

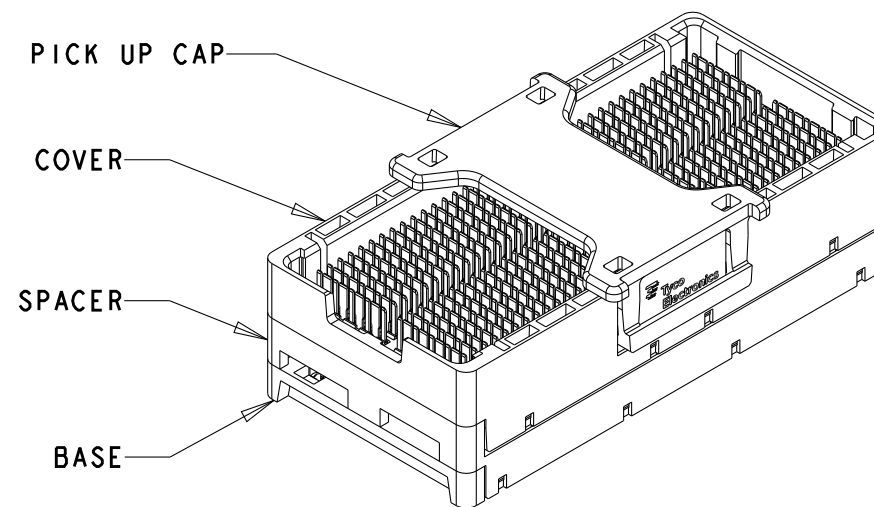
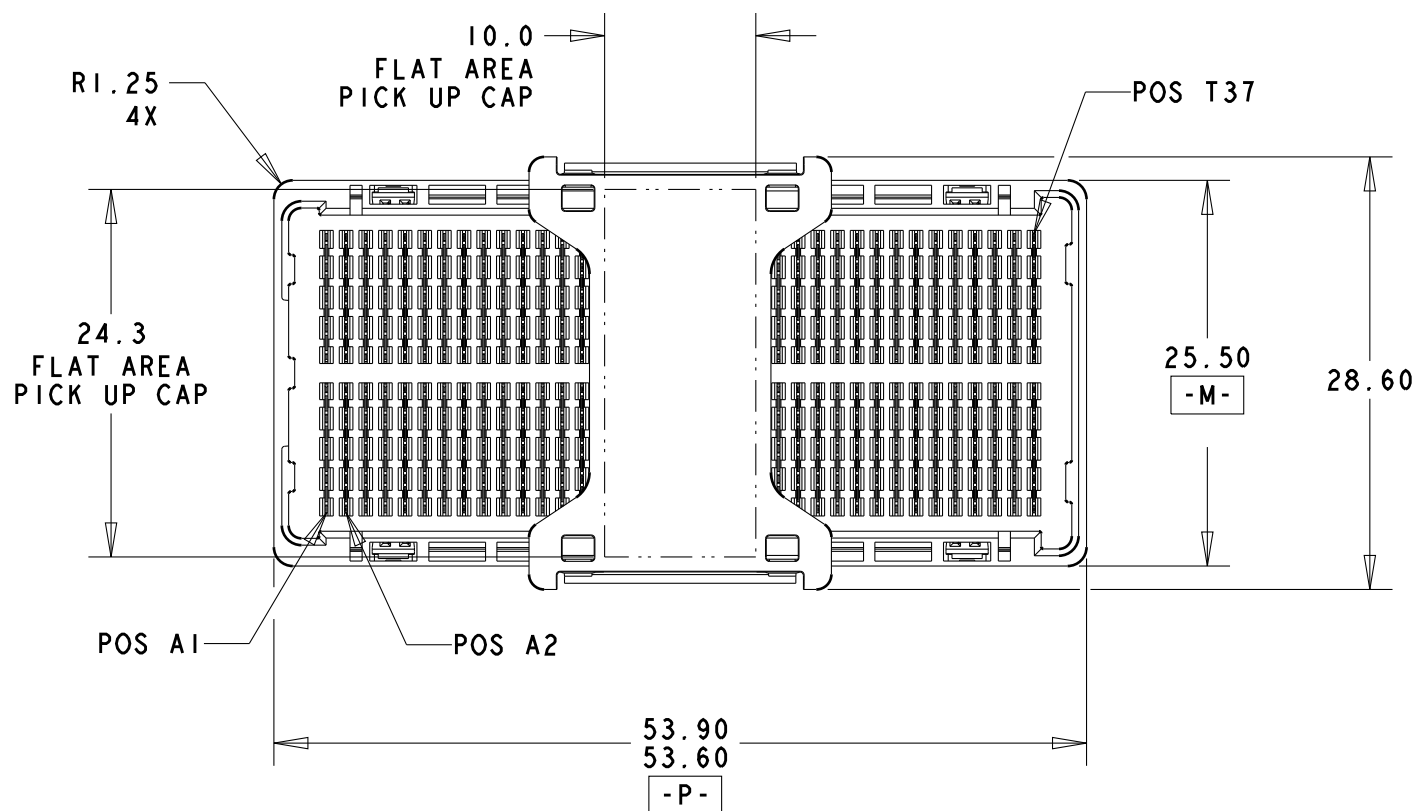
4

3

2

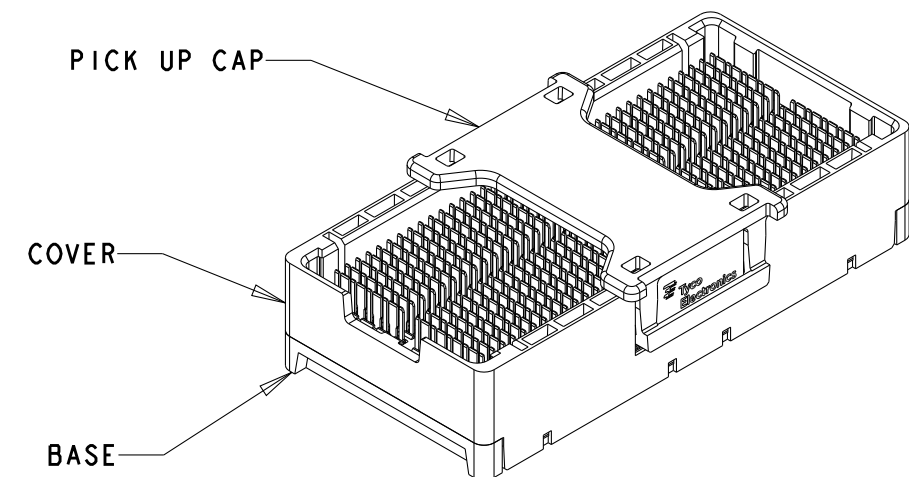
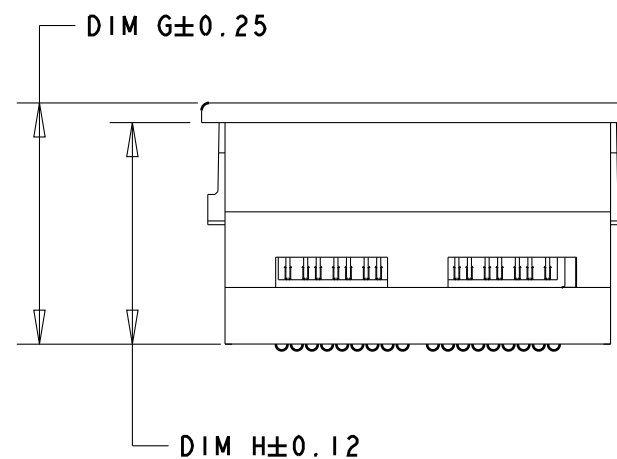
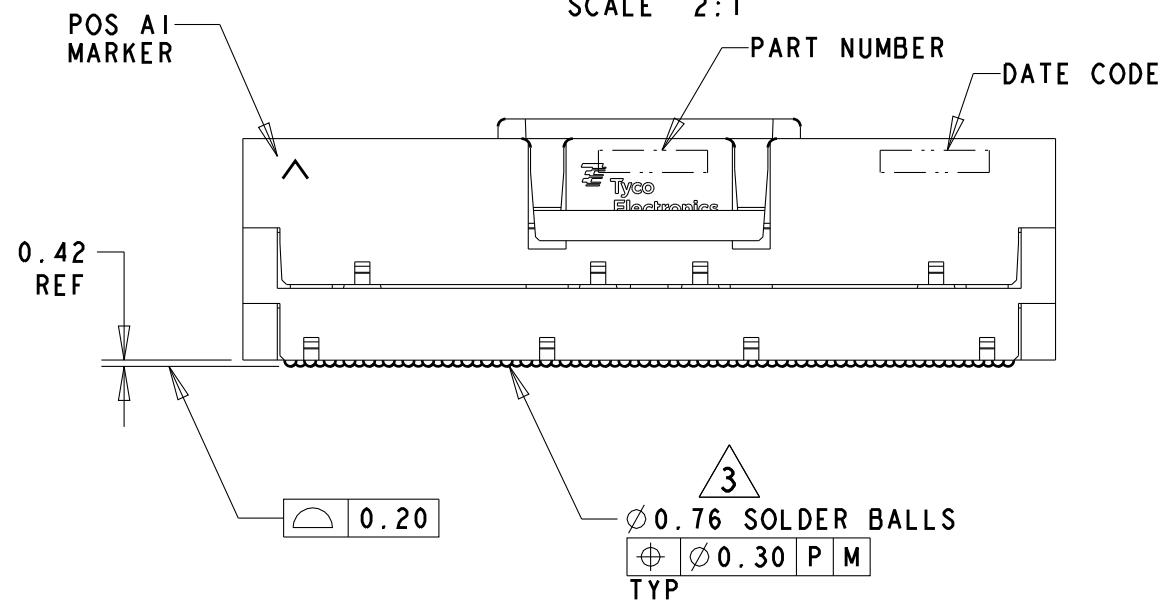
1

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
DY	-		A5	REVISED PER ECR-10-013879	01JUL2010	SYJ	LSF



ISOMETRIC VIEW
TYPICAL CONFIGURATION FOR
15mm & 20mm ASSEMBLY
SCALE 3:2

TYPICAL ASSEMBLY
15mm SHOWN
SCALE 2:1



ISOMETRIC VIEW
TYPICAL CONFIGURATION FOR
10mm, 12mm & 13mm ASSEMBLY
SCALE 3:2

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN P BRANDBERG 10JAN05	Tyco Electronics Singapore			
		CHK D WERTZ 12JAN05				
		APVD D WERTZ 12JAN05	NAME STEP-Z PLUG ASSEMBLY, 296 SIGNAL POSITION			
		PRODUCT SPEC 108-2143				
		APPLICATION SPEC 114-13101	SIZE A3			
		WEIGHT -				
		CUSTOMER DRAWING	CAGE CODE 00779			
			DRAWING NO C-1761616			
			RESTRICTED TO -			
			SCALE -			
			SHEET 1			
			OF 4			
			REV A5			

LOC DY	DIST -	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

- 1

MATERIAL:
BASE, SPACER, COVER: THERMOPLASTIC
PICK UP CAP: THERMOPLASTIC
CONTACT: COPPER ALLOY
SOLDER BALL: Sn/Pb FOR P/N 1761616-1 THRU 5-1761616-0
Sn/Ag FOR P/N 5-1761616-1 THRU 9-1761616-9
- 2

FINISH:
CONTACT: 0.00076 MIN GOLD OVER 0.00127 MIN NICKEL.
(30µ" MIN GOLD OVER 50µ" MIN NICKEL)
- 3

SOLDER BALLS WILL NOT BE PERFECT
SPHERICAL SHAPE DUE TO REFLOW ATTACHMENT.
- 4

CONTACTS IN ROWS A,C,E,G,J,K,M,P,R, AND T
ARE SINGLE BEAM CONTACTS,
TYPICALLY USED AS GROUND PINS.
(NOTE: CONTACTS IN ROW J & K ARE TIED
TOGETHER [COMMONED]).
- 5

CONTACTS IN ROWS B,D,F,H,L,N,O, AND S
ARE DUAL BEAM CONTACTS,
TYPICALLY USED AS SIGNAL PINS.
- 6

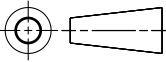
SPECIFIED POSITIONAL TOLERANCE DEFINES PAD TO PAD
LOCATION WITHIN LAND PATTERN. POSITIONAL TOLERANCE
OF LAND PATTERN TO FUDICIAL MARKS OR PCB DATUMS
SHALL BE DEFINED BY CUSTOMER. FOR RECOMMENDED
PRODUCT APPLICATION AND PCB DESIGN DETAILS, SEE
APPLICATION SPEC 114-13101.

24.65	25.95	-	25mm Sn/Ag	7-1761616-5
19.65	20.95	-	20mm Sn/Ag	7-1761616-0
14.65	15.95	-	15mm Sn/Ag	6-1761616-5
12.65	13.95	-	13mm Sn/Ag	6-1761616-3
11.65	12.95	-	12mm Sn/Ag	6-1761616-2
9.65	10.95	-	10mm Sn/Ag	6-1761616-0
24.65	25.95	-	25mm Sn/Pb	2-1761616-5
19.65	20.95	-	20mm Sn/Pb	2-1761616-0
14.65	15.95	-	15mm Sn/Pb	1-1761616-5
12.65	13.95	-	13mm Sn/Pb	1-1761616-3
11.65	12.95	-	12mm Sn/Pb	1-1761616-2
9.65	10.95	-	10mm Sn/Pb	1-1761616-0
DIM H	DIM G	LOAD STYLE	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±0.050
4 PLC ±
ANGLES ±2°
FINISH -

MATERIAL

-

DWN
P BRANDBERG
CHK
D WERTZ
APVD
D WERTZ
PRODUCT SPEC
-
APPLICATION SPEC
-
WEIGHT
-

10 JAN05
12 JAN05
12 JAN05

Tyco Electronics
Singapore

NAME
STEP-Z PLUG ASSEMBLY,
296 SIGNAL POSITION
-

SIZE
A3

CAGE CODE
00779

DRAWING NO
C-1761616

RESTRICTED TO
-

CUSTOMER DRAWING

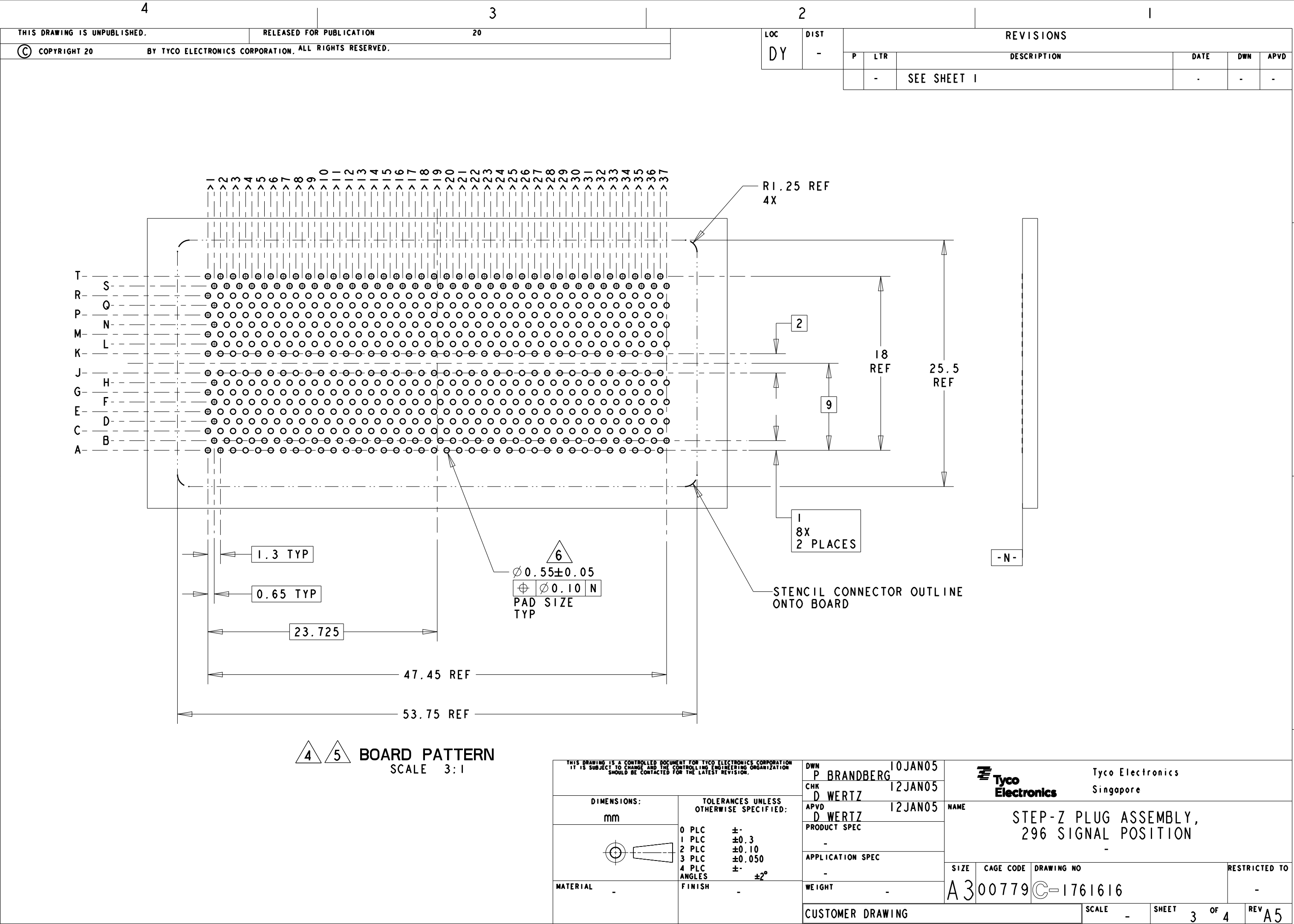
SCALE
-

SHEET
2

OF
4

REV
A5

AMP 1470-19 REV 31MAR2000



1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

T

R

P

M

K

J

G

E

C

A

S

Q

N

L

H

F

D

B

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

1.3 TYP

0.65 TYP

23.725

47.45 REF

53.75 REF

6

0.55±0.05

0.10 N

PAD SIZE

TYP

1

8X

2 PLACES

STENCIL CONNECTOR OUTLINE ONTO BOARD

2

9

18 REF

25.5 REF

RI.25 REF 4X

- N -

4

5

BOARD PATTERN

SCALE 3:1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm

MATERIAL

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC

±

-

1 PLC

±0.3

2 PLC

±0.10

3 PLC

±0.050

4 PLC

±

-

ANGLES

±2°

FINISH

-

DWN

P BRANDBERG

10 JAN05

CHK

D WERTZ

12 JAN05

APVD

D WERTZ

12 JAN05

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

CUSTOMER DRAWING

Tyco

Electronics

Tyco Electronics

Singapore

NAME

STEP-Z PLUG ASSEMBLY,
296 SIGNAL POSITION

-

SIZE

A3

CAGE CODE

00779

DRAWING NO

C-1761616

RESTRICTED TO

-

SCALE

-

SHEET

3

OF

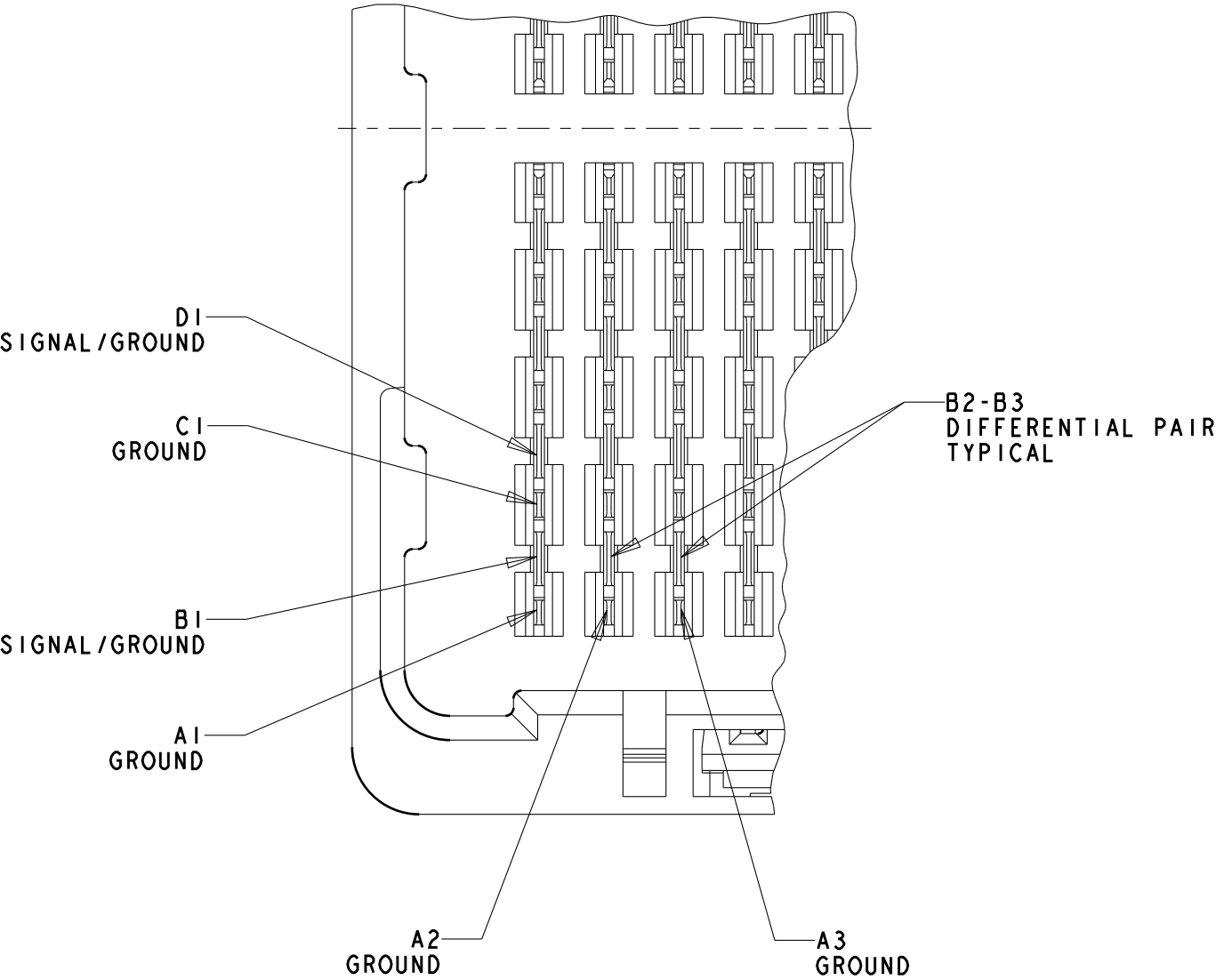
4

REV

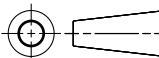
A5

AMP 1470-19 REV 31MAR2000

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	APVD
DY	-		-	SEE SHEET 1	-	-



PLUG INTERFACE
SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN P BRANDBERG 10 JAN05		 Tyco Electronics Singapore	
		CHK D WERTZ 12 JAN05			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME STEP-Z PLUG ASSEMBLY, 296 SIGNAL POSITION -	
		APVD D WERTZ 12 JAN05			
		PRODUCT SPEC -		SIZE A3	
APPLICATION SPEC -		CAGE CODE 00779			
MATERIAL -		FINISH -		DRAWING NO C-1761616	
		WEIGHT -		RESTRICTED TO -	
CUSTOMER DRAWING				SCALE -	SHEET 4 OF 4
				REV A5	