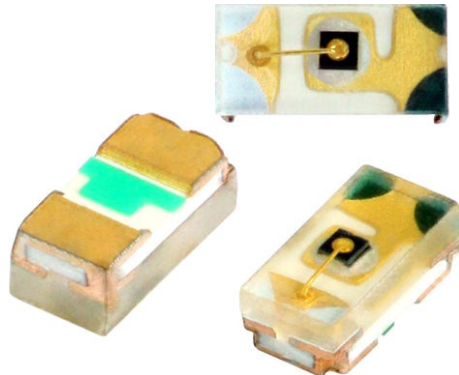




## Ultrabright 0402 ChipLED



### FEATURES

- Super thin ChipLED with exceptional brightness 1.0 mm x 0.5 mm x 0.35 mm (L x W x H)
- High reliability PCB based
- Wavelength (470 to 475) nm (blue), typ. 571 nm (yellow green), (587 to 597) nm (yellow), typ. 605 nm (soft orange), typ. 631 nm (super red)
- AllnGaP and InGaN technology
- Viewing angle: extremely wide 130°
- Grouping parameter: luminous intensity, wavelength,  $V_F$
- Available in 8 mm tape on 7" diameter reel
- Compatible to IR reflow soldering
- Preconditioning: according to JEDEC level 2a
- Material categorization: For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



### DESCRIPTION

The new ChipLED series have been designed in the smallest SMD package. This innovative ChipLED technology opens the way to

- smaller products of higher performance
- more design in flexibility
- enhanced applications

The 0402 LED is an obvious solution for small-scale, high brightness products that are expected to work reliable in an arduous environment.

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD 0402 ChipLED
- Product series: standard
- Angle of half intensity:  $\pm 65^\circ$

### APPLICATIONS

- Backlight keypads
- Navigation systems
- Cellular phone displays
- Displays for industrial control systems
- Miniaturized color effects
- Traffic displays

### PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at $I_F$ (mA)	WAVELENGTH (nm)			FORWARD VOLTAGE (V)			TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	
VLMS1500-GS08	Super red	18	54	-	20	-	631	-	-	2.0	2.4	AllnGaP
VLMO1500-GS08	Soft orange	45	90	-	20	-	605	-	-	2.0	2.4	AllnGaP
VLMY1500-GS08	Yellow	28	-	180	20	587	-	597	-	2.0	2.4	AllnGaP
VLMG1500-GS08	Yellow green	18	35	-	20	-	571	-	-	2.0	2.4	AllnGaP
VLMB1500-GS08	Blue	11.2	-	45	5	470	-	475	2.65	-	3.15	InGaN

### ABSOLUTE MAXIMUM RATINGS ( $T_{amb} = 25^\circ\text{C}$ , unless otherwise specified) VLMS1500, VLMO1500, VLMY1500, VLMG1500 (AllnGaP technology)

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage <sup>(1)</sup>		$V_R$	5	V
DC forward current		$I_F$	30	mA
Surge forward current	1/10 duty cycle, 0.1 ms pulse width	$I_{FSM}$	80	mA
Power dissipation	$T_{amb} \leq 25^\circ\text{C}$	$P_V$	75	mW
Operating temperature range		$T_{amb}$	- 30 to + 85	$^\circ\text{C}$
Storage temperature range		$T_{stg}$	- 40 to + 85	$^\circ\text{C}$
IREDD solder conditions	according Vishay specifications	$T_{st}$	260	$^\circ\text{C}$

#### Note

<sup>(1)</sup> Driving the LED in reverse direction is suitable for short term application



**ABSOLUTE MAXIMUM RATINGS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)

**VLMB1500** (InGaN technology)

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
DC forward current		$I_F$	20	mA
Surge forward current	1/10 duty cycle, 0.1 ms pulse width	$I_{FSM}$	100	mA
Power dissipation	$T_{amb} \leq 25\text{ }^{\circ}\text{C}$	$P_V$	76	mW
Operating temperature range		$T_{amb}$	- 20 to + 80	$^{\circ}\text{C}$
Storage temperature range		$T_{stg}$	- 30 to + 100	$^{\circ}\text{C}$
IREC solder conditions	according Vishay specifications	$T_{st}$	260	$^{\circ}\text{C}$

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)

**VLMS1500, SUPER RED**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	$I_V$	18	54	-	mcd
Dominant wavelength	$I_F = 20\text{ mA}$	$\lambda_d$	-	631	-	nm
Peak wavelength	$I_F = 20\text{ mA}$	$\lambda_p$	-	639	-	nm
Angle of half intensity	$I_F = 20\text{ mA}$	$\phi$	-	$\pm 65$	-	deg
Spectral line half width	$I_F = 20\text{ mA}$	$\Delta\lambda$	-	20	-	nm
Forward voltage	$I_F = 20\text{ mA}$	$V_F$	-	2.0	2.4	V
Reverse current	$V_R = 5\text{ V}$	$I_R$	-	-	10	$\mu\text{A}$

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)

**VLMO1500, SOFT ORANGE**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	$I_V$	45	90	-	mcd
Dominant wavelength	$I_F = 20\text{ mA}$	$\lambda_d$	-	605	-	nm
Peak wavelength	$I_F = 20\text{ mA}$	$\lambda_p$	-	611	-	nm
Angle of half intensity	$I_F = 20\text{ mA}$	$\phi$	-	$\pm 65$	-	deg
Spectral line half width	$I_F = 20\text{ mA}$	$\Delta\lambda$	-	17	-	nm
Forward voltage	$I_F = 20\text{ mA}$	$V_F$	-	2.0	2.4	V
Reverse current	$V_R = 5\text{ V}$	$I_R$	-	-	10	$\mu\text{A}$

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)

**VLMY1500, YELLOW**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	$I_V$	28	-	180	mcd
Dominant wavelength	$I_F = 20\text{ mA}$	$\lambda_d$	587	-	597	nm
Peak wavelength	$I_F = 20\text{ mA}$	$\lambda_p$	-	588	-	nm
Angle of half intensity	$I_F = 20\text{ mA}$	$\phi$	-	$\pm 65$	-	deg
Spectral line half width	$I_F = 20\text{ mA}$	$\Delta\lambda$	-	15	-	nm
Forward voltage	$I_F = 20\text{ mA}$	$V_F$	-	2.0	2.4	V
Reverse current	$V_R = 5\text{ V}$	$I_R$	-	-	10	$\mu\text{A}$



**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMG1500, YELLOW GREEN**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 20\text{ mA}$	$I_V$	18	35	-	mcd
Dominant wavelength	$I_F = 20\text{ mA}$	$\lambda_d$	-	571	-	nm
Peak wavelength	$I_F = 20\text{ mA}$	$\lambda_p$	-	574	-	nm
Angle of half intensity	$I_F = 20\text{ mA}$	$\phi$	-	$\pm 65$	-	deg
Spectral line half width	$I_F = 20\text{ mA}$	$\Delta\lambda$	-	15	-	nm
Forward voltage	$I_F = 20\text{ mA}$	$V_F$	-	2.0	2.4	V
Junction capacitance	$V_R = 0\text{ V}, f = 1\text{ MHz}$	$C_j$	-	40	-	pF
Reverse current	$V_R = 5\text{ V}$	$I_R$	-	-	10	$\mu\text{A}$

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)  
**VLMB1500, BLUE**

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 5\text{ mA}$	$I_V$	11.2	-	45	mcd
Dominant wavelength	$I_F = 5\text{ mA}$	$\lambda_d$	470	-	475	nm
Peak wavelength	$I_F = 5\text{ mA}$	$\lambda_p$	-	468	-	nm
Angle of half intensity	$I_F = 5\text{ mA}$	$\phi$	-	$\pm 65$	-	deg
Spectral line half width	$I_F = 5\text{ mA}$	$\Delta\lambda$	-	25	-	nm
Forward voltage	$I_F = 5\text{ mA}$	$V_F$	2.65	-	3.15	V
Reverse current	$V_R = 5\text{ V}$	$I_R$	-	-	10	$\mu\text{A}$

**LUMINOUS INTENSITY CLASSIFICATION**

GROUP	LUMINOUS INTENSITY (mcd)	
	MIN.	MAX.
L	11.2	18
M	18	28
N	28	45
P	45	71
Q	71	112
R	112	180
S	180	280
T	280	450

**Note**

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of  $\pm 15\%$ . The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable. In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel. In order to ensure availability, single wavelength groups will not be orderable.

**COLOR CLASSIFICATION**

COLOR	GROUP	DOMINANT WAVELENGTH (nm)	
		MIN.	MAX.
Yellow	J	587	589.5
	K	589.5	592
	L	592	594.5
	M	594.5	597
Yellow green	C	567.5	570.5
	D	570.5	573.5
	E	573.5	576.5
Blue	AD	470	475

**Note**

- Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of  $\pm 1\text{ nm}$ .



FORWARD VOLTAGE CLASSIFICATION			
COLOR	GROUP	FORWARD VOLTAGE (V)	
		MIN.	MAX.
Yellow	D2	1.8	2.0
	D3	2.0	2.2
	D4	2.2	2.4
Yellow green	4	1.9	2
	5	2	2.1
	6	2.1	2.2
	7	2.2	2.3
Blue	8	2.3	2.4
	1	2.65	2.75
	2	2.75	2.85
	3	2.85	2.95
	4	2.95	3.05
	5	3.05	3.15

**Note**

- Forward voltage is measured with a tolerance of  $\pm 0.1$  V.

**TYPICAL CHARACTERISTICS** ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified)

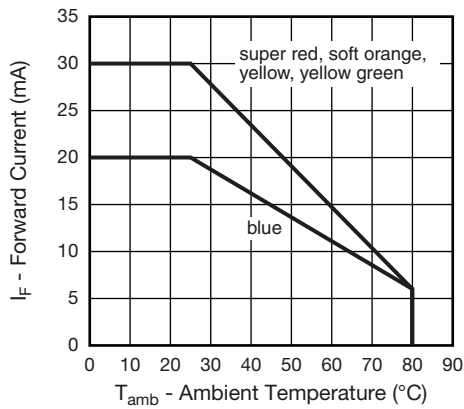


Fig. 1 - Forward Current vs. Ambient Temperature

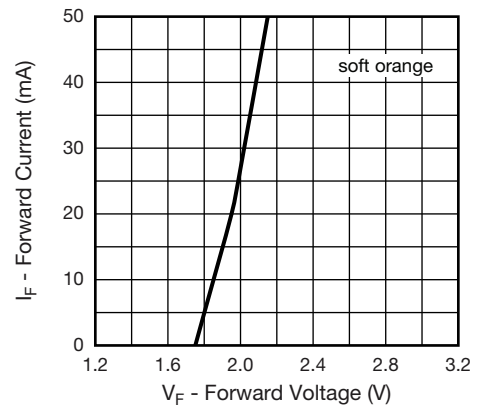


Fig. 3 - Forward Current vs. Forward Voltage (soft orange)

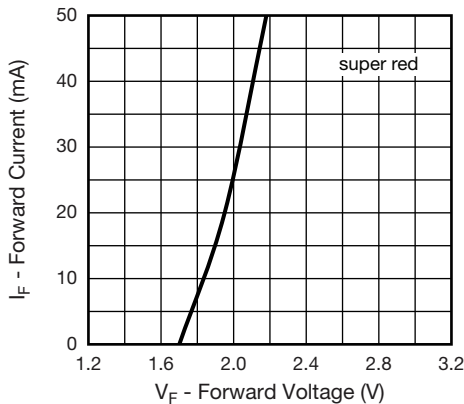


Fig. 2 - Forward Current vs. Forward Voltage (super red)

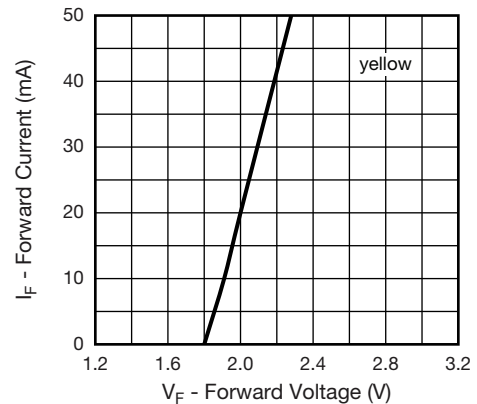


Fig. 4 - Forward Current vs. Forward Voltage (yellow)

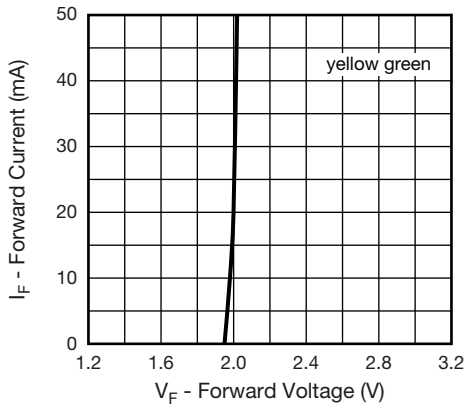


Fig. 5 - Forward Current vs. Forward Voltage (yellow green)

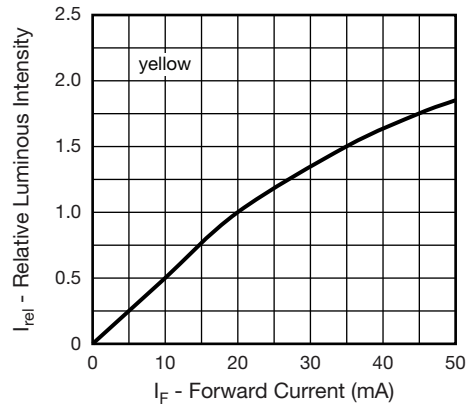


Fig. 8 - Relative Luminous Intensity vs. Forward Current (yellow)

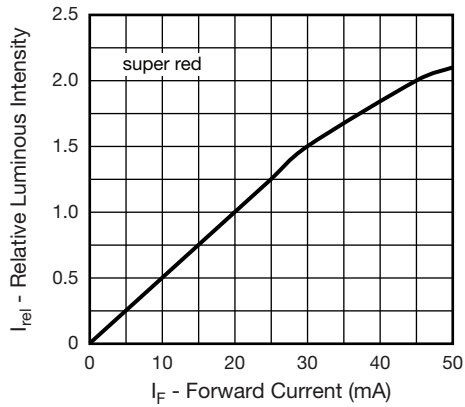


Fig. 6 - Relative Luminous Intensity vs. Forward Current (super red)

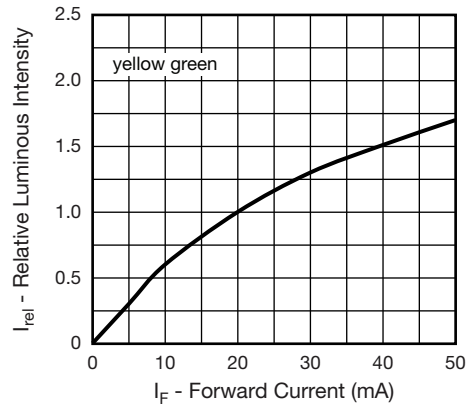


Fig. 9 - Relative Luminous Intensity vs. Forward Current (yellow green)

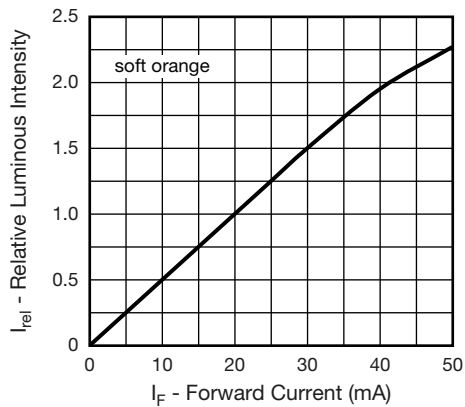


Fig. 7 - Relative Luminous Intensity vs. Forward Current (soft orange)

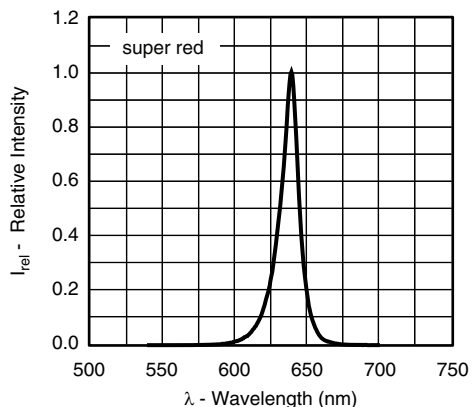


Fig. 10 - Relative Intensity vs. Wavelength (super red)

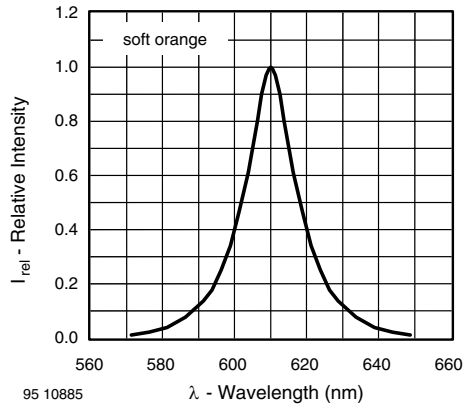


Fig. 11 - Relative Intensity vs. Wavelength (soft orange)

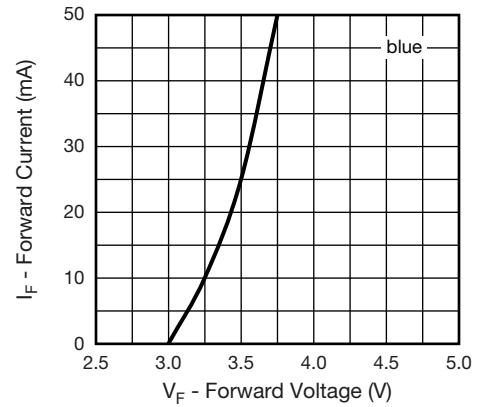


Fig. 14 - Forward Current vs. Forward Voltage (blue)

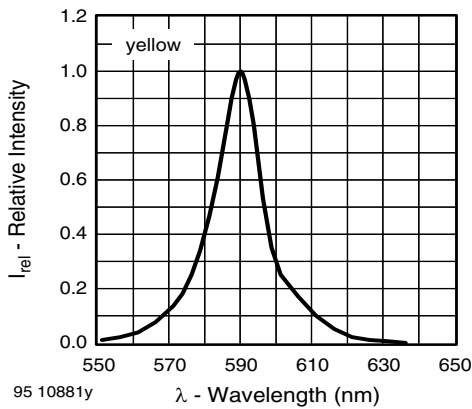


Fig. 12 - Relative Intensity vs. Wavelength (yellow)

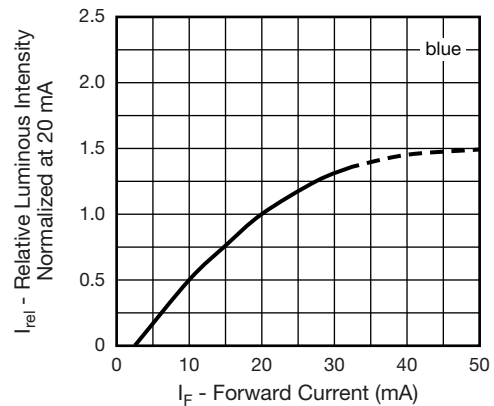


Fig. 15 - Relative Luminous Intensity vs. Forward Current (blue)

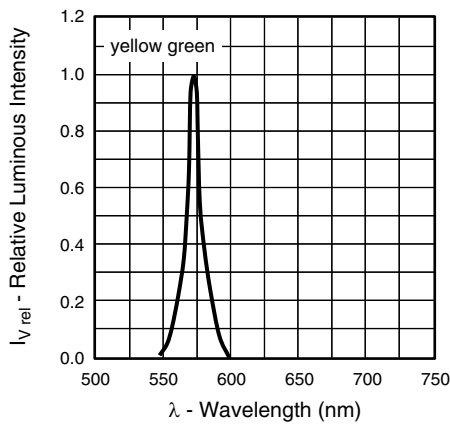


Fig. 13 - Relative Intensity vs. Wavelength (yellow green)

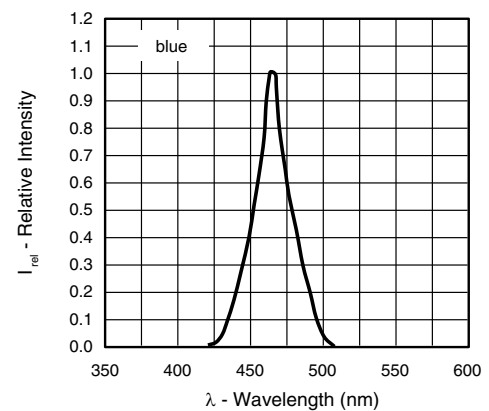


Fig. 16 - Relative Intensity vs. Wavelength (blue)

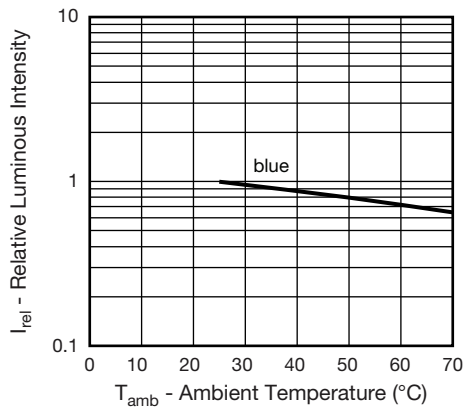


Fig. 17 - Relative Luminous Intensity vs. Ambient Temperature

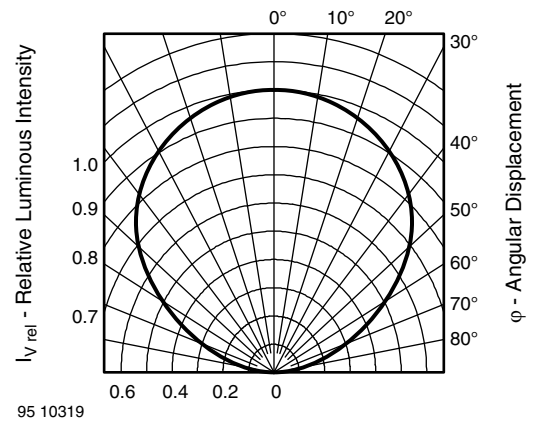
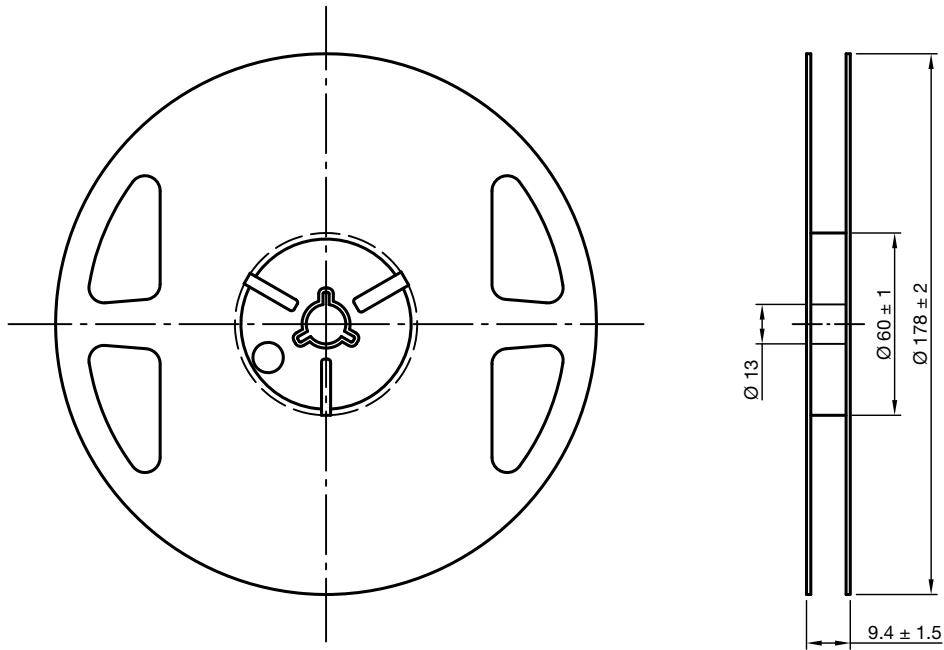
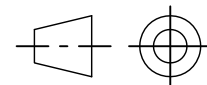


Fig. 18 - Relative Luminous Intensity vs. Angular Displacement

**REEL DIMENSIONS** in millimeters



Drawing-No.: 9.800-5122.01-4  
Issue: 2; 03.11.11  
22611

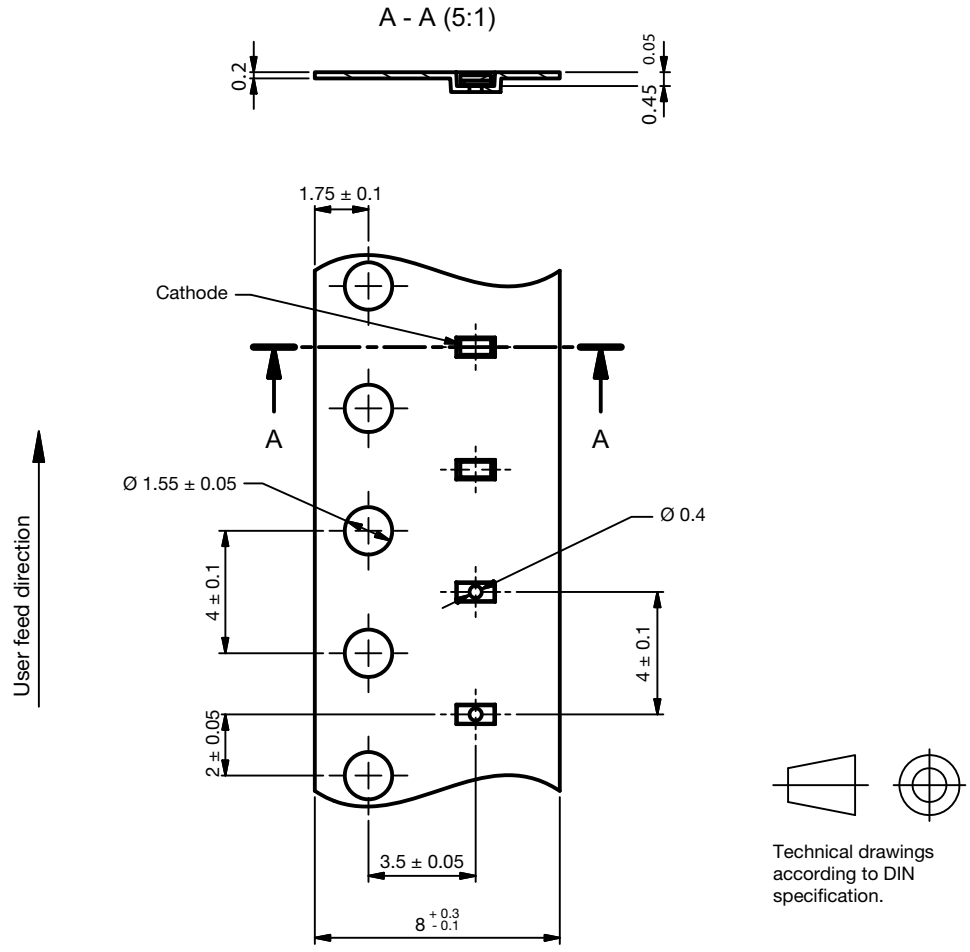


technical drawings according to DIN specifications



**TAPE DIMENSIONS** in millimeters

**VLMS1500, VLMO1500, VLMY1500, VLMG1500, VLMB1500**



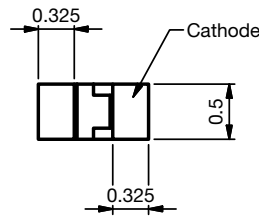
Drawing-No.: 9.700-5388.01-4  
Issue: 1; 20.03.12



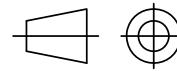
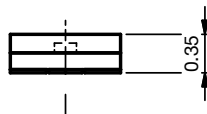
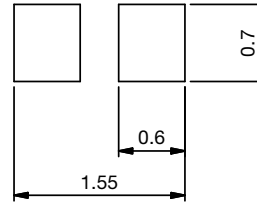


## PACKAGE DIMENSIONS in millimeters

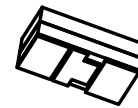
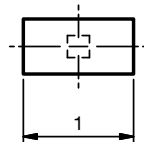
### VLMS1500, VLMO1500, VLMY1500, VLMG1500, VLMB1500



Recommended solder pad footprint



Technical drawings according to DIN specification



Not indicated tolerances  $\pm 0.2$

Drawing-No.: 6.541-5096.01-4  
Issue: 1; 20.03.12

## SOLDERING PROFILE

IR Reflow Soldering Profile for lead (Pb)-free Soldering  
Preconditioning acc. to JEDEC Level 2

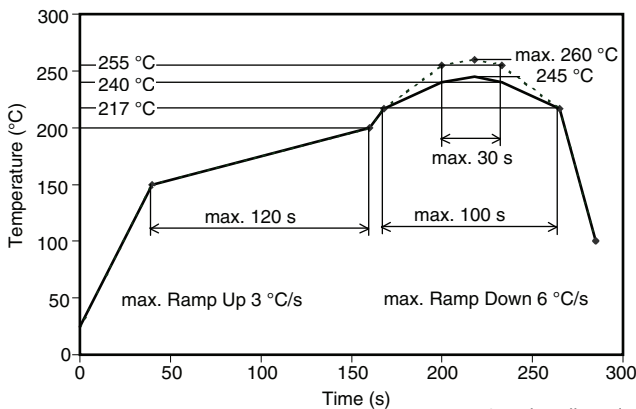
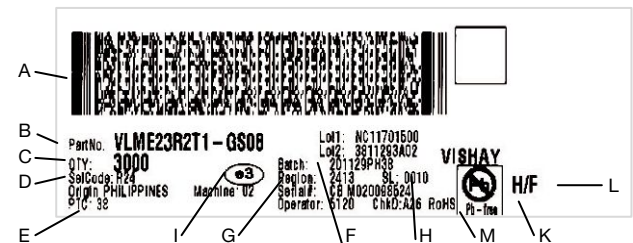


Fig. 19 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020C)

## BAR CODE PRODUCT LABEL (example only)

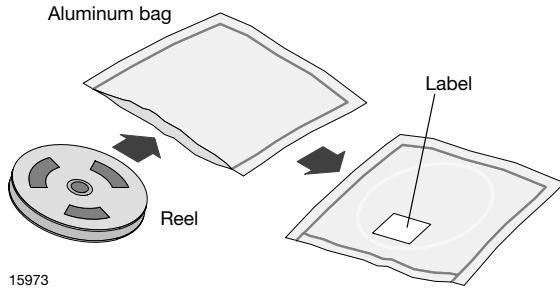


- A) 2D barcode
- B) Vishay part number
- C) Quantity
- D) PTC = selection code (binning)
- E) Code of manufacturing plant
- F) Batch = date code: year/week/plant code
- G) Region code
- H) SL = sales location
- I) Terminations finishing
- K) Lead (Pb)-free symbol
- L) Halogen-free symbol
- M) RoHS symbol



**DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



**ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

**VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS**

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

**FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

**RECOMMENDED METHOD OF STORAGE**

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen)

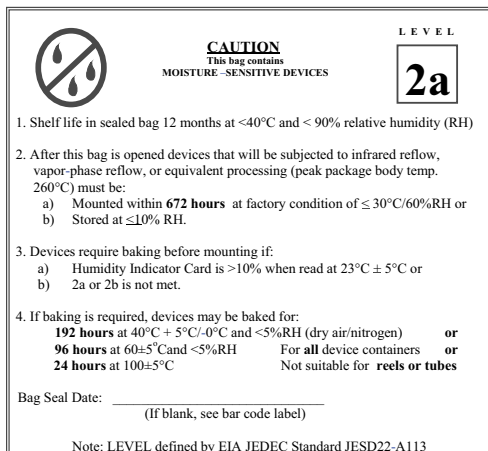
or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers

or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC Standard JESD22-A112 Level 2a label is included on all dry bags.



Example of JESD22-A112 Level 2a Label



## Disclaimer

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## Material Category Policy

**Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.**

**Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.**

**Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.**