

Customer Information Sheet

DRAWING No.: M80-400XXX

SHEET 2 OF 2

IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:**MATERIAL:**

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK

CONTACT CLIP = BERYLLIUM COPPER

CONTACT SHELL = BRASS

JACKSCREW, CIRCLIP = STAINLESS STEEL

FINISH:

01 = 0.3µ GOLD CLIP, 3.5-5.0µ TIN/LEAD SHELL

05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL

42 = 0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN OVER

NICKEL SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 mΩ MAX

INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

INSERTION FORCE (Ø0.5mm GAUGE) = 2.8N MAX

WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

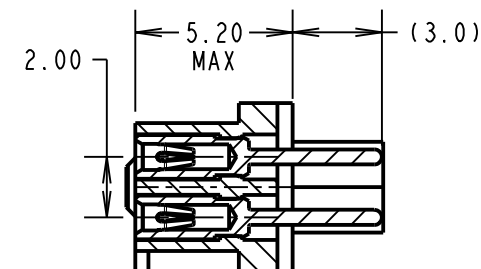
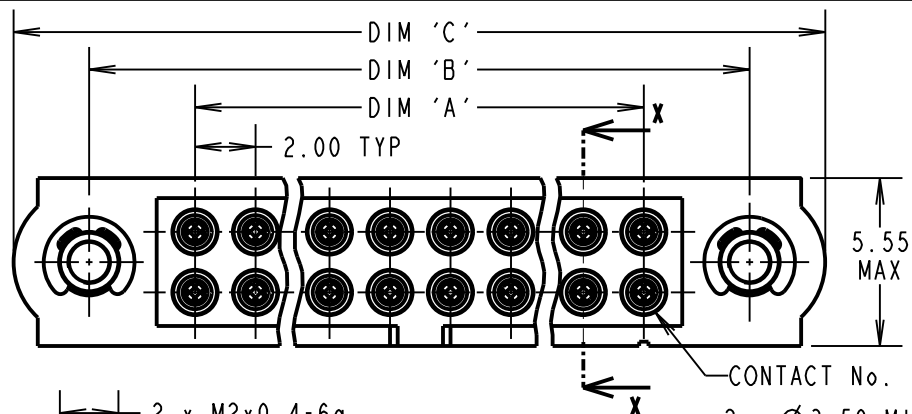
PACKING:

TUBE

FOR COMPLETE SPECIFICATION, SEE COMPONENT

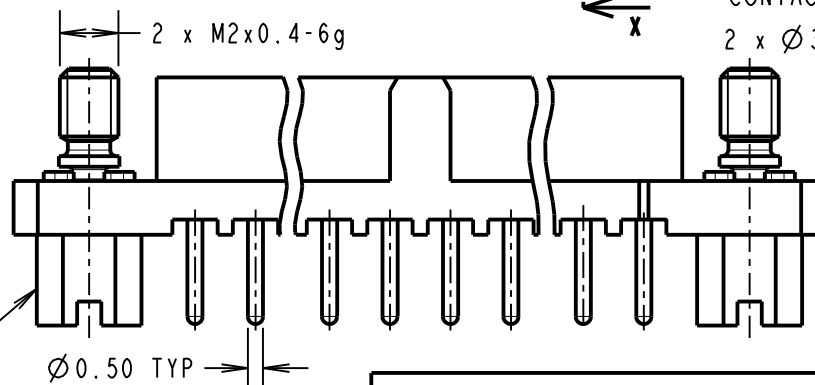
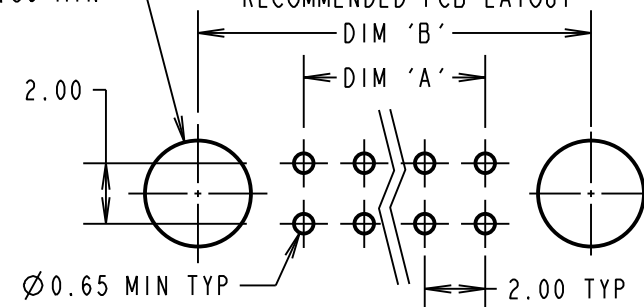
SPECIFICATION C005XX

(LATEST ISSUE)



SECTION X-X

RECOMMENDED PCB LAYOUT



2 x 3.0 HEX A/F

Ø0.50 TYP

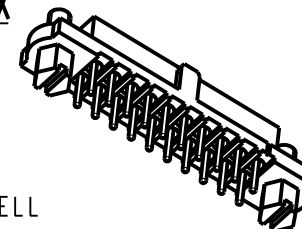
DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN SHELL, M80-4002042	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

ORDER CODE:**M80-400XXX**TOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)**FINISH**

01 - GOLD CLIP, TIN/LEAD SHELL

05 - GOLD CLIP, GOLD SHELL

42 - GOLD CLIP, 100% TIN SHELL



SM	I	24.08.10	10806
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: R. ADDE			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

HARWIN USA TEL: 603 893 5376 FAX: 603 893 5396 mis@harwin.com	HARWIN Europe (UK) TEL: 023 9231 4545 FAX: 023 9231 4590 mis@harwin.co.uk	HARWIN Asia TEL: +65 6 779 4909 FAX: +65 6 779 3868 mis@harwin.com.sg
--	--	--

THIS DRAWING AND ANY
INFORMATION OR DESCRIPTIVE
MATTER SET OUT HEREON ARE
CONFIDENTIAL AND COPYRIGHT
PROPERTY OF THE HARWIN
GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.**TOLERANCES**X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²TITLE: JACKSCREW DATAMATE
DIL VERTICAL PC TAIL
FEMALE ASSEMBLY

DRAWING NUMBER:

M80-400XXXSHT
2
OF
2