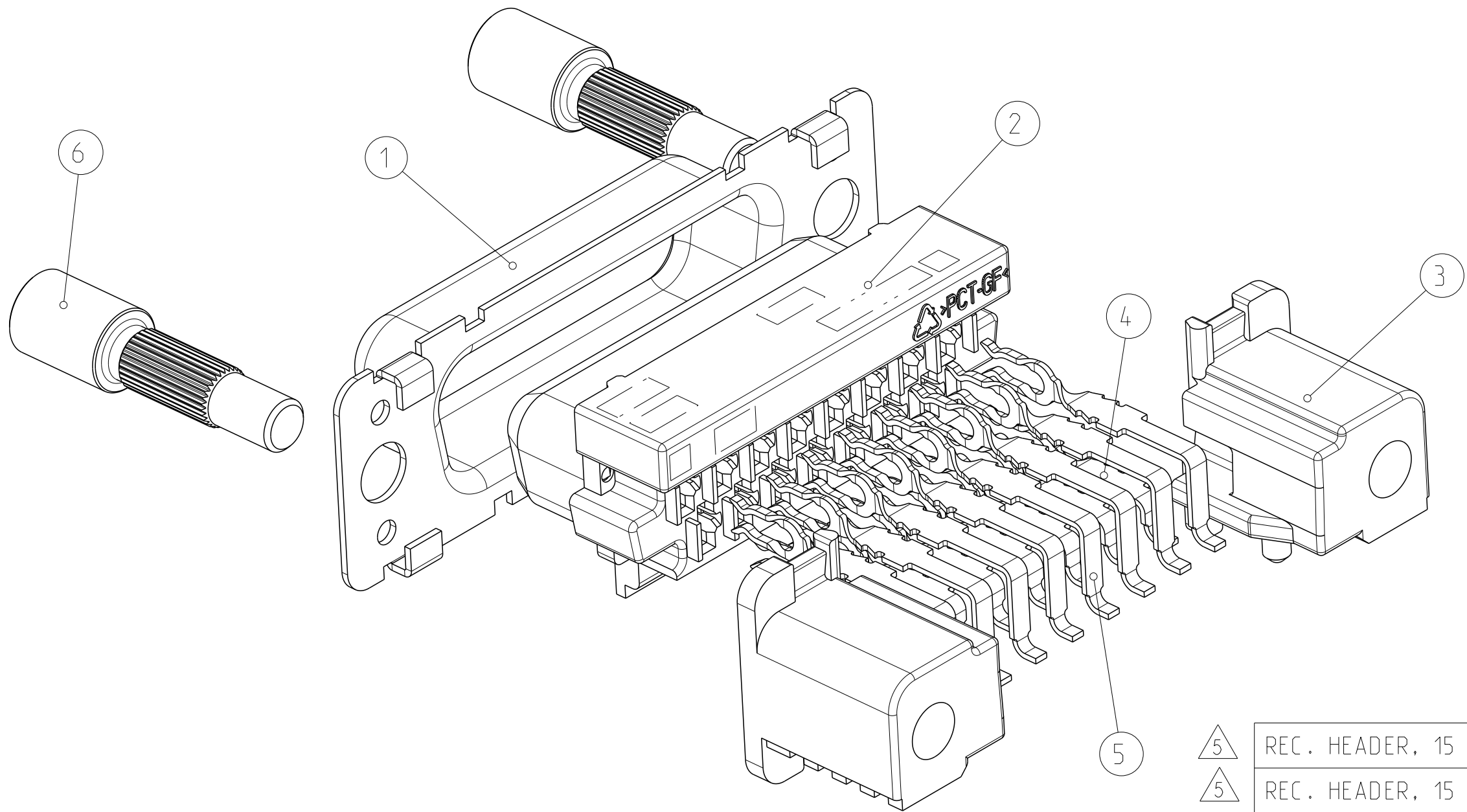
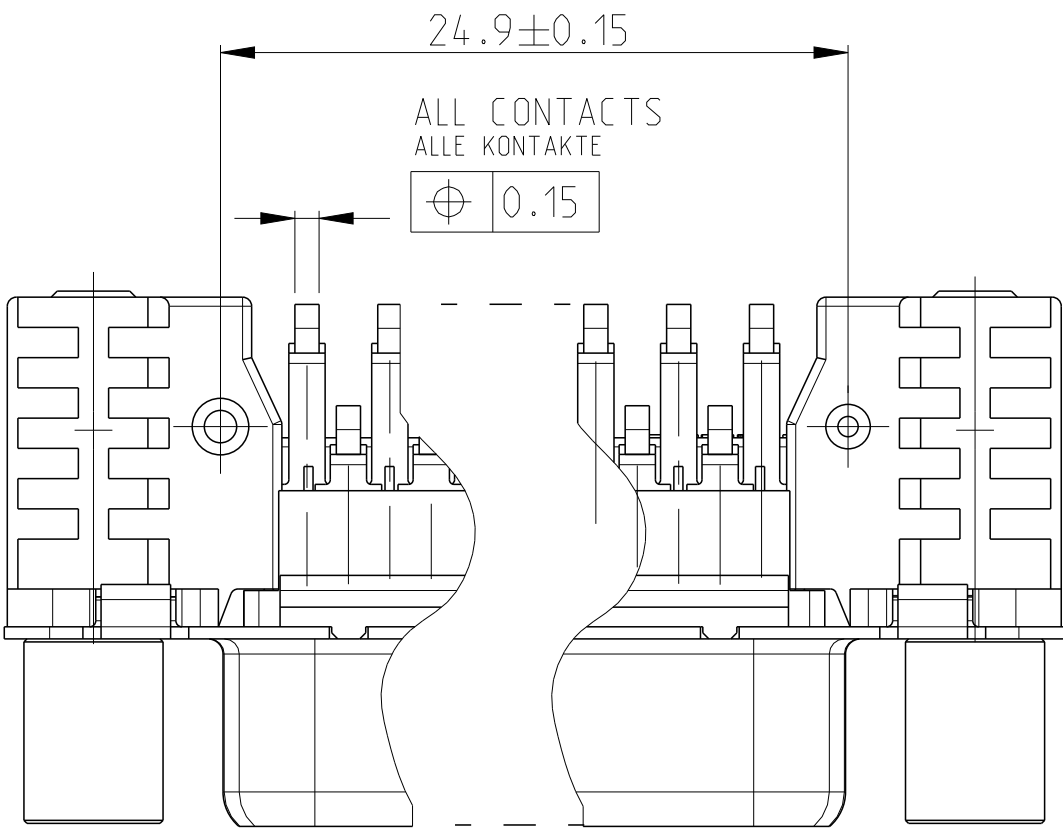
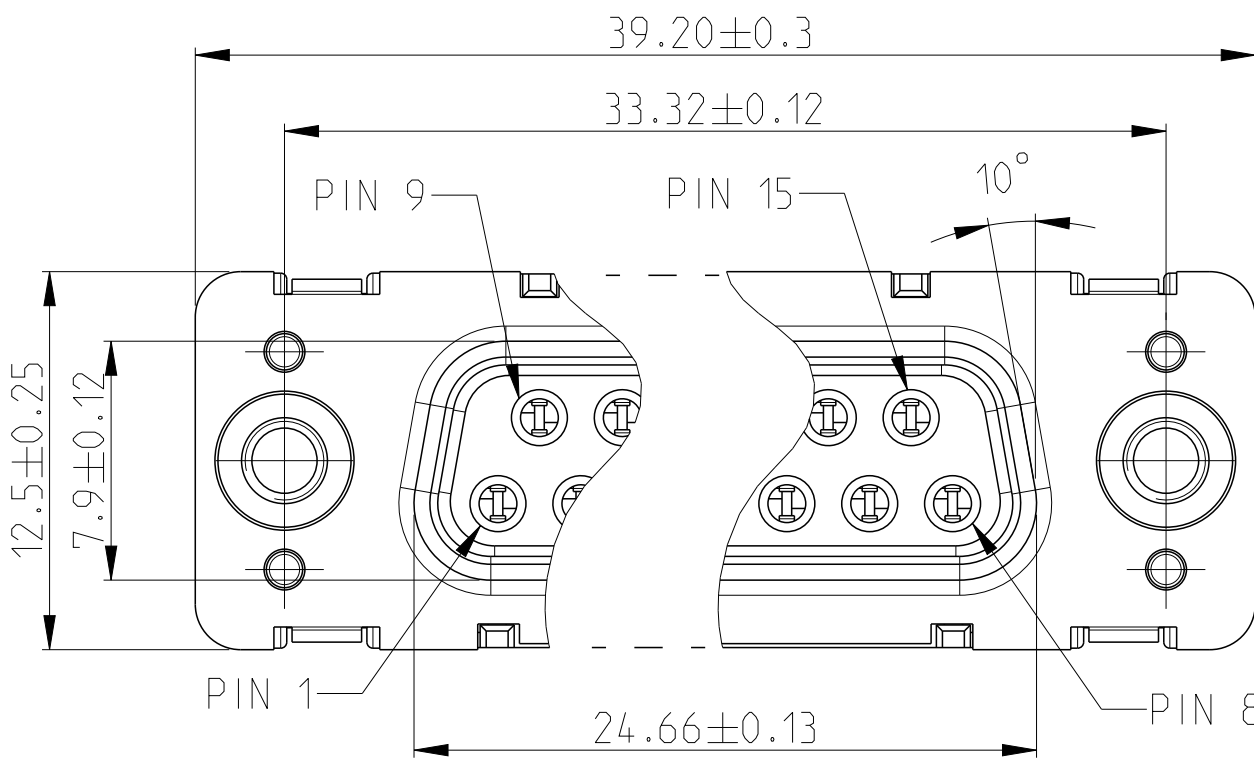
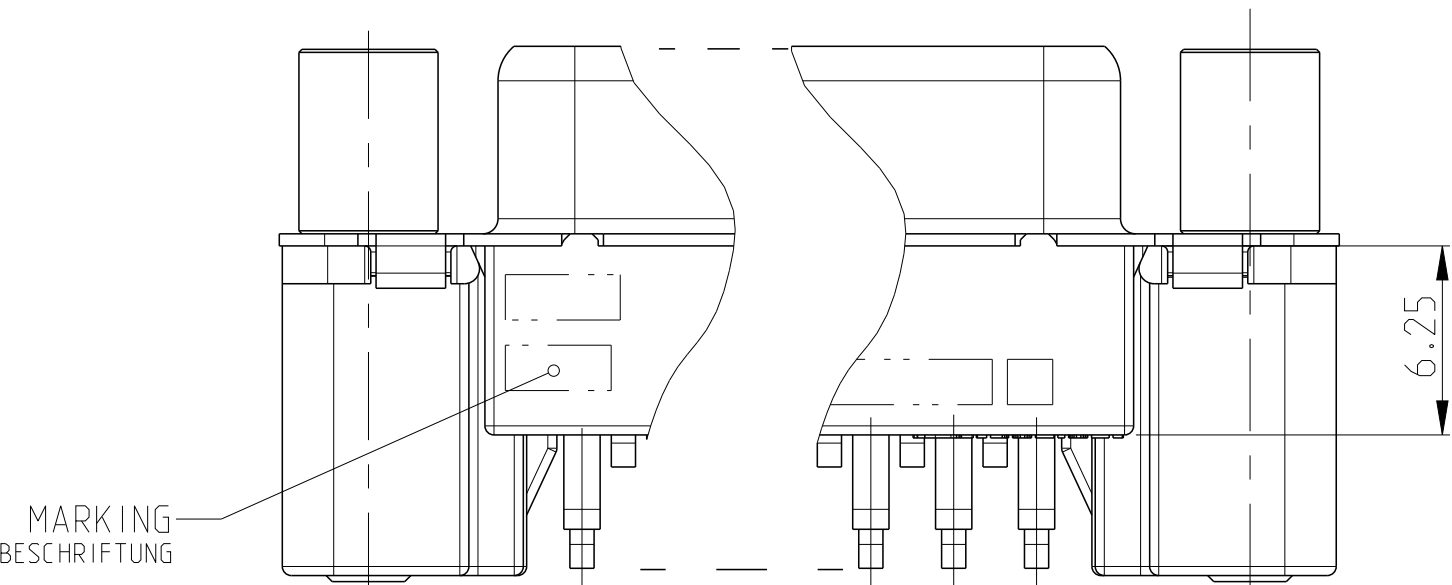
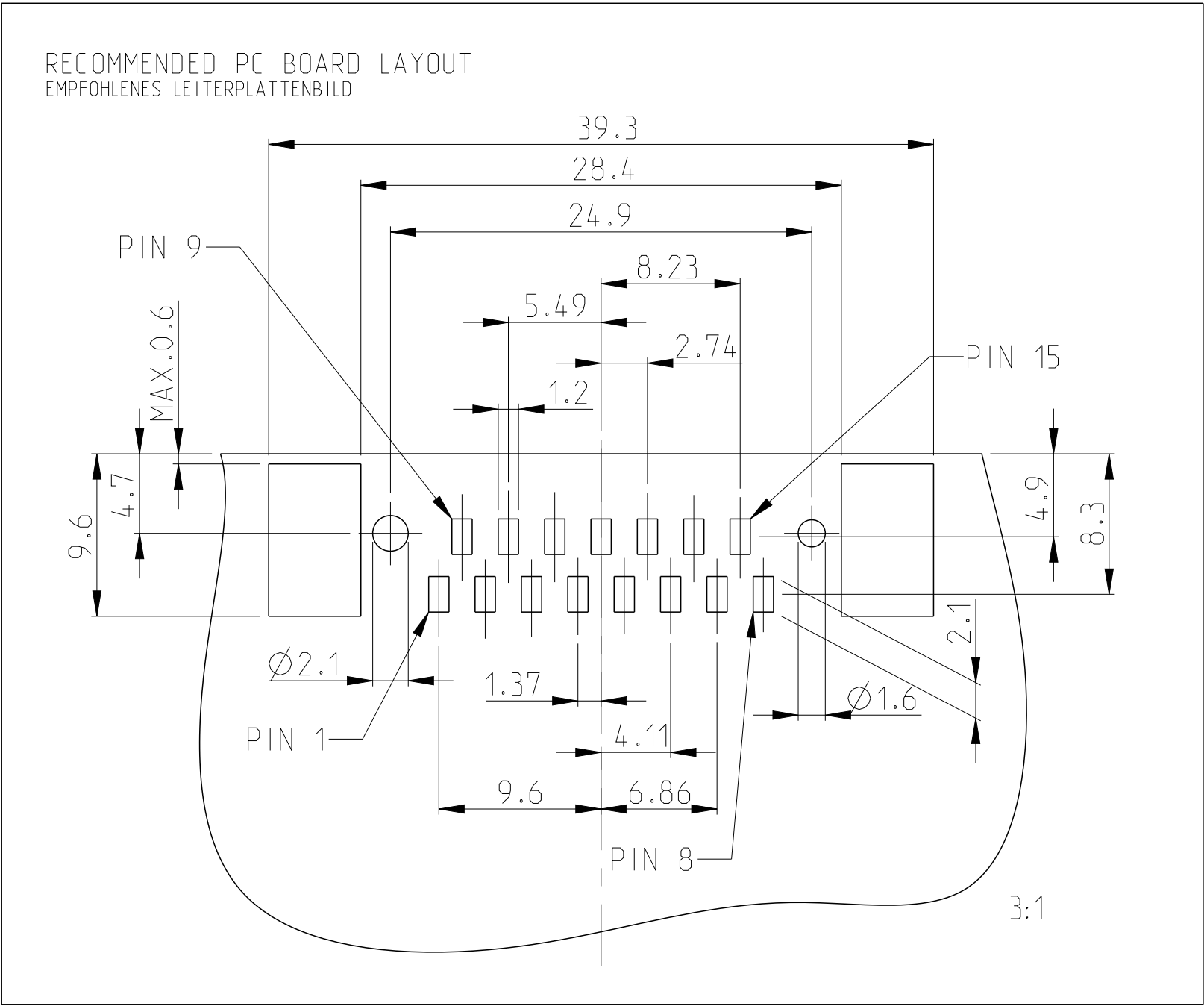
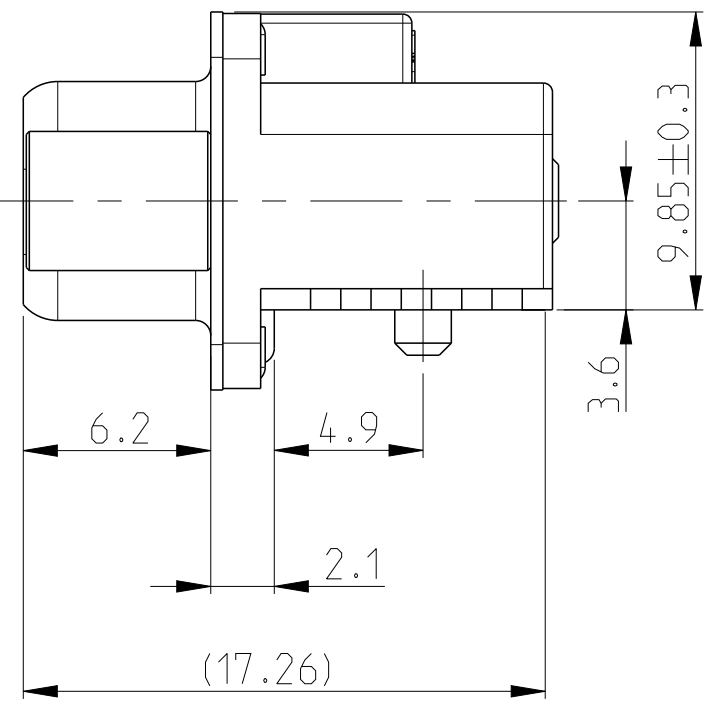
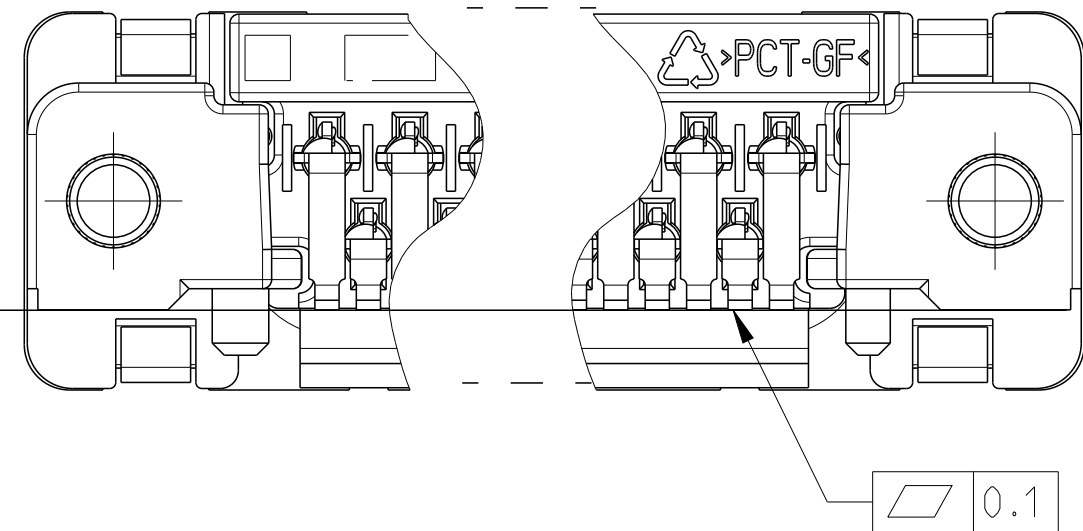


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	F		REVISED PER ECO-13-012712	10SEP2013	CJV	SLB
		G		REVISED PER ECO-17-006044	10AUG2017	A.P	D.G



⚠	REC. HEADER, 15 POS., STUD WITH THREAD M3	4-1740196-2	4-1740196-5
⚠	REC. HEADER, 15 POS., BRACKET WITH THREAD M3	2-1740196-2	2-1740196-5
	REC. HEADER, 15 POS., STUD WITH THREAD UNC 4/40	3-1740196-2	3-1740196-5
	REC. HEADER, 15 POS., BRACKET WITH THREAD UNC4-40	1-1740196-2	1-1740196-5
⚠	REC. HEADER, 15 POS., BRACKET WITH HOLE Ø3.1	0-1740196-2	0-1740196-5
DESCRIPTION		SHELL PLATING: TIN OVER Ni	SHELL PLATING: Ni



REMARKS:

- ⚠ CONTACT AREA: min. 0.8µm Au OVER 1.27 µm Ni ;
SOLDER AREA: 3-5 µm Sn OVER min. 1.27 µm Ni
- 2 PACKAGING SEE SHEET 2
- 3 CONNECTOR SUITABLE FOR LEAD-FREE SMT SOLDER PROCESS
- ⚠ TIN OVER NICKEL
- ⚠ OBSOLETE

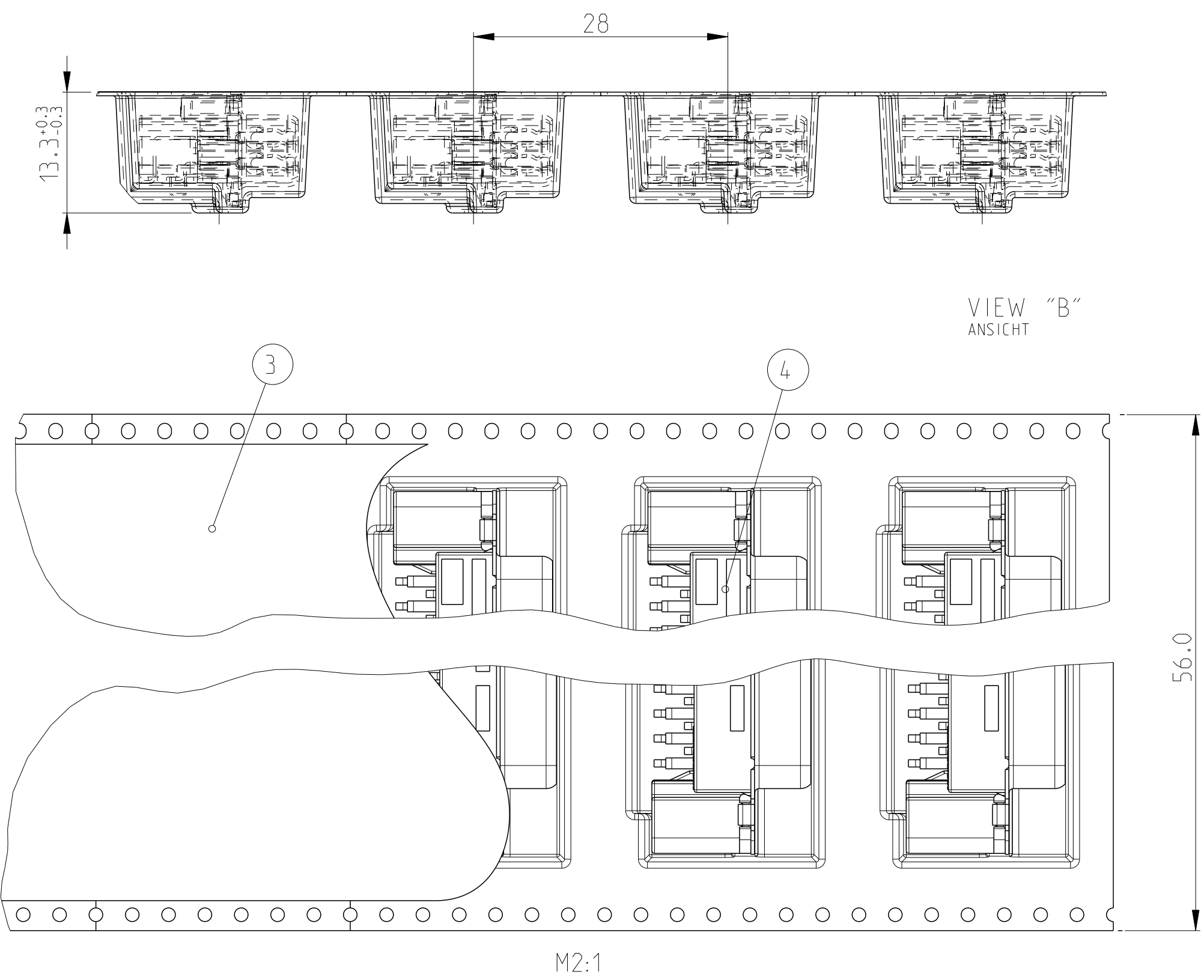
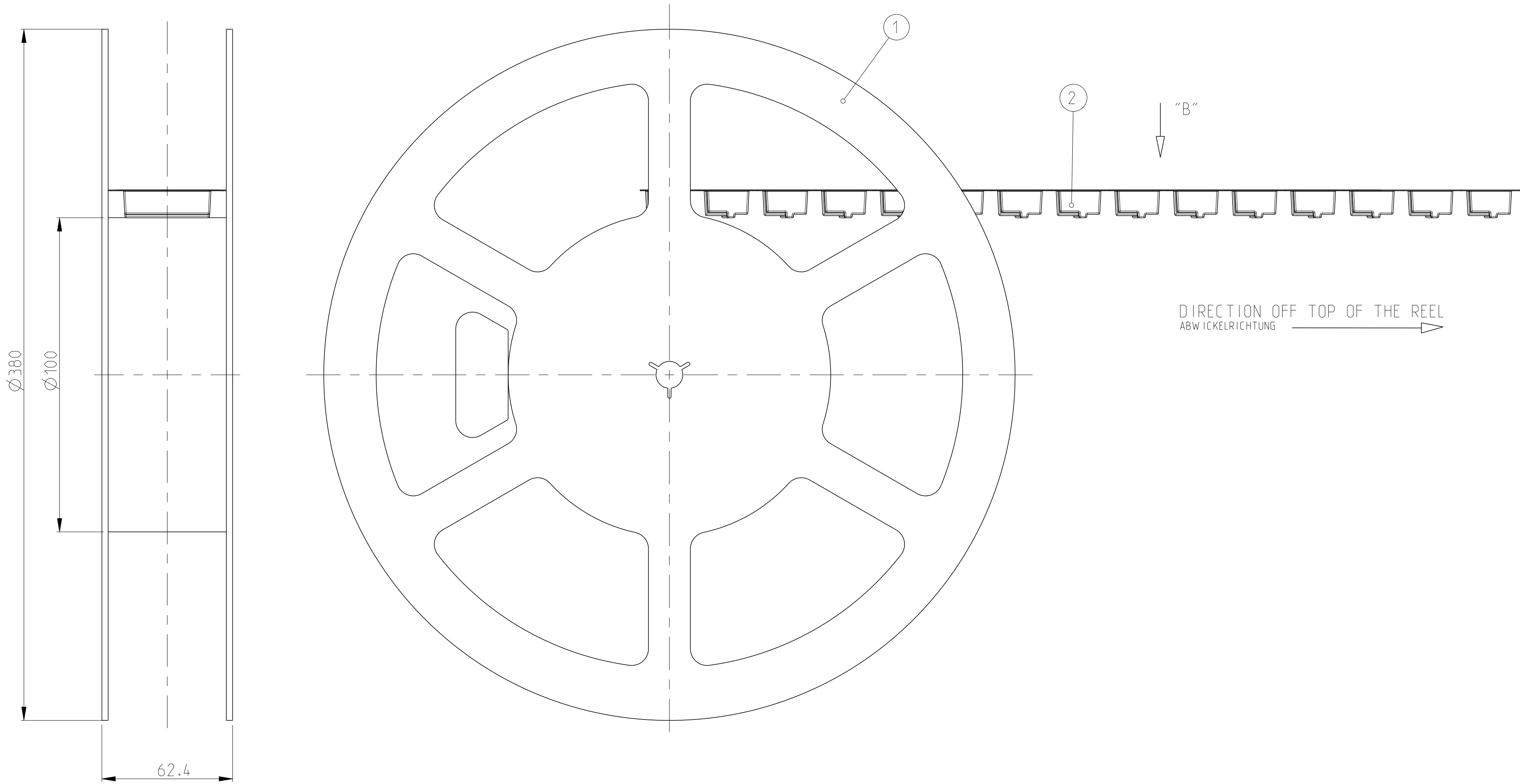
BEMERKUNGEN:

- ⚠ KONTAKTBEREICH: min. 0.8µm Au UEBER 1.27 µm Ni;
LOETBEREICH: 3-5 µm Sn UEBER min. 1.27 µm Ni
- 2 VERPACKUNGSART SIEHE BLATT 2
- 3 STECKER GEEIGNET FUER BLEIFREIES SMT LOETEN
- ⚠ ZINN UEBER NICKEL
- ⚠ UBERHOLT

6	2	THREAD STUD GEW INDEBOLZEN	NICKEL NICKEL	STEEL STAHL
5	8	REC. CONTACT, SMD, LONG BUCHSENKONTAKT, SMD, LANG	⚠	CuMg
4	7	REC. CONTACT, SMD, SHORT BUCHSENKONTAKT, SMD, KURZ	⚠	CuMg
3	2	BRACKET, SMD, LEFT/RIGHT WINKELSTUECK, SMD, LINKS/RECHTS	⚠	CAST METAL DRUCKGUSS
2	1	REC. HOUSING BUCHSENGEHAUESE	BLACK SCHWARZ	PCT-GF
1	1	SHELL SCHIRMBLECH	SEE TABLE SIEHE TABELLE	STEEL STAHL
POS.	QTY.	DESCRIPTION BENENNUNG	SURFACE OBERFLAECHE COLOUR/FARBE	MATERIAL

THIS DRAWING IS A CONTROLLED DOCUMENT. DIESER ZEICHNUNGSDRUCK IST NUR DURCH AMF REKONTROLLIERT. ANSONSTEN IST SEIN FELDVERWENDUNG VERBODEN. DIESE ZEICHNUNG IST NUR FÜR DEN FELDVERWENDUNG BESTIMMT UND DARF NICHT FÜR ANDERE ZWECKE VERWENDET WERDEN.		DWN L.SCHLUETER 30NOV2004	NAME HDP20 REC. HEADER, SMT, 15 POS. HDP20 BUCHSENSTECKER, SMT, 15 POL. EUROSTYLE		SIZE A1	CAGE CODE 00779	DRAWING NO. 1740196	RESTRICTED TO NUR FÜR
DIMENSIONS MASSENHEITEN (MM)	TOLERANCES TOLERANZEN UNLESS OTHERWISE SPECIFIED: ALLE DIMENSIONEN UNLESS OTHERWISE SPECIFIED:	CHKD M.SCHAARSCHMIDT 01DEC2004						
0 PLC ± 0.2	1 PLC ± 0.2	2 PLC ± 0.2	3 PLC ± 0.2	4 PLC ± 0.2	5 PLC ± 0.2	6 PLC ± 0.2	7 PLC ± 0.2	8 PLC ± 0.2
MATERIAL SEE TABLE S.TABELLE	FINISH/OBERFLAECHE/FARBE SEE TABLE S.TABELLE	WEIGHT GEWICHT -	CUSTOMER DRAWING KUNDENZEICHNUNG		SCALE MASSSTAB 4:1	SHEET BLATT 1	OF VON 2	REV G

LOC		DIST		REVISIONS						
GP		00		P	LTR	DESCRIPTION		DATE	DWN	APVD
				-		SEE SHEET 1		-	-	-



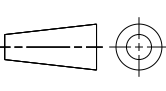
REMARKS:

- COVER TAPE WITH BLISTER BELT WELDED OR PASTED
 - BLISTER BELT, COVER AND TAPE ACC. TO DIN/IEC 286 PART 3
 - FIRST AND LAST RUNNING OF THE CARRIER TAPE ACC. TO DIN/IEC 286 PART 3
 - 7m BLISTERBELT AND 7.1m COVER TAPE, 225 LOOSE PIECE PARTS
- ⚠ OBSOLETE

BEMERKUNGEN:

- ABDECKBAND MIT BLISTERGURT VERSCHWEISST ODER VERKLEBT
 - BLISTERGURT, ABDECKBAND UND REEL NACH DIN/IEC 286 TEIL 3
 - VOR- UND NACHLAUF AM BLISTERGURT NACH DIN/IEC 286 TEIL 3
 - 7m BLISTERGURT UND 7.1m ABDECKBAND, 225 EINZELTEILE
- ⚠ UBERHOLT

		5 4-1740196-5		5 3-1740196-5		5 2-1740196-5		5 1-1740196-5		5 0-1740196-5		
		5 4-1740196-2		5 3-1740196-2		5 2-1740196-2		5 1-1740196-2		5 0-1740196-2		
1740196	4	225	-	-	-	-	SUB-D REC. HEADER, 15 POS., STUD M3 SUB-D BUCHSENSTECKER, 15 POL., BOLZEN M3				-	-
	4	-	225	-	-	-	SUB-D REC. HEADER, 15 POS., STUD UNC4-40 SUB-D BUCHSENSTECKER, 15 POL., BOLZEN UNC4-40				-	-
	4	-	-	225	-	-	SUB-D REC. HEADER, 15 POS., M3 SUB-D BUCHSENSTECKER, 15 POL., M3				-	-
	4	-	-	-	225	-	SUB-D REC. HEADER, 15 POS., UNC4-40 SUB-D BUCHSENSTECKER, 15 POL., UNC4-40				-	-
	4	-	-	-	-	225	SUB-D REC. HEADER, 15 POS. SUB-D BUCHSENSTECKER, 15 POL.				-	-
	3	7.1m	7.1m	7.1m	7.1m	7.1m	COVER BELT FOR BLISTER BELT ABDECKBAND FÜR BLISTERGURT				TRANSPARENT	PET
	2	7m	7m	7m	7m	7m	BLISTER BELT BLISTERGURT				GREY/BLACK GRAU/SCHWARZ	PS
	1	1	1	1	1	1	REEL SPULE				GREY GRAU	PS
ORDER NO. BESTELL-NR.	POS.						DESCRIPTION BENENNUNG				SURFACE OBERFLÄCHE COLOUR/FARBE	MATERIAL

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. SCHLUETER 30NOV2004	 TE Connectivity	
DIMENSIONS: mm		CHK M. SCHAARSCHMIDT 01DEC2004		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME HDP20 REC. HEADER, SMT, 15 POS. HDP20 BUCHSENSTECKER, SMT, 15 POL. EUROSTYLE	
	0 PLC ±		PRODUCT SPEC	
	1 PLC ±		108-94000	
	2 PLC ±		APPLICATION SPEC	
MATERIAL SEE TABLE S. TABELLE		FINISH SEE TABLE S. TABELLE	SIZE A1	CAGE CODE 00779
		WEIGHT -	DRAWING NO. ©=1740196	RESTRICTED TO -
		CUSTOMER DRAWING		SCALE 1:1
				SHEET 2 OF 2
				REV G