

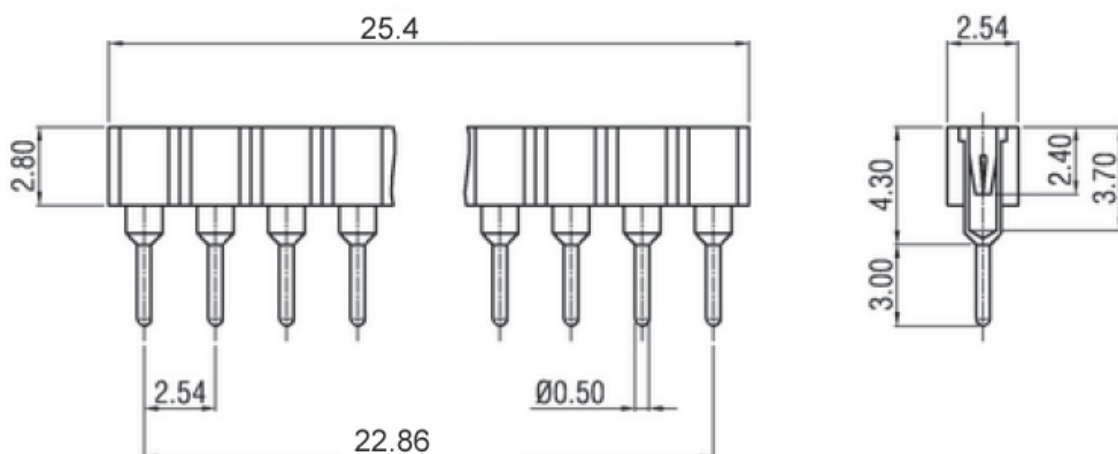
# BUCHSENLEISTE

## EA FL-20P

Stand 02.2011

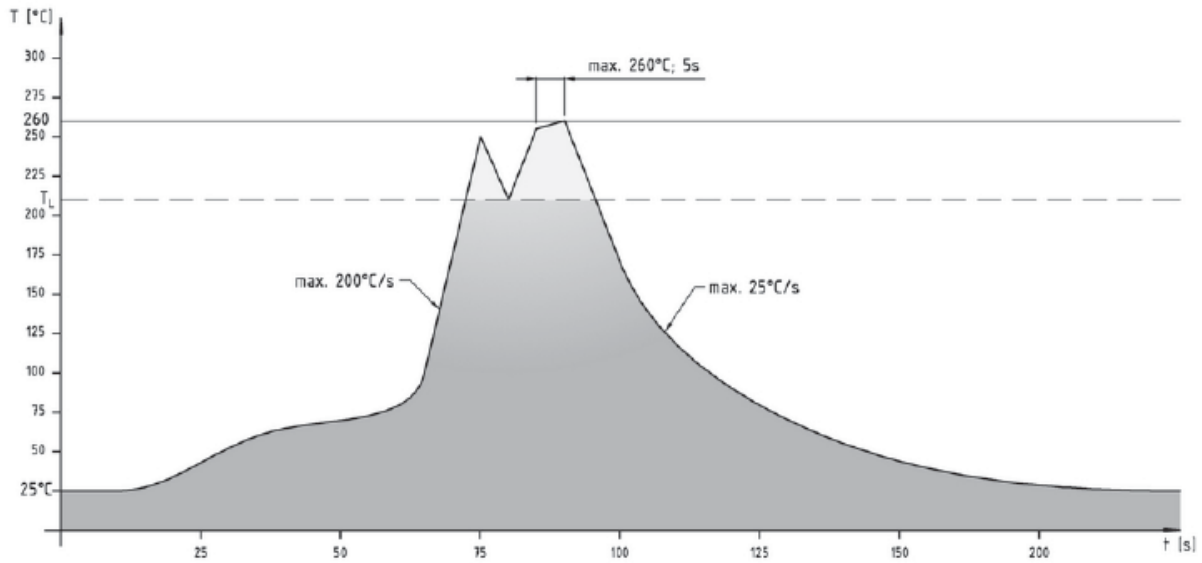
Displays für die Buchsenleiste EA FL-20P
EA DOGL128X-6
EA DOGM128X-6
EA DOGM132X-5
EA DOGM162X-A
EA DOGM081X-A
EA DOGM163X-A

### ABMESSUNGEN



**ELECTRONIC  
ASSEMBLY**  
making things easy

## TEMPERATURPROFIL FÜR WELLENLÖTVERFAHREN



## TEMPERATURPROFI FÜR REFLOWLÖTVERFAHREN

Profile Feature	Key Values
Minimum Temperature $T_{Smin}$	150°C
Maximum Temperatur $T_{Smax}$	200°C
Duration $T_{Smin} - T_{Smax}$	60-180s
Soldering Range Temperature $T_L$	217°C
Duration above $T_L$	60-180s
Ramp-Up Rate $T_{Smax} - T_P$	max. 3°C / s
Peak Temperature $T_P$	260°C ±5
Duration Peak Temperature	20-40s
Ramp-Down Rate $T_{Pmax} - T_{Smin}$	6°C / s
Duration 25°C - Peak Temp. $T_P$	Max. 8min

