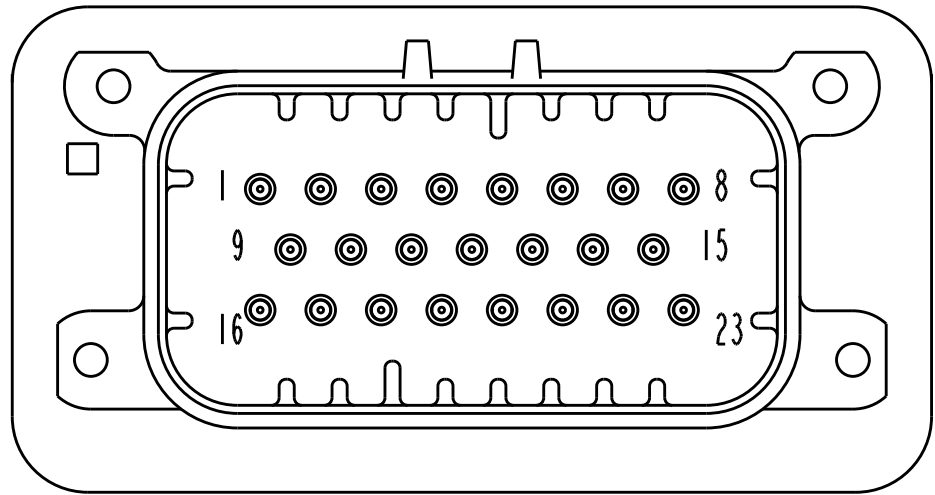
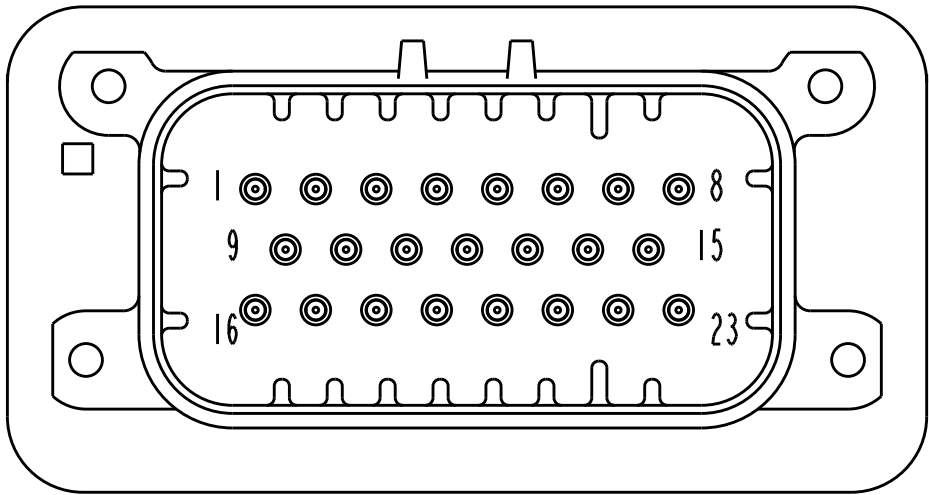
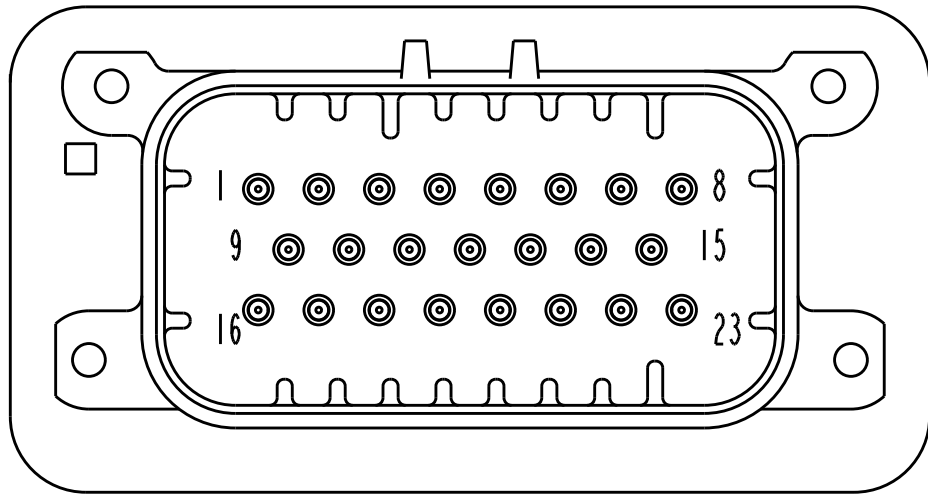




770669-2 & 1-770669-2
KEY LOCATION
SCALE 2:1



770669-4 & 1-770669-4
KEY LOCATION
SCALE 2:1

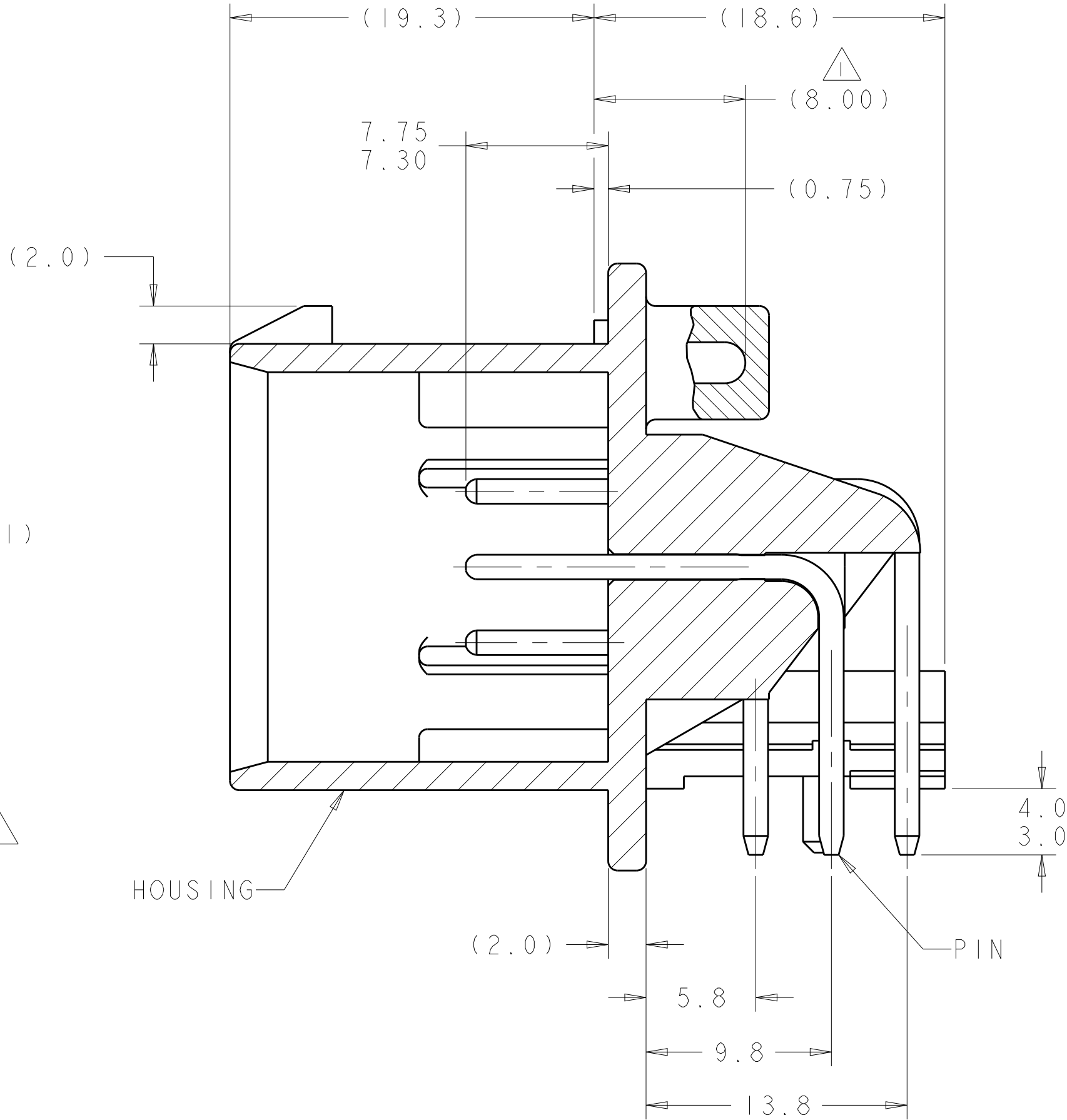
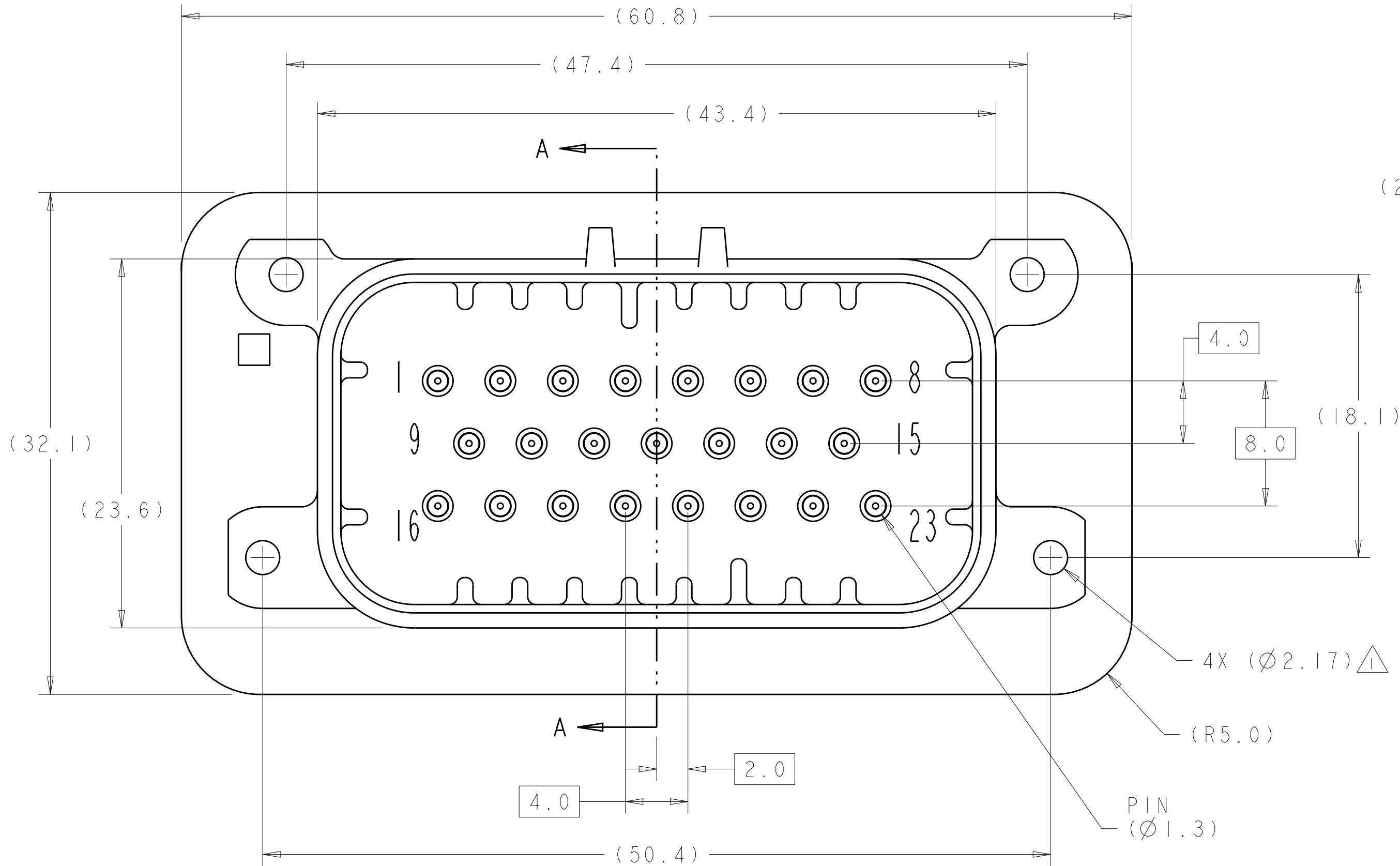


770669-5 & 1-770669-5
KEY LOCATION
SCALE 2:1

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
K8		REVISED PER ECO-13-019565	12DEC2013	DD	DS
K9		REVISED PER ECO-15-000100	22JAN2015	DD	DS
K10		REVISED PER ECO-15-003872	25MAR2015	DD	DS
K11		REVISED PER ECO-16-003526	09MAR2016	JM	DS

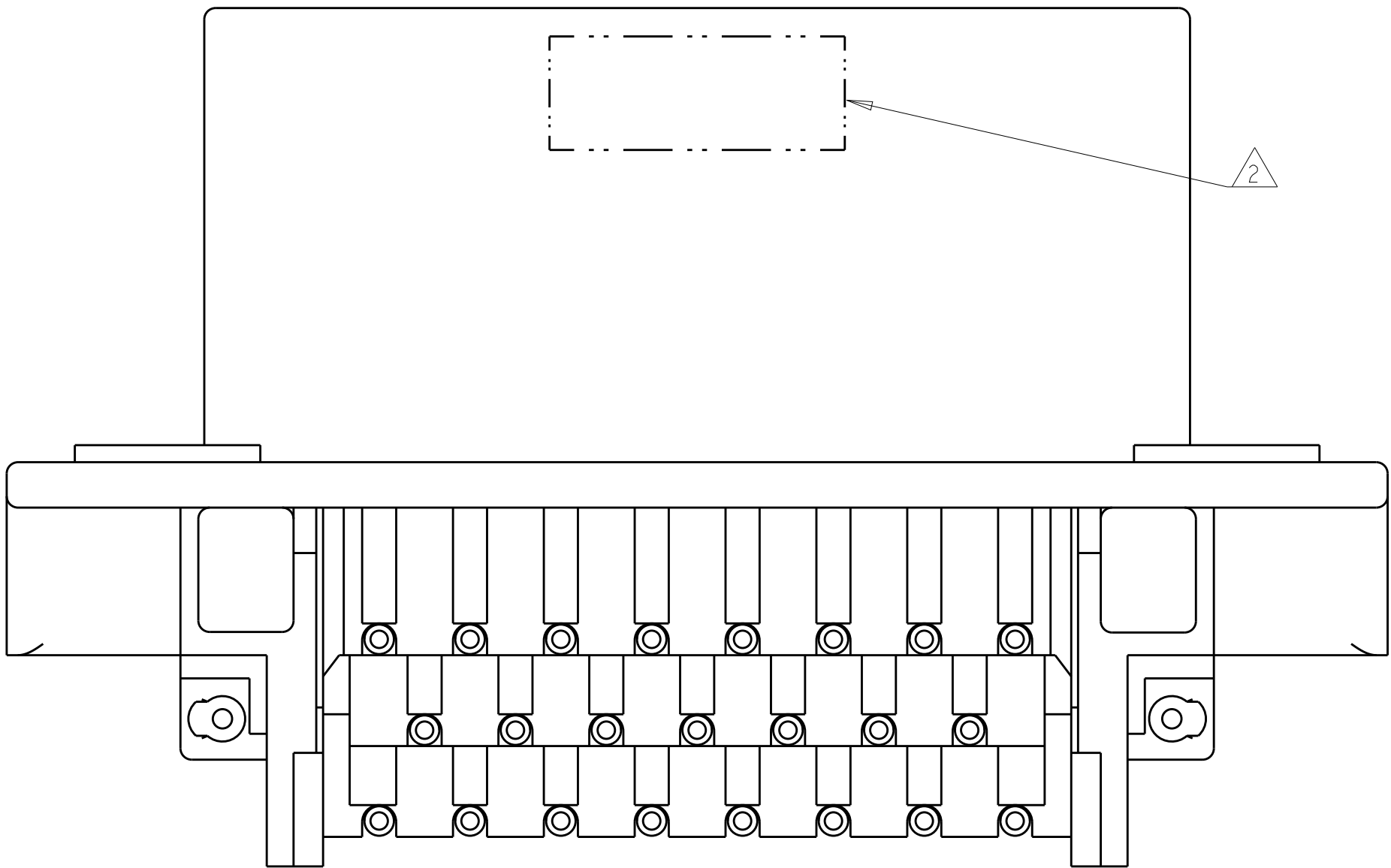
- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60 USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK LAST DIGIT = DAY
- 3 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 4 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS: TIN OR GOLD PLATED BRASS

5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINALS 770520 OR LOOSE PIECE TERMINALS 770854

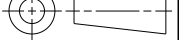


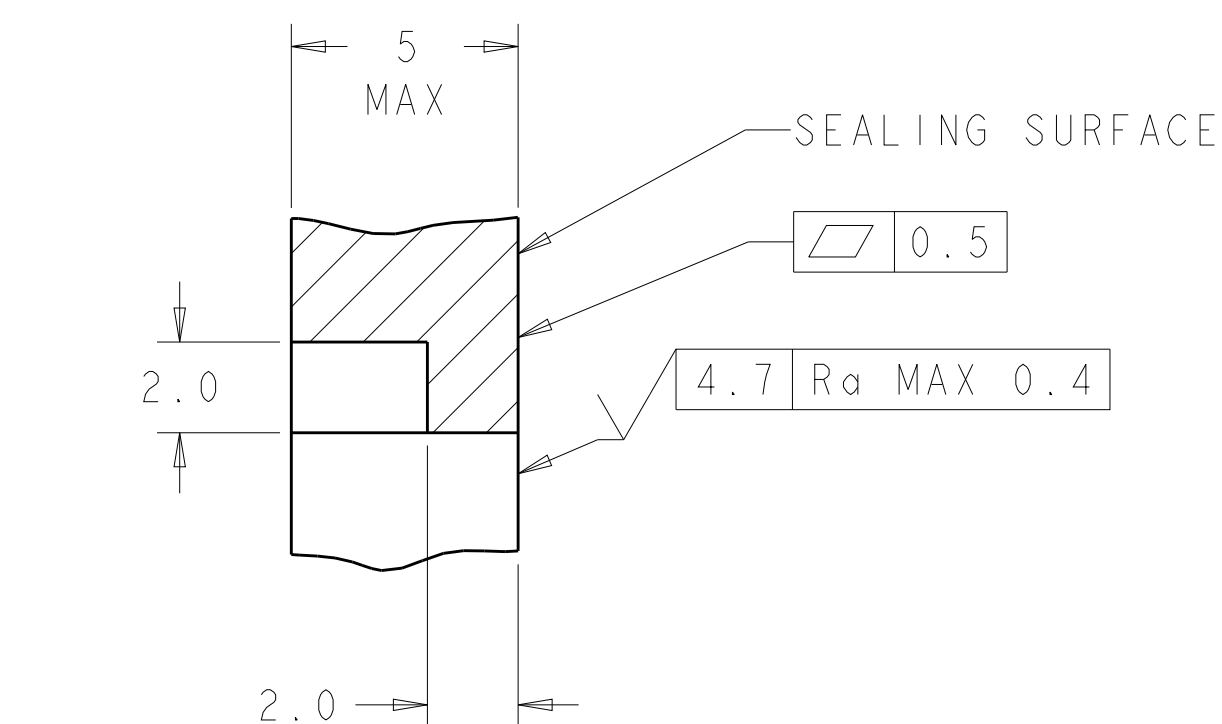
SECTION A-A

770669-1 & 1-770669-1
KEY LOCATION AS SHOWN



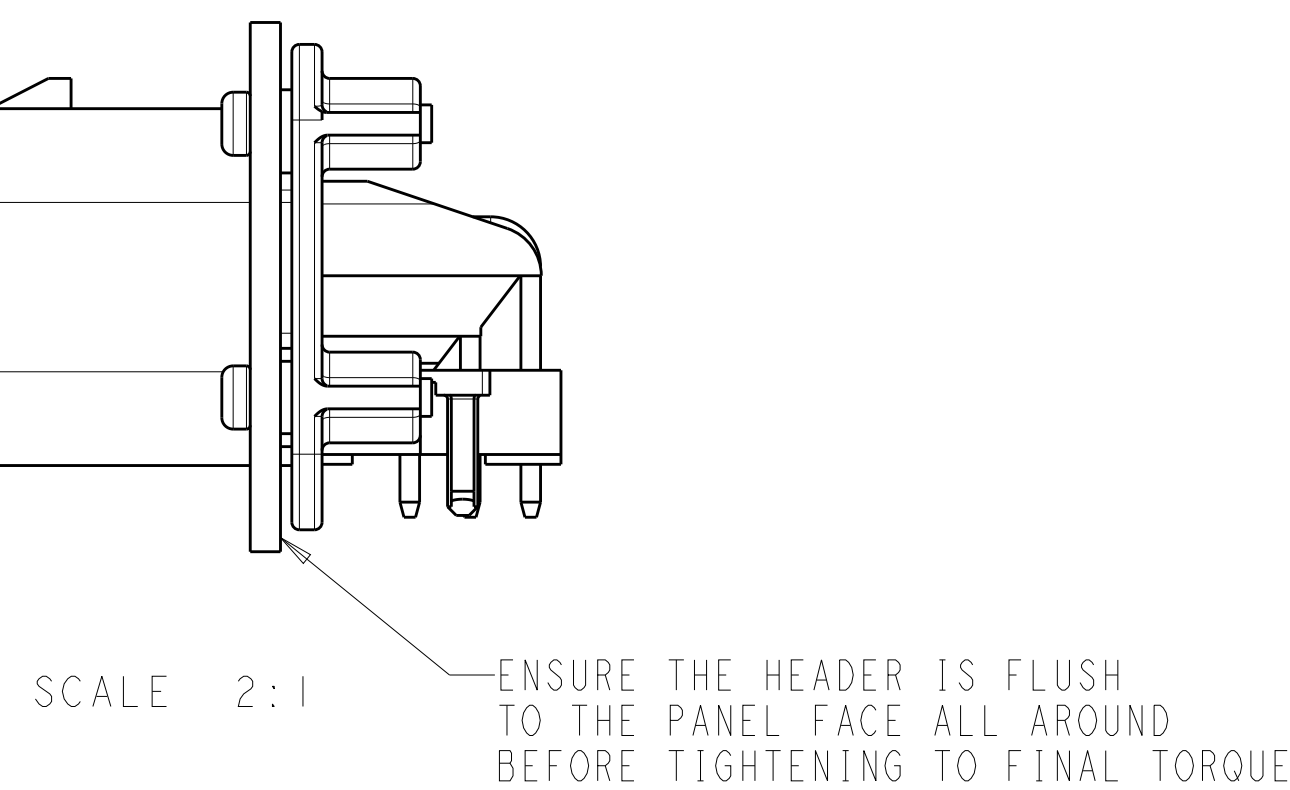
DURAGOLD	BLUE	1-770669-5
DURAGOLD	GRAY	1-770669-4
DURAGOLD	NATURAL	1-770669-2
DURAGOLD	BLACK	1-770669-1
TIN	BLUE	770669-5
TIN	GRAY	770669-4
TIN	NATURAL	770669-2
TIN	BLACK	770669-1
PLATING	HEADER COLOR/3	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. VESTAL 31DEC2002	 TE Connectivity	NAME	HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE AMPSEAL	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
DIMENSIONS:			CHK D. CROWE 31DEC2002								
mm			APVD D. CROWE 31DEC2002								
TOLERANCES UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC								
			108-1329	APPLICATION SPEC			114-16016			WEIGHT	
0 PLC ±0.2			1			2			3		
1 PLC ±			4			ANGLES			FINISH		
2 PLC ±			3			4			CUSTOMER DRAWING		
3 PLC ±			4			SCALE			2:1		
4 PLC ±			4			SHEET			1 OF 2		
MATERIAL			4			REV			K11		



Technical drawing of a mechanical part showing a 45° chamfer and surface texture specifications. The drawing includes the following features:

- Chamfer:** A 45° chamfer is indicated on the top-left corner of the part.
- Dimension:** A dimension of 5 MAX is shown for the width of the top section.
- Sealing Surface:** A feature labeled "SEALING SURFACE" is indicated on the right side of the part.
- Surface Texture:** Two surface texture specifications are provided:
 - A rectangular feature with a texture of 0.5.
 - A larger feature with a texture of 4.7 R_a MAX 0.4.
- Other Dimensions:** A dimension of 1.0 is shown for the width of the bottom section.

4805 (3/13)