

**Tyco Electronics****MANUFACTURING INSTRUCTIONS****C11-3SBH1276A2**

0-1617516-8

FINAL ASSY : INT: 44C270290-G07
 44C270259-001

ROUT.: 3SBHMX01

ENCL.: 44A270949-G01

MOTOR ASSY : 44B271040-G06

HEADER :

ASSY 44B272930-G08

P/N 44B272929-001

GAP .003-.0045 IN.

BCP 6.0-7.0 GMS

COIL: 44A273037-G11

RES. 720 OHMS

ELECTRICAL ADJUST:

M.O. NI.

NOM.

M.O.

M.N.O.

HLD.

REL.

OTR	ADJ	IBC	FINAL
			26.5
18.0	13.0	13.0	13.5
10.8	7.7	7.8	8.1
0.9	1.7	1.56	1.5

VDC

VDC

VDC

VDC

VDC

OP TIME 4.0 MS MAX OCST 2.0 MS MAX

RL TIME 6.0 MS MAX RCST 2.0 MS MAX

INSPECTION:

PROGRAM

FIXTURE

	PROGRAM	FIXTURE
FINAL	F10423M1	J001
	10423H	J50
MISS	10423C	J50
AUDIT	P10423	J001

CUST.

-

DWG.

M39016/53-026L

REV.

-

YES/NO AS REQUIRED

YES

MASS SPECTROMETER

100%

YES

MISS TEST

100% THERMAL

NO

NON-STD GAS

 TYPE
 PSI

YES

VIBRATION SCAN

100%

YES

MOISTURE TEST

AQL

YES

PLATE PER

RP28000 G04

NO

REVISIONS

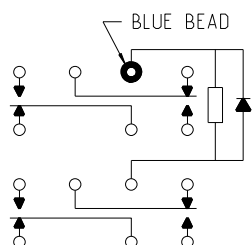
A

INITIAL RELEASE:

B

 MODIFIED PER ECO-05-014370
 MSG 11.21.05: TWH 2.20.06

C

 MODIFIED COIL RES SETTINGS
 PER ECO-08-022283
 GTB 8Sep09; TWH 21Jan08
SPECIAL INSTRUCTIONS:**SPECIAL TESTS:****SPECIAL PARTS:****SCHEMATIC**

SINGLE DIODE

MARKINGS:

SIDE

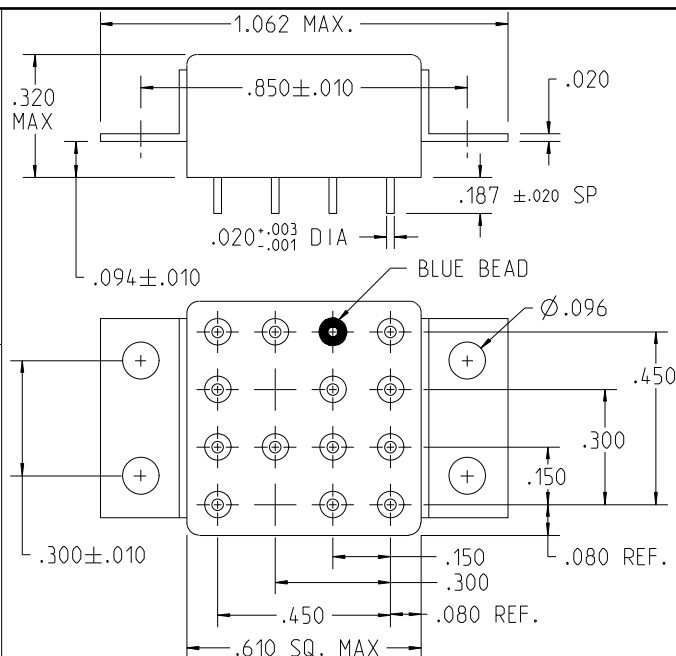
A/SIDE

NP-BH1276A2

E/TOP 44B273131-2

LOCATION PER:

44B273131



DRWN. TWH 20Feb06

APPD. MSG 23Feb06

Q.A. WFB 3Mar06

ACTIVE

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