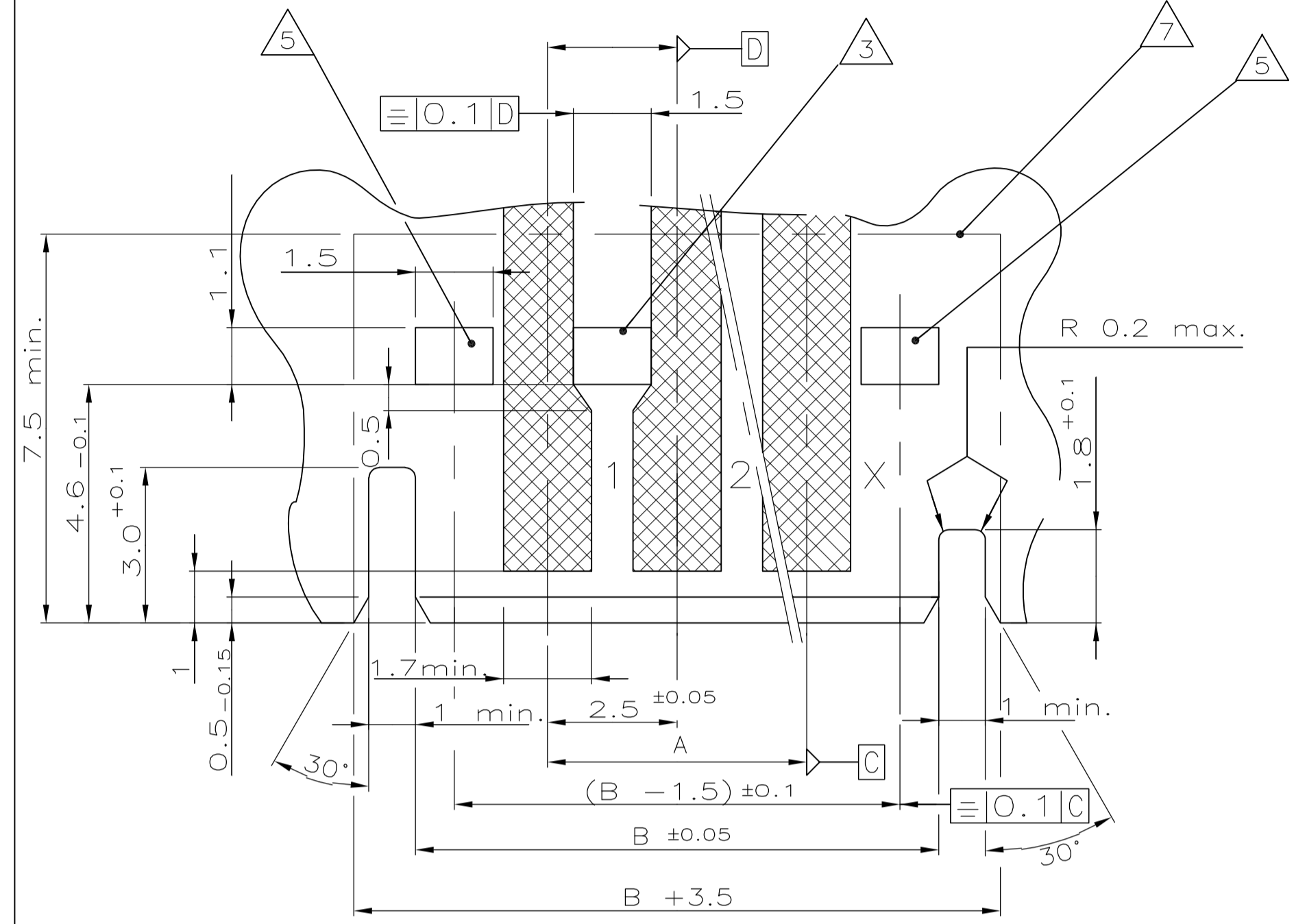
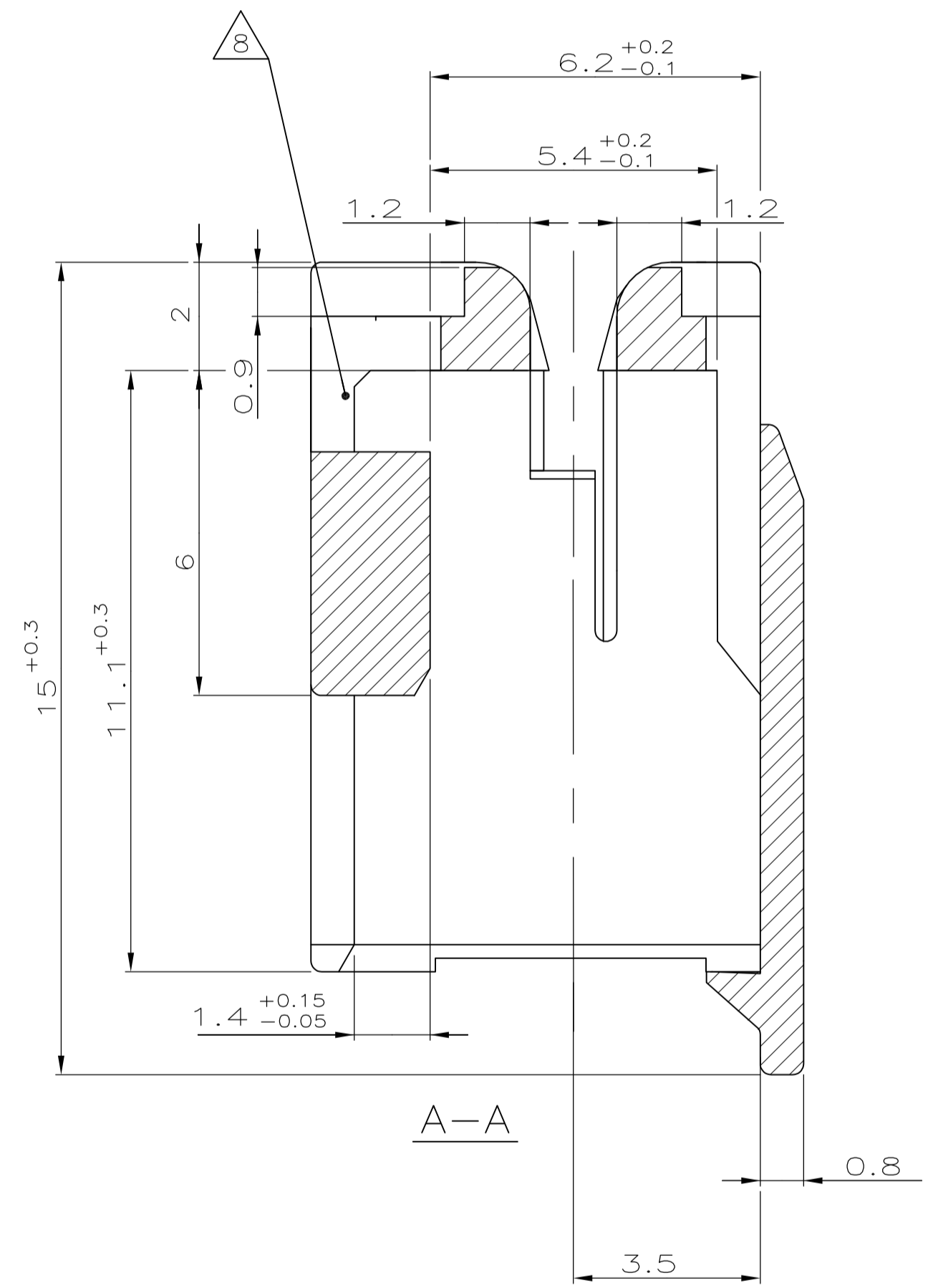
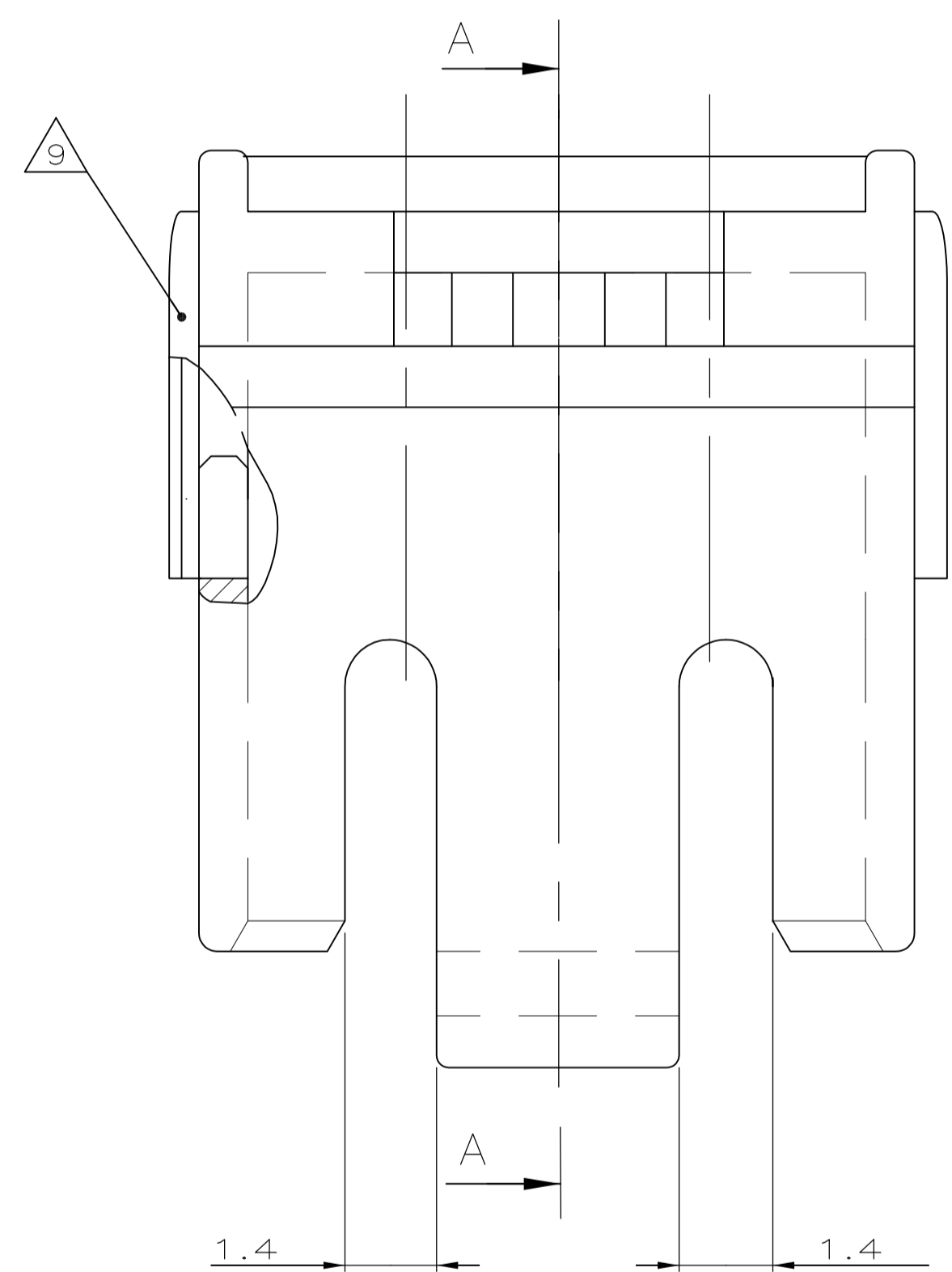
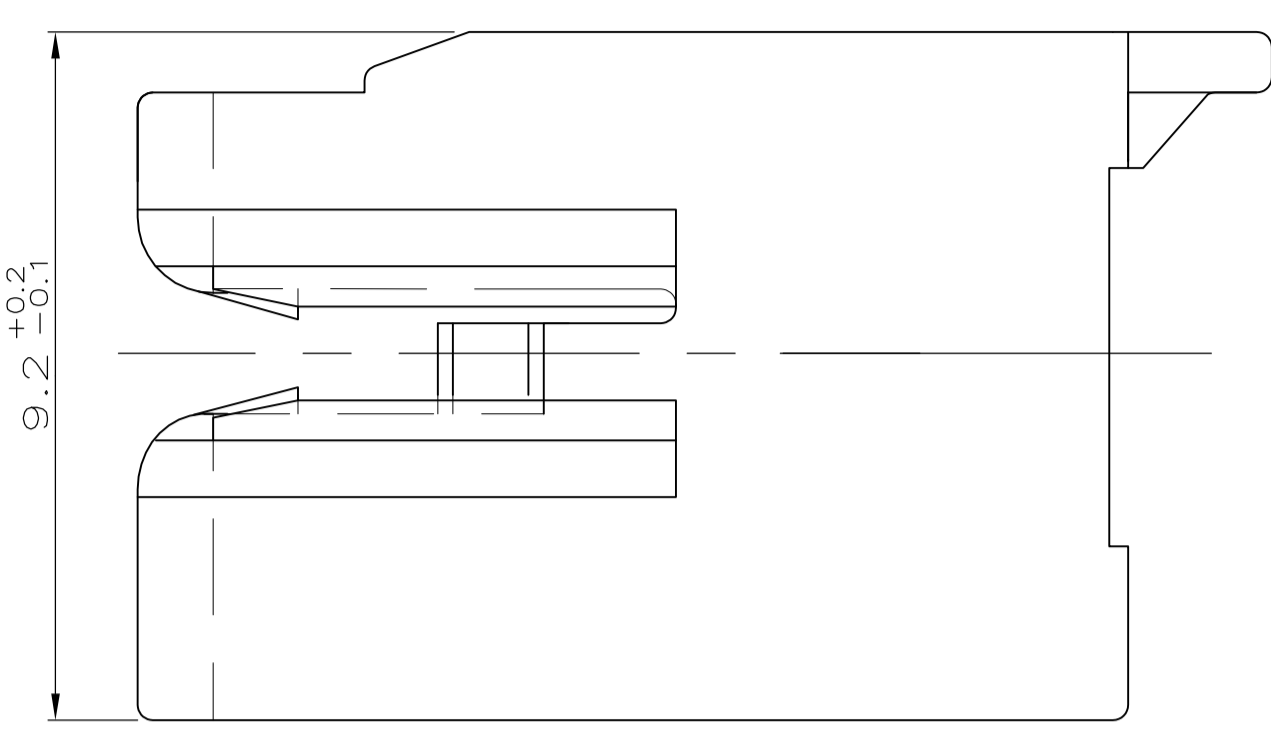
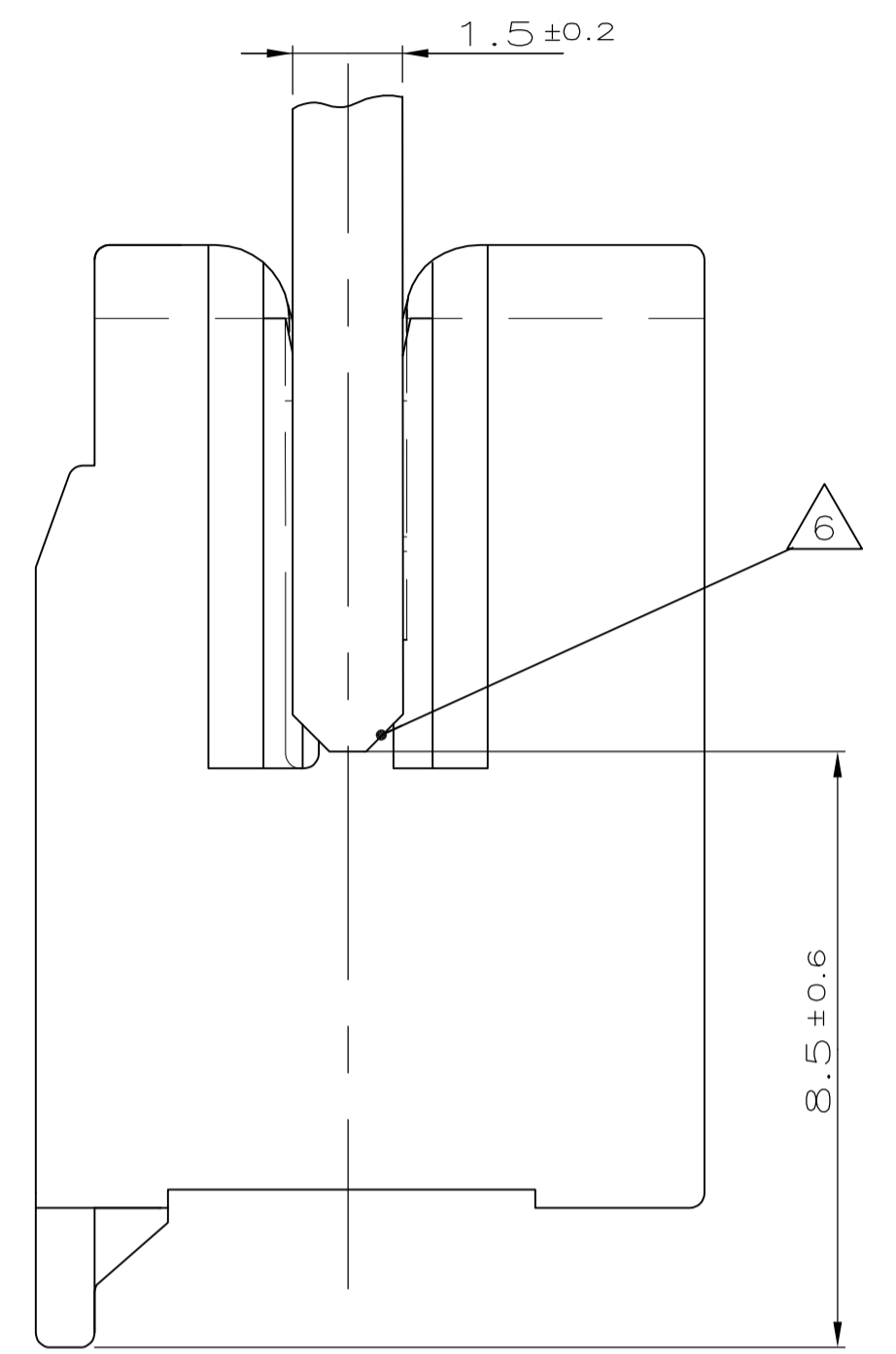


LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DMN	APVD
C16	ECR-12-008385		24MAY2012	C.J.	R.P.



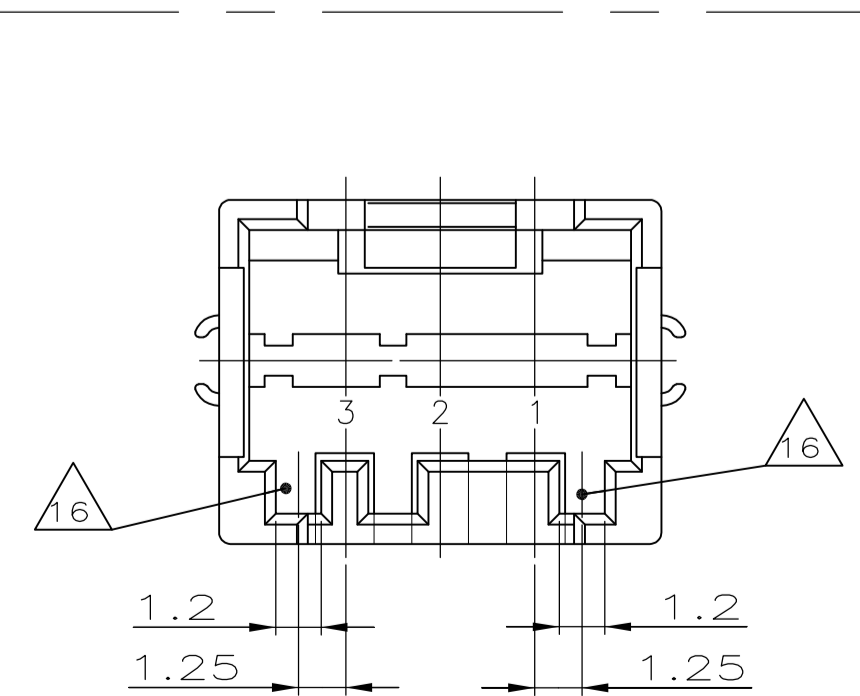
FREIABTOLERANZ ±0.1
TOLERANCE NOT SPECIFIED ±0.1



DRAHTABGANG
WIRE-DIRECTION

- 1 KODIERUNG ZWISCHEN KAMMER 1 UND 2 DARGESTELLT (AUF ANFRAGE)
KEYING SHOWN BETWEEN CAVITY 1 AND 2 (ON REQUEST)
- 2 RASTHAKEN BEI ERSTER UND LETZTER KAMMER IMMER VORHANDEN
LOCKING CLIP ALWAYS ON FIRST AND LAST CAVITY
- 3 ZUSÄTZLICHE RASTHAKEN UND RASTFENSTER ZWISCHEN KAMMER-NR. SIEHE BLATT 2 VON 2
ADDITIONAL LOCKING CLIP BETWEEN CAVITY NO. SEE SHEET 2 OF 2
- 4 KAMMERNUMMER
CAVITY-NO.
- 5 RASTFENSTER IMMER VORHANDEN
LOCKING WINDOW ALWAYS PRESENT
- 6 LEITERPLATTE VORZUGSWEISE ANGEFAST
PCB CHAMFERED PREFERABLE
- 7 PLATZBEDARF FÜR RAHMEN
AREA FOR FRAME
- 8 PRÜFÖFFNUNGEN
INSPECTION HOLES
- 9 KLEMMFEDERN; NICHT VOLL AUSGESPRITZTE KONTUR ZULASSIG
CLIPS; SHAPE NOT FULLY MOLDED PERMISSIBLE

- 10 Passende Gegenstecker siehe PN 829 868/966 194
MATING PARTS SEE PN 829 868/966 194
- 1 SIEHE BLATT 2 VON 2
SEE SHEET 2 OF 2
- 2 SIEHE BLATT 2 VON 2
SEE SHEET 2 OF 2
- 3 SIEHE BLATT 2 VON 2
SEE SHEET 2 OF 2
- 4 SIEHE BLATT 2 VON 2
SEE SHEET 2 OF 2
- 5 Außennuten eingeengt, Varianten siehe Kodierungsbild (Blatt 2 von 2)
GROOVES ON OUTSIDE NARROWED, VERSIONS SEE KEYING PLAN (SHEET 2 OF 2)
- 6 Gl?drahttest 750°C nach DIN EN 60695-2-11 ohne Flamme
GLOW WIRE TEST 750°C ACC.DIN EN 60695-2-11 WITHOUT FLAME
- 7 OBSOLETE
- 8 OBSOLETE
- 9 PRELIMINARY PART NOT FOR PRODUCTION.



POS.	DIM A	DIM B	DIM C	REV	BESTELL NR.	REV					
POLZAHL	MAß A	MAß B	MAß C		PART NO.						
-	20	47.5	52.6	49.5	-	1-	964 576-0				
-	19	45.0	50.1	47	-	1- ^Δ	964 576-9				
-	18	42.5	47.6	44.5	-	1-	964 576-8				
-	17	40.0	45.1	42	-	2-	1-	964 576-7			
-	16	37.5	42.6	39.5	-	1-	964 576-6				
-	15	35.0	40.1	37	-	2- ^Δ	1-	964 576-5			
-	14	32.5	37.6	34.5	-	1-	964 576-4				
-	13	30.0	35.1	32	-	1- ^Δ	964 576-3				
-	12	27.5	32.6	29.5	-	6- ^Δ 5-	4- ^Δ 3-	2-	1- ^Δ	964 576-2	
-	11	25.0	30.1	27	-	2-	1-	964 576-1			
-	10	22.5	27.6	24.5	-	3- ^Δ 2-	1- ^Δ	964 575-0			
-	9	20.0	25.1	22	-	2-	1-	964 575-9			
-	9	20.0	25.1	22	-	9-		964 575-9	Δ	A	
-	8	17.5	22.6	19.5	-	9-		964 575-8	Δ	A	
-	8	17.5	22.6	19.5	-	2-	1-	964 575-8	C		
-	7	15.0	20.1	17	-	9- 8- ^Δ 7- ^Δ		964 575-7	Δ	A	
-	7	15.0	20.1	17	-		4- ^Δ 3-	2-	1-	964 575-7	C
-	6	12.5	17.6	14.5	-		3-	2-	1-	964 575-6	C
-	5	10.0	15.1	12	-	9- 8- 7- ^Δ		964 575-5	Δ	A	
-	5	10.0	15.1	12	-		4- 3- ^Δ 2-	1-	964 575-5	C	
-	4	7.5	12.6	9.5	-	9- ^Δ		964 575-4	Δ	C	
-	4	7.5	12.6	9.5	-		4- ^Δ 3-	2-	1-	964 575-4	C
-	3	5.0	10.1	7	-	9-		964 575-3	C		
-	3	5.0	10.1	7	-		2- ^Δ 1-	964 575-3	C		
-	3	5.0	10.1	7	-	8-		3-	964 575-3	Δ	A

THIS DRAWING IS A CONTROLLED DOCUMENT.

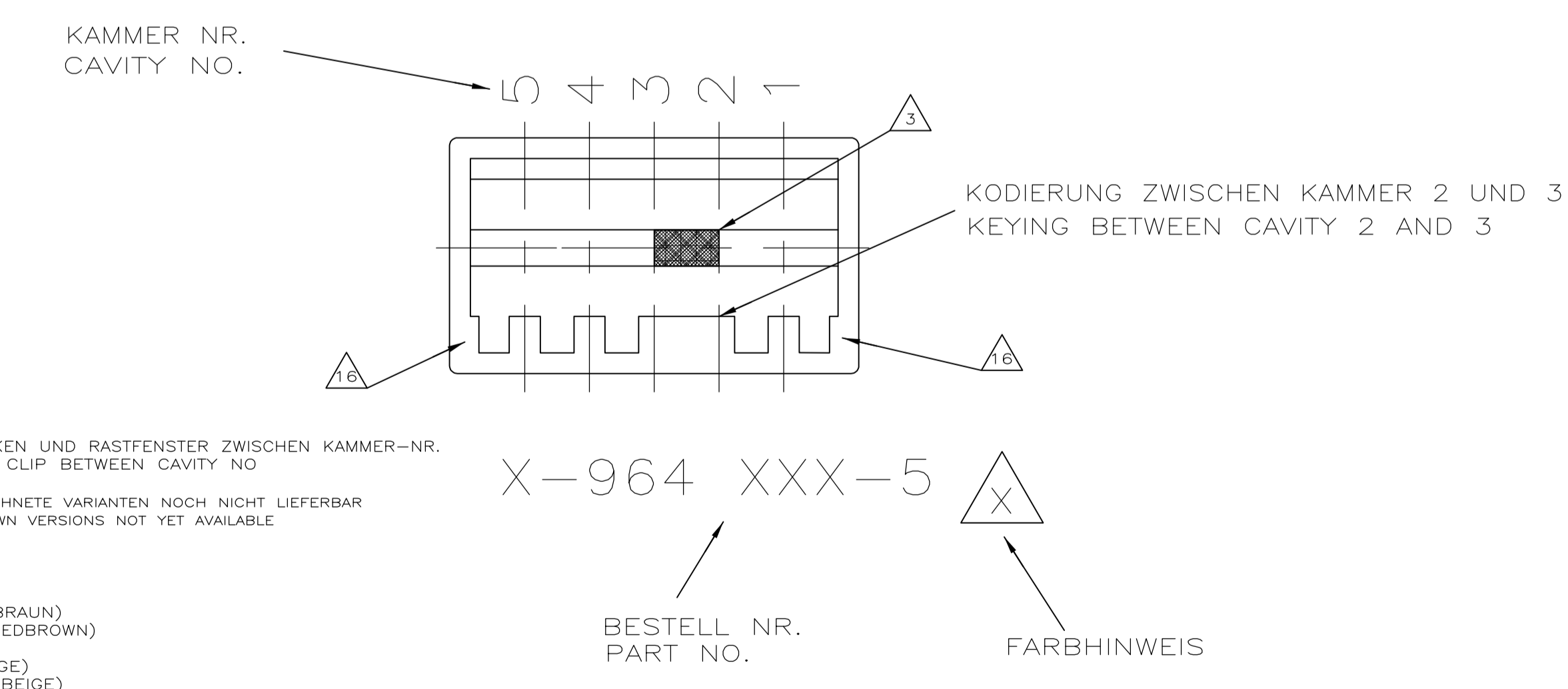
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2 mm	DMN	ATZMANN	06.07.92
0 PLC ±	1 PLC ±	DMN	BORMUTH	06.07.92
2 PLC ±	3 PLC ±	APVD		
4 PLC ±	ANGLES ± 1°	NAME	AMP DUOPLUG 2.5 SYSTEM PCB RAHMEN, 3-20 POL.	
MATERIAL	FINISH	APPLICATION SPEC	AMP DUOPLUG 2.5 SYSTEM PCB FRAME, 3-20 POS.	
PA 6.6 25 % GF	SEE SHEET 2	SIZE	A1	00779
UL94 V-0		WEIGHT		964575

CUSTOMER DRAWING SCALE 10:1 SHEET 1 OF 2 REV C16

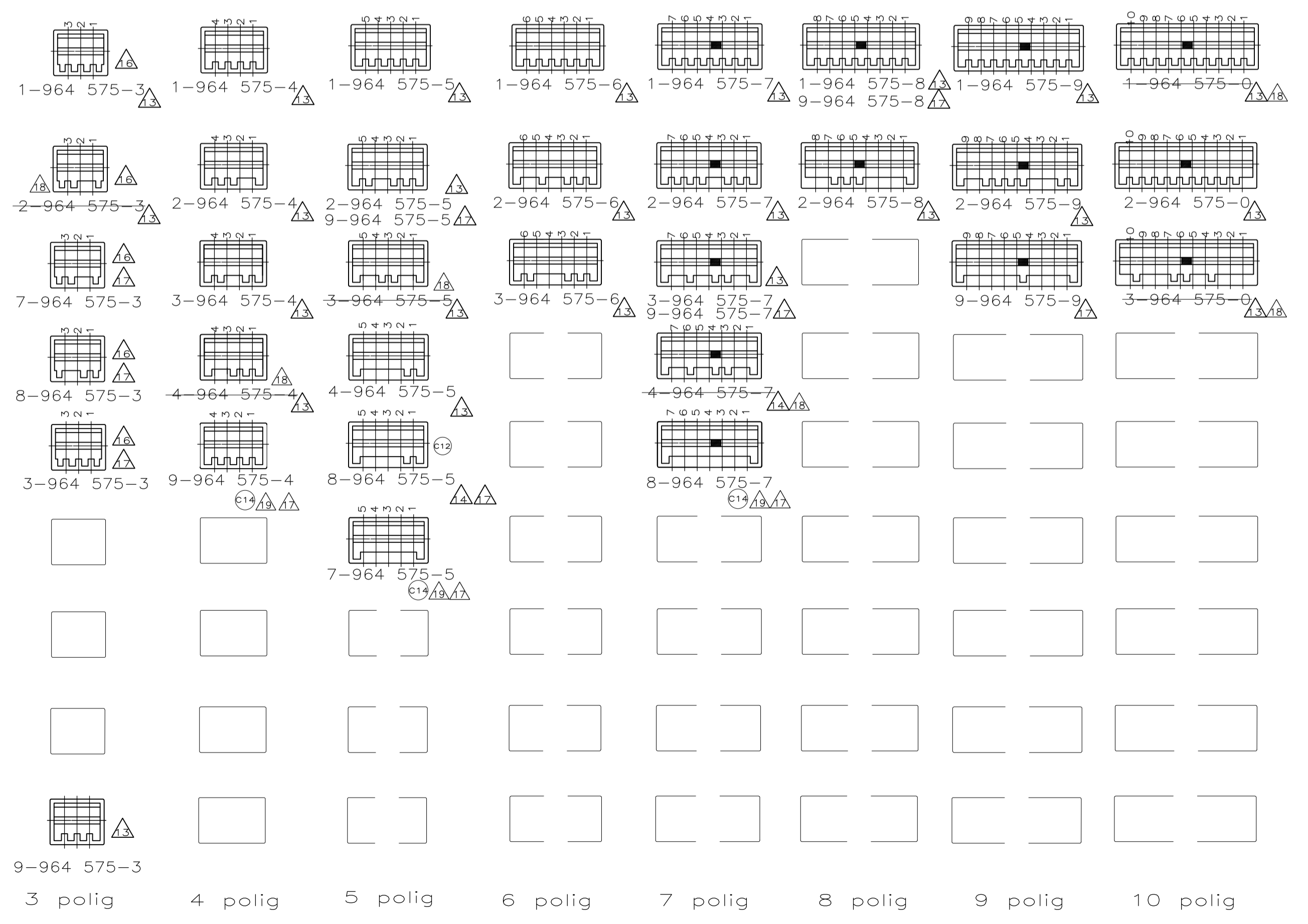
LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DN	APVD		
-	-	SEE SHEET 1	-	-	-	-	-



BEISPIEL:
EXAMPLE:



- 3 ZUSÄTZLICHE RASTHAKEN UND RASTFENSTER ZWISCHEN KAMMER-NR.
ADDITIONAL LOCKING CLIP BETWEEN CAVITY NO.
- 12 MIT STRICHLINIE GEZEICHNETE VARIANTEN NOCH NICHT LIEFERBAR
WITH STROKE LINE DRAWN VERSIONS NOT YET AVAILABLE
- 13 FARBE: SCHWARZ
COLOUR: BLACK
- 14 FARBE: NATUR (ROTBRAUN)
COLOUR: NATURAL (REDBROWN)
- 15 FARBE: NATUR (BEIGE)
COLOUR: NATURAL (BEIGE)
- 16 Außennuten eingengt, Varianten siehe Kodierungsbilder
GROOVES ON OUTSIDE NARROWED, VERSIONS SEE KEYING SCETCHES



THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN MASEK 05.04.93	 TE Connectivity
DIMENSIONS: mm		CHK BORMUTH 05.04.93	
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2 mm		APVD	NAME: AMP DUOPLUG 2.5 SYSTEM PCB RAHMEN 3-20 POL. AMP DUOPLUG 2.5 SYSTEM PCB FRAME 3-20 POL.
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± 1°		PRODUCT SPEC	APPLICATION SPEC
MATERIAL: SEE SHEET 1	FINISH: SEE SHEET 1	WEIGHT: -	RESTRICTED TO: -
CUSTOMER DRAWING		SCALE: 10:1	SHEET 2 OF 2