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LOC

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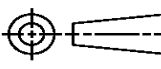
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002912	26FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150261-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339588
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1339588

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
DIMENSIONS:		CHK	RAGHAVENDRA				
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0 PLC ±		END FEED HD-I APPLICATOR			
		1 PLC ±					
2 PLC ±		APVD		RAGHAVENDRA			
3 PLC ±		PRODUCT SPEC					
4 PLC ±		APPLICATION SPEC					
ANGLES ±		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH				A3		©- 1339588	
MATERIAL		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT
L1339588

SET UP GAGE
458638-3

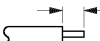
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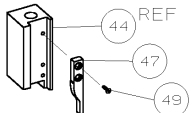
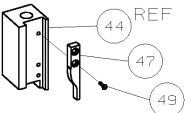
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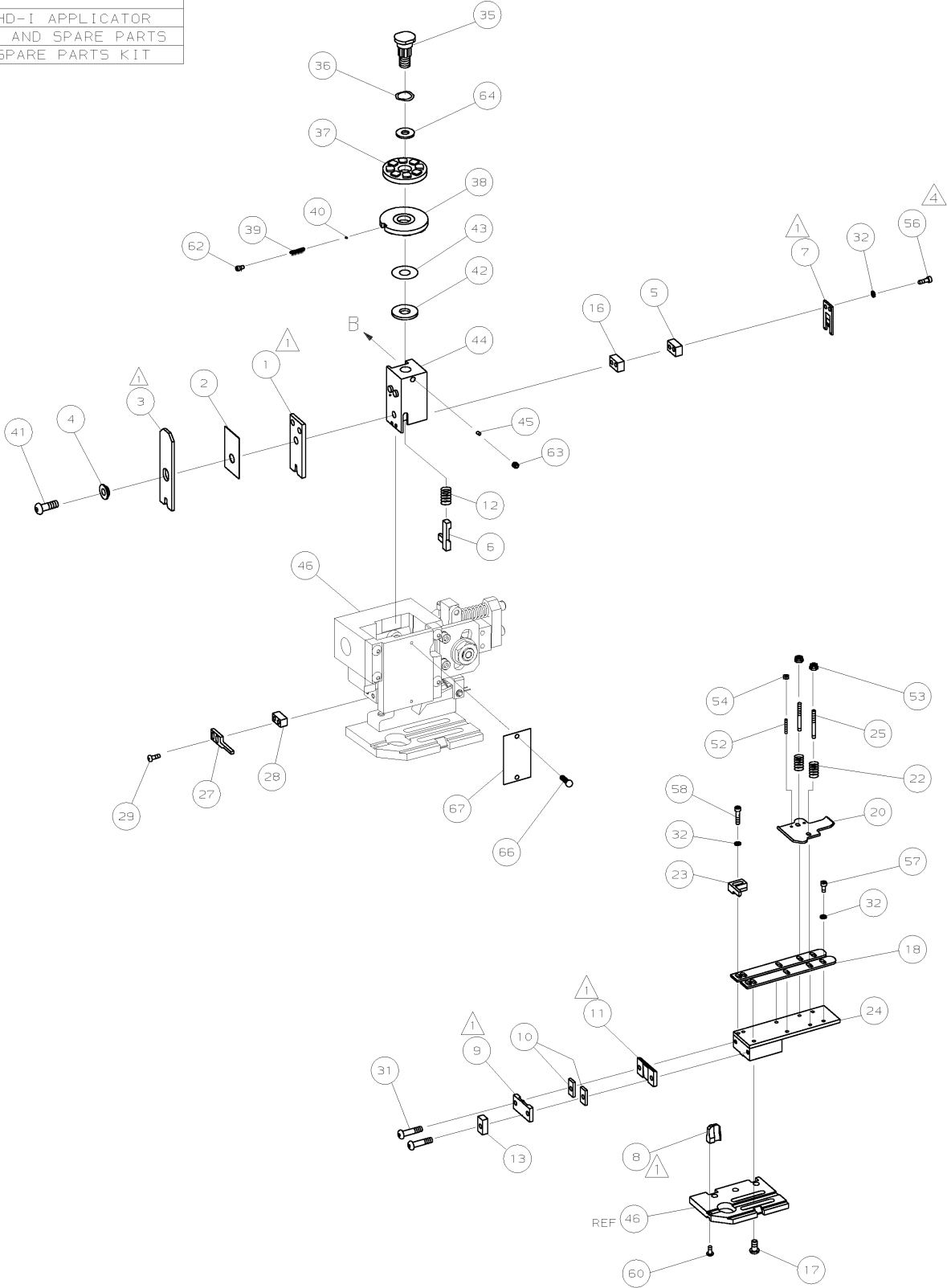
DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339588-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339588-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339588-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: .110 SERIES FASTIN - FASTON RECEPTACLE				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.78 [.070 IN]	F	0.50mm ² - 1.00mm ²	
INSUL	2.54 [.100 IN]	OV	1.40-2.30 [.055-.090 IN]	
WIRE STRIP LENGTH 3.90-4.70 [.154-.185 IN]			APPL INSTRUCTION 408-8323	
TERMINAL APPL SPEC 114-20021		-		FEED 16.89 [.665 IN]
TERMINALS APPLIED				
160864	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG			CRIMP HEIGHT 	PIN PN AND LENGTH [IN] 
1.00mm ²			1.27 ±0.05 [.050 ±.002 IN]	2-354779-3 [.3105]
0.75mm ²			1.16 ±0.05 [.046 ±.002 IN]	3-354779-4 [.3160]
0.50mm ²			1.05 ±0.05 [.041 ±.002 IN]	4-354779-4 [.3210]
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSEMBLY.

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE



PART NO		DESCRIPTION		ITEM NO
-77-71		-1		
QTY REQD PER ASSY		PARTS LIST		
		MATL	HT TR	FIN
		-	-	-
		DR L.LOFTHOUSE	18SEP01	APP F.BACKHURST
		CHK -	REL 18-10-01	M.CLIFFORD
		NAME END FEED HD-I APPLICATOR		
		MACHINE REF HD-I APPL		
		SCALE	DWG NO	1339588
		SHEET 1 OF 1	REV A	
		CUSTOMER AND ASSEMBLY DRAWING		
		RESTRICTED TO		