | <table border="1"> <thead> <tr> <th colspan="2">Width (mm)</th> <th colspan="2">Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>W</td> <td>0.03</td> <td colspan="2">-</td> <td>(Neglected)</td> </tr> <tr> <td rowspan="3">0.03 < W</td> <td rowspan="3">0.1</td> <td colspan="2">L 2.0</td> <td>(Neglected)</td> </tr> <tr> <td colspan="2">2.0 < L 4.0</td> <td>3</td> </tr> <tr> <td colspan="2">4.0 < L</td> <td>0</td> </tr> <tr> <td colspan="2">0.1 < W</td> <td colspan="2">-</td> <td>(According to circular shape)</td> </tr> </tbody> </table> | | | Width (mm) | | Length (mm) | | Acceptable number | W | 0.03 | - | | (Neglected) | 0.03 < W | 0.1 | L 2.0 | | (Neglected) | 2.0 < L 4.0 | | 3 | 4.0 < L | | 0 | 0.1 < W | | - | | (According to circular shape) |
| | Width (mm) | | Length (mm) | | Acceptable number | | | | | | | | | | | | | | | | | | | | | | | | |
| | W | 0.03 | - | | (Neglected) | | | | | | | | | | | | | | | | | | | | | | | | |
| | 0.03 < W | 0.1 | L 2.0 | | (Neglected) | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | 2.0 < L 4.0 | | 3 | | | | | | | | | | | | | | | | | | | | | | | | |
| 4.0 < L | | | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.1 < W | | - | | (According to circular shape) | | | | | | | | | | | | | | | | | | | | | | | | | |